





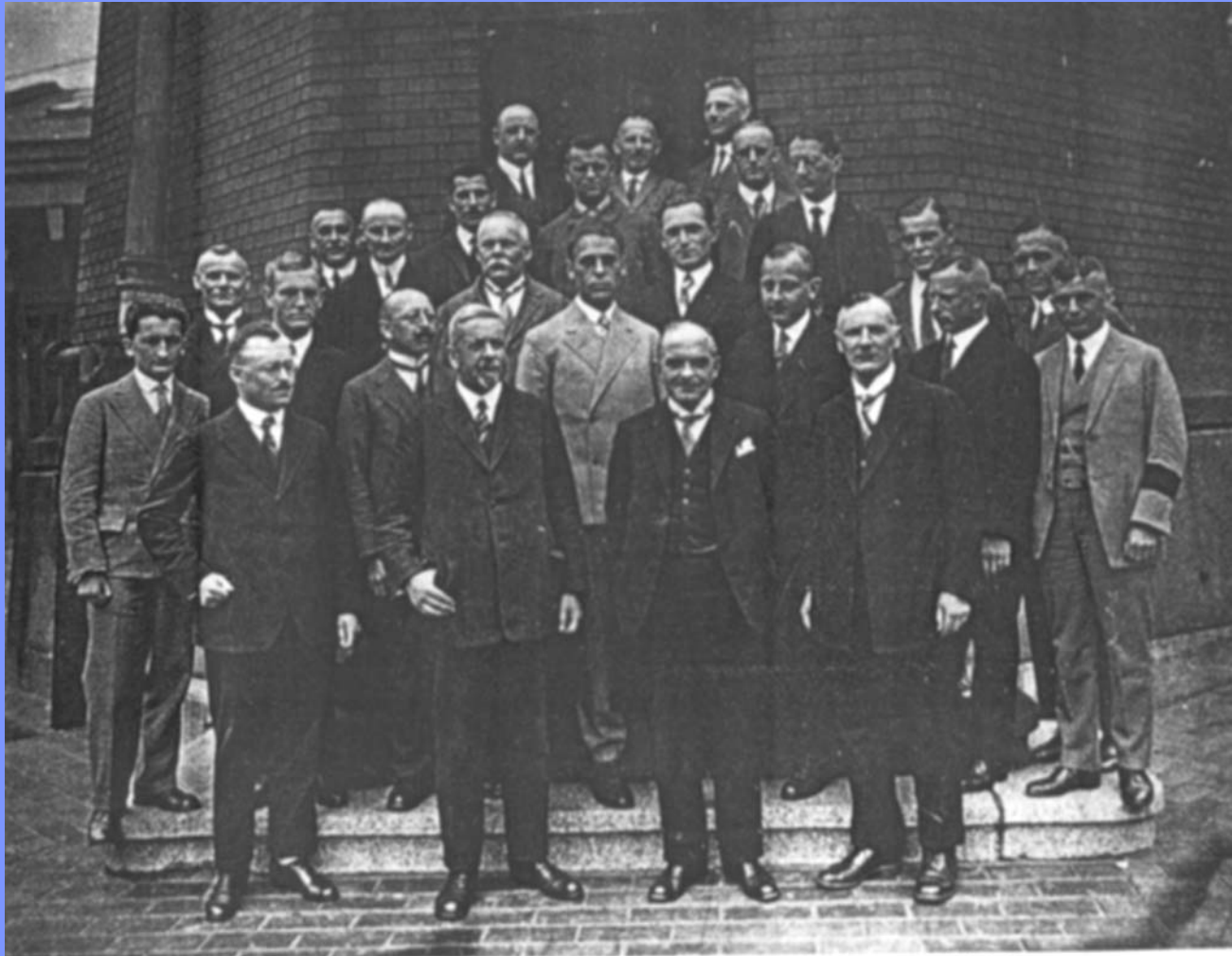
Raffael's Sixtinische Madonna  
in der Galerie Alte Meister  
in Dresden







**Die Neubauten für die Mechanische Abteilung  
der Königl. Sächs. Technischen Hochschule zu Dresden  
Im Vordergrund das Maschinenlaboratorium**



Bosnjankovic      Merkel      Jacob      Mollier      Grumbt      Nägel      Lindner      Pauer      Hofelder

Technische Hochschule Dresden - Maschinenlaboratorium 1928



**Maschinenlaboratorium nach der Zerstörung 1945**







# Cryogenic Engineering

CERN, March 8 - 12, 2004

- Temperature reduction by throttling and mixing
  - Temperature reduction by work extraction
  - Refrigeration cycles: Efficiency, compressors, helium, hydrogen
  - **Cooling of devices**
-



# Applications of Superconducting Magnets

- **Energy technology**

- Fusion reactor
- MHD generator
- Turboalternator
- Transformer
- Fault current limiter
- Magnetic energy storage (SMES)

## Mobility

- Levitated train
- MHD ship propulsion

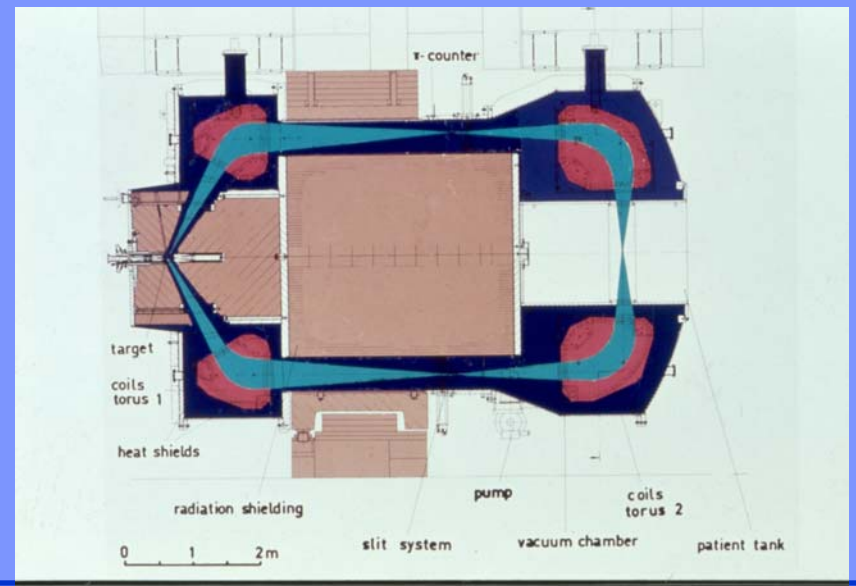
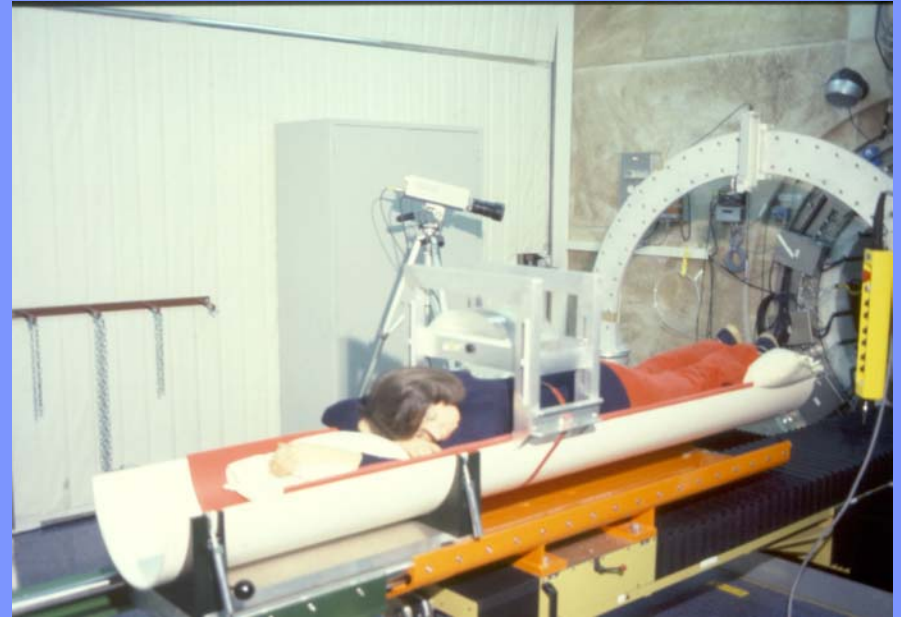
## Medicine

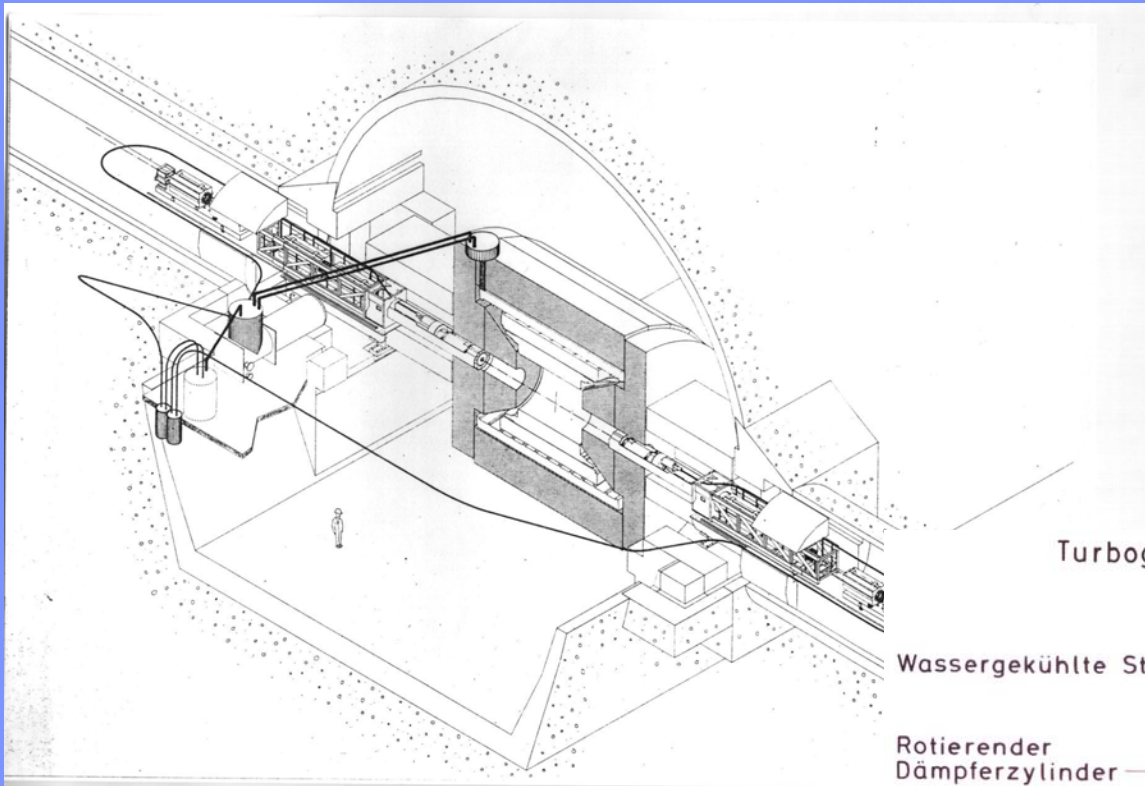
- Magnetic tomography
- Radiation treatment

## Research

- Accelerators
- Detectors
- Spectrometers
- Gyrotrons







Turbogenerator mit supraleitender Feldspule  
(schematisch)

Wassergekühlte Ständerwicklung

Rotierender  
Dämpferzylinder

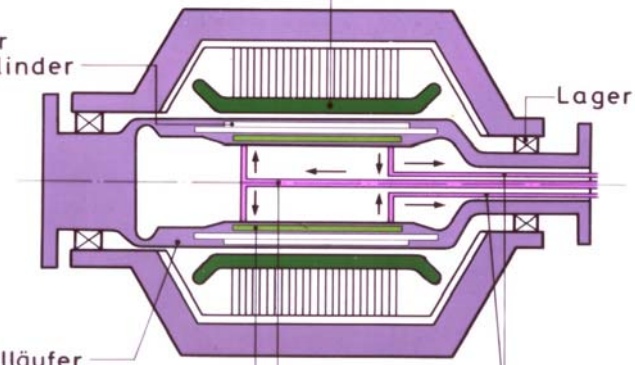
Lager

Hohlläufer

Supraleitende Erregerwicklung

Heliumzufuhr

Heliumaustritt



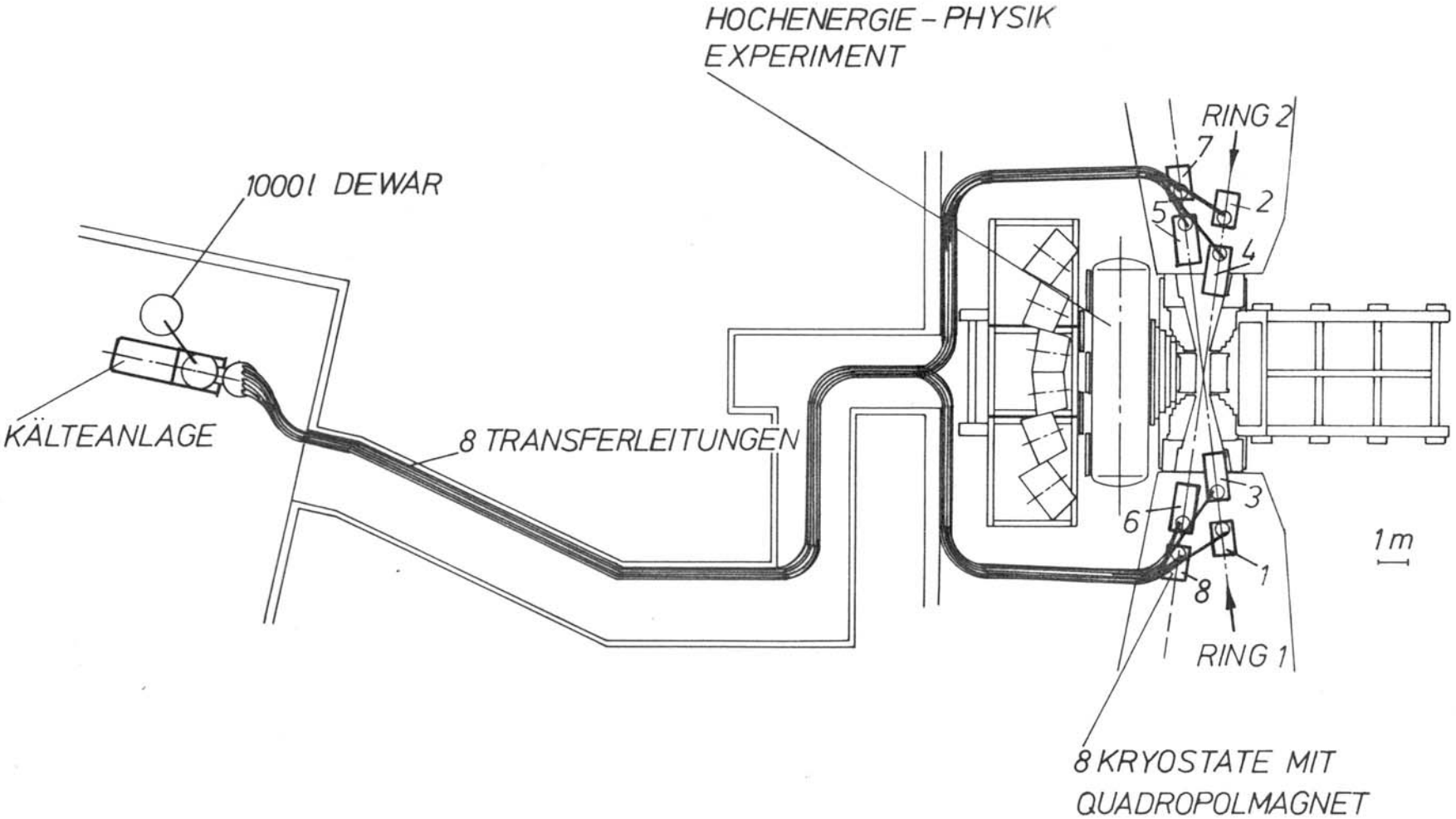
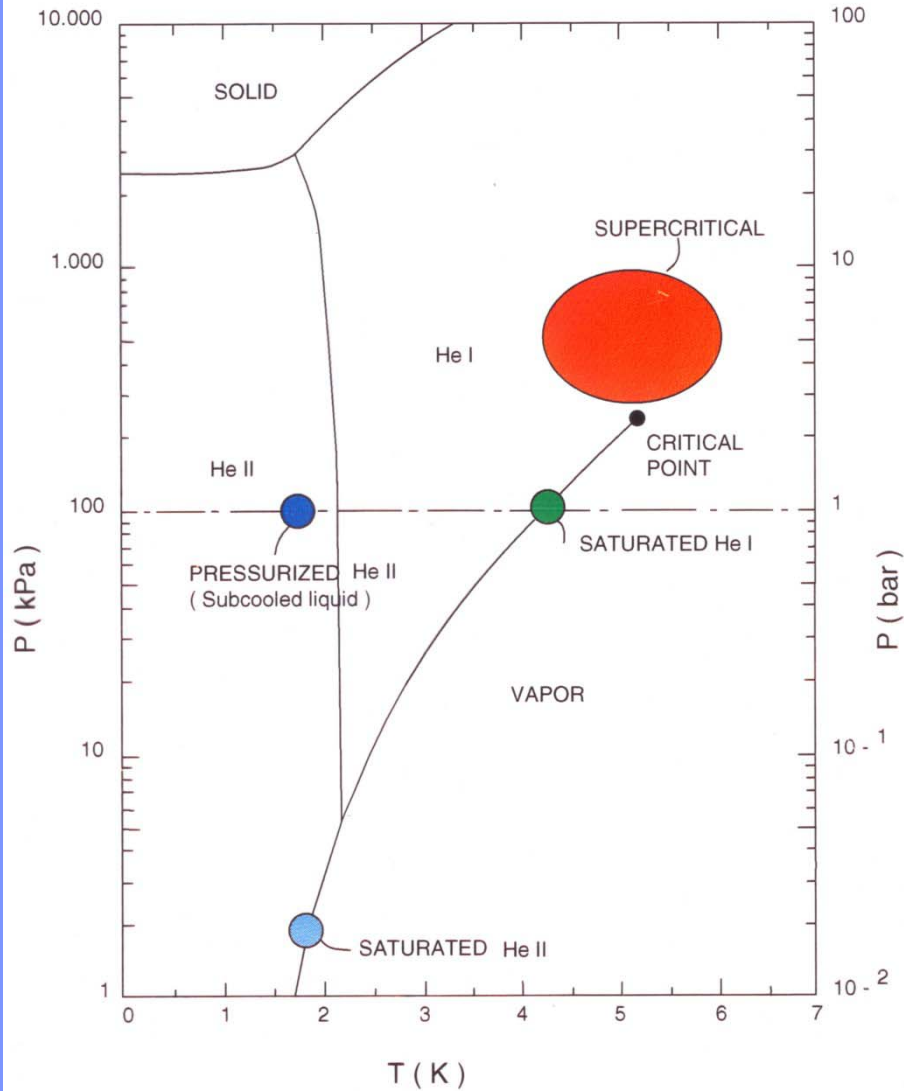


BILD 2.2 INTERSEKTION 8 DES ISR - SPEICHERRINGS





## PHASE DIAGRAM OF HELIUM

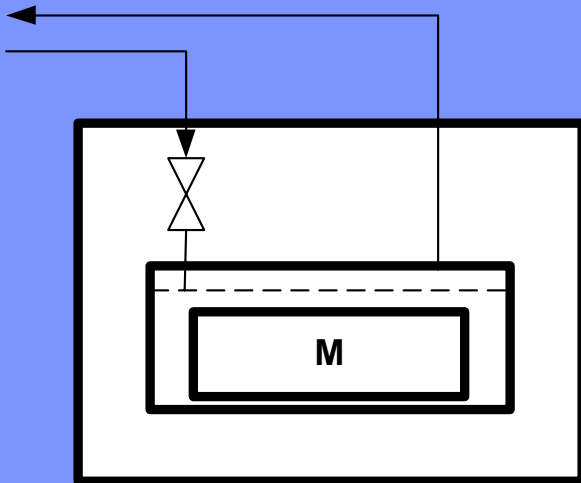


Cooling options  
with Helium

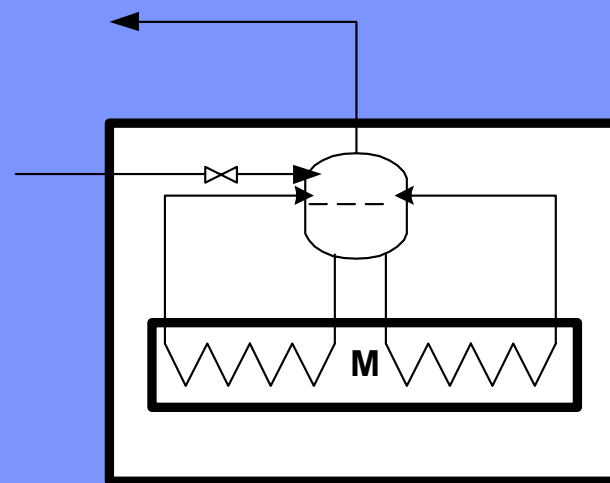


# Cooling Options for Superconducting Magnets

## Bath Cooling



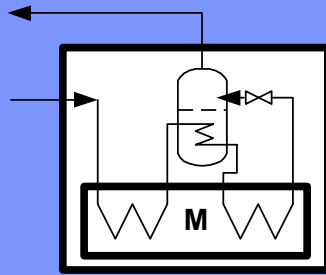
Bath Cooling



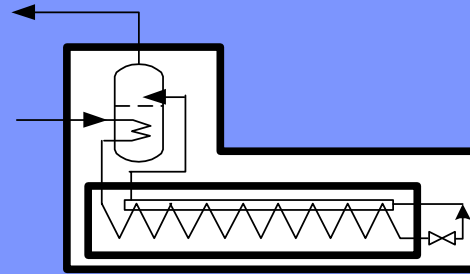
Bath Cooling with  
Thermosiphon



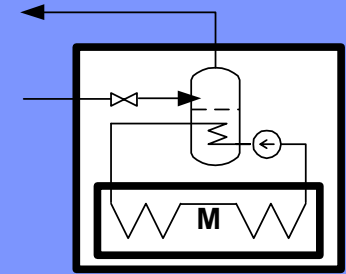
# Forced Cooling: One-phase



One-phase with JT-Stream



One-phase with Continuous Recooling



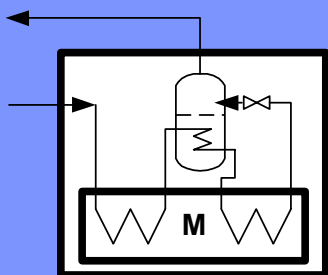
One-phase with Circulation Pump



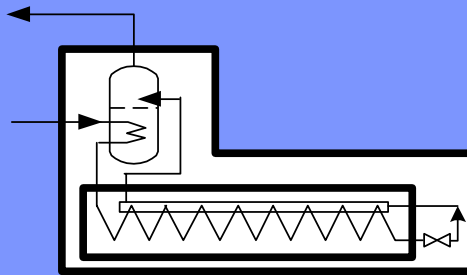




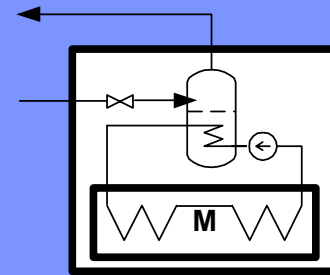
# Forced Cooling: One-phase



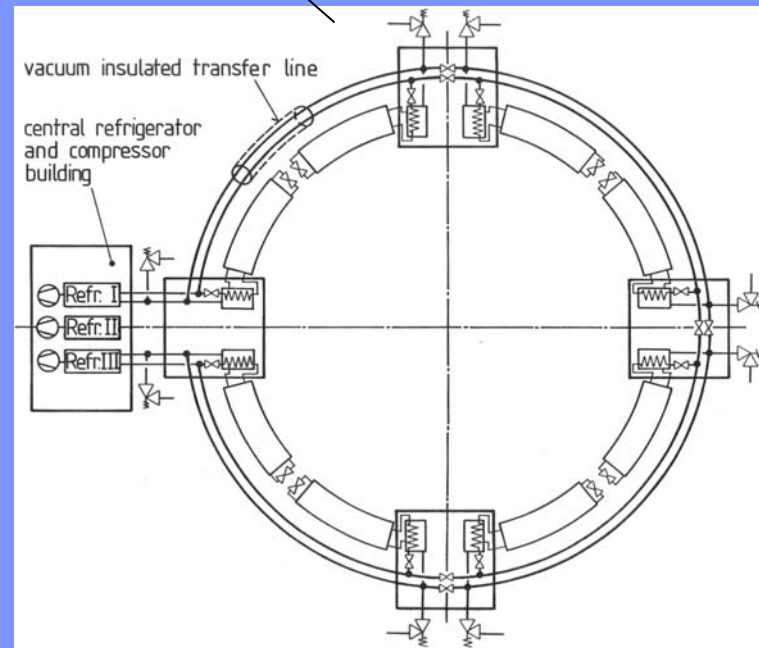
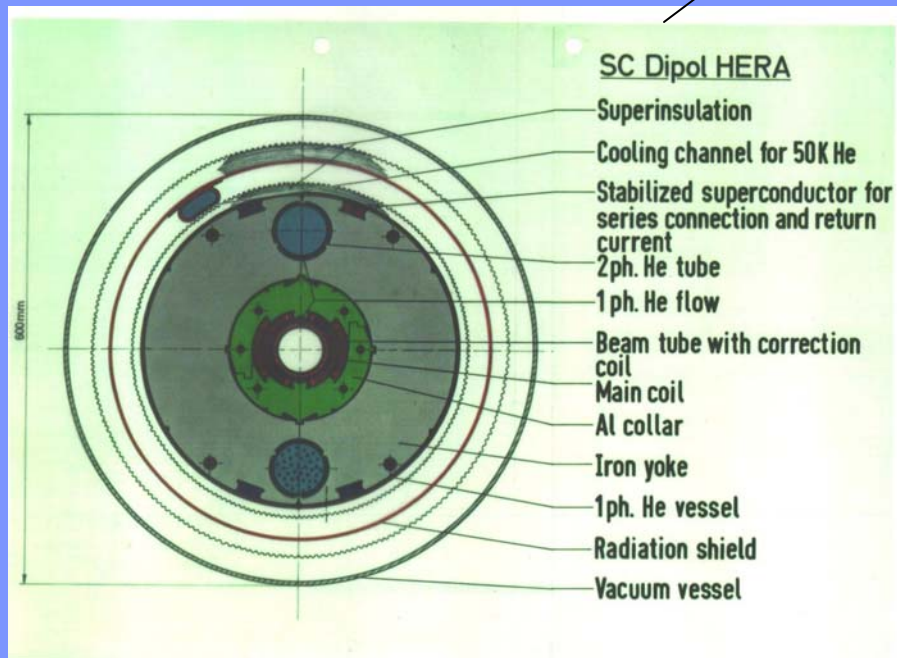
One-phase with JT-Stream



One-phase with Continuous Recooling

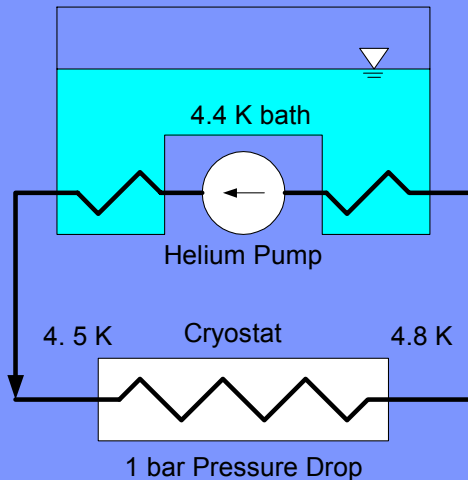
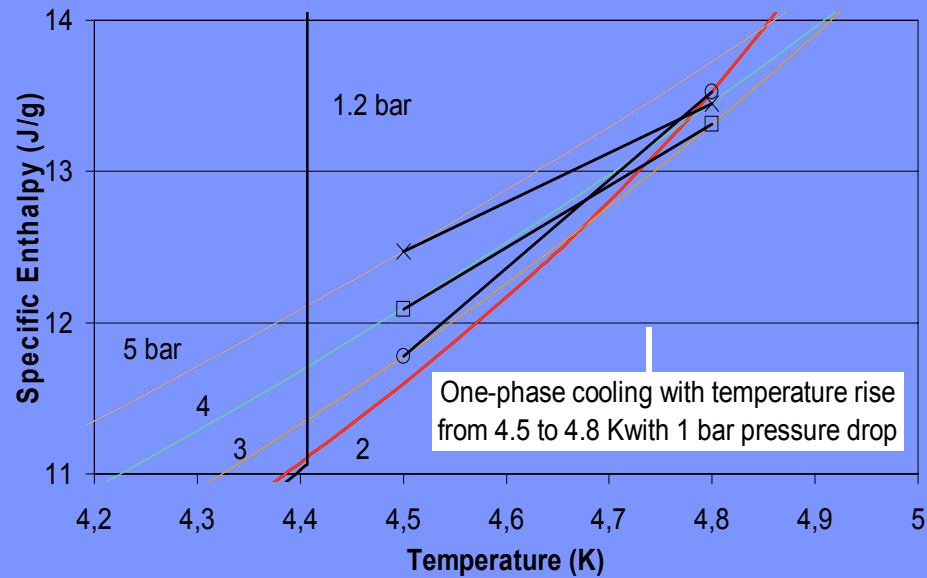


One-phase with Circulation Pump





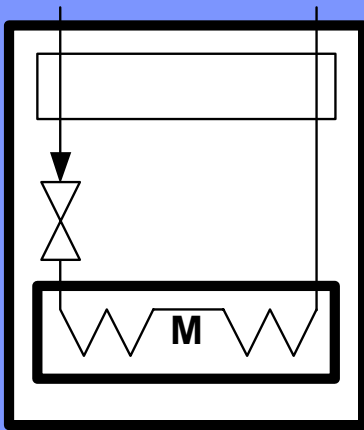
## Forced Flow Supercritical Cooling with Pressure Drop



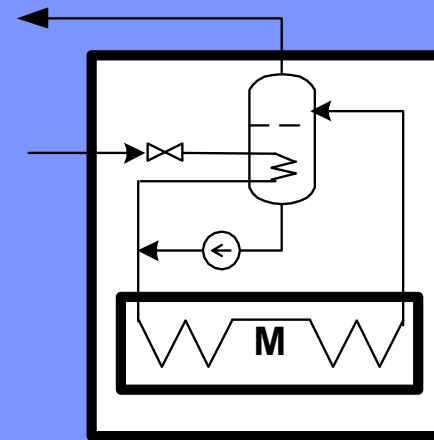
Pressure Drop	Enthalpy rise J/g	Pump work J/g	Ratio
5 - 4 bar	0,98	0,74	1,3
4 - 3 bar	1,22	0,77	1,6
3 - 2 bar	1,75	0,80	2,2



# Forced Cooling: Two-phase with Low Quality Outlet



Residual Evaporation  
in Heat Exchanger

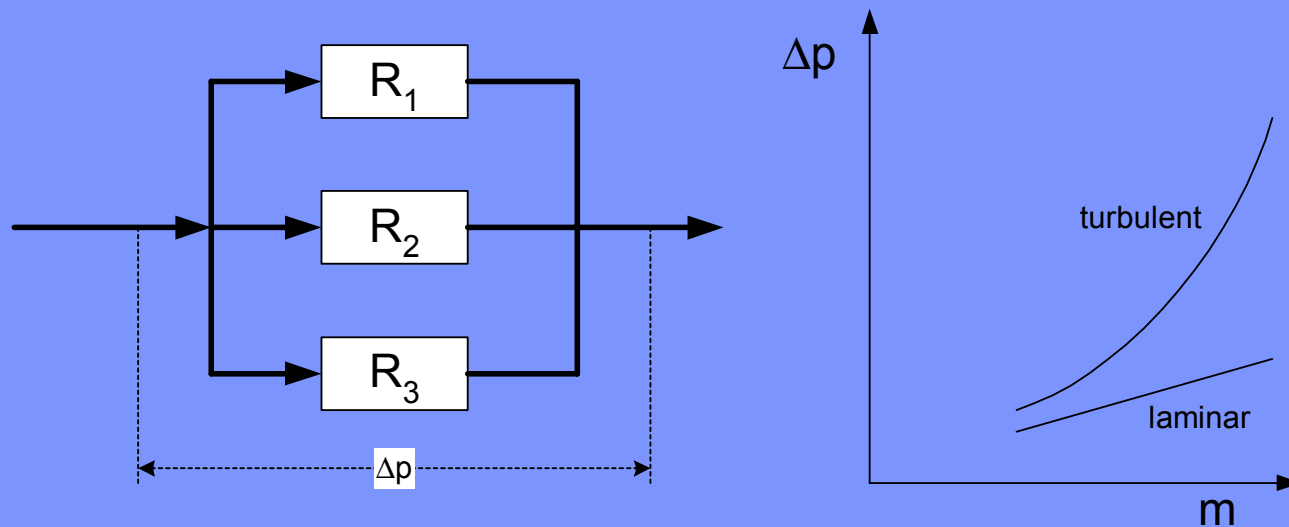


With Liquid  
Recirculation Pump





# The maldistribution problem with parallel cooling channels



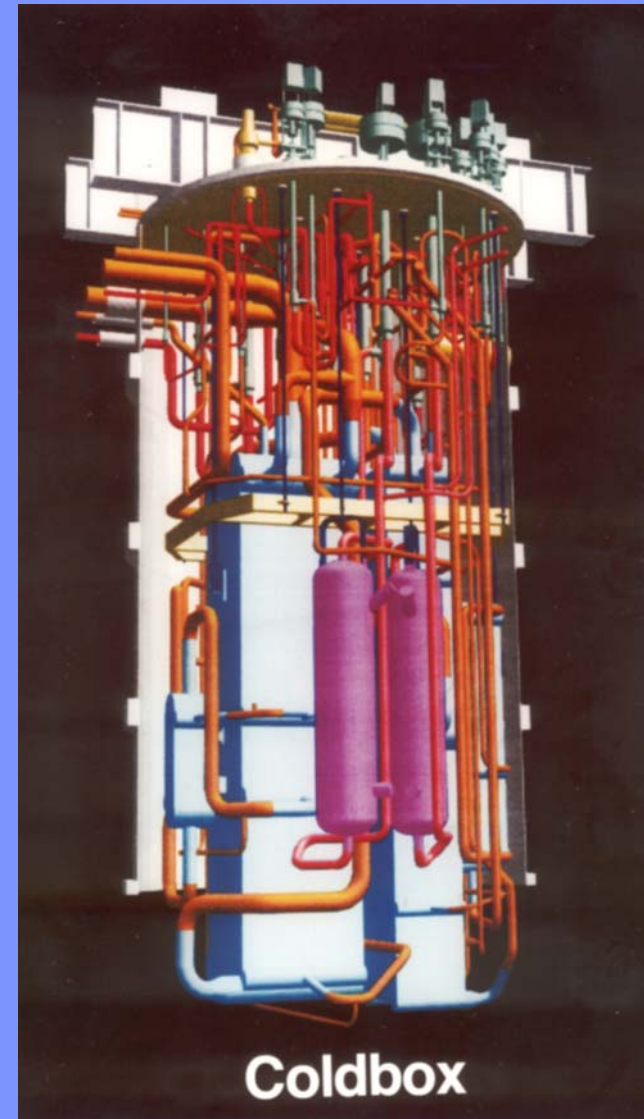
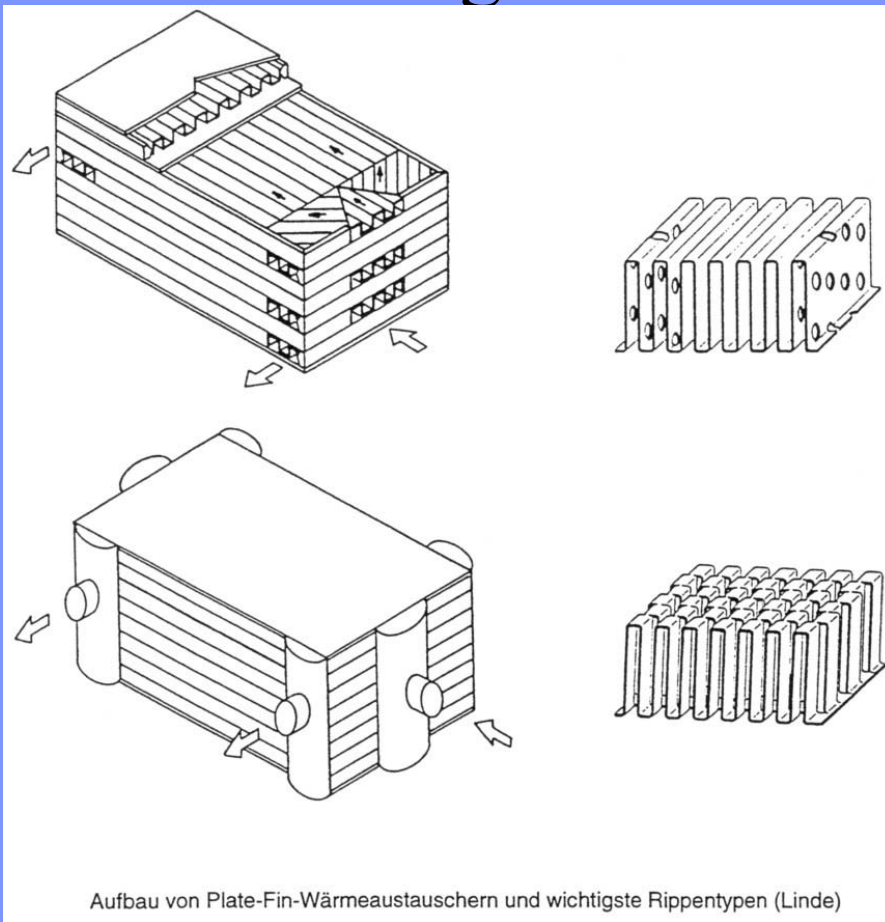
Parallel cooling channels share the same pressure drop. If one channel takes more coolant flow, all others get less.

One-phase turbulent flow gives a stable distribution.

One phase laminar flow is less stable, depends on orientation.

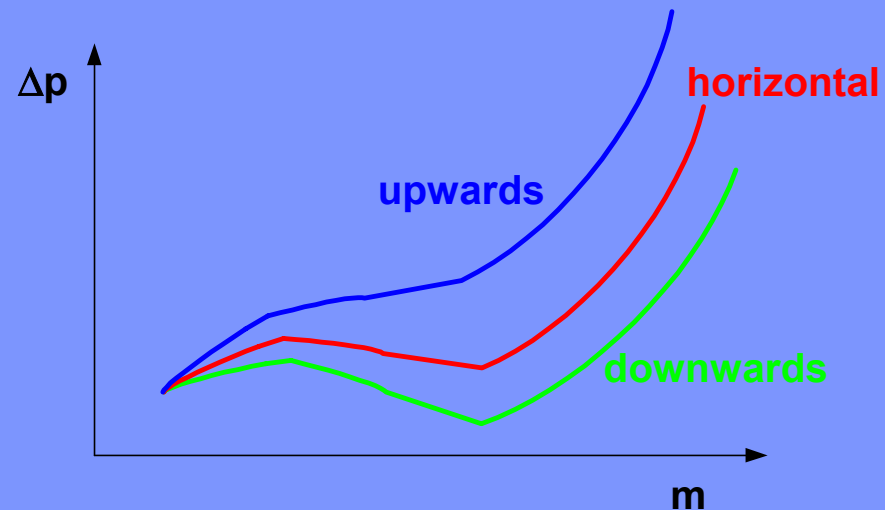
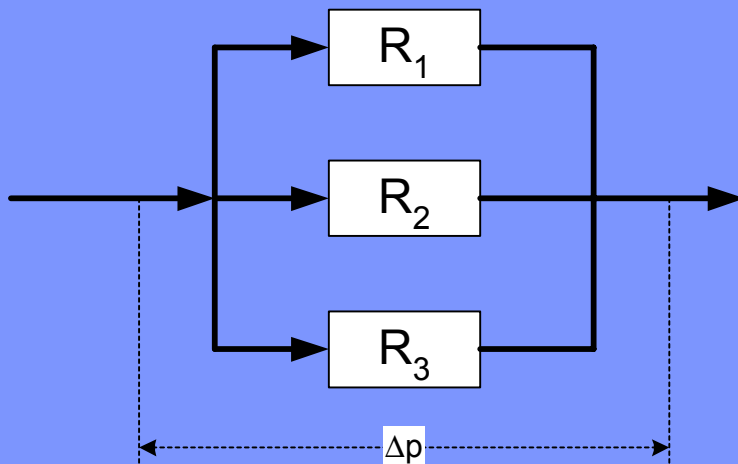


# Multi-channel plate-fin heat exchangers





# The maldistribution problem with parallel cooling channels with two-phase flow



If the flow is upwards, the flow distribution is probably stable.

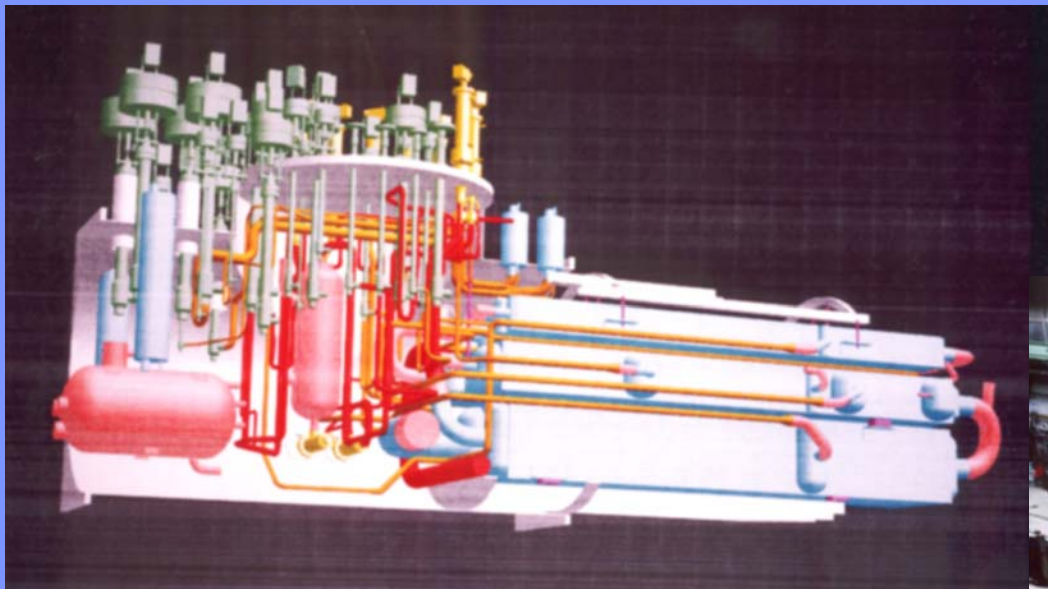
If the channels are horizontal, the distribution is poor, if the vapour content is too high.

If the flow is downward, the distribution is certainly poor:

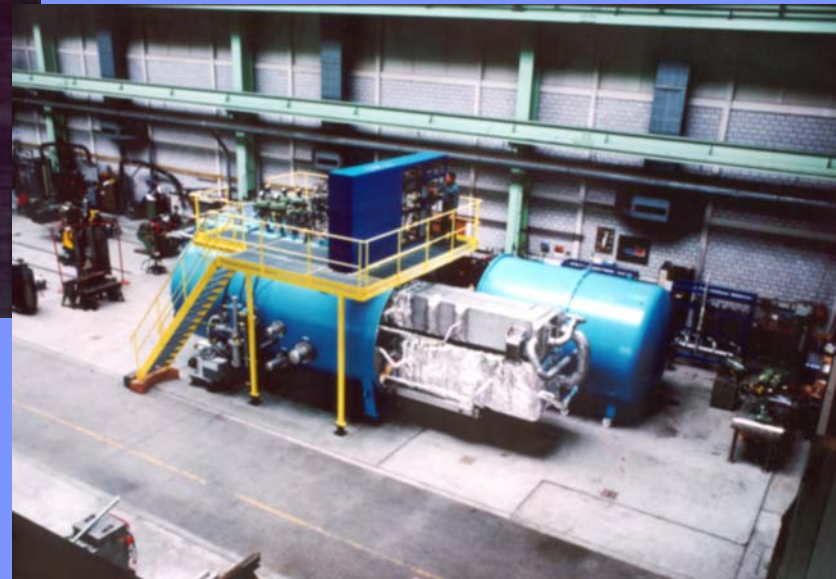
One channel will take the liquid and the others only get vapour.



# Coldbox with horizontal multi-channel heat exchangers



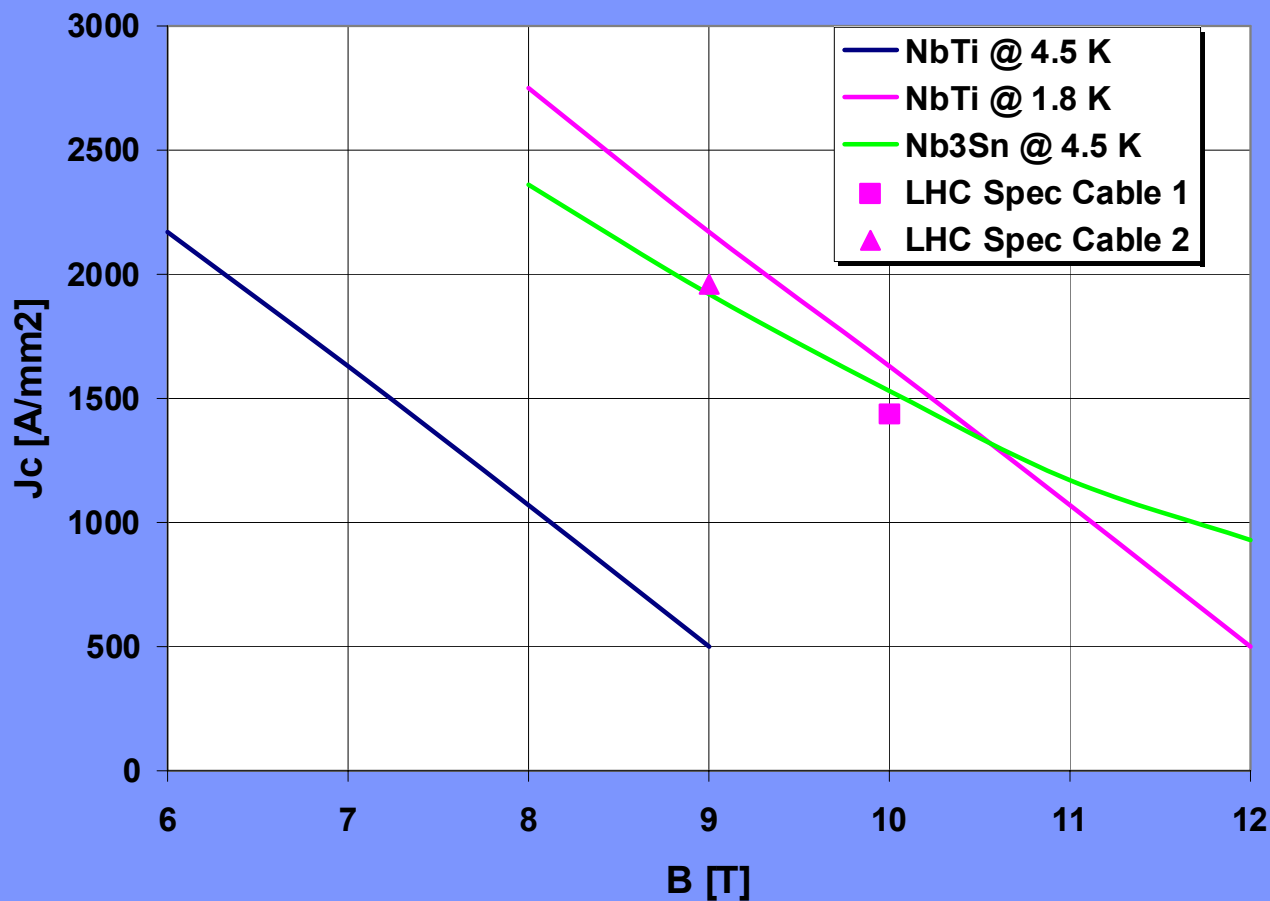
Flow distribution in exchangers is acceptable in the warm section, but has failed sometimes in the Joule-Thomson exchanger.





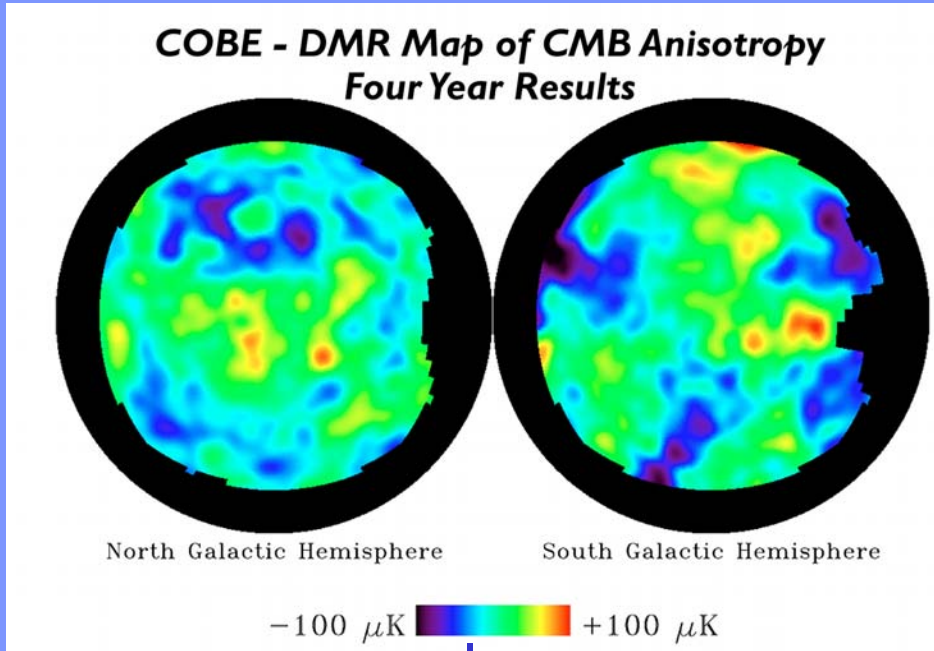


# Critical Current Density of Technical Superconductors





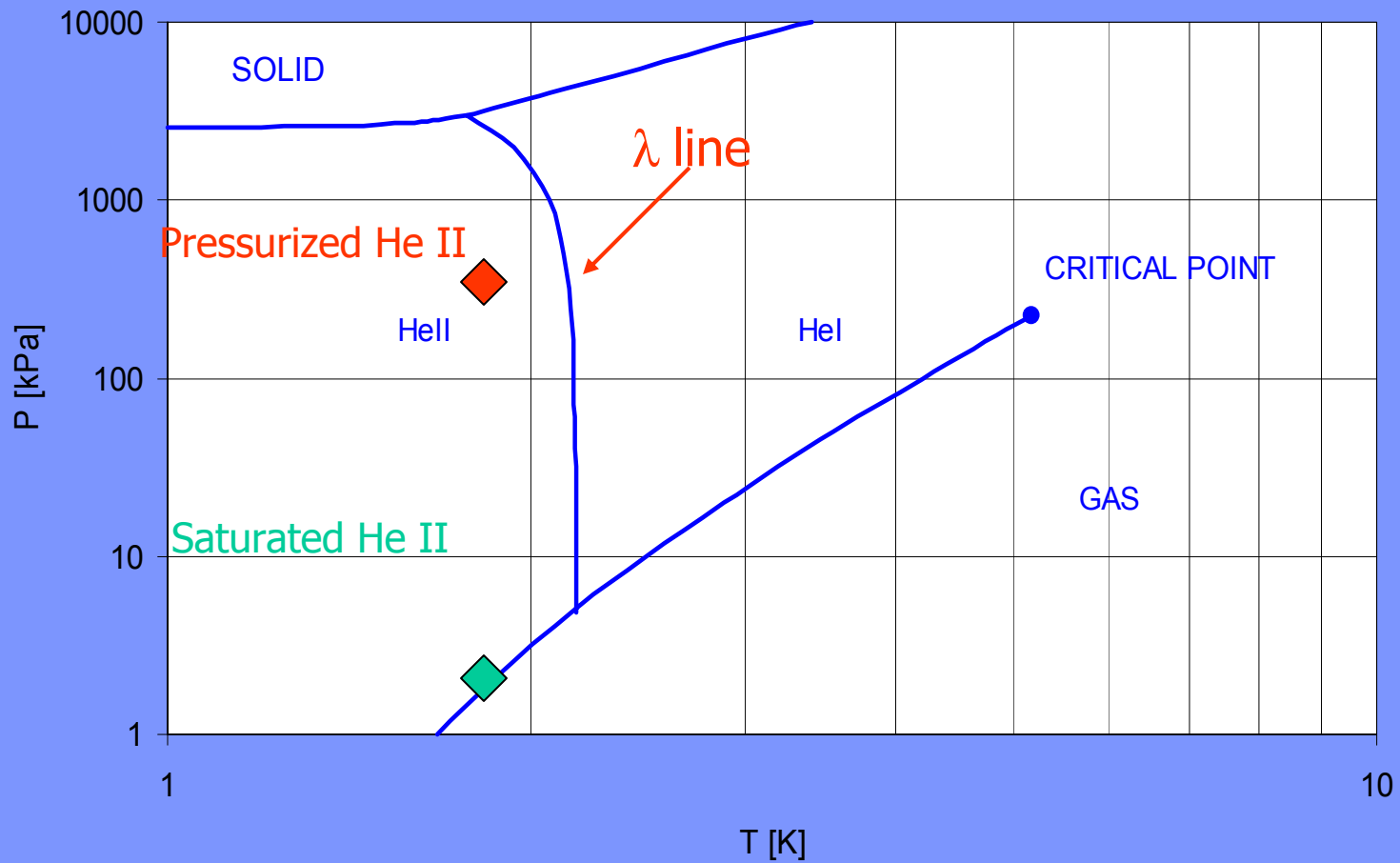
# Superfluid Helium Cooled Magnets



*The coldest ring in the universe!*



# Phase Diagram of Helium





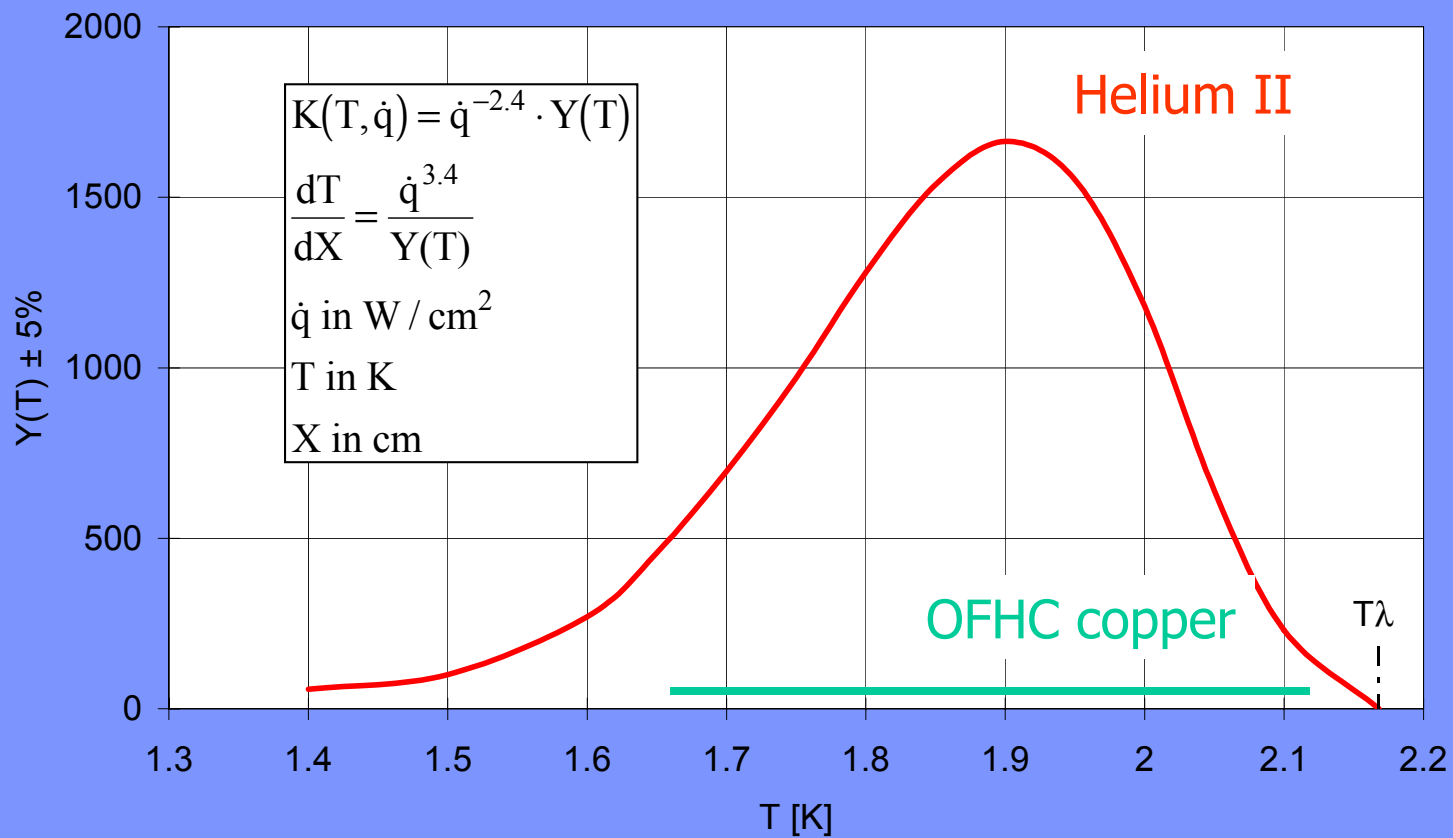
# Superfluid Helium as a Magnet Coolant

- Temperature below 2.17 K
  - Low bulk viscosity
  - Very large specific heat
    - $10^5$  times that of the conductor per unit mass
    - $2 \times 10^3$  times that of the conductor per unit volume
  - Very high thermal conductivity
    - $10^3$  times that of cryogenic-grade OFHC copper
    - peaking at 1.9 K
    - still, insufficient for long-distance heat transport
-





# Equivalent Thermal Conductivity of He II



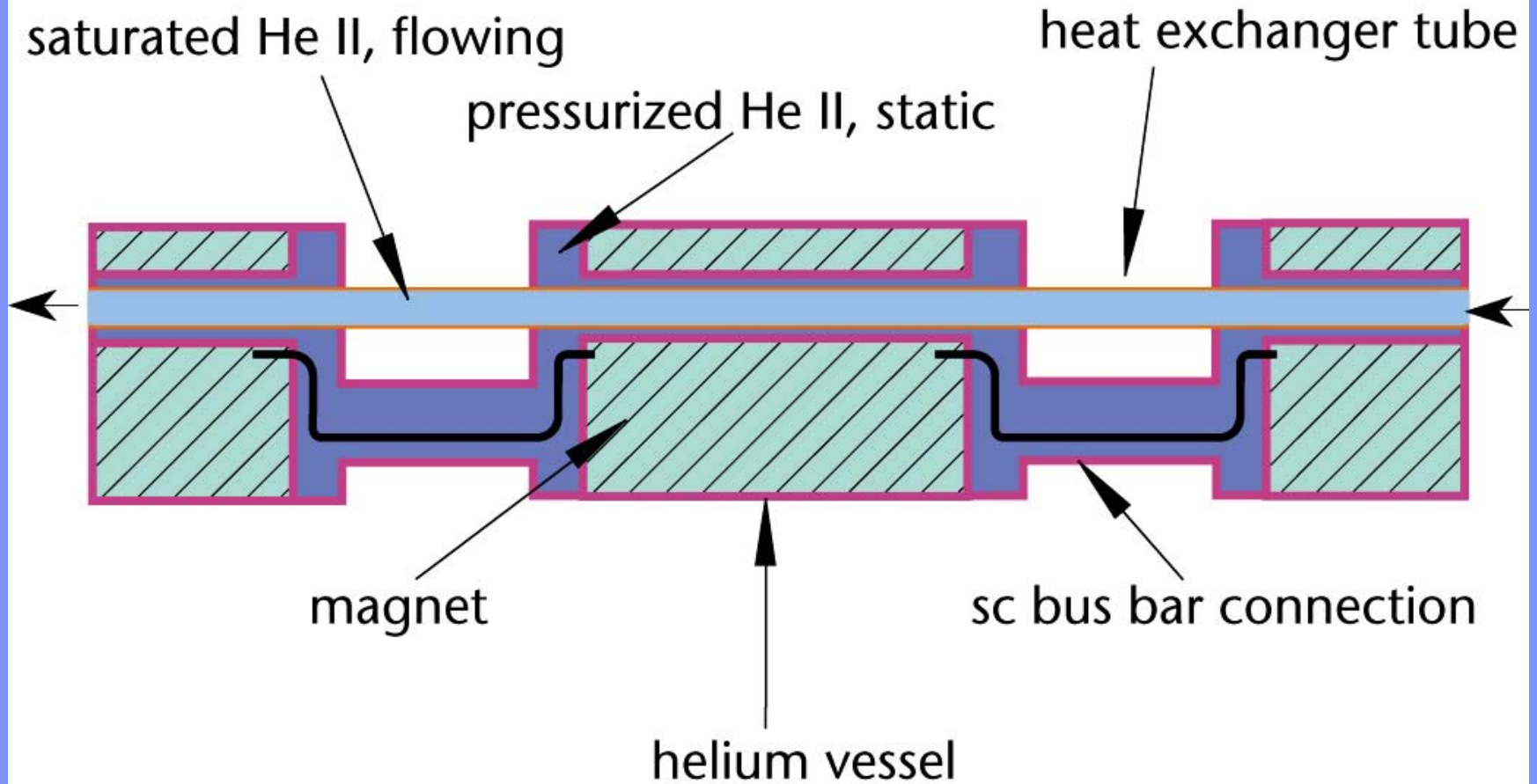


## Pressurised vs. Saturated Superfluid Helium

- + Mono-phase (pure liquid)
  - + Magnet bath at atmospheric pressure
    - no air inleaks
    - higher heat capacity to the lambda line
  - + Avoids bad dielectric strength of low-pressure gaseous helium
  - Requires additional heat exchanger to saturated helium heat sink
-

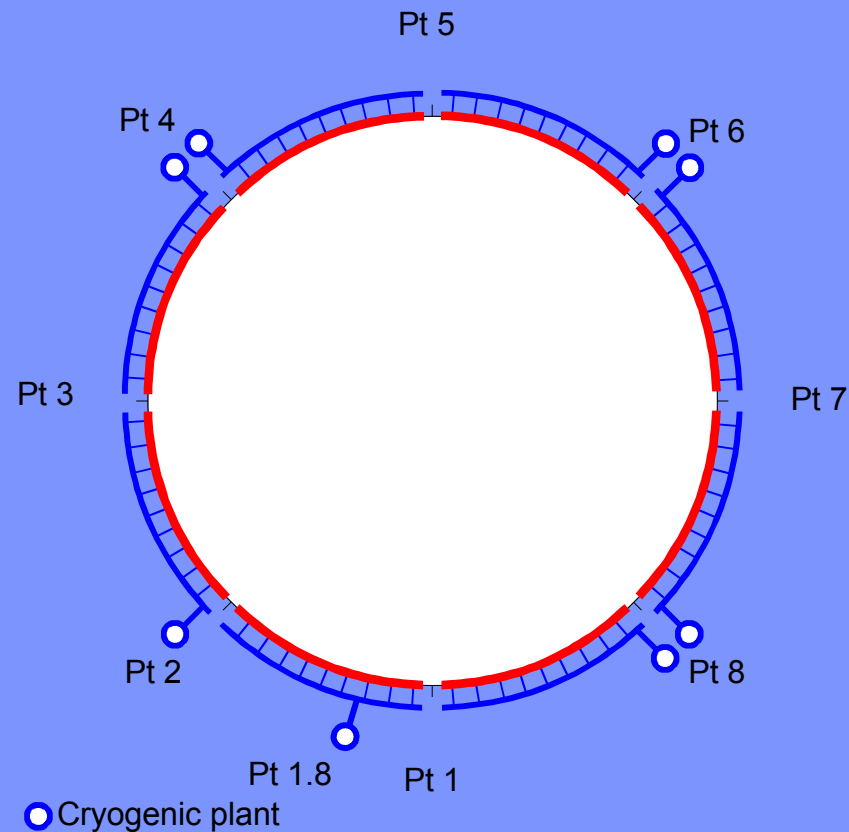
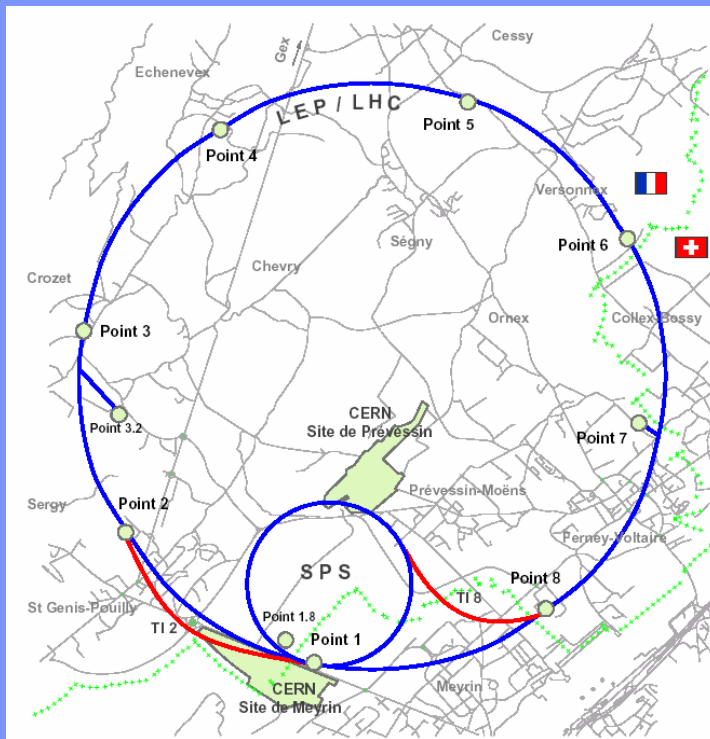


# LHC magnet string cooling scheme





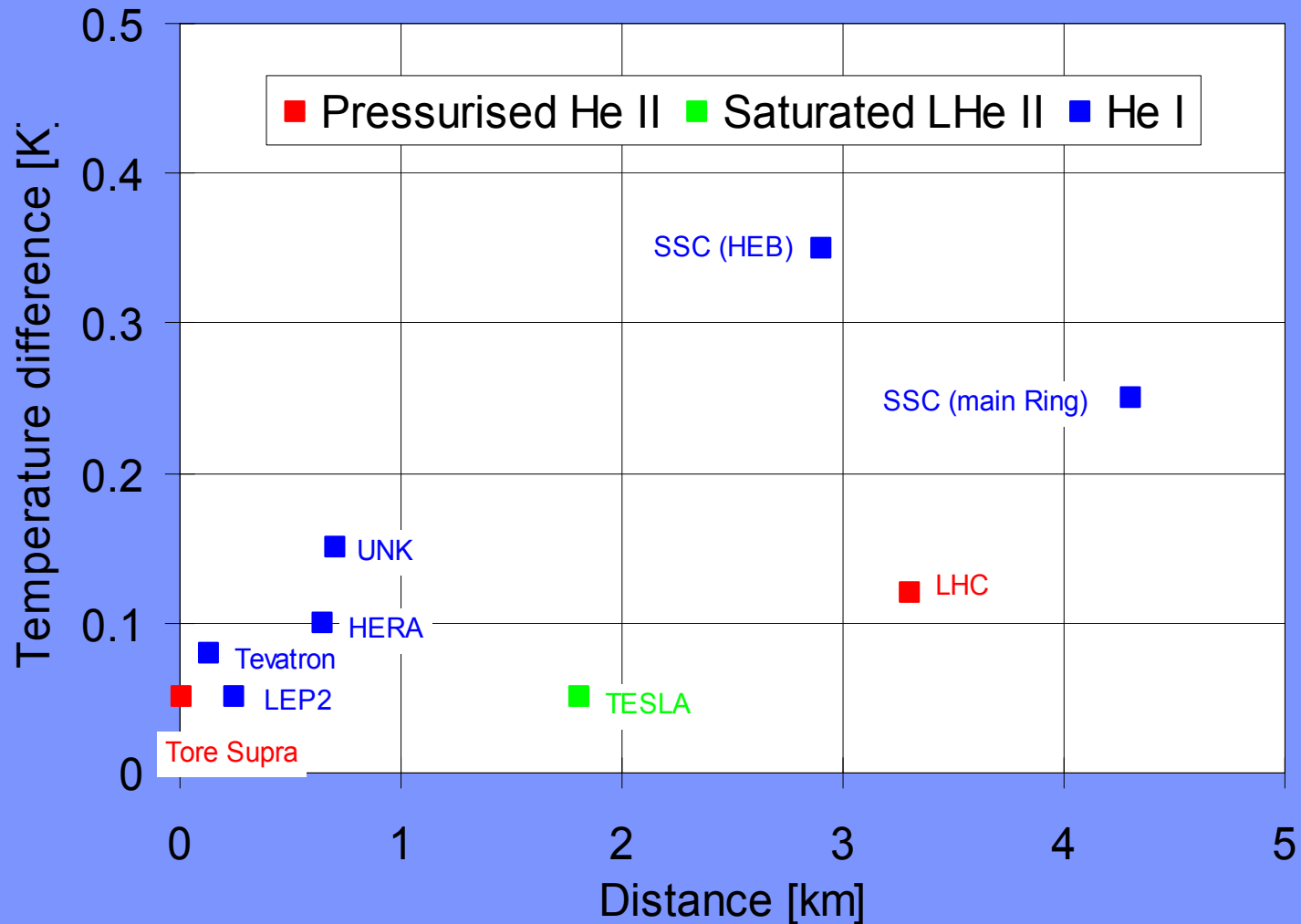
# Map of LHC & General Layout of Cryogenic System





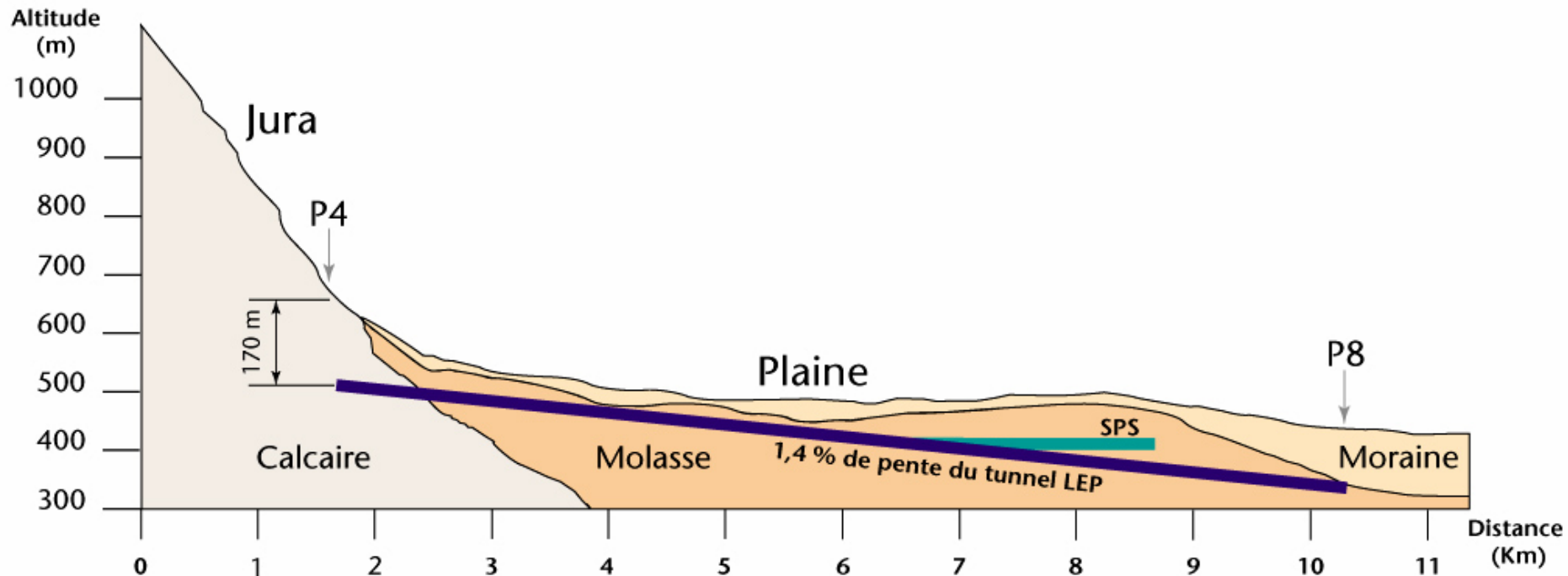


# Transport of Refrigeration in Large Distributed Cryogenic Systems



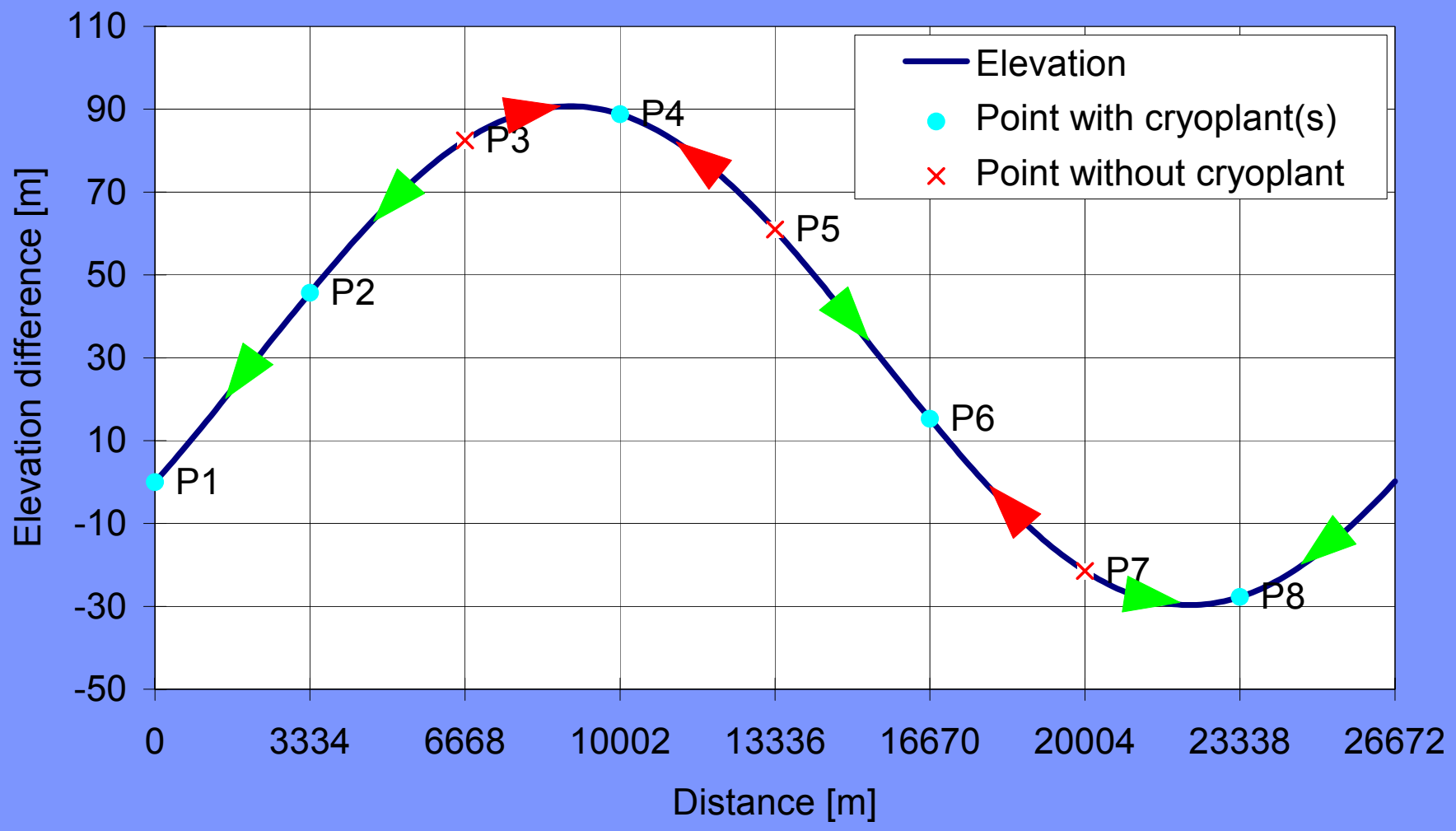


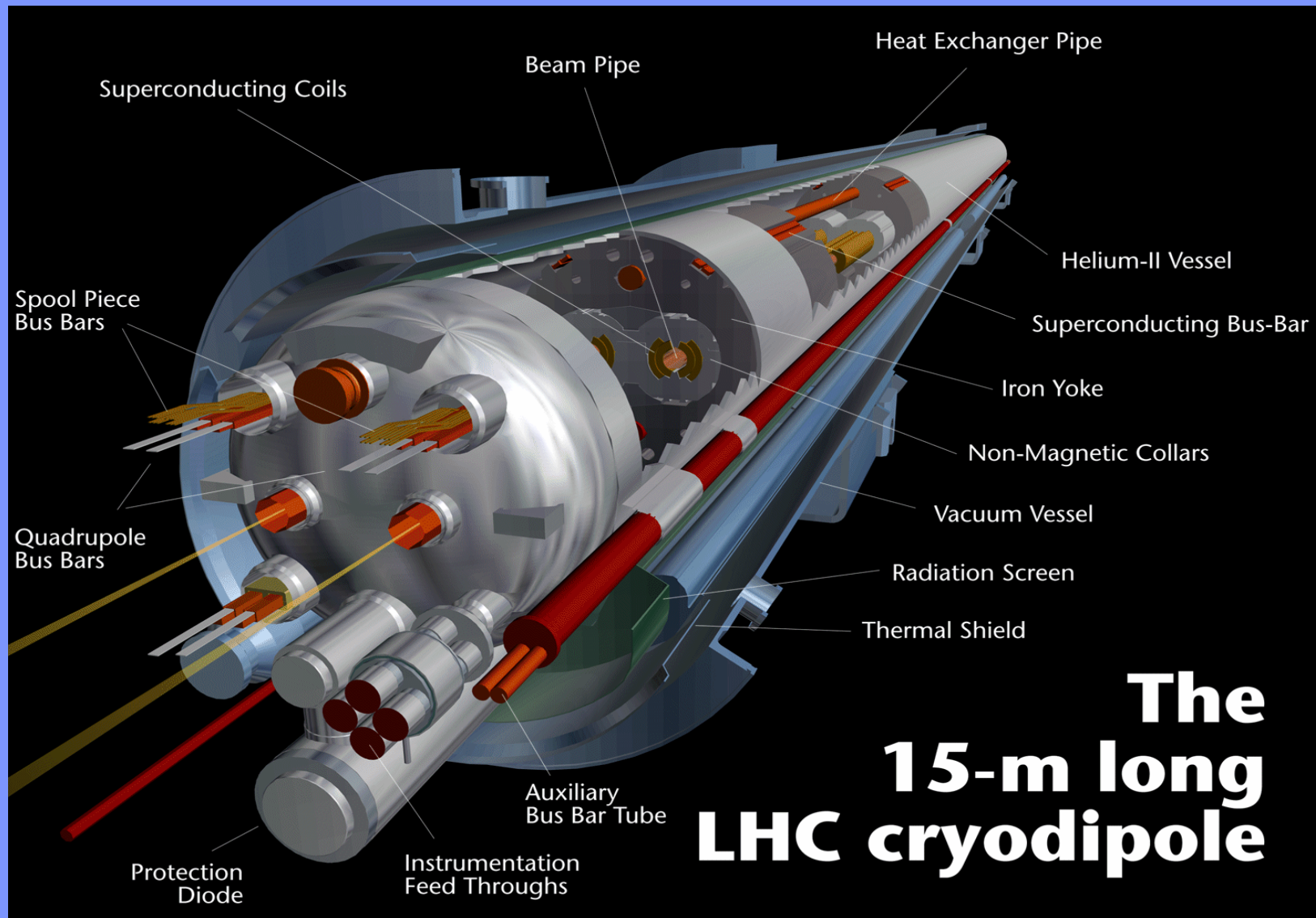
# Simplified Geological Section of LHC Tunnel

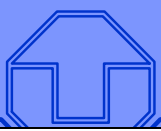




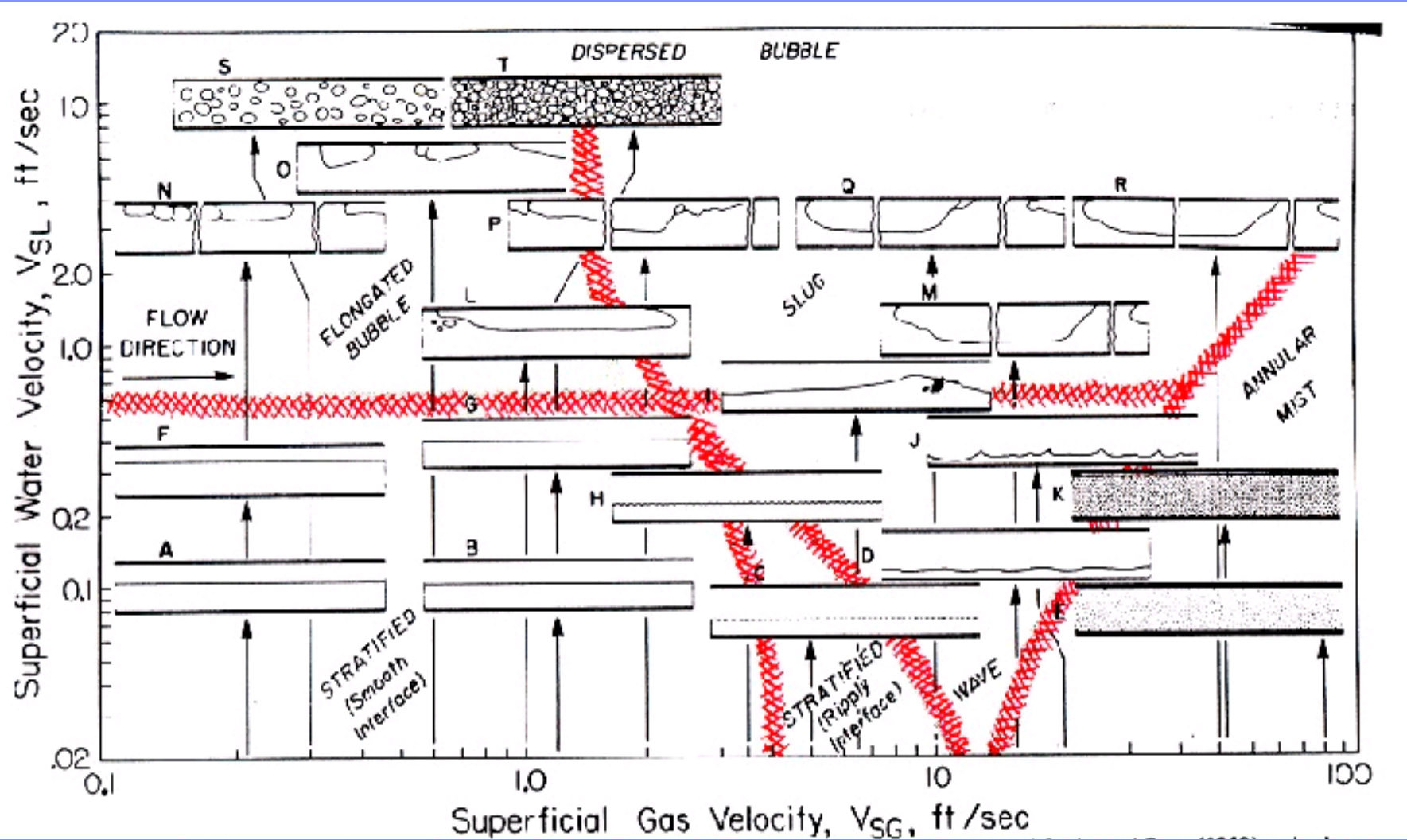
# Elevation Difference along LHC Tunnel







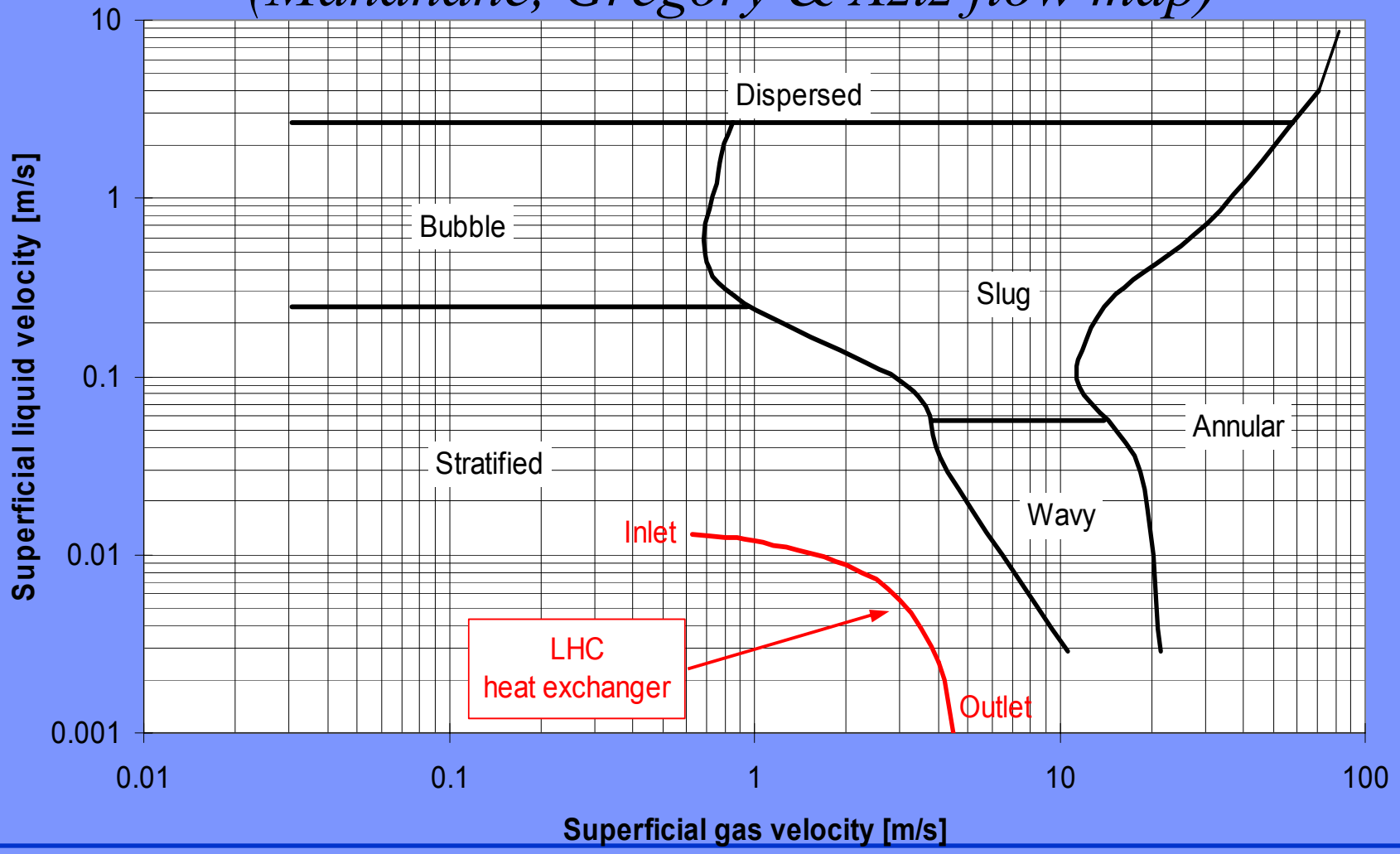
# Patterns in Quasi-horizontal Two-phase Flow





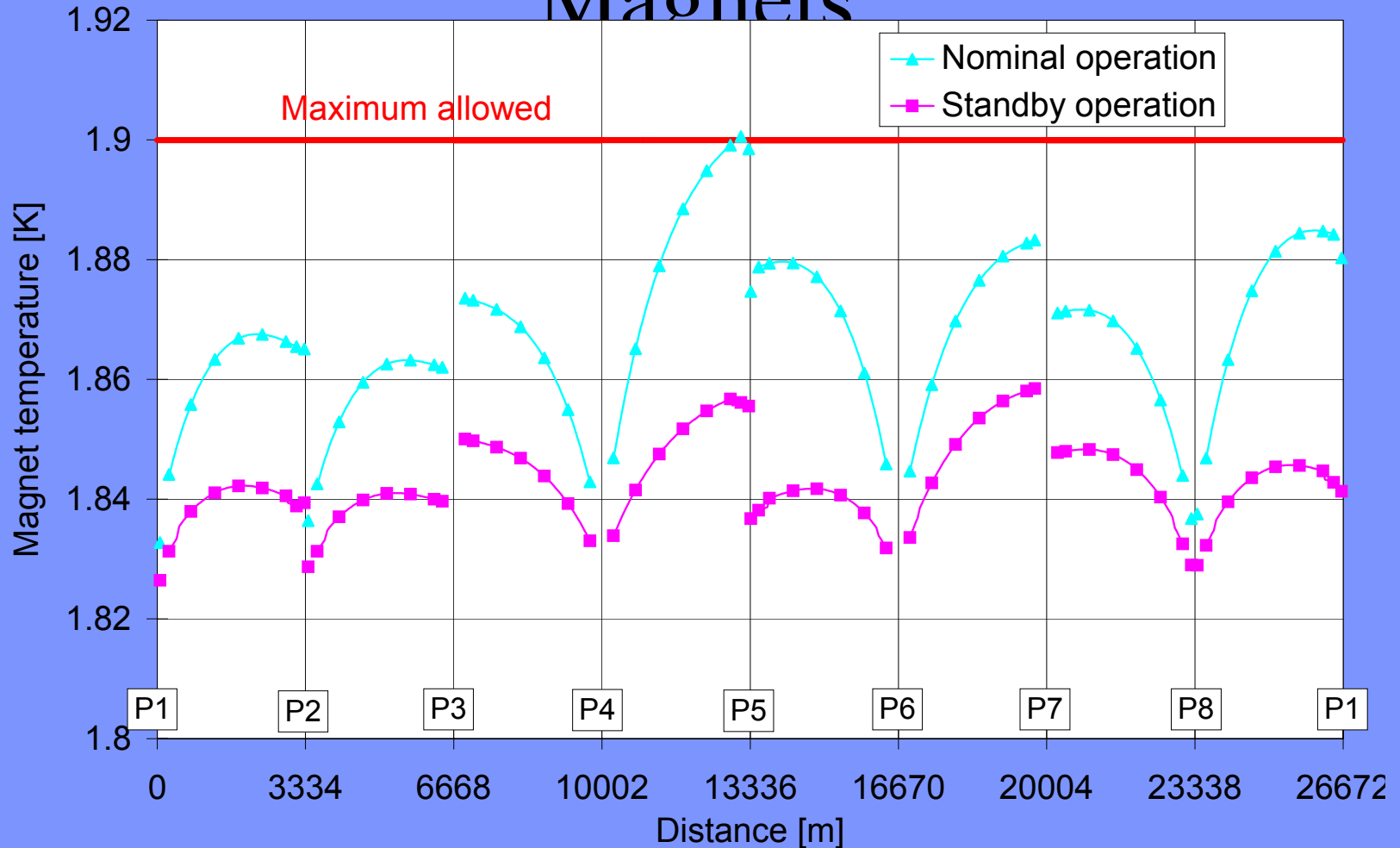


# Two-phase Flow of Saturated He II *(Mandhane, Gregory & Aziz flow map)*



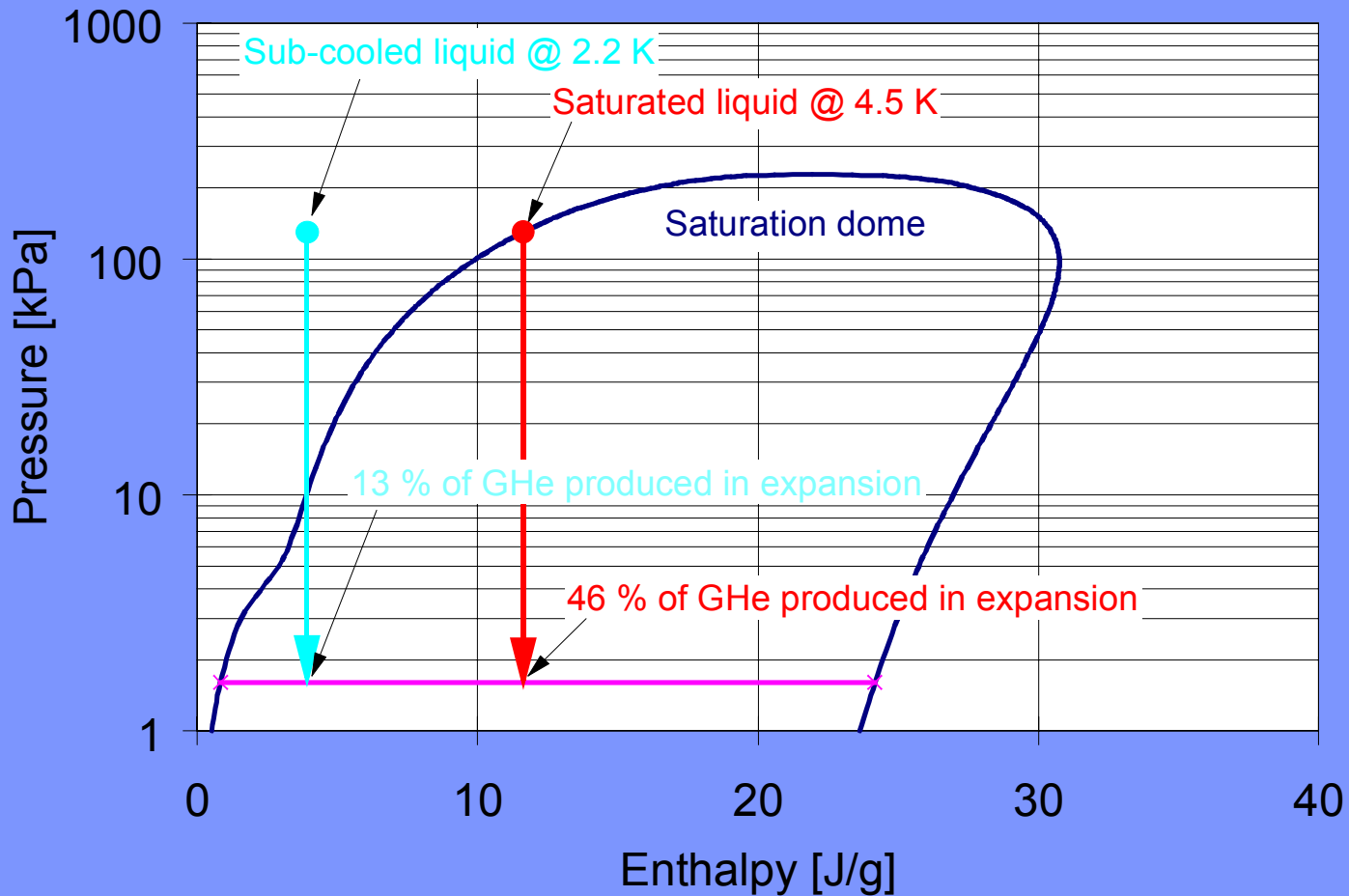
# Calculated Temperature Profiles of LHC

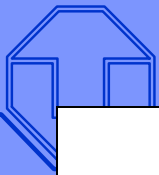
## Magnets





# He Subcooling Boosts J-T Expansion





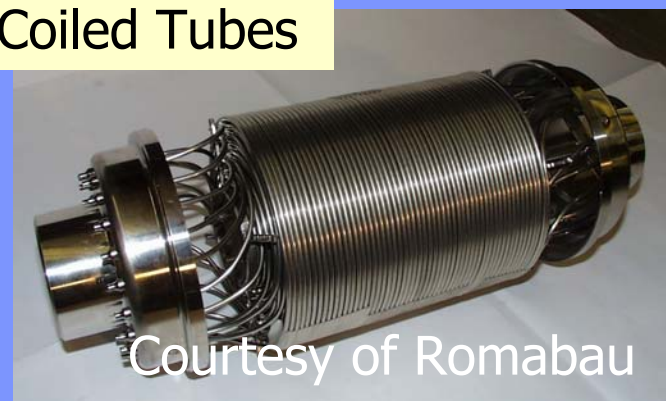
# Prototype Subcooling Heat Exchangers

Mass-flow: 4.5 g/s

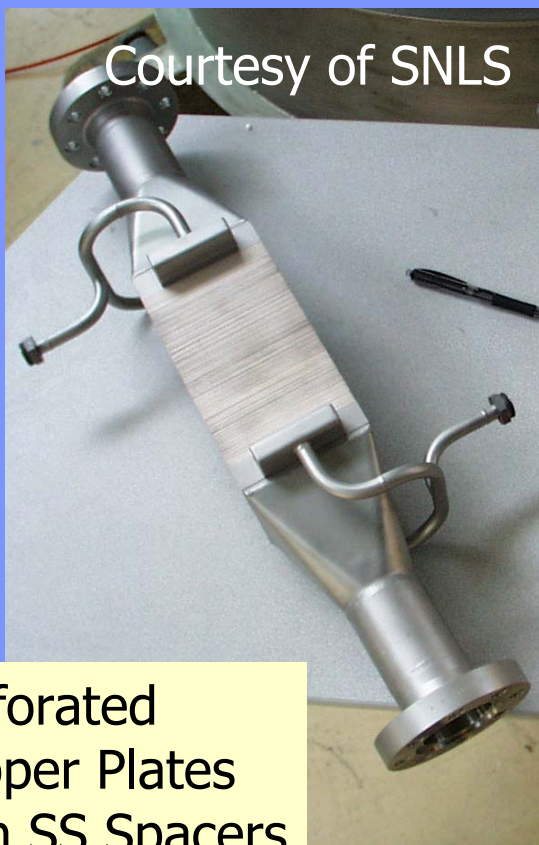
$\Delta P$  VLP stream: < 100 Pa

Sub-cooling T: < 2.2 K

SS Coiled Tubes



Courtesy of SNLS



Perforated  
Copper Plates  
with SS Spacers

Courtesy of DATE



Stainless Steel Plate