



Silicon detector upgrades in ALICE: ITS3 and ALICE 3

Jian Liu (University of Liverpool) on behalf of the ALICE Collaboration

Institute of Physics Joint APP, HEPP and NP Conference 2024 8-11 April 2024, Liverpool, UK

ALICE upgrades timeline





Upgrade motivations and requirements

Main physics motivations

- Heavy flavours hadrons at low p_T (charm and beauty interaction and hadronisation in the QGP)
- Quarkonia down to $p_T = 0$ (melting and regeneration in the QGP)
- Thermal dileptons, photons, vector mesons (thermal radiation, chiral symmetry restoration)
- Precision measurements of light (hyper)nuclei and searches for charmed hypernuclei

Main requirements

- Increased effective acceptance (acceptance x readout rate)
- Improved tracking and vertexing performance at low p_T for background suppression
- Preserve in ALICE 2 and enhance in ALICE 3 particle identification (PID) capabilities





ITS3

Replacing the 3 innermost layers with new ultra-light, truly cylindrical layers

- Reduced material budget (from 0.36% to 0.07% X₀ per layer) with a very homogenous material distribution by removing water cooling, circuit boards and mechanical support
- Closer to the interaction point (from 23 to 19 mm)

Improved vertexing performance and reduced backgrounds for heavy-flavour signals and for low-mass dielectrons





IB Layer Parameters	Layer 0	Layer 1	Layer 2
Sensor length [mm] Sensitive length [mm]		265.992 259.992	
Sensor azimuthal width [mm]	58.692	78.256	97.820
Radial position [mm] Equatorial gap [mm]	19.0	$\begin{array}{c} 25.2 \\ 1.0 \end{array}$	31.5
Max thickness [µm]		50	

Table 3.3: Design dimensions of the sensor dies and radial position.

ITS3 chip development roadmap



- 2021 MLR1 (Multi-Layer Reticle 1): first MAPS in TPSCo 65 nm
 - Successfully qualified the 65 nm process for ITS3 (and much beyond)

ER1 (Engineering run 1): first stitched MAPS

- Large design "exercise", stitching was new
 - Tests ongoing

2022

2024

ER2: first ITS3 sensor prototype

- Specifications frozen
- Design ongoing

2025 ER3: ITS3 sensor production





MLR1





10/04/2024 J. Liu

ITS3 MLR1 characterization



Digital Pixel Test Structure (DPTS)

- 32x32 pixel matrix
- Asynchronous digital readout with Timeover-Threshold information
- Pitch: 15 μm
- Only "modified with gap" process







DPTS: NIM A.2023.168589

- Validated in terms of charge collection efficiency, detection efficiency and radiation hardness
 - Several pixel variants (pitch 10 25 μm) were tested both in laboratory and in beam tests
 - Excellent detection efficiency over large threshold range for the ITS3 radiation hardness requirement (10 kGy + 10¹³ 1MeV n_{eg} /cm²)

ITS3 MOSS test beams

- Wafer probing and systematic lab tests: verified all basic functionalities, ongoing full characterization to assess yield of different sensor sections
- Three campaigns: July, August and September at PS in 2023
- Data analysis in progress and parameters to be further optimised

ALICE ITS3 beam test preliminary

Plotted on 29 Aug 2023

MOSS @ CERN PS August 2023, 10 GeV/c hadrons

10







ITS3 sensor bending

- Functional chips (ALPIDEs) and MLR1 sensors are bent routinely at different labs)
- Full mock-up of the final ITS3, called "µITS3"
 - 6 ALPIDE chips, bent to the target radii of ITS3 tested
- The sensors continue to work after bending
 - Spatial resolution of 5 µm consistent with flat ALPIDEs ٠
 - Efficiency > 99.99 % for nominal operating conditions and • compatible with flat ALPIDEs
- Bent MLR1 prototypes are being tested









ITS3 assembly practicing







Wire-bonding for the curved sensor



Gluing of foams and additional supports



Assembled first layer of ITS3

ALICE 3

- Compact and lightweight all-silicon tracker
 - *p*_T resolution better than 1% @1 GeV/*c* and ~1-2% over large acceptance
- Retractable vertex detector with excellent pointing resolution
 - About 3-4 μm @ 1 GeV/*c*
- Large acceptance: -4 < η < 4, p_T > 0.02 GeV/c
- e/π/K/p particle identification over large acceptance
- Superconducting magnet system
- Continuous readout and online processing
 - Large data sample to access rare signals
- Muon Identification system
- Large-area ECal for photons and jets
- Forward Conversion Tracker for ultrasoft photons



ALICE 3 - Vertex detector



- 3 layers of wafer-size, ultra-thin, curved, CMOS MAPS inside the beam pipe in secondary vacuum
- Retractable configuration thanks to movable petals: distance of 5 mm from beam axis for data taking and 16 mm at beam injection
- Unprecedent spatial resolution: $\sigma_{pos} \sim 2.5 \ \mu m$
- Extremely low material budget: 0.1% per layer
- Radiation tolerance requirements: 10 Mrad + 2x10¹⁵ 1MeV n_{eq} /cm² (from FLUKA simulations; safety factor to be decided)

ITS3 prototype already achieved 10^{15} 1MeV n_{eq} /cm²



R&D challenges: radiation hardness, technology feature size and cooling

Plans in 2024: new irradiation tests (NIEL, TID), sensor specs, lab tests (mechanics, services, vacuum, etc.)

35

Open unit in mm

Bread-Board Model 3 3D-printed aluminium petals 0.5 mm wall thickness

Close



ALICE 3 - Tracker

- 8 + 2 x 9 tracking layers (barrel + disks)
- 60 m² silicon pixel detector based on CMOS MAPS technology
- Compact: $r_{out} \sim 80 \text{ cm}$, $z_{out} \pm 3.5 \text{ m}$
- Large coverage: $\pm 4 \eta$
- Time resolution: ~100 ns
- Sensor pixel pitch of ~50 μm for σ_{POS} = 10 μm
- Low power consumption: ~ 20 mW/cm²
- Very low material budget: ~1% X₀ per layer



R&D challenges: module integration, timing performance and material budget

Plans in 2024: module concept (with dummy sensors), full-scale sector prototype, sensor specs and lab tests





Summary

- **ITS3**: replacement of inner barrel of ITS2 with stitched wafer-scale 65 nm CMOS sensors to reduce material budget and improve pointing resolution
 - ITS3 project is on track for installation in LHC LS3
 - Technical baseline for precise detector layout is defined
 - TDR is approved by LHCC and Research Board
- ALICE 3: innovative detector concept focusing on silicon technology
 - **R&D activities started** on several strategic areas
- ITS3 and ALICE 3 pioneer several R&D directions that can have a broad impact on future HEP experiments (e.g., EIC, FCC-ee)





Backup

ALPIDE: ALICE Plxel DEtector





ALPIDE technology features:

- TowerJazz 180 nm CiS Process, full CMOS
- Deep P-well implementation available
- High resistivity epi-layer (>1 k Ω ·cm) p-type, thickness 25 μ m
- Smaller charge collection diode → lower capacitance → higher S/N
- Possibility of reverse biasing
- Substrate can be thinned down

Sensor specification:

- Pixel pitch 27 μ m x 29 μ m \rightarrow spatial resolution 5 μ m x 5 μ m
- Priority Encoder Readout
- Power: 40 mW/cm²
- Trigger rate: 100 kHz
- Integration time: < 10 μs
- Read out up to 1.2 Gbit/s
- Continuous or triggered read-out



- Improvement in pointing resolution by a factor of 2 over all momenta
- Increase of tracking efficiency for low- p_T particles and extension of the low- p_T reach

ITS3 performance – impact on dead zones





Assumptions here:

- 1mm gap between top and bottom
- Total: 8-9% dead area

 Dead zones (on chip and between halves) have direct impact on efficiency → important to optimise mechanics and chip design in this parameter

ITS3 geometry - dead zones



- Blue: sensitive areas
- Red: dead areas
- Gap between the two hemicylinders







ITS3 ER2 stitched sensor

Layer 0: 12 x 3 repeated units+endcaps Layer 1: 12 x 4 repeated units+endcaps Layer 2: 12 x 5 repeated units+endcaps

Repeated (Stitched) Sensing Unit

1,5

ITS3 ER1

First MAPS for HEP using stitching

- One order of magnitude larger than previous chips
- "MOSS": 14 x 259 mm, 6.72 MPixel (22.5 x 22.5 and 18 x 18 $\mu m^2)$
- Conservative design, different pitches

"MOST": 2.5 x 259 mm, 0.9 MPixel (18 x 18 μm^2)

• More dense design







ITS3 ER1 postprocessing



Pick, align, glue MOSS on Carrier











10/04/2024 J. Liu



10/04/2024 J. Liu

ALICE

ITS3 mechanics and cooling solutions

- The limited dissipated power allows for the use of air cooling at ambient temperature (colder gas are also being ٠ considered as back up)
- The material budget requirement call for a unpalpable support structure i, e. carbon foam used as support and ٠ radiator (carbon fiber truss support being considered as backup)



Support

ERG Carbon

@Duocel

 $\rho = 0.045 \text{ kg/dm}^3$

k = 0.033 W/m·K

Support & cooling



K9 Standard Density $\rho = 0.2 - 0.26 \text{ kg/dm}^3$ $k = >17 W/m \cdot K$









10/04/2024 J. Liu

ALICE

ITS3 air cooling analysis

Thermal characterization setup

- Dummy silicon equipped with copper serpentine simulating heat dissipation in matrix (25 mW/cm²) and end-cap (1000 mW/cm²) regions
- 8 PT100 temperature sensors distributed over the surface of each half-layer







Temperature sensor position and nomenclature

- With an average airflow free-stream velocity between the layers of about 8 m/s, the detector can be operated at a temperature of 5 degrees above the inlet air temperature
- Temperature uniformity along the sensor can be also kept within 5 degrees



10/04/2024 J. Liu

ALICE 3 timeline



Long-term schedule

- **2023-25**: selection of technologies, small-scale proof of concept prototypes (~25% of R&D funds)
- 2026-27: large-scale engineered prototypes (~75% of R&D funds) → Technical Design Reports
- 2028-30: construction and testing
- 2031-32: contingency and pre-commissioning
- 2033-34: preparation of cavern, installation



ALICE 3 - Forward conversion tracker



Prime motivation: resolve the soft-photon puzzle

- Thin tracking disks to cover $3 < \eta < 5$: few ‰ of a radiation length per layer, position resolution < 10 μ m
- R&D programme on large area, thin disks, minimisation of material in front of FCT, operational conditions





ALICE 3 - Particle identification - TOF



Time of Flight (TOF) detectors concept based on **silicon timing sensors**:

- Outer TOF at $R \approx 85 \text{ cm}$
- Inner TOF at $R \approx 19$ cm
- Forward TOF at $z \approx 405$ cm
- Total silicon surface ~45 m²
- Time resolution of ~20 ps

Separation power $\propto L/\sigma_{TOF}$

- Distance and time resolution are crucial
- Separation up to 100 MeV/c

Silicon timing sensors

- R&D on LGAD and on CMOS with gain layer
- Double LGAD reaches 20 ps almost independently of sensor thickness

R&D challenges: optimisation of geometry, time distribution at system level and powering concept





ARCADIA (LFoundry CMOS 110 nm with 48 μm active thickness)+ gain layer



ALICE 3 - Particle identification - RICH

Complement TOF PID with Ring-Imaging Cherenkov detector (RICH)

- Extend charged PID beyond the TOF limits •
 - p/e up to $p_T \approx 2.0 \text{ GeV}/c$ •
 - K/p up to $p_{\rm T} \approx 10.0 \, {\rm GeV}/c$ •
 - p/K up to $p_T \approx 16.0 \text{ GeV}/c$
- Detectors concept (barrel + forward): ٠
 - Aerogel radiator + SiPM photodetector ٠
 - Total SiPM area ~40 m²

R&D challenges: cost-effective large-area high-granularity photon detection, detector optimisation and simulations, and combined TOF-RICH readout







ALICE 3 - Muon identification

Muon chambers at central rapidity optimized for reconstruction of charmonia down to $p_T = 0 \text{ GeV}/c$

- ~70 cm non-magnetic steel hadron absorber
- Granularity $\Delta \eta \Delta \varphi = 0.02 \times 0.02$
- Considered technologies options: scintillators, MWPC and RPC
- SiPM readout

R&D challenges: assess options for detection layers and refine requirements on segmentation, integration time, and efficiency



- MWPC: satisfactory efficiency (>97%) and position resolution (<1cm) for particle rates of up to 300 Hz/cm²
- Data analysis concerning ACORDE scintillators and RPCs is in progress



ALICE 3 - Electromagnetic calorimeter



Large acceptance ECal (2π coverage) is critical for measuring P-wave quarkonia and thermal radiation via real photons

- PbWO₄-based high energy resolution segment
- Different hybrid photodetectors based on SiPM studied @PS and SPS: σ_t < 200 ps

ECal module	Barrel sampling	Endcap sampling	Barrel high-precision
acceptance	$\begin{aligned} \Delta \varphi &= 2\pi, \\ \eta &< 1.5 \end{aligned}$	$\begin{array}{l} \Delta \varphi = 2\pi, \\ 1.5 < \eta < 4 \end{array}$	$\Delta \varphi = 2\pi, \\ \eta < 0.33$
geometry	$R_{\rm in} = 1.15 {\rm m},$ $ z < 2.7 {\rm m}$	0.16 < R < 1.8 m, z = 4.35 m	$R_{\rm in} = 1.15 {\rm m},$ $ z < 0.64 {\rm m}$
technology	sampling Pb + scint.	sampling Pb + scint.	PbWO ₄ crystals
cell size	$30 \times 30 \text{ mm}^2$	$40 \times 40 \text{ mm}^2$	$22 \times 22 \text{ mm}^2$
no. of channels	30 000	6 0 0 0	20 000
energy range	0.1 < E < 100 GeV	$0.1 < E < 250~{\rm GeV}$	$0.01 < E < 100 {\rm GeV}$

Letter of intent for ALICE 3 (CERN-LHCC-2022-009)

R&D challenges: optimisation of sampling stack, readout design and physics performance





ITS3 - Physics goals - Dileptons



Thermal dileptons, photons, vector mesons (thermal radiation, chiral symmetry restoration)

High precision measurement of temperature in mass region 1<Mee<2 GeV/c²



ALICE3 - Physics goals - Dileptons



- ALICE 3 high precision tracking results in an unprecedented HF rejection and low-p^T electron ID → background suppression allows a very precise temperature measurement
- Differential analysis in p_{Tree} : **only** accessible with ALICE 3



ALICE3 - Physics goals - Heavy flavours

- Heavy flavour hadrons at low pT (charm and beauty interaction and hadronisation in the QGP)
- SHM: hierarchy with **n** number of charms $(\mathbf{g}_{c^n}) \rightarrow$ multicharm hadrons (e.g., Ξ_{++cc})
- Silicon layers inside the beam pipe allow for direct tracking of Ξ/Ω baryons (strangeness tracking) -> full reconstruction of multi-charm baryon decay vertices

