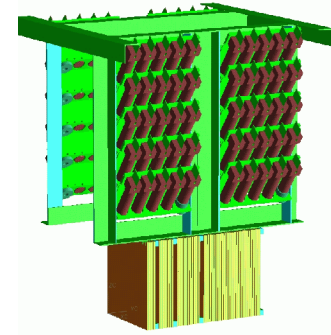




Status report from LCCAL



Talk Summary:

- Prototype description
- Test beam results
- **Conclusions and next plans**

LCCAL: Official INFN R&D project, official DESY R&D project PRC R&D 00/02

•Contributors (Como, ITE-Warsaw, LNF, Padova, Trieste):
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Borsato, M. Caccia, P.Checchia, C. Fanin, J.Marczewski, **S.**
Miscetti, B.Nadalut, M. Nicoletto, M. Prest, R. Peghin, L. Ramina,
F. Simonetto, E. Vallazza

ECFA-Study :

Physics & Detectors for LC

13/11/2003

Montpellier

Design principles :

From the LC Physics requirements:



- high granularity, (Energy Flow)
- $\sigma_E \sim O(10\%/\sqrt{E} + 1\%)$
- longitudinal segment. (e/π) separation
- working in magnetic field
- high density (25-30 X_0 in ~ 50 cm)

Tesla TDR solutions:

• Si W

• Shashlik (thanks to

CALFIBO)

The LCCAL Proposed solution:

□ Keep Si-W advantages (flat geometry, high granularity)

□ Erec not from Si but from Scintillator-WLS fibers

□ Reduce (factor ≥ 10) the number of channels



Prototype description: an hybrid electromagnetic calorimeter

- 50 layers \rightarrow 45 layers (budget!!)
- $25 \times 25 \times 0.3 \text{ cm}^3 \text{ Pb}$
- $25 \times 25 \times 0.3 \text{ cm}^3 \text{ Scint.}$
25 cells $5 \times 5 \text{ cm}^2$
- 3 Silicon planes (at 2, 6, 12 X_0)

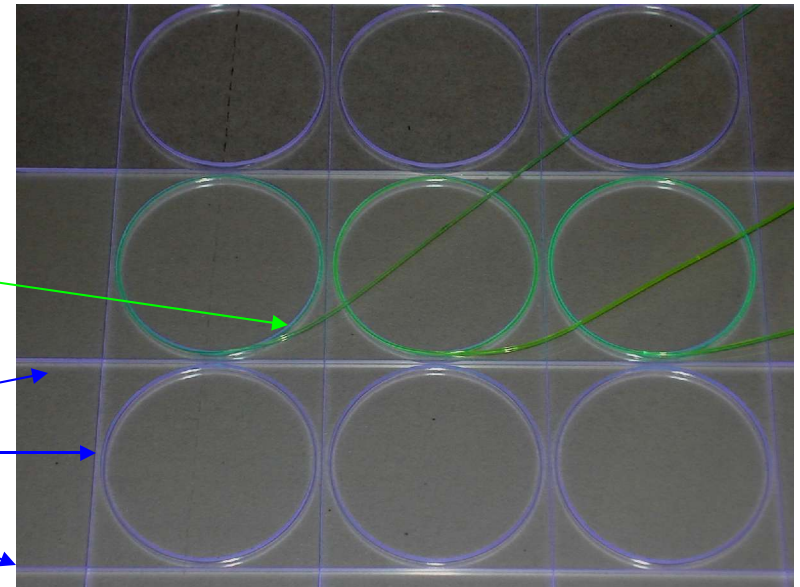
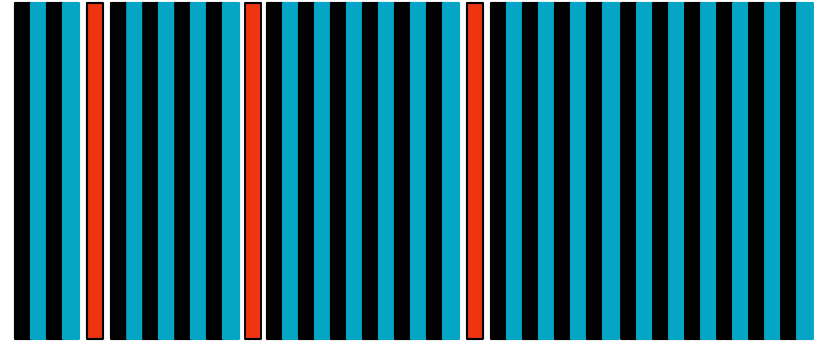
- 625 \rightarrow 252 Silicon Pads

Scintillation light transported with WLS σ tail fibers:
 $0.9 \times 0.9 \text{ cm}^2 \text{ Si Pads}$

Coupled with clear fibers (to PM)

Cell separation with grooves in Sc. plates with Tyvec strips inside

Pb/Sc + Si



Prototype : 3 planes of Si Pads

Goal: shower-shower separation, position measurement, e/h identification:

- **Pad dimension < shower dimension:**

$0.9 \times 0.9 \text{ cm}^2$

- **Longitudinal sampling:**

3 planes

- **Analogic ReadOut**

VA hdr9c from IDEas

- **See parallel session talk for details**

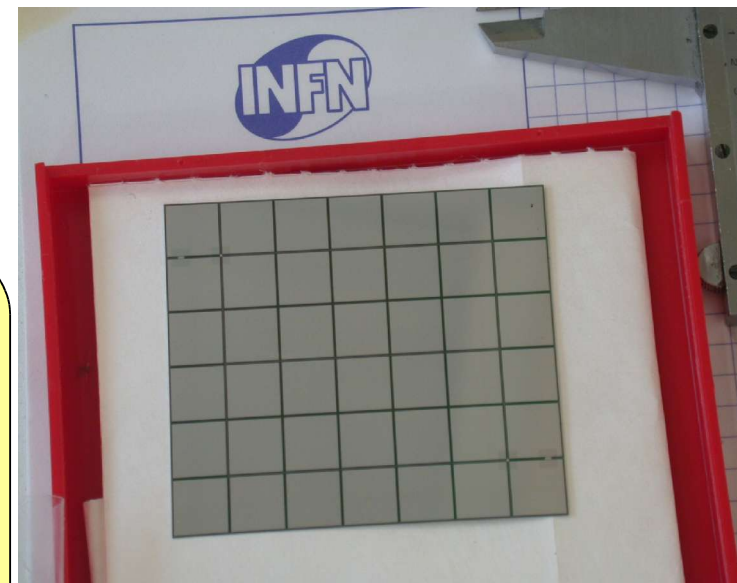
Actual design:

- **Each sensor: 6x7 pads**

- **Plane: 3x2 detectors**

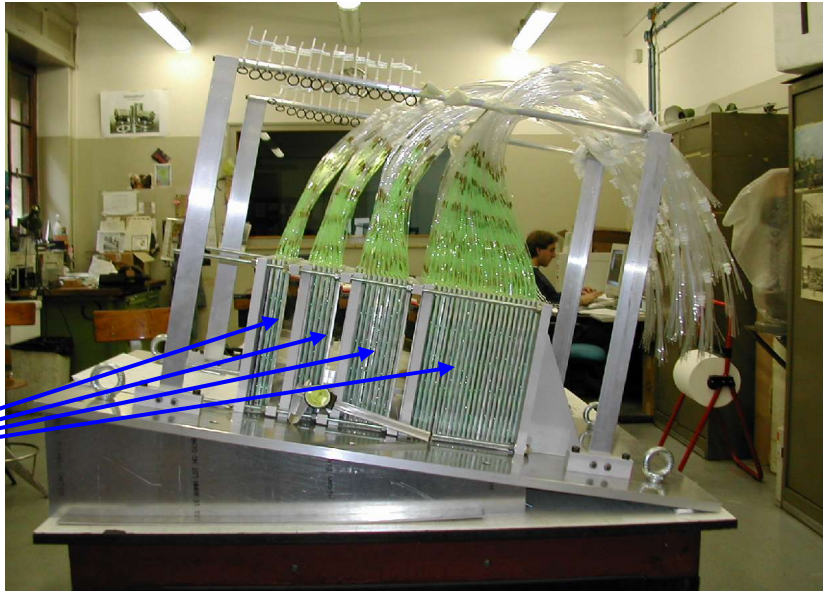
**Pad
diode
AC
(old)-DC
(new)
coupled**

**PCB contact
with
conductive
glue**



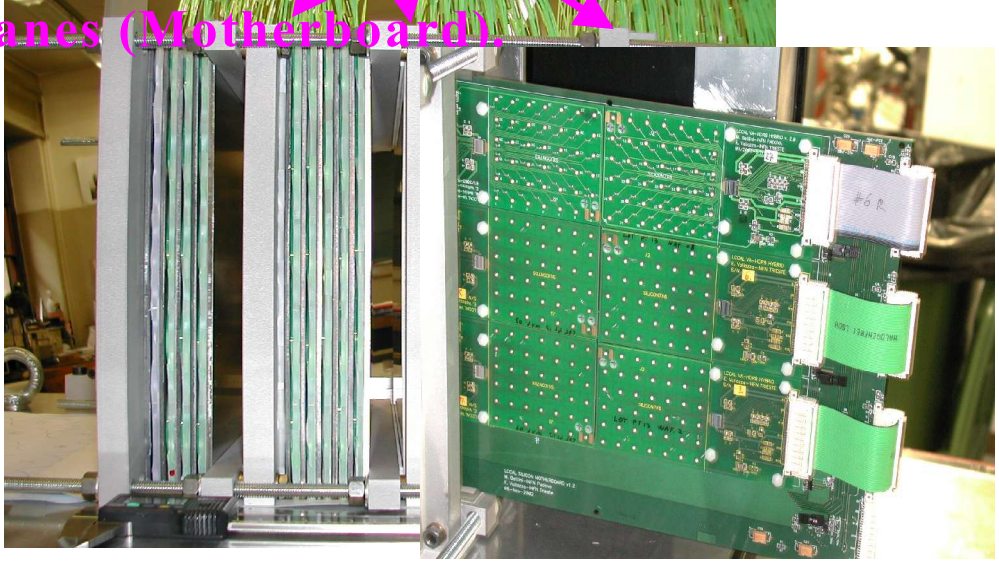
Detector Assembling:

45 Layers calorimeter prototype completely built in 2002

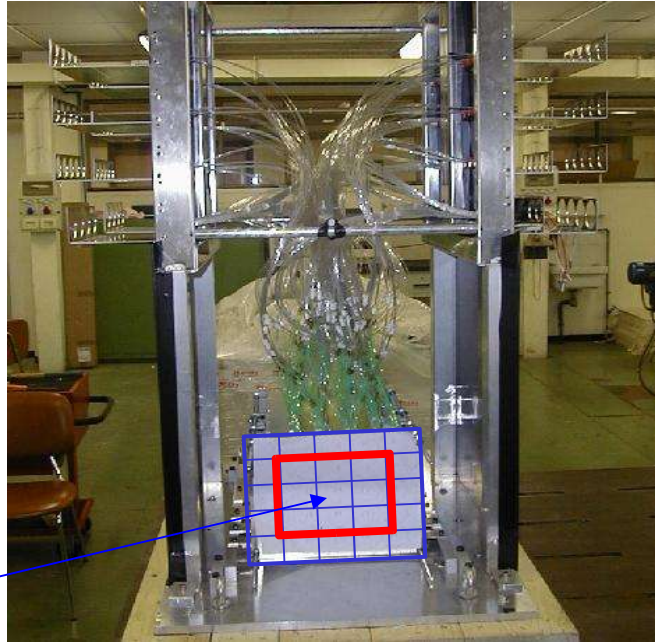


Fibres grouped into 25x4 bundles making a 4-fold longitudinal segmentation.

Slots for the insertion of the 3 Si pad planes (Motherboard)

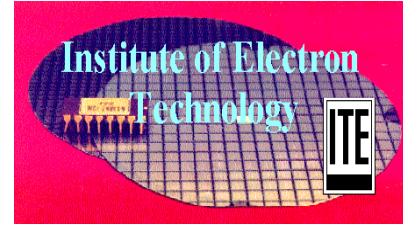


Mechanical support for Photomultipliers



Single PM readout only in the 3x3 central

History of Silicon sensors production



3 technological runs

First batch of 11 sensors (spring '02)

Soft Breakdown
n

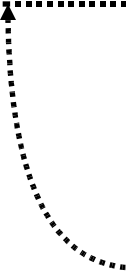
Next batch will be ready next months

Second batch of 9 sensors (summer '02)

GOOD!

"Leaky" pads

Third batch of 9 sensors (summer '03)



Silicon detectors: Signal to Noise ratio

Theory:

$$ENC = A + \frac{B}{pF}$$

$$ENC = \frac{e}{q} \sqrt{\frac{qI_l T_p}{4}}$$

$$ENC = \frac{e}{q} \sqrt{\frac{T_p k_B T}{2R}}$$

Front-End $\approx 1000e^-$

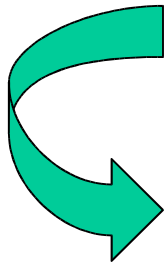
I Leakage $\approx 30e^-$ +

Bias Resistance $\approx 230e^-$ =

$1260e^-$

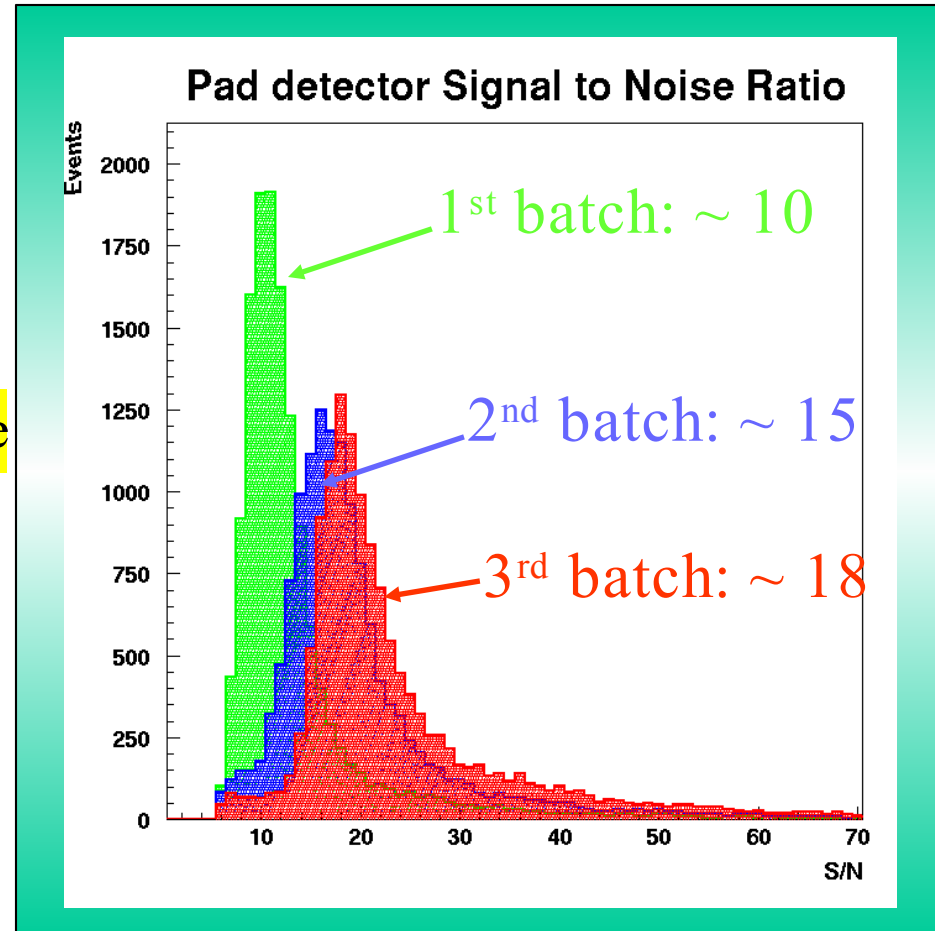
MIPS = (80 e-/ μm) x 300 μm

$\approx 24000 e^-$



Theoretical*
SNR ~ 20

* Value obtained for detector of the 3rd batch

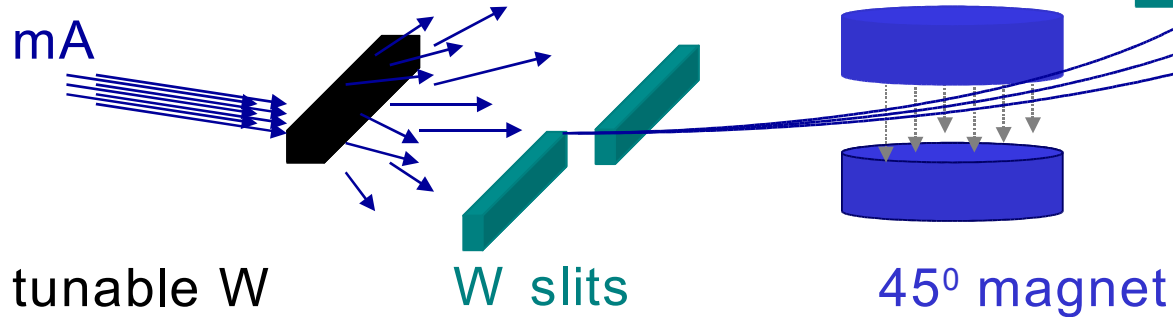


Test Beam activities

- after a 2002 pre test with the 1st layer only ($2.1 X_0$) at CERN

- two runs at Frascati Beam Test Facility (50 – 750 MeV) detector

LINAC Beam 1-500
mA



tunable W
target:

1.7, 2.0, 2.3 X_0

**Multiplicity can be
tuned**

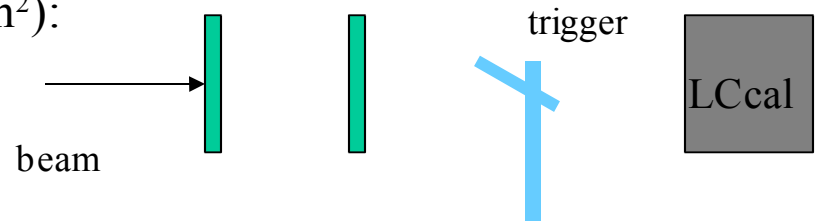


- run at CERN SPS H6 beam line (e/π 5 – 150 GeV)

All tests: two beam position monitors (**telescope**) in front of the calorimeter covering the central area of the prototype ($9.5 \times 9.5 \text{ cm}^2$):

each detector consisting of 400×400 x-y

Si strips with a pitch of **$240 \mu\text{m}$**



Test Beam: detector calibration

Define the ‘**cell-energy**’ as the calibrated sum of the four longitudinal layers on the same lateral position:

$$C^i = \mathbf{b}^i \sum_{j=1}^4 (\mathbf{a}_j L_j^i)$$

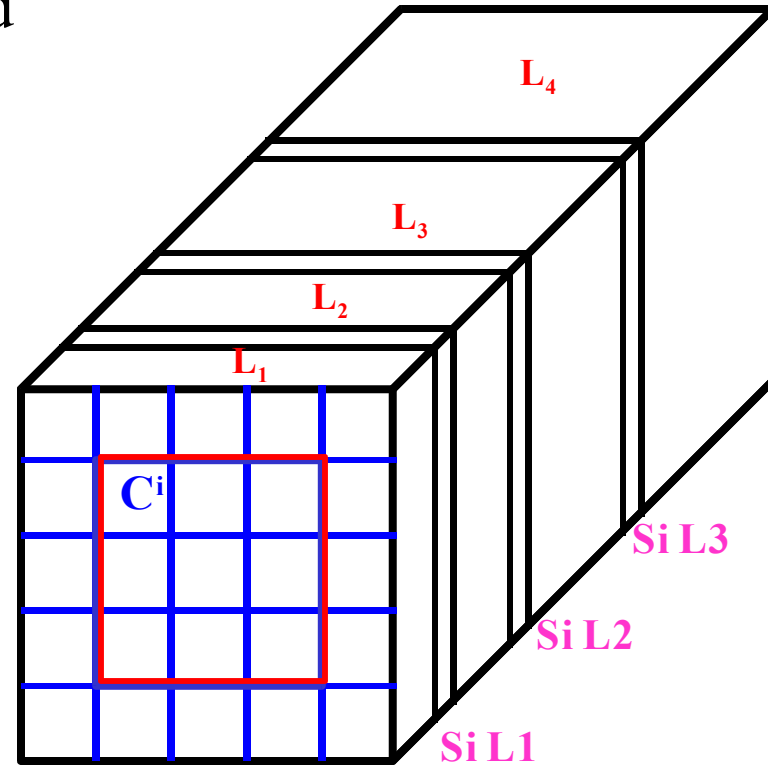
(4-1+9-1+16 parameters)

Calibration procedure in two steps:

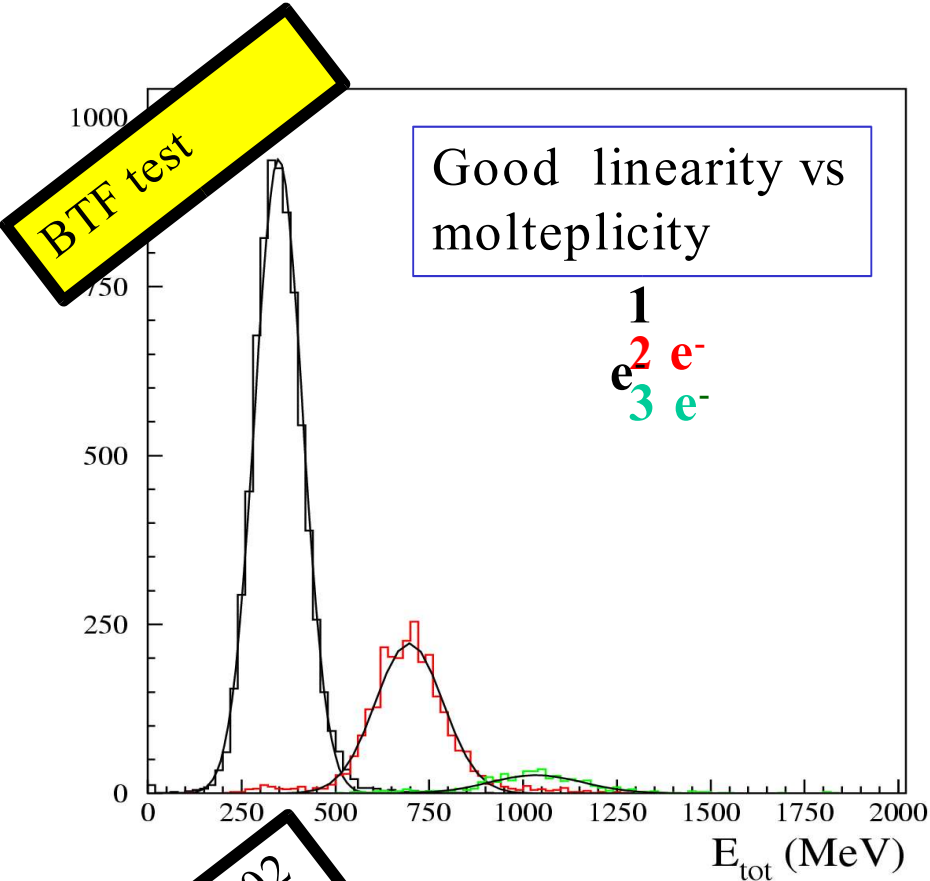
□ equalise the layer response to the same incoming energy $L_j^i = \mathbf{b}^k / \mathbf{b}^i L_j^k$

□ minimise the Energy spread on the sum of 9 cells **(iterative procedure)**

$$\mathbf{a}_j \mid \text{min. width } \mathbf{E}_{\text{cal}} = \sum_{n=1,9} C^n$$



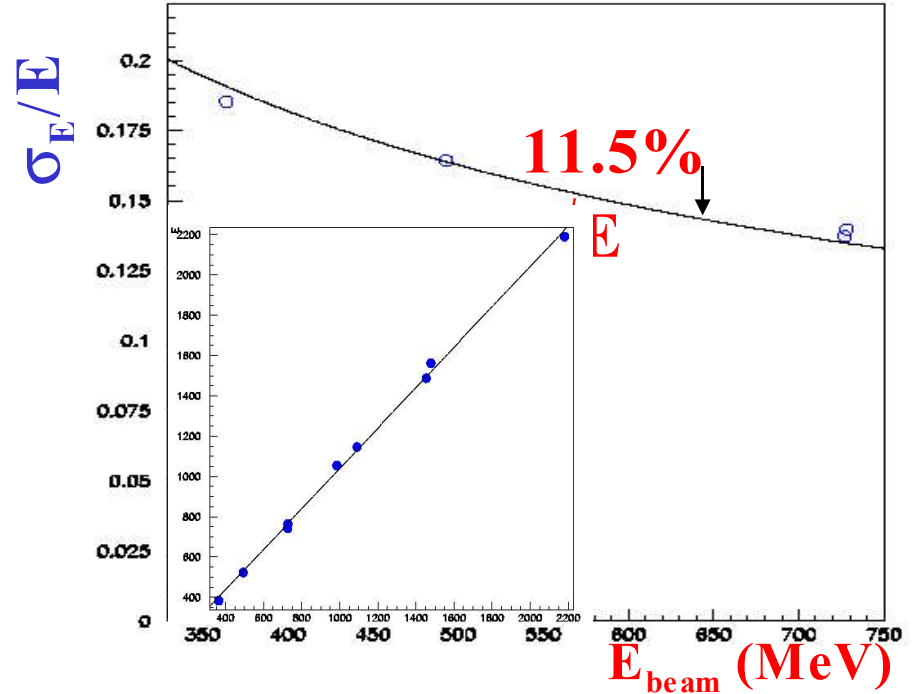
Linearity and Energy Resolution (I)



Cern TB 2002

$N_{\text{phe}} > 5.1 / \text{layer} \rightarrow \text{Cal}(45 \text{ layers}) \sim 250 \text{ MeV/Mip} \sim 800 N_{\text{pe}}/\text{GeV}$

OK also @ BTF (E ~500 MeV)

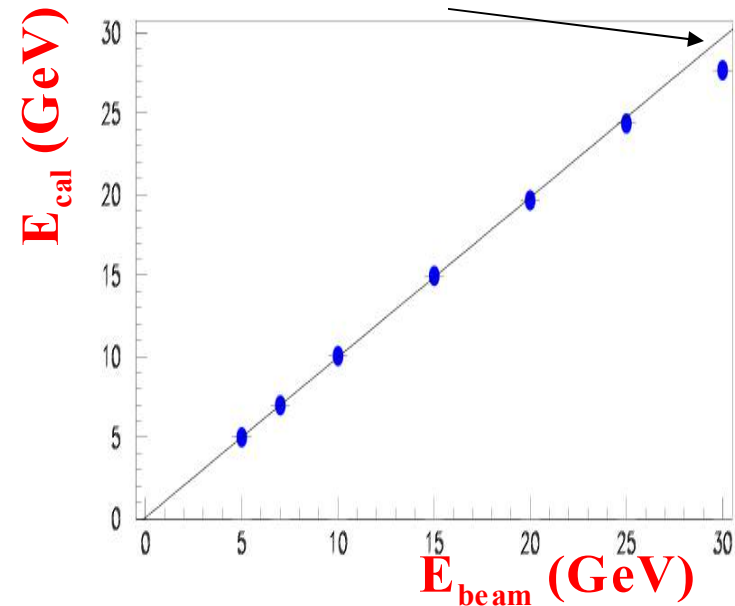


1. Photoelectron statistics **negligible**
2. Stochastic Term **11.5% as in MC**
3. Light disuniformity **<<10% .. Better measurement at SPS together with effects in resolution on Aug03**

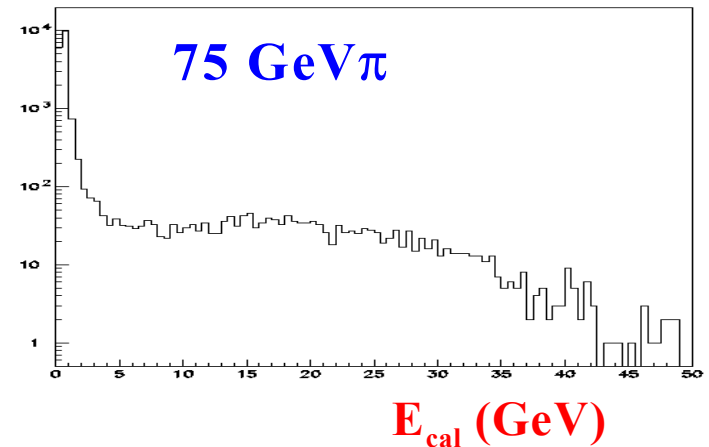
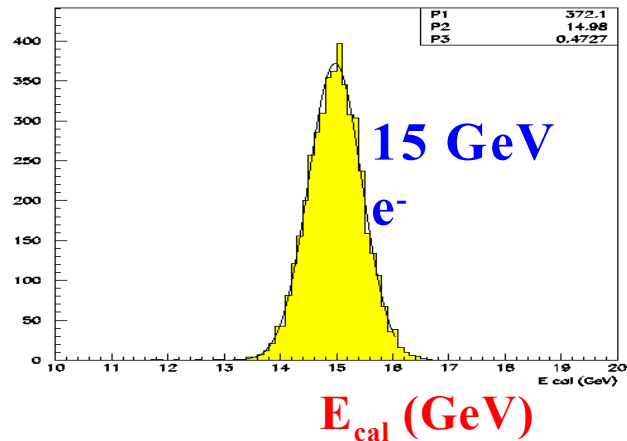
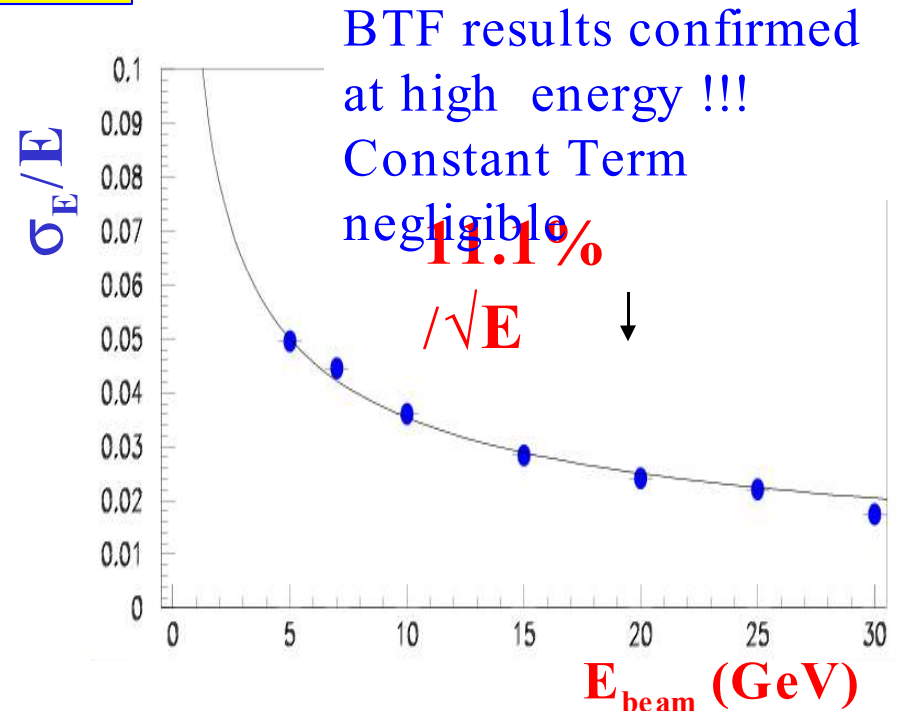
Linearity and Energy Resolution (II)

Cern TB 2003

PM saturation



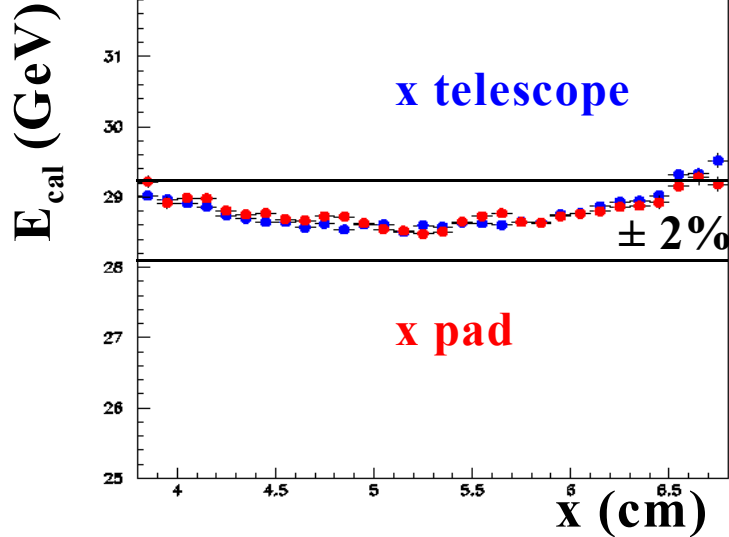
e^-



Uniformity in (light) Energy response

30 GeV

Cern TB 2003

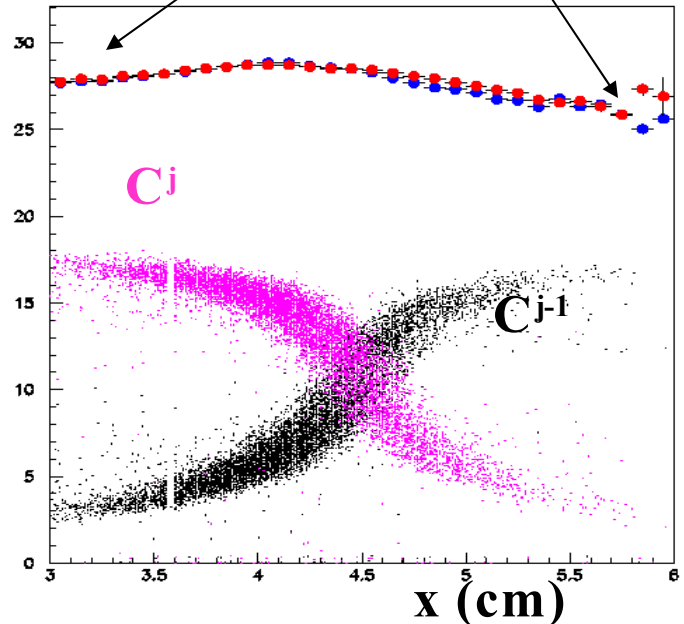
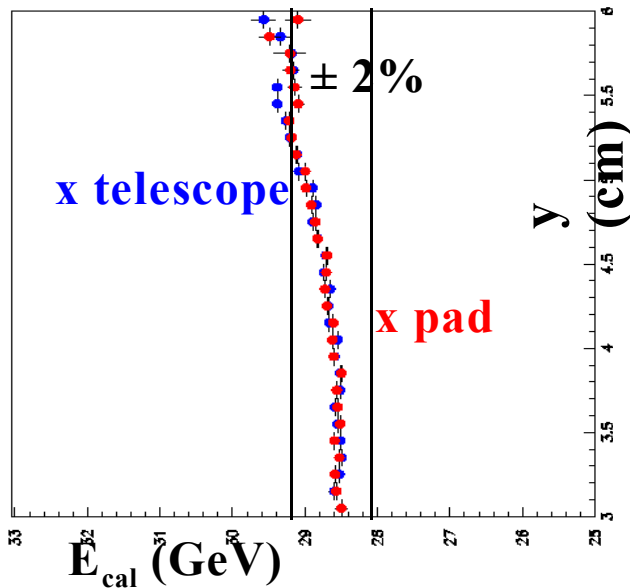


□ disuniformity $< 2\%$..
 Consistent with negligible constant term on energy resolution.

□ correction on energy response from pad reconstruction can be

PRELIMINARY: cell border effects dominated by residual

miscalibration

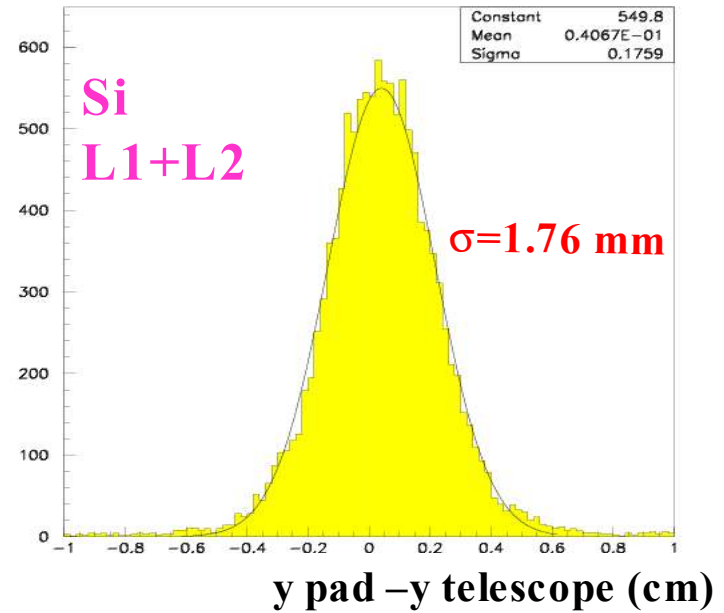
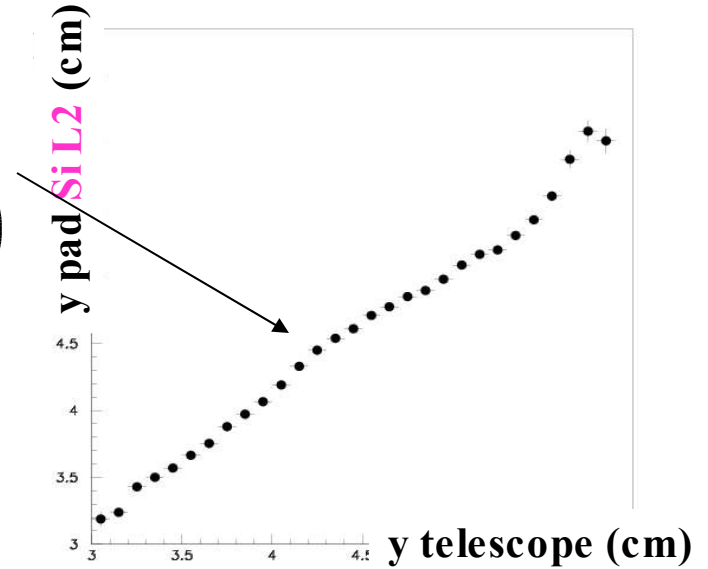
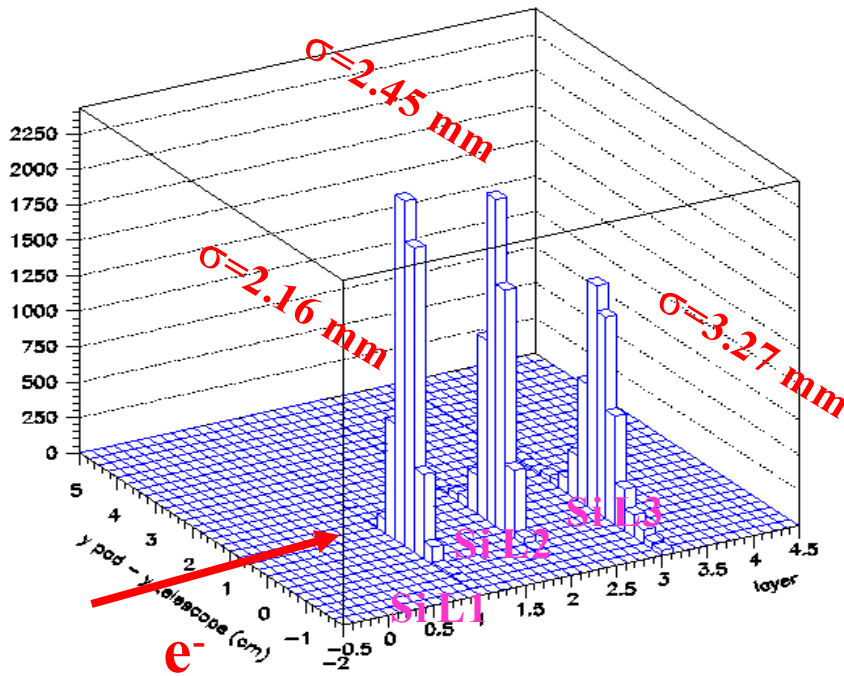


Si pad detector (Position Meas.)

Cern TB 2003

Pad size effect!
More sophisticated
“centroid” algorithm
can be applied

30 GeV
electrons

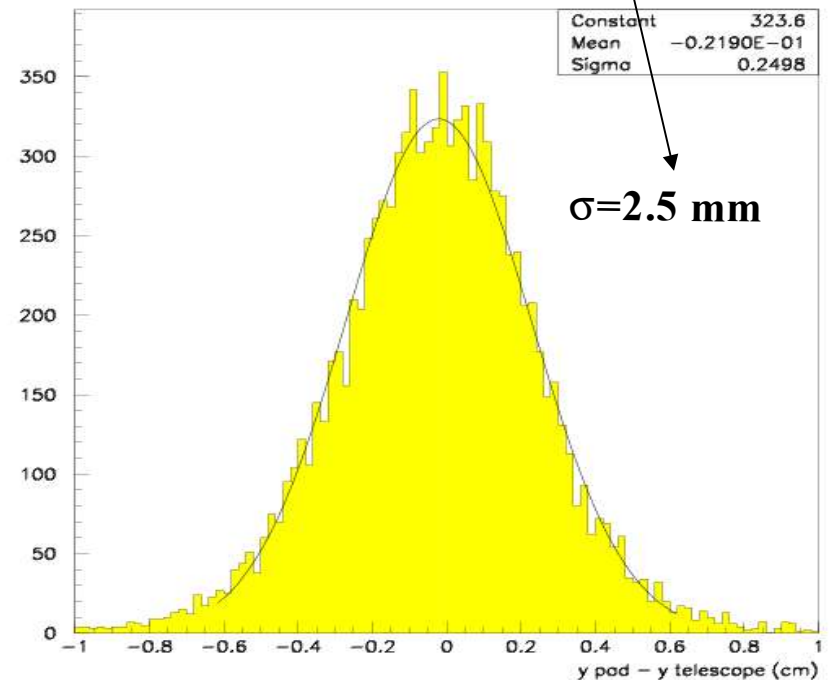
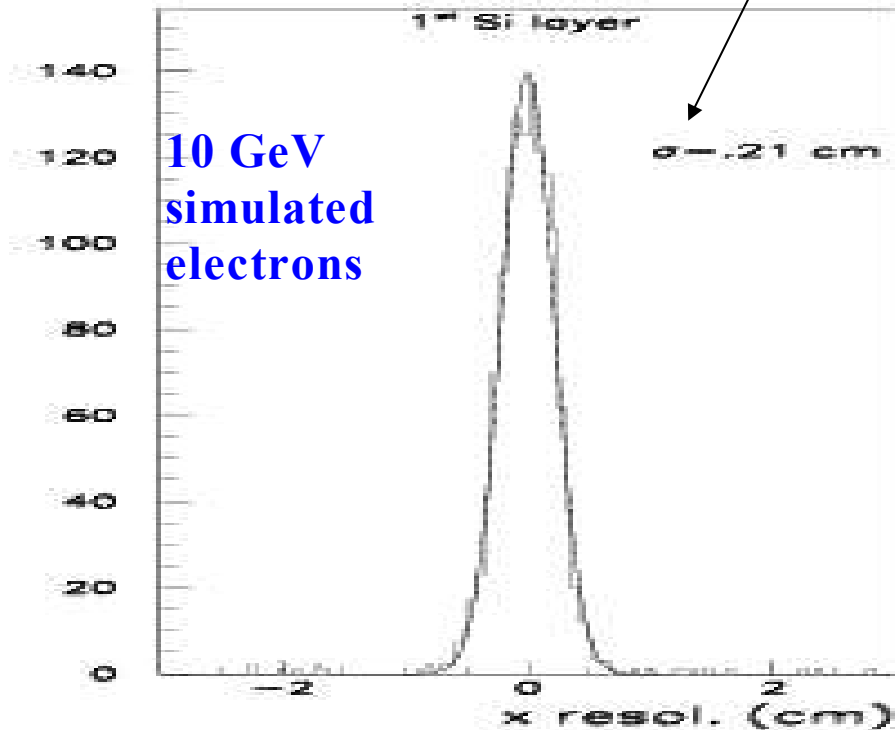


Si pad detector (Position resolution)

PRELIMINARY analysis: pad noise subtraction not optimised

10 GeV electrons

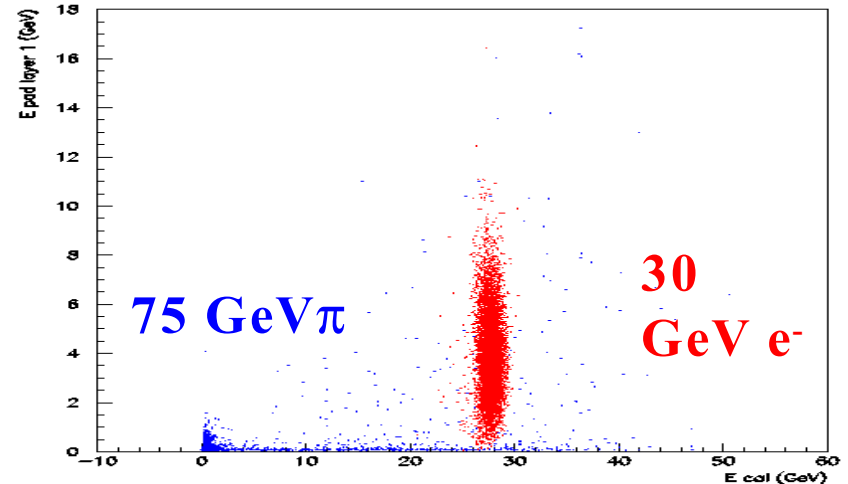
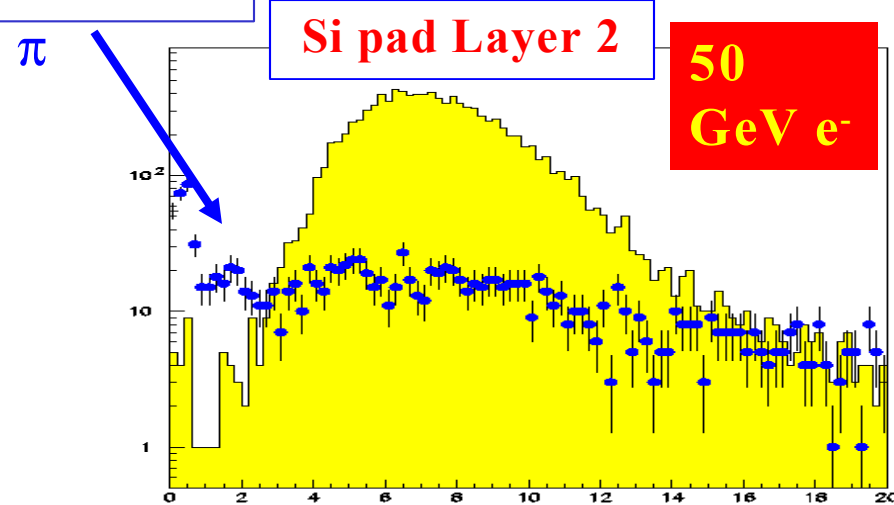
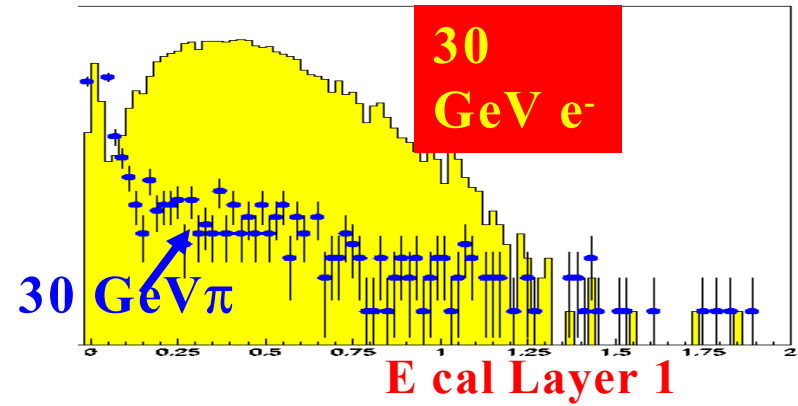
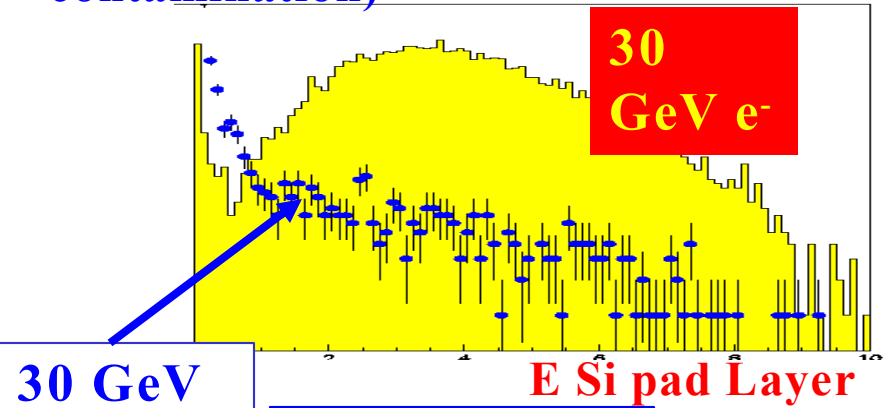
- ❑ Position resolution ~ 2.5 mm
- ❑ not far from Monte Carlo
- ❑ .. still worse than last year!
- ❑ beam multiplicity under investigation



LCCAL: e/ π rejection

- the redundancy of the information on longitudinal lateral shower development makes the rejection very easy
- (difficult to quantify below 10^{-3} due to beam contamination)

Cern TB 2003



shower variance: $\frac{\sum_i r_i^2 E_i}{\sum_i E_i}$

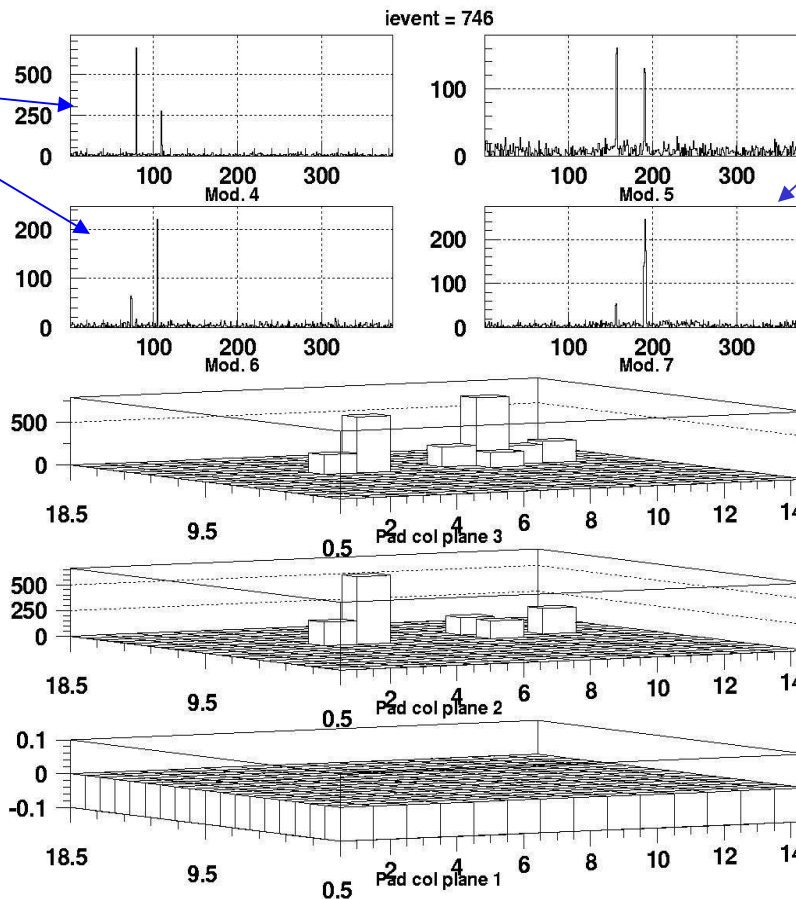
S1 Pads: two particles separation (BTF)

exhaustive analysis not fully accomplished

Two electrons with energy 750 MeV

X silicon
chambers

Y silicon
chambers



First layer

Second layer

Third layer

BTF test

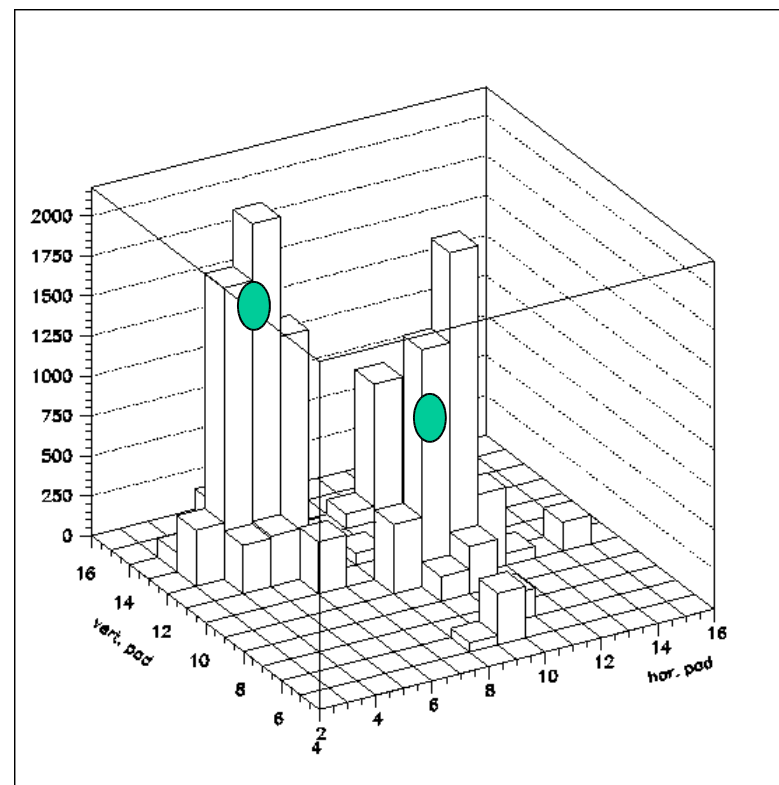
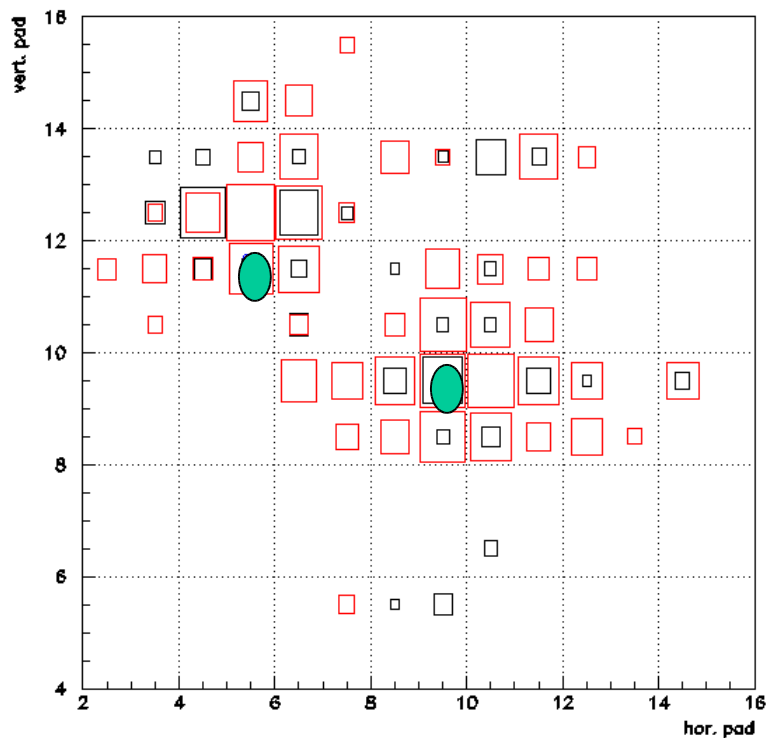
**NB: not fully
equipped+
problematic channels**

S1 Pads: two particles separation

(CERN)

Particles separation studied requiring 2-tracks events from upstream conversions tagged by the external beam monitor. **It looks promising!**
Still .. serious analysis in progress.

30 GeV e^-



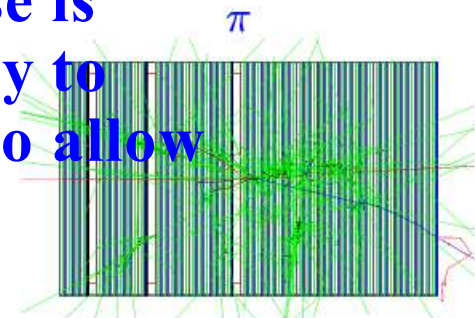
First Layer

Second Layer

Position resolution improves for 1 cluster events

Conclusion and future plans

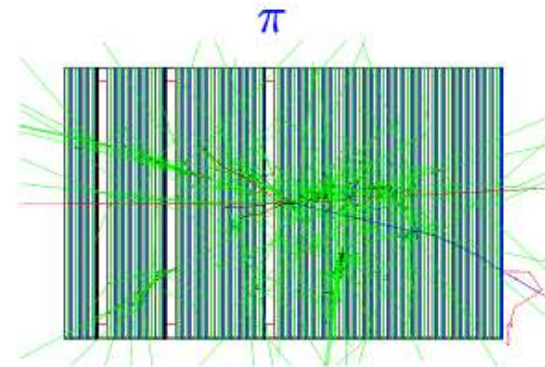
- A calorimeter prototype with the proposed technique has been built and fully tested. All the results are preliminary.
- Energy and position resolution as expected:
 $\sigma_E/E \sim 11\text{--}11.5\% / \sqrt{E}$, $\sigma_{\text{pos}} \sim 2 \text{ mm} (@ 30 \text{ GeV})$
- Light uniformity better than 2% !!
Negligible constant term observed in energy resolution.
- e/π rejection very good ($< 10^{-3}$).
- Two particles separation results coming soon. Still results looks promising.
- **THE HARDWARE /CONSTRUCTION** phase is concluded. We do not plan to ask more money to our funding agencies although costs did not to allow us to use tungsten as absorber ...



future plans

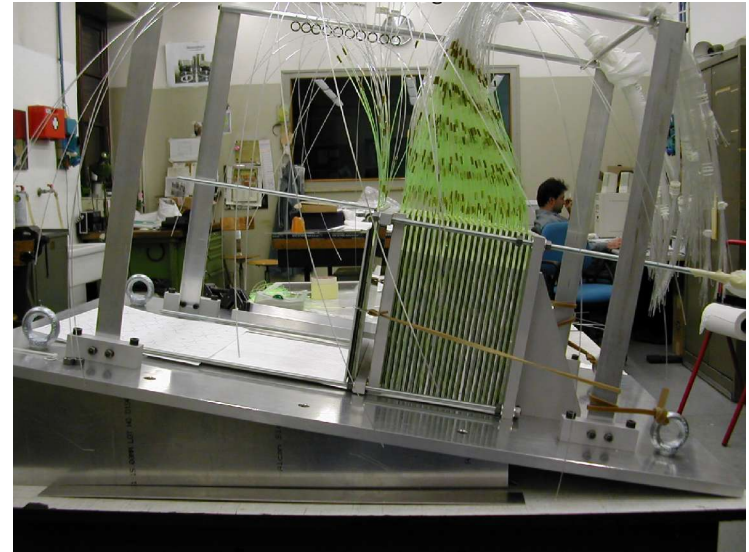
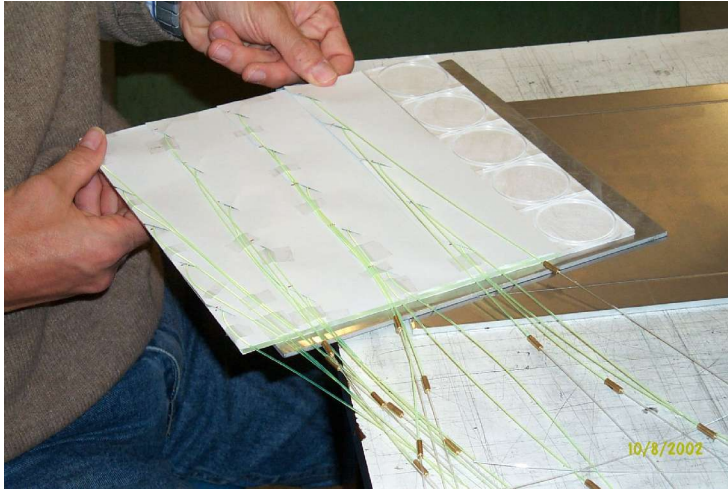
The test phase is also basically concluded. We will finalize the analysis to answer all questions concerning the use of such a detector into a LC experiment. Next steps:

- **include** a calorimeter made with this technique **into** the general **LC simulation and Pattern recognition**.
- **Combined test with HCAL ??**
- **Begin a engineering study** toward a project of a barrel electromagnetic calorimeter based on this technique.



backup

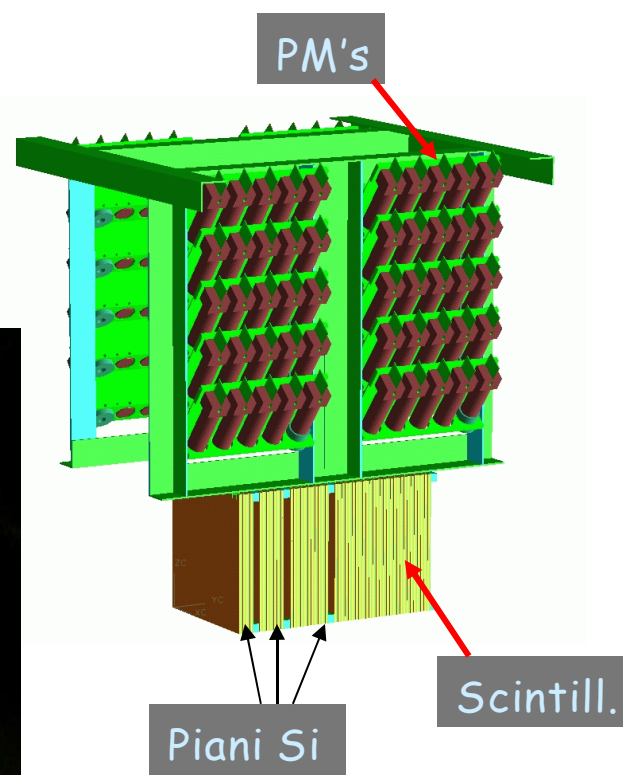
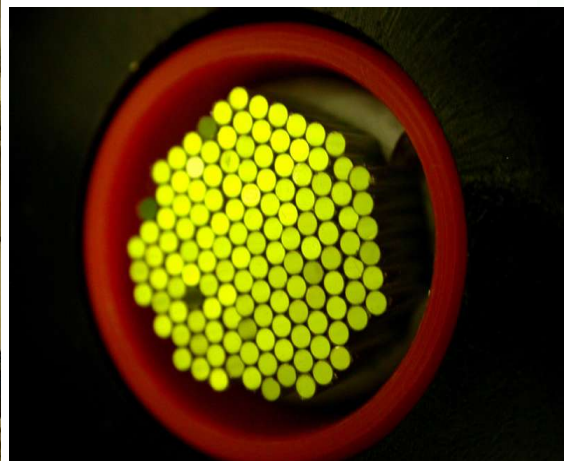
Detector Assembling:



Fibres with PM support structure



Fibres faced to PMs

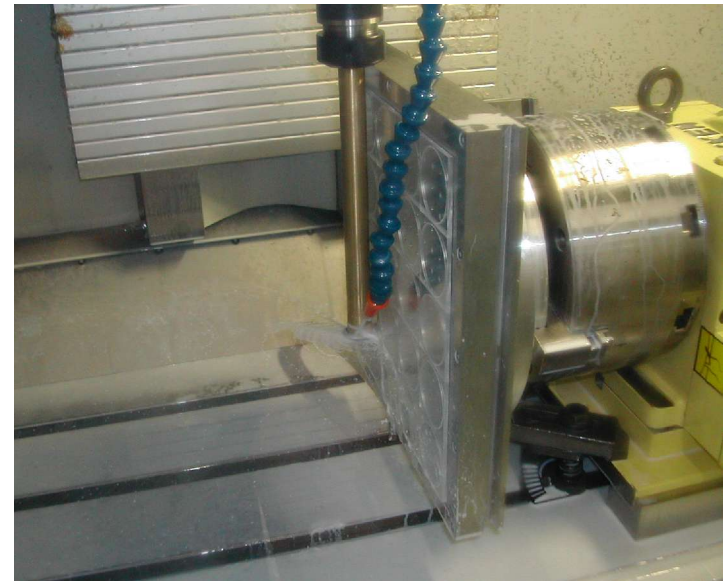
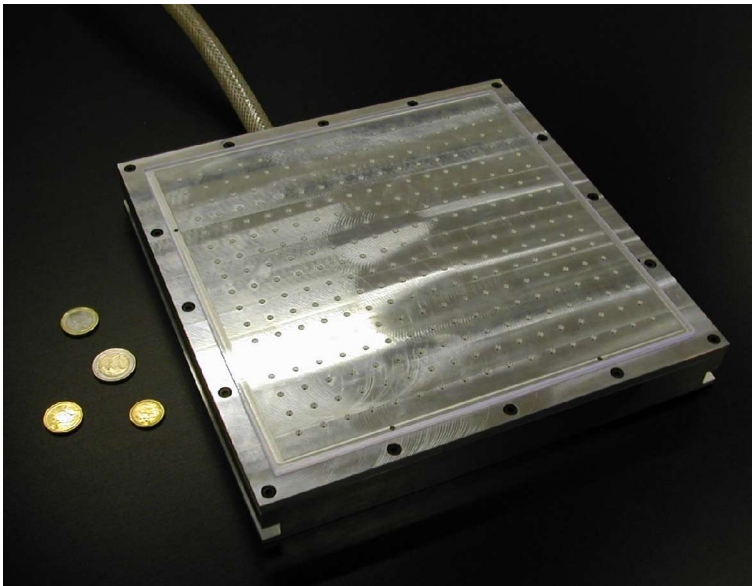


LCCAL in test @ BTF (Frascati)

Construction details: Scintillator

- 3 mm Kuraray SCSN-61 (25x25 cm²)
- 3 mm Bicron BC-408 (25x25 cm²)

Machined with vacuum plate as holder

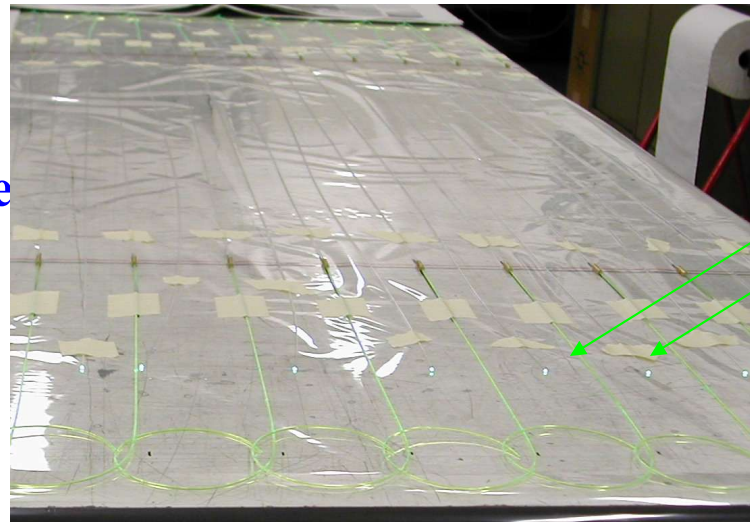
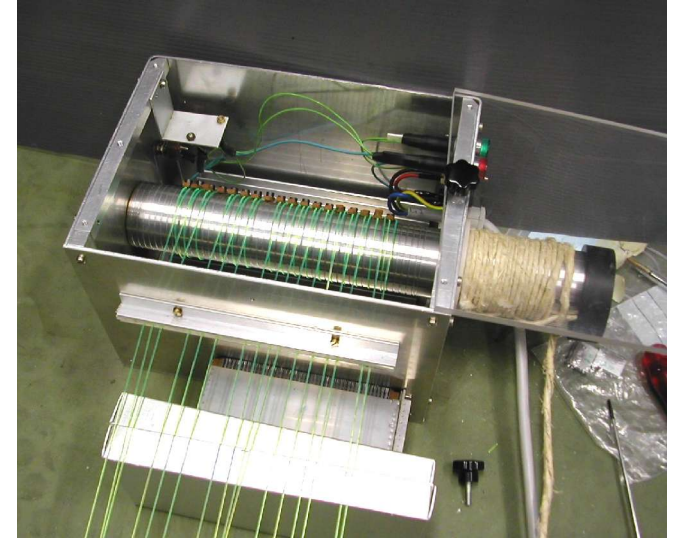
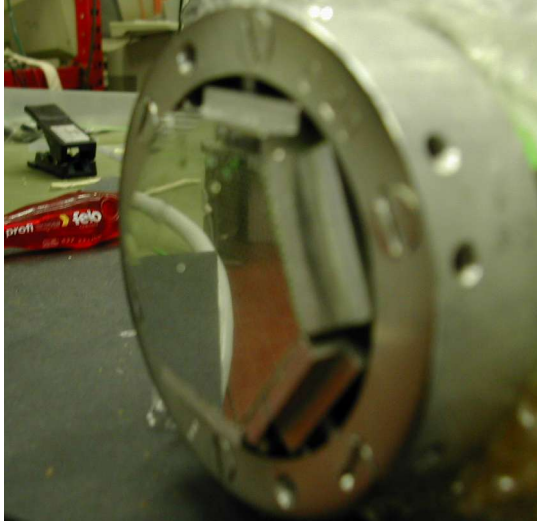


Whole Production (>50 tiles) done in september 2002

Fibers: Kuraray 1mm d. Y11 300 ppm

Face polished and **multiclad** and aluminumized by sputtering

To make the 2.4 cm radius curvature : middle temperature(50⁰-70⁰) oven



Splicing with optical glue and a supporting tube :

stable in >30 day time

Test beam results CALORIMETER (2.1 X₀)

4 layers

m.i.p. → check light output and uniformity in Light collection:

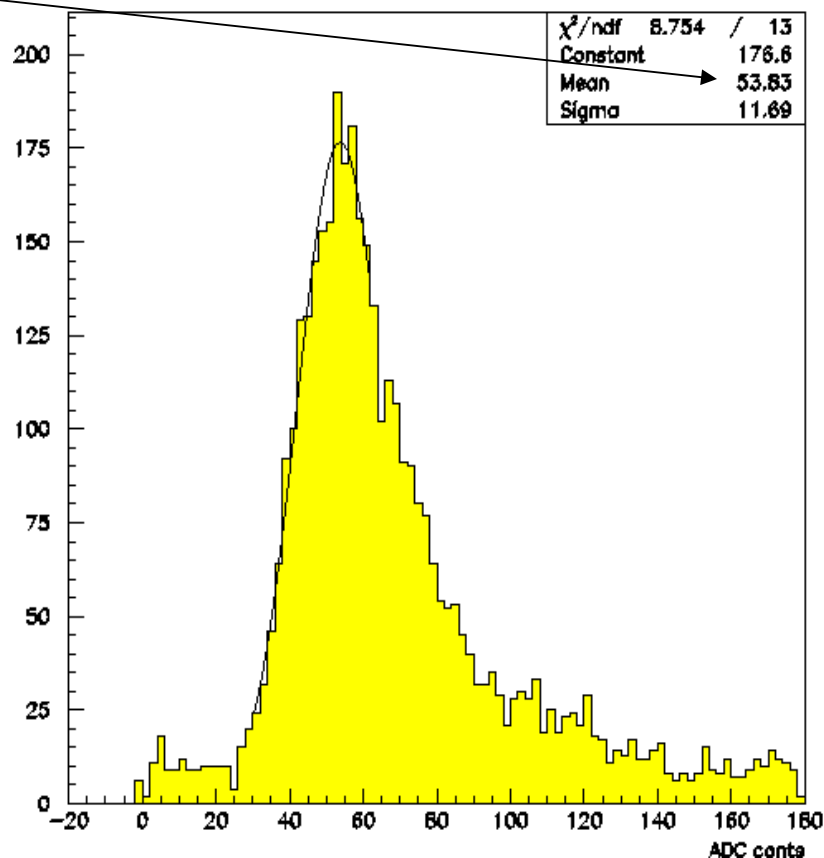
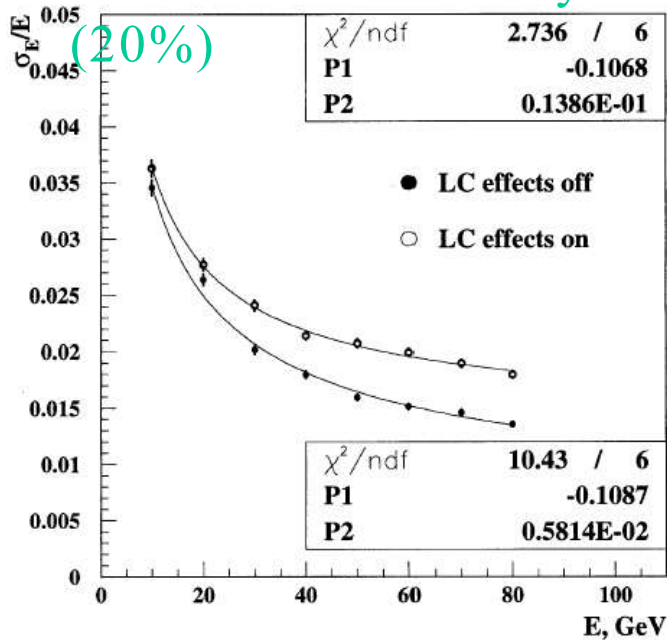
Ratio signal/sigma → lower limit for photoelectrons

$N_{\text{phe}} > 5.1$ /layer

→ cal(45layers): >220

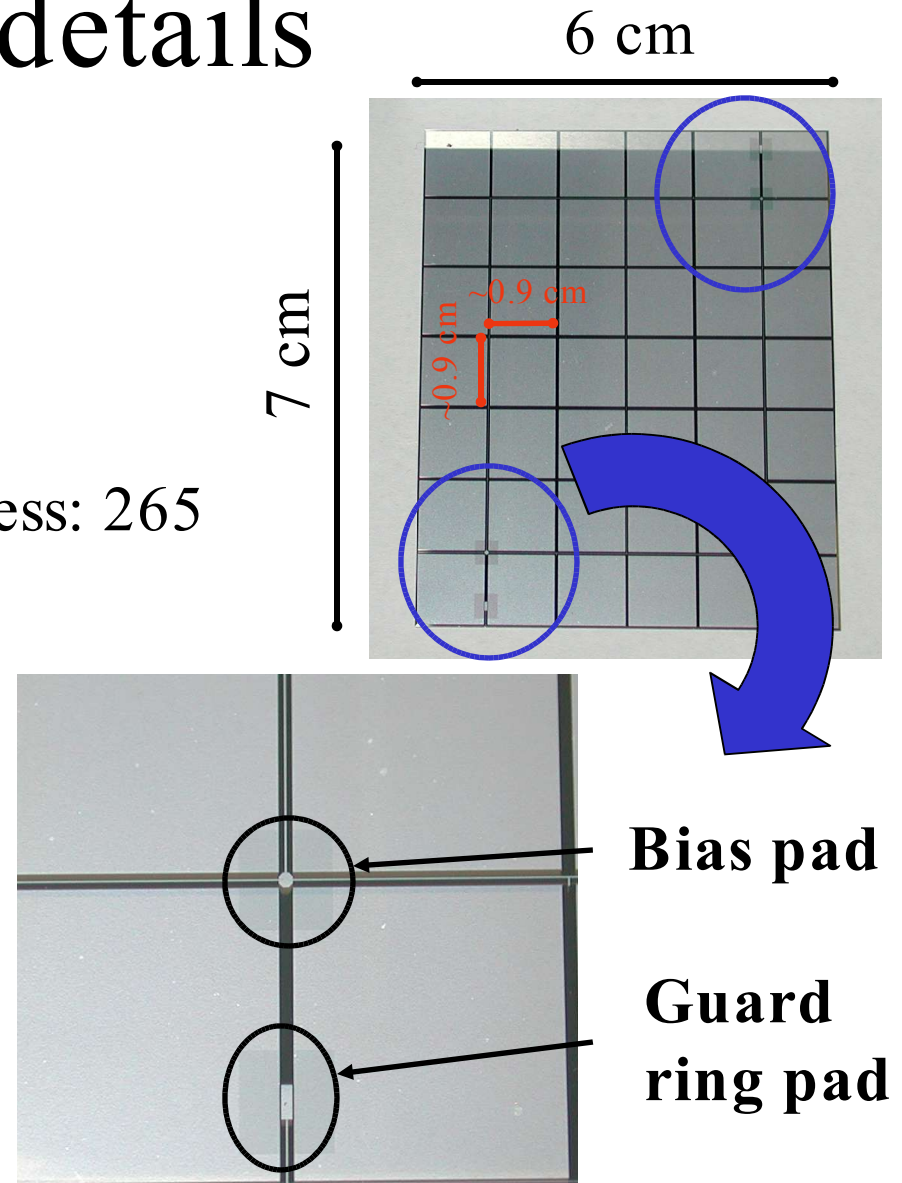
good uniformity:
phe/m.i.p.

Simulated Light
collection disuniformity

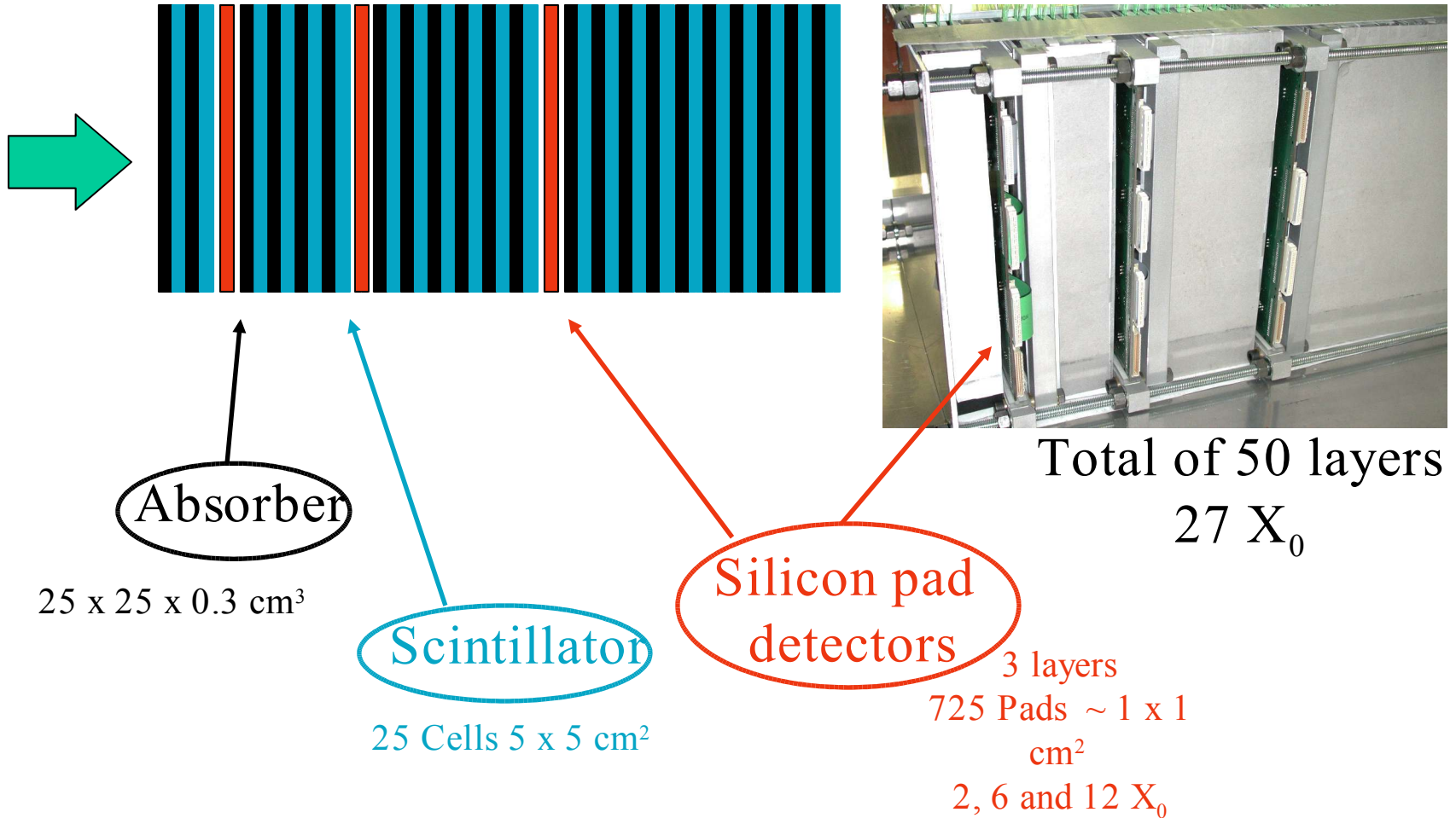


Sensor details

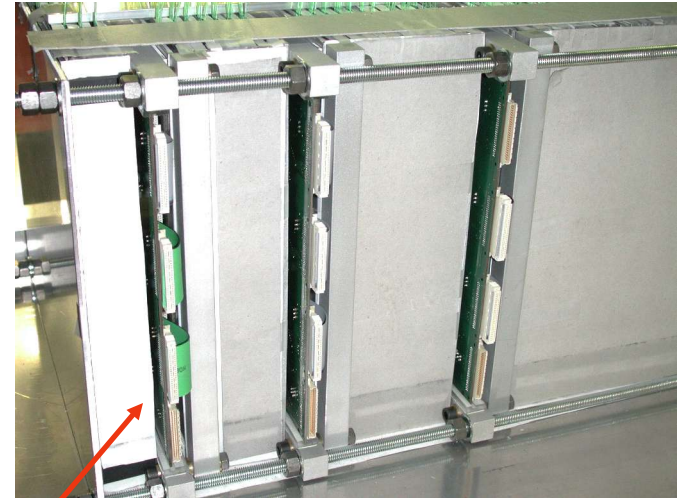
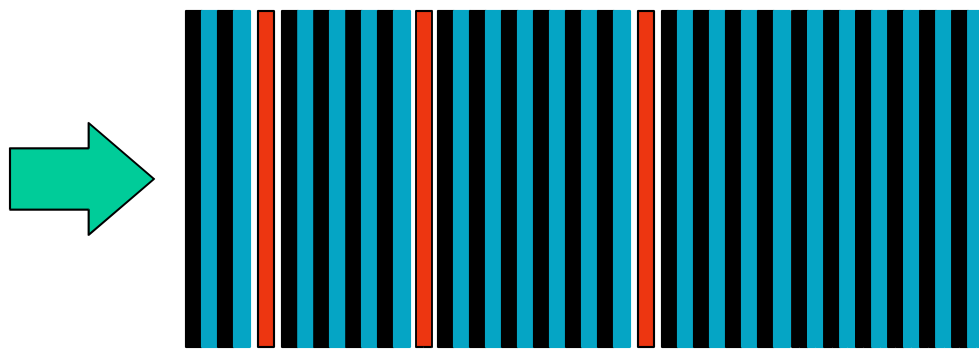
- Main characteristics:
 - Sensor thickness: $300\mu\text{m}$
 - Resistivity: $4\text{-}6\text{k}\Omega$
 - AC coupling (2 ways)
 - Silicon dioxide thickness: 265 nm
 - SMD capacitors
 - Bias grid and guard ring
 - $3\text{M}\Omega$ poly-Si bias resistors
 - Symmetric structure



Calorimeter Layout



Calorimeter Layout



Absorber

25 x 25 x 0.3 cm³

Scintillator

25 Cells 5 x 5 cm²

Silicon pad detectors

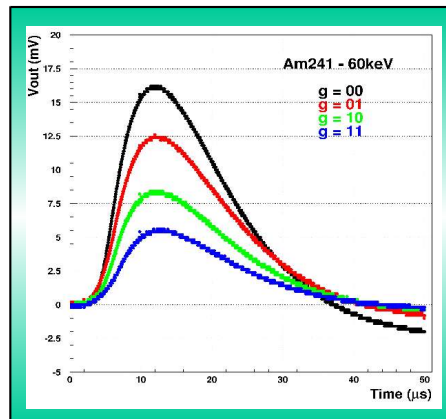
3 layers
725 Pads ~ 1 x 1 cm²
2, 6 and 12 X₀

Total of 50 layers
27 X₀

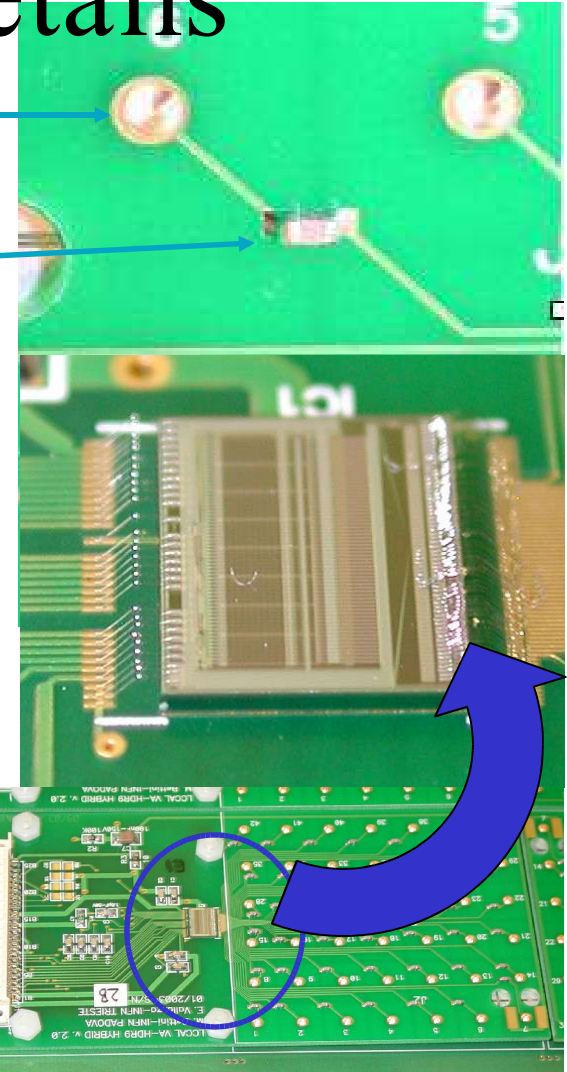
Hybridisation details

- Hybridisation through **conductive glue**
- Analogue Readout Chip: **SMD caps**
 - VA → Viking family
 - HDR → High dynamic range
 - 9c → Four selectable gains

Gain* [mv/fC]	DR [mip]
3.3	± 100
2.5	± 140
1.7	± 200
1.2	± 300

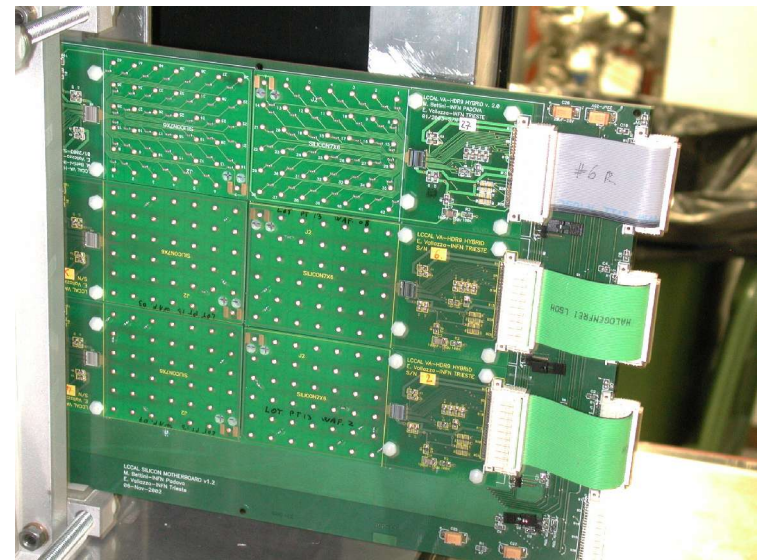
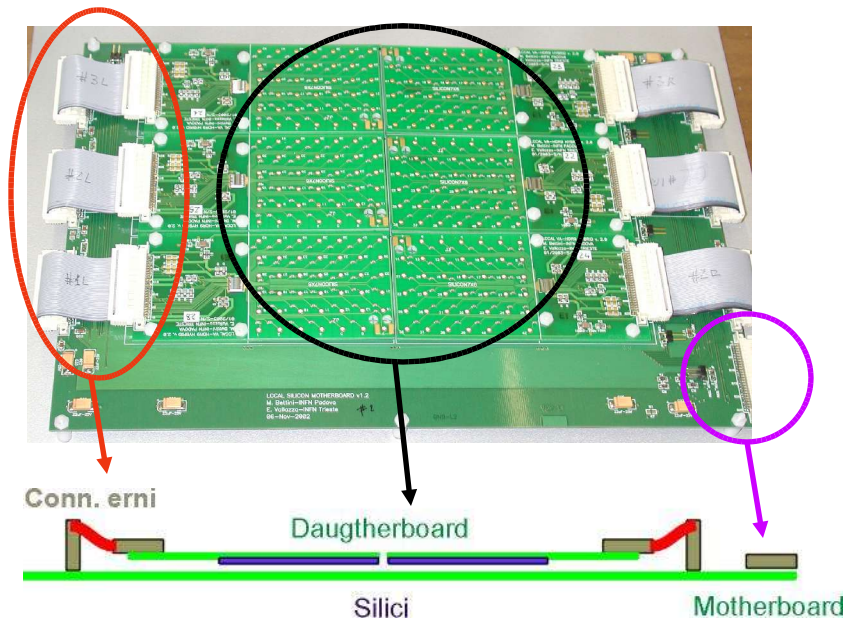


*Measured value



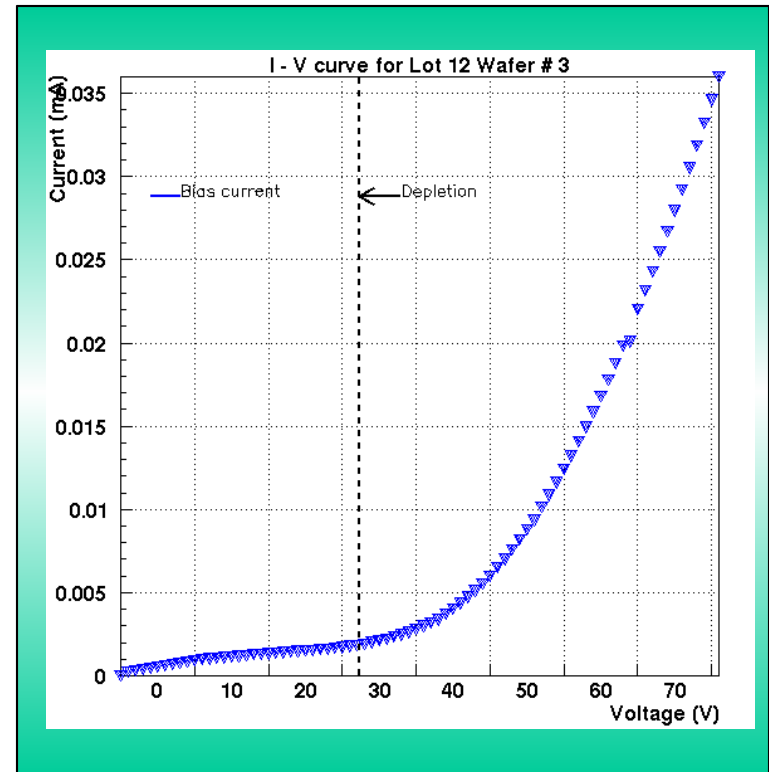
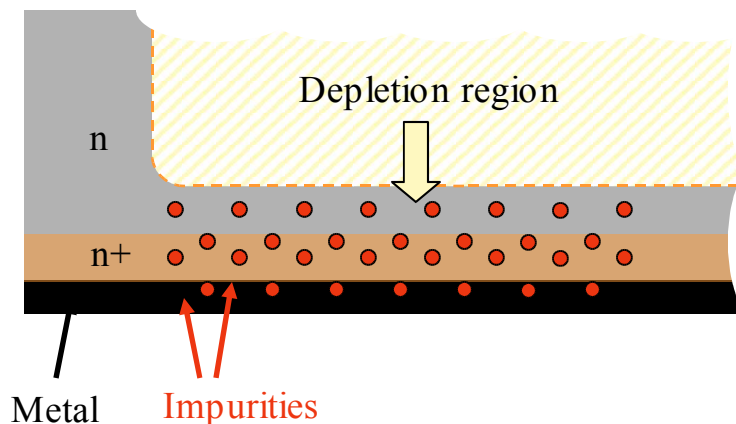
Motherboard design

- 6 sensors per motherboard with **serial readout**.
- Status of production:
 - 24 sensors available
 - 3 motherboards fully and 2 partially equipped
- Signal routing through **Erni connectors**



Soft breakdown

- Bias current reasonable (few μA)
- Strange shape with a “soft” breakdown
- n^+ or metal shallow impurities on the backplane

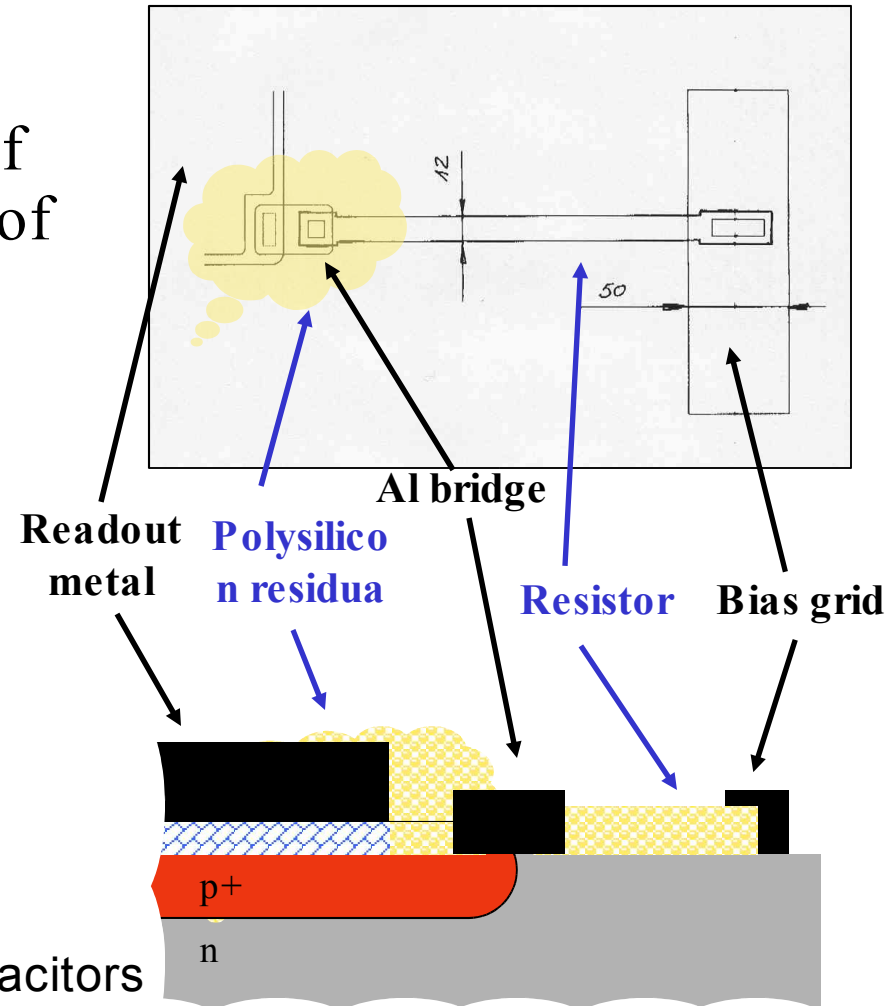
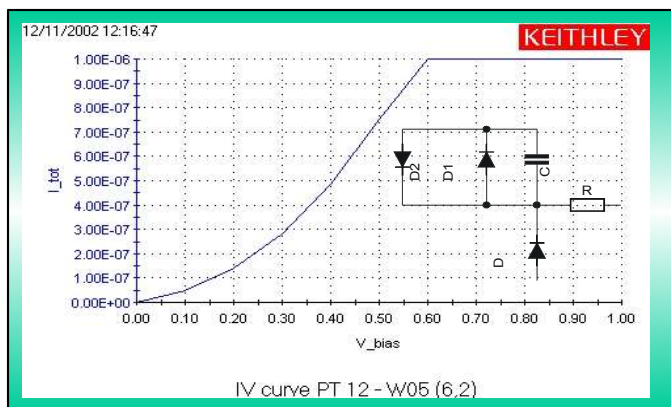


Solution 1: replace the implanted backside contact with a diffused one, but it does not work!

Solution 2: replace the mesh backplane contact with a uniform one, it works!

“Leaky” pads: a surface effect

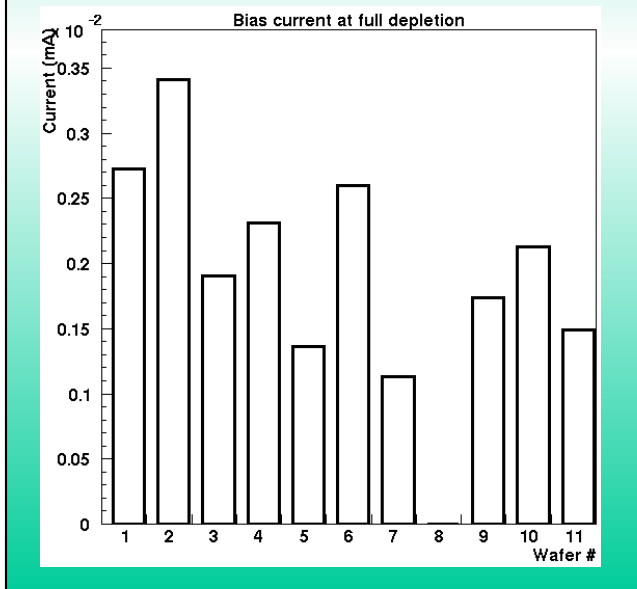
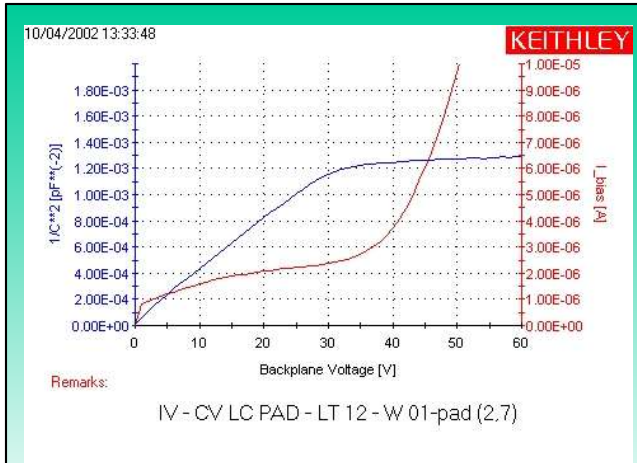
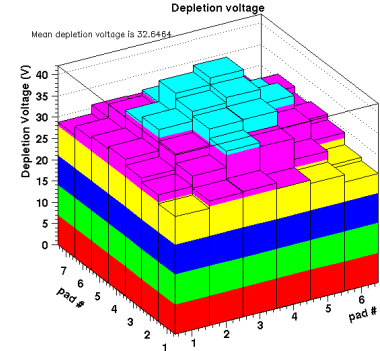
- No pin holes in SiO_2
- Surface leakage \rightarrow residua of polysilicon after the etching of the polysilicon layer
- Equivalent circuit with two opposite diodes.



Solution: remove the integrated capacitors

Yield

Quite uniform behaviour
of the depletion
voltage

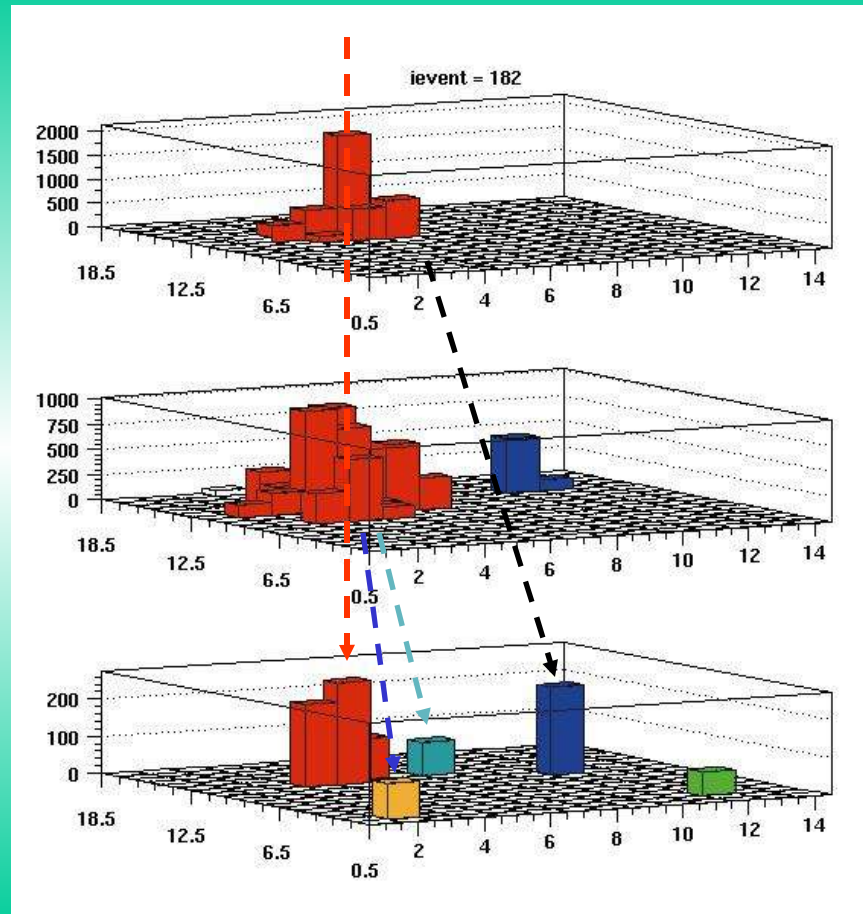
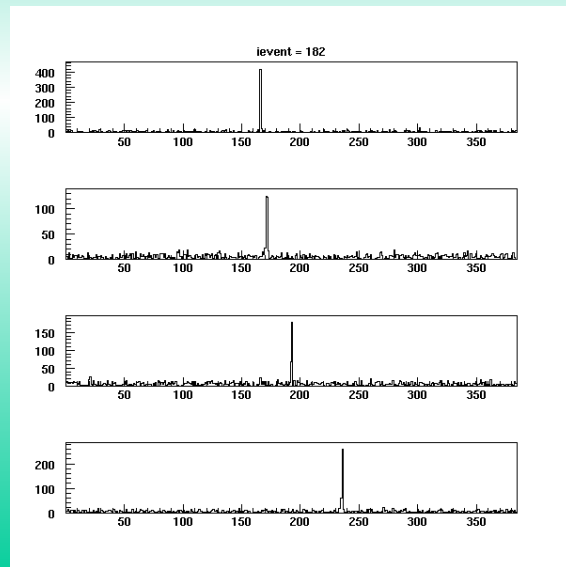


YIELD	1 st Batch	2 nd Batch	3 rd Batch
Coupling	AC	AC	DC
Wafer Rejected	1/11	2/9	0/9
Depletion Voltage	32V	27V	28 V
Current @ depletion	2.1 μA	0.8 μA	0.6 μA
Not depleted pads	0/420	8/249	0/378

Test beam: shower reconstruction / 2

20 GeV e^-

Forward tracker



$@ 2X_0$

$@ 6X_0$

$@ 12X_0$

Test beam: energy linearity

- Silicon wafers rearranged in 5 planes and tested alone
- Pb of 2.5 cm
- Electrons beam
- Error bars = sigma distribution

