Precision Inner Tracking Systems at the SLHC

Session: Tracking with Solid State Detectors Carl Haber Physics Division Lawrence Berkeley National Laboratory (ATLAS Collaboration Member)

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Outline

- Introduction
- Physics goals and motivation for tracking
 - LHC baseline
 - SLHC@10³⁵
- Technical background
- Baseline trackers for ATLAS and CMS
- Issues for running @10³⁵
 - Technical requirements
 - Physics performance requirements
- Tracker design for SLHC@10³⁵
- New technical directions

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Introduction

- Optimized trackers at 10³⁵ require significant changes from present designs.
- Motivate by physics requirements.
- 10^{35} targets new physics at high p_T . B physics program is at low luminosity.
- 1 year @: $10^{34} = 100 \text{ fb}^{-1}$, $10^{35} = 1000 \text{ fb}^{-1}$
- Constrain designs by performance requirements, operating environment, and technical specs at 10³⁵.
- Perspective is for precision solid state detectors

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Historical Note

- First silicon tracker for a <u>hadron collider</u> was proposed ~1985 by the INFN Pisa group for CDF at Fermilab the "SVX"
 - 4 layers of silicon microstrips, 2-7 cm radii
 - 50K channels
 - Expected luminosity was 10²⁹ (100 nb⁻¹), (dose ~few KRad)
 - Primary purpose was to discover top by (real) $W \rightarrow tb$
 - Not expected to do any significant B physics
- Many were skeptical about this application
 - "it will flood the rest of the detector with secondaries" (UA1 experience)
 - "it will be impossible to maintain required mechanical precision"
 - "it will be inefficient"
 - "it will burn up due to radiation"
 - "it will be unreliable or never work at all"
 - "anyway there is no physics to do with it..."



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LHC Baseline 10³⁴, 300 fb⁻¹

- Generally accepted outcome of the baseline program
 - B physics program (at low luminosity) complete
 - Precision Standard Model program (W,t studies) complete
 - QCD: inclusive jet production up to E_T =3.6 TeV
 - The SM Higgs boson is found if it exists
 - SUSY, if at the EW scale, is found
 - Limits on (or discovery of) various exotica
 - New gauge bosons
 - Heavy quarks
 - Compositeness
 - Extra Dimensions

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Physics Goals for SLHC @ 10^{35}

- Expectations are based upon the ATLAS & CMS studies for LHC upgrade
 - Physics in ATLAS at a possible upgraded LHC, Azuelos et al, ATL-COM-PHYS-2000-030 (March 8, 2001)
 - Physics Potential and Experimental Challenges of the LHC Luminosity Upgrade, hep-ph/0204087
 - 3000 fb⁻¹, 14 TeV
- QCD studies, compositeness
- Strongly coupled WW system
- Searches
 - Extra dimensions
 - New gauge bosons
 - Excited quarks
- Triple gauge boson couplings
- Rare top decays
- Higgs physics
- Supersymmetry

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QCD Studies Compositeness

- Relies on measurement of jets
 - dN/dE_T

 $-\cos\Theta$

- Extend E_T reach from 3.6 to 4.2 TeV
- Extend compositeness scale from 40 to 60 TeV
- Calorimetric measurement, no direct use of tracking
- Calibration of calorimeters at SLHC using tracks?

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Strongly Coupled WW System

- In case of no light (< 1 TeV) Higgs the WW scattering becomes strong.
- Study production of W+W- pairs, leptonic decays.
- Background rejection uses jet tag and veto

 Significantly degraded by jet pile-up effects at 10³⁵
- Tracking of muons and electrons are required for any increase in significance at high luminosity

Searches

- New gauge bosons
 - Example is $Z' \rightarrow \mu\mu$, ee
 - SLHC extends reach by ~ 30% if μ ,e are included
 - Key challenge is electron ID to included ee channel in search
- Excited quarks
 - Measure effects of excited quark decay
 - q* → qg,qγ
 - Measurement is primarily calorimetric

Extra Dimensions

- Dynamics from shift of gravity to TeV scale
- Signal is production of jets or γ with E_T^{miss}
- Measurement constrains δ (# extra dim) and M_D , the scale of gravity.
- SLHC increases reach~30% (9–12 Tev @ δ=2)
- Measurement is primarily calorimetric

- Triple gauge boson couplings
 - Probe the WW γ and WWZ vertex
 - SM expectations are modified by new physics.
 - Increased luminosity offers statistics and therefore increased sensitivity
 - Final states are $l\nu\gamma$ and $ll\nu$
 - Ability to track and identify electrons is a major statistics driver.
- Rare top decays
 - Certain FCNC decays are too small in the SM to be seen even with an SLHC
 - If detected could be a probe of new physics
 - Requires full machinery of b tagging and top reconstruction. Use of second top as a tag leading to b jets, for example.

Higgs Physics

- SM Higgs will be found at the LHC (if there)
- Special topics for an SLHC
 - Rate limited decays
 - Increased precision on couplings
 - Higgs pair production
 - Self couplings
- Higgs program relies on fully functional detector with tracking, lepton ID, b tagging

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Supersymmetry

- Particle content (MSSM)
 - Spin ¹/₂
 - 4 neutralinos
 - 4 chargeinos
 - Higgs sector h,H,A,H+,-
 - Gluinos
 - Spin 0
 - squarks, sleptons
- R parity
 - Preserves B,L conservation
 - $R=(-1)^{3(B-L)+2S}$
 - SUSY particles are produced in pairs
 - Lightest supersymmetric particle (LSP) is stable
- Additional "hidden" sector to provide SUSY breaking

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Supergravity Models (SUGRA)

- Squarks and gluinos are heavy but strongly coupled, dominate cross section. LSP is $\tilde{\chi}_1^0$, weakly interacting, classic E_T^{miss} signature.
- LSP is produced in association with lepton pairs or SM Higgs which decays to bb. $\tilde{\chi}_2^0 \rightarrow \tilde{\chi}_1^0 h$, $h \rightarrow b\bar{b}$
- Require lepton identification and b tagging with precision vertex tracking.

Gauge Mediated Models (GMSB)

- Gluino is LSP. Phenomenology dominated by NLSP and whether it decays in or outside the detector.
- 4 main scenarios depending upon various parameters
 - 1. $\widetilde{\chi}_1^0 \to \widetilde{G}\gamma$ gluino in association with photon or photon plus lepton pairs, $c\tau=1.2$
 - 2. $\tilde{\chi}_1^0$ long lived, if decays in volume γ does not point.
 - 3. NLSP is stau, $c\tau=52 \mu m$, want to track inside jets
 - 4. NLSP is stau, $c\tau=1$ km, 2 "stable" particles per event which look like μ with $\beta < 1$
- Requires lepton identification, lepton/ γ discrimination, track multiplicity and p_T inside jets, TOF

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R Parity Violation

- E_T^{miss} signature is lost.
- Unstable $\tilde{\chi}_1^0$ decays
 - qqq
 - $\ l^+ l^- \nu$
 - qql,qqv
- Requires lepton ID, b anti-tag

SUSY at 10^{35}

- If SUSY is relevant (hierarchy problem) expect some part of the spectrum seen at the baseline LHC.
- There can be a heavier part (squarks and gluinos) only accessible at 10³⁵. Mass reach extends from 2.5 to 3 TeV. Basic measurement is mostly calorimetric.
- But "the background to SUSY is SUSY".
- Particular exclusive decay chains require full tracking capabilities.
- The decay $\tilde{q}_L \to \tilde{\chi}_2^0 q$, $\tilde{\chi}_2^0 \to \tilde{\chi}_1^0 h$, $h \to b\bar{b}$ is an example from the SUGRA mediated scenario.
- Requires b tagging and reconstruction

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Conclusions on Physics Shopping List

- Some of the proposed topics are calorimetric
 - Will calorimeter systematics depend upon tracking capability?
- Tracking will be of particular importance for
 - Strong WW system
 - Search for new gauge bosons
 - Top physics
 - Higgs physics
 - Supersymmetry
- Largest impact is on the Higgs and SUSY sectors.

Technical Background

- Basic constraints on tracking systems
 - Geometry
 - Material
 - Point resolution
- Point resolution and multi-hit response
 - The problem of 2D
- Silicon detectors
 - Principle, structures
 - Radiation issues
 - Signal processing issues

Trajectory



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- Charged particle in a magnetic field B=Bz
- 3D Helix : 5 parameters
 - C = half curvature(1(sgn)/R)
 - $z_0 = offset$
 - d = signed impact parameter (distance of closest approach)
 - Azimuth ϕ = angle of track at closest approach

 $\theta = dip angle$

Momentum resolution



Minimize sagitta errorMaximize B,LMinimize material



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Vertex Resolution



x1, x2 = measurement planes

y1, y2 = measured points, with errors δy

$$\delta a = \frac{\delta y}{2} \sqrt{1 + \frac{8\overline{x}}{\Delta x}}$$

for good resolution on angles (ϕ and $\theta)$ and intercepts (d, z_0)

- •Precision track point measurements
- •Maximize separation between planes for good resolution on intercepts
- •Minimize extrapolation first point close to interaction
- •Material inside 1st layer should be at minimum radius (multiple scattering)

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Point Resolution

- Discrete sensing elements (binary response, hit or no hit), on a pitch *p*, measuring a coordinate *x*
- Discrete sensing elements

 (analog response with signal to noise ratio S/N) on a pitch *p*, where f is a factor depending on pitch, threshold, cluster width





 $\sigma_x \sim fp(\frac{N}{S})$

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Multi-hit performance

- Binary response (hit or no hit), on pitch *p*, two hit separation requires an empty element.
 - Wide pitch \rightarrow most hits are single element, separation = 2p
 - Narrow pitch \rightarrow double element hits, separation = 3p
- Analog response: can use local minima in a merged cluster
- The problem of 2 dimensions:
 - crossed array of *n* elements each on pitch *p* gives equal resolution on both coordinates.
 - *m* hits $\rightarrow m^2$ combinations with $m^2 m$ false combinations
 - Small angle stereo geometry, angle α
 - False combinations are limited to the overlap region but resolution on second coordinate is worse by $1/\sin(\alpha)$

2D

- Pixel structure: *n* x *m* channels
 - Ultimate in readout structure
 - Expensive in material, system issues, technology
- Pixels and strips can also be thought of as 2 extremes of a continuum (super-pixels, short-strips,....)
 - Some potential for optimizations of performance vs.
 complexity but needs to be analyzed on a case by case basis
- Novel 2D structures with 1D readout which rely on assumptions about hit characteristics

Silicon Detectors

- Semiconductor band structure → energy gap
- Asymmetric diode junction: example p(+) into contact with n (Na>>Nd)
- Space charge region formed by diffusion of free charges, can be increased with "reverse bias"

junction width: $W = \sqrt{2\mu\rho\varepsilon(V_{BI} + V_{RB})} = 0.5\mu m \sqrt{\rho(V_{BI} + V_{RB})}$ μ = electron mobility, $\varepsilon = 11.9\varepsilon_0$ $\rho = \text{resistivity of n type material} = \frac{1}{e\mu N_D} \approx 1 - 10k\Omega \, cm$ V_{BI} = built in potential (~ 0.8 V) V_{RB} = applied reverse bias W V=0 $V_{RB}>0$ p+ n Sept. 30, 2003 Innovative Detectors for Carl Haber L.B.N.L. Supercolliders – Erice, Italy

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•Levels near the mid-gap can generate a leakage or dark current

 $I_{L} = \frac{en_{i}(\sigma v_{thermal} N_{T})WA}{2}$ $n_{i} = \text{intrinsic carrier concentration}$ $\sigma = \text{recombination cross section}$ $v_{thermal} = \text{carrier thermal velocity}$ $N_{T} = \text{trap density}$ A = junction area

which depends upon <u>temperature</u> and <u>trap density</u> (defects)

- <u>Noise</u>: statistical fluctuations in I_L are a noise factor
- Issue of thermal run-away: power dissipated in silicon =V_{RB}I_L
 ➢ Power dissipation heats the silicon, increases I_L
 ➢ Thermal conduction paths are critical

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Position Sensitive Structure



Diagram courtesy of Z.Li and V.Radeka

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Radiation Effects

- Ionization
 - Incident particle interacts with atomic electrons
 - e/h pairs created, then recombine
 - Transient effect
 - Actual signal formation
 - Single event upset condition in circuits
 - Charge trapping at Si/SiO2 interface (largely controlled by rad-hard circuit designs or thinner oxides)
- Incident particle interacts with atom
 - Displacement damage permanent or slow to reverse

Radiation Effects

Damage to the periodic lattice creates mid-gap states
 →increased leakage current (noise, thermal run-away)

 $\Delta I = \alpha V \Phi$ Damage constant $\alpha \approx 2 - 3 \times 10^{-17} \frac{Amp}{cm}$ Volume $V \approx 2 \times 10^{-3} cm^3$ Incident Flux $\Phi \approx 10^{14} - 10^{15} particles / cm^2$ @ LHC $\Rightarrow \Delta I \approx 2\mu A @ 0^{\circ} C$ (current doubles every 7 degrees)

- Reduction in charge collection efficiency (CCE)
 - Ratio of collection and charge trapping time constants

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Charge collection

Fluence Φ	w @ 600V	$\tau_{\rm c}/\tau_{\rm t}$	Q estimated	Q measured
[cm ⁻²]	[um]		[k e ⁻]	[k e ⁻]
2*1014	300	3/10	19.4	82%
			86 %	Casse et al
8*10 ¹⁴	300	3/2.5	13.0	65%
			58%	Casse et al
1016	140	1.4/0.2	1.3	≈full simulations
			6%	Also V. Eremin
1016	50 at 100V	0.5/0.2	7.4	3-D detectors
			33%	

- Creation of new acceptor states or removal of donor states
 - Effective change of resistivity
 - Semiconductor type inversion: n becomes p
 - Depletion voltage changes in proportion to absolute value of number of effective acceptors → higher voltage operation required



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Signal Processing Issues

- Signal: expressed as input charge, typically 25,000 pairs (4 fC)
- Leakage current: typically blocked DC by coupling capacitance, but $R_B C_B >> T_M$
 - Before(after) radiation damage ~ 1 nA(1ma)
 - AC component is seen by pre-amp
- Noise fluctuations ~ Gaussian σ_N
 - Leakage Current
 - Preamp "input noise charge", white noise, decreases with pre-amp current, increases with faster risetime where a,b are constants and C_D is the detector capacitance
 - Bias resistor: source of thermal noise
- Noise fluctuations non-Gaussian due to coherent or position dependant pickup. System issue grounding and shielding.
 - Can sometimes be controlled with local or off-line pedestal subtractions event by event.



 $\sigma_N \propto a + bC_D$



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Silicon Collider Detectors

- 1st generation: LEP and CDF vertexers, L=10²⁹
 - 2-4 layers, single sided DC coupled silicon or early double sided, ~50K channels
 - Charge integration + S/H, analog readout, 3 μ m radsoft CMOS and NMOS
 - Rad soft components (~25 KRad)
- 2^{nd} generation: LEP and CDF, L= 10^{30} (~100 KRad)
 - AC coupled detectors, improved double sided structures
 - Rad hard components, 1.8 µm radhard CMOS
 - Early pixel implementations
- 3^{rd} generation: CDF2a, D0, and B factories , L= 10^{31} (few MRads, 10^{12} - 10^{13} /cm²)
 - Early examples of trackers
 - Complex double sided constructions, ~500K channels
 - On chip storage pipelines, ADC's, digital readout, 0.8 μm radhard CMOS
- 4th generation: ATLAS, CMS <u>trackers</u>, CDF2b , L= 10^{32-34} (~10 MRads, $10^{14}-10^{15}$ /cm²)
 - Large scale systems (5-10M channels), uniform designs, mass construction methods
 - Return to single sided detectors (radiation hardness and HV operation: SSC/LHC R&D)
 - New IC processes (Maxim, DMILL, $0.25 \mu m$), fast front ends, deep pipelines
 - Engineered, large pixel systems for vertexing
- 5th generation: New trackers for L= 10^{35} (~100 MRad, 10^{14} - 10^{16} /cm²)
 - Very large scale systems, simplifications
 - New rad hard sensor structures and materials
 - Lower mass supports and services
 - Increased azimuthal AND longitudinal segmentation, pixel structures move to larger radii
 - Further evolution of IC (0.13,0.09 μ m, heterostructures...) technology

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Parameters LHC, SLHC

	LHC	SLHC	
√s L Bunch spacing Δt $σ_{pp}$ (inelastic) N. interactions/x-ing	14 TeV 10 ³⁴ 25 ns ~ 80 mb ~ 20	14 TeV 10 ³⁵ 12.5 ns ~ 80 mb ~ 100	But 12.5 is nearly DC
(N=L $\sigma_{pp} \Delta t$) dN _{ch} /d η per x-ing <e<sub>T> charge particles</e<sub>	~ 150 ~ 450 MeV	~ 750 ~ 450 MeV	
Track density Pile-up noise in cal Dose central region	1 1 1	10 ~3 10	

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Modularity (ATLAS example)





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ID Selected Performance Specifications*

- Coverage
 - Angular coverage $|\eta| \le 2.5$
 - Number of precision hits ≥ 5
 - Number of straw hits = 36 (effective 1 point resolution of 70 μ m at ~75 cm)
- Resolution
 - $p_T \sigma(1/p_T) < 0.3$ at p_T =500 and $|\eta| \le 2$, <0.5 $|\eta|$ =2.5
 - Impact parameter σ_{d0} as good as possible
 - Polar angle $\sigma(\theta) \leq 2mrad$
 - Longitudinal intercept $\sigma(z) < 1 \text{ mm}$
- Reconstruction efficiencies
 - isolated tracks $p_T \ge 5$, $\ge 95\%$, fake rate < 1%
 - − all tracks $p_T \ge 1$ in $\Delta R \le 0.25$ around high p_T isolated track $\ge 90\%$, <10% fakes
 - Electrons $p_T \ge 7, \ge 90\%$
- B tag efficiency \geq 40%, non-b rejection of > 50 *ATLAS view

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Intercepts



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Specifications modified for 10³⁵

- Coverage
 - Angular coverage $|\eta| \le 2.5$
 - Number of precision hits $\ge 9(?)$ to provide same p_T resolution and efficiencies
 - Number of straw hits = 36 (effective 1 point resolution of 70 μ m at ~75 cm)
- Resolution
 - $p_T \sigma(1/p_T) < 0.3$ at p_T =500 and $|\eta| \le 2$, <0.5 $|\eta|$ =2.5
 - Impact parameter σ_{d0} as good as possible
 - Polar angle $\sigma(\theta) \leq 2mrad$
 - Longitudinal intercept $\sigma(z) < 0.5$ mm
- Reconstruction efficiencies
 - isolated tracks $p_T \ge 5$, $\ge 95\%$, fake rate < 1%
 - all tracks $p_T \ge 1$ in $\Delta R \le 0.25$ around high p_T isolated track $\ge 90\%$, <10% fakes
 - Electrons $p_T \ge 7, \ge 90\%$
- B tag efficiency $\geq 40\%$, non-b rejection of > 50

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Occupancy vs η and radius 10^{34}



SCT Merged clusters vs η and radius 10^{34}



Technical Specifications

- The retained or modified performance specs at 10³⁵ drive a new set of technical specs for the tracker.
 - Occupancy: As shown, for 10^{34} , occupancies and cluster merging are less severe (x2) in pile up events than in B jets from Higgs decay. At 10^{35} the situation reverses by ~x5
 - Require greater segmentation, more modularity, faster electronics
 - Longitudinal resolution: would like to resolve vertex for all ~200 (effective) pile up events
 - Segmentation may already be sufficient
 - Secondary particles and interactions: rates scale with luminosity
 - Material reduction challenge.
 - Survival: radiation levels increase x10
 - Radiation resistance of sensors, electronics, and materials

Material in baseline tracker

- Silicon alone is 0.3% X_0
- 4 double layers 2.4%
- Atlas module is 1.2%
- Present 4 SCT layers at η=0 are ~10%
 - 7.6% is support, cooling, and services.
 - Challenge is to reduce this further.
 - Overdesign?



Elements of an SLHC Tracker

• 3 regions, fluences

<20~cm: inner region $~10^{16}\,/cm^2$

 $20 < r < 50 \mbox{ cm}$: intermediate region $10^{14}\mbox{-}10^{15} \mbox{/cm}^2$

> 50 cm: outer region 10^{12} - 10^{13} /cm²

- Segmentation
- Mass
- Radiation
- Scale construction
 ~60 m² → ~200 m², 4K modules → ~20K modules
- Serviceable

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Outer Region

- Presently occupied by straws for ATLAS and single sided silicon for CMS.
- Need increased longitudinal segmentation to reduce occupancy and enable pattern recognition.
- Resolution on z_0 and $\cot\theta$ already provided by intermediate and inner layers if not degraded further.
- Radiation hardness required similar to present silicon layers ie: HV operation already achieved.
- Example (A.Seiden) is to split current 6 cm sensors into 3 cm units ($\sigma_z = 9$ mm).
- Major challenge is scale and logistics (~140 m²).

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Outer tracking modularity





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Intermediate Region

- Presently occupied by silicon strip trackers with length ~6 cm and small angle stereo.
- Increased segmentation in ϕ and/or z required.
- Pixel structures (super-pixels, short strips)
- Enhanced radiation hardness
 - Thinned silicon (150 μ m) (material reduction!)
 - Engineered materials (ROSE, RD50...)
 - Front end chips

Inner Region

- Presently occupied by pixel layers and innermost silicon layers.
- Unprecedented radiation levels.
- Increase segmentation of pixels
 - Enabled by evolution of IC process $0.25 \rightarrow 0.13 \ \mu m$
- Decrease material improve cooling, increase shared services
- Sensors
 - Further thinning
 - New structures
 - Engineered or alternate (n in p) materials
 - Cryogenic silicon
 - Non-silicon (diamond, SiC...)
- Expect to just replace it once/year?

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Beyond SLHC

- Further steps are energy and/or luminosity increases.
- Energy
 - To preserve momentum resolution increase granularity in ϕ , B field, radius
- Luminosity
 - Increase granularity in ϕ and z to handle occupancy
 - Technologies move again to larger radius
 - Need yet another approach for R < 20 cm...
 - Electronics to deal with ~DC beam

New Technical Directions

- In support of tracking systems which operate at very high luminosity a number of new technical directions should be explored.
 - Rad hard devices and electronics
 - Lower mass materials, supports, services
 - Segmentation
 - Large area coverage
 - Data readout, transmission, and processing (triggers)
- Basis for a new set of R&D initiatives. Not to early to start.
- Support for stable engineering infrastructure. Microelectronics as an example.

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Radiation Hardness

- Rad hard silicon materials Rose, RD50,...
- Cryogenic detectors
- Non-silicon materials Diamond
- Operational scenarios partial depletion, thin..
- Properties of deep sub-micron IC processes
- Circuit designs and architectures
- Active pixel sensors
- New configurations (3D...)

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Radiation Hard/Tolerant Si Detectors for HEP Experiments

New detector structures for more radiation tolerance

to

From 3d detectors Lateral depletion only Non-planar, difficult technology

(Etch or drill of holes in wafer needed)



Sherwood I. Parker et al., UH 511-959-00

(slide courtesy of V.Radeka)

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Novel semi-3d detectorsDepletion laterally and from both sidesPlanar technologyReduction of full depletion voltage by afactor of 4 without losing active volume



Segmentation

- Silicon strip sensor designs and geometries
- Pixel geometries
- Pixel-Strip transition
- Z readout methods
- Front end readout electronics in evolving processes
 - 0.25, 0.13... mm
 - SiGe
- Interconnections
 - bump bonding methods at finer pitch (r < 20 cm
 - Pixel readout of superpixel geometry

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Interleaved Stripixel Detector (ISD) -illustration of the concept (BNL Group Z.Li)



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Lower Mass

- Large area and precision low mass mechanics
- Alignment technology (lasers, sensors)
 - Drop stiffness requirements in favor of active monitoring and feedback (lesson from the telescope builders).
- Low mass electrical and mechanical components including discretes & substrates
 - Power distribution schemes, current mode power with local regulation, less redundancy, grounding issues
 - Technologies for hybrid circuits thick, thin films, laminates
- Cooling technology materials, coolants, delivery systems
 - Simplified coolant distribution
 - Heat pipe schemes
 - Cooling integrated with FE electronics
 - Reduced power consumption

Example of reduced mass structure for silicon detectors



Large Area Coverage

- Robotic assembly and test methods
- Large area and precision low mass mechanics
- Project organization
- Reliability and redundancy methods

Example of robotics & large scale organizational success: CMS assembly with identical systems at 7 sites to produce ~20K modules



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Data readout, transmission, and processing

- Optical data transmission
- Wireless data transmission
- Pattern recognition and data reduction methods
- Large area and fine line lithographic methods
 - Cables to link sensors to remote front end chips
 - Power cables
 - Signal distribution networks
- Fast track trigger processors
 - Vertex triggers (CDF SVT)
 - Momentum measurement

Conclusions

- Physics case for precision tracking at SLHC
- Want to maintain LHC performance specs
- Key issues
 - Occupancy
 - Material
 - Radiation
- SLHC tracker is all solid state and contains 3 distinct tracking regions
- Comprehensive program of technical development is required and should start now

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Conclusions

- Issues for concern
 - "it will flood the rest of the detector with secondaries"
 - "it will be impossible to maintain required mechanical precision"
 - "it will be inefficient"
 - "it will burn up due to radiation"
 - "it will be unreliable or never work at all"
 - "anyway there is no physics to do with it..."
- Past experience has shown this not to be the case