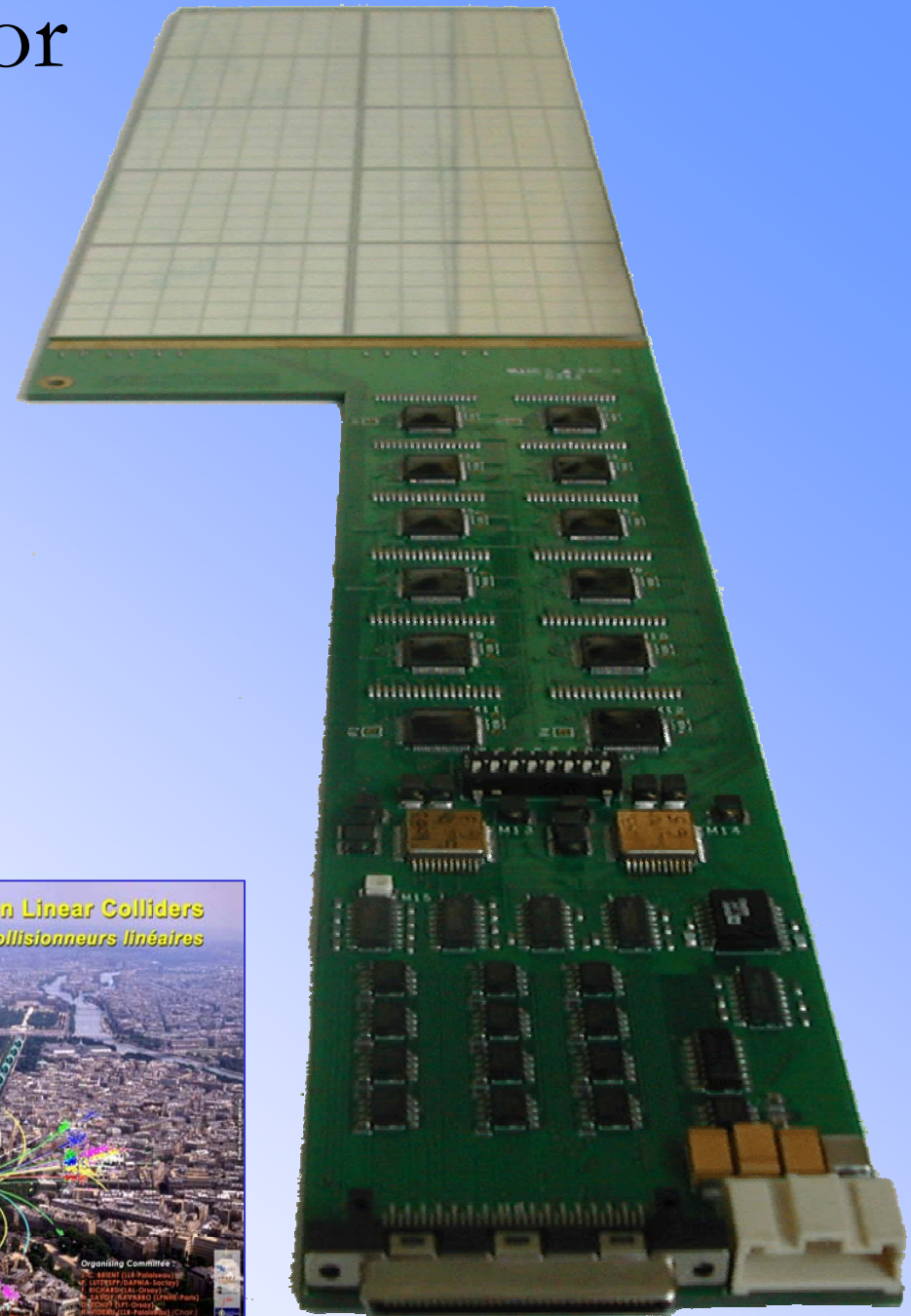


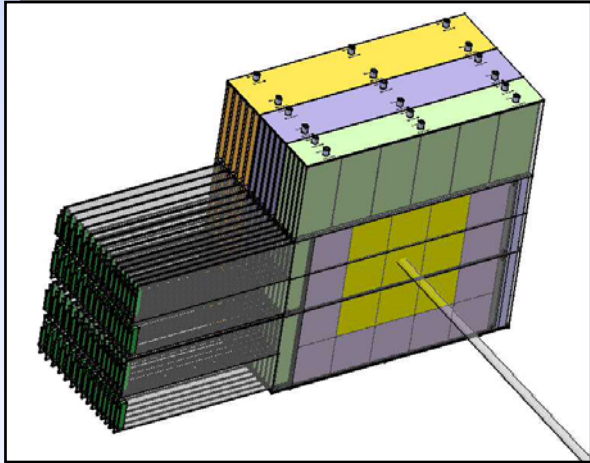
Front-end electronic for Si-W calorimeter



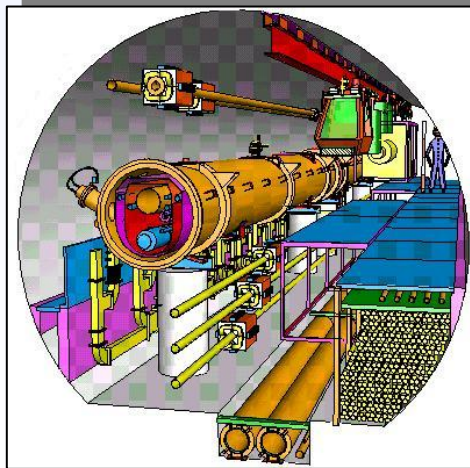
Sylvie Bondil
Julien Fleury
Christophe de La Taille
Gisèle Martin
Ludovic Raux



Plan

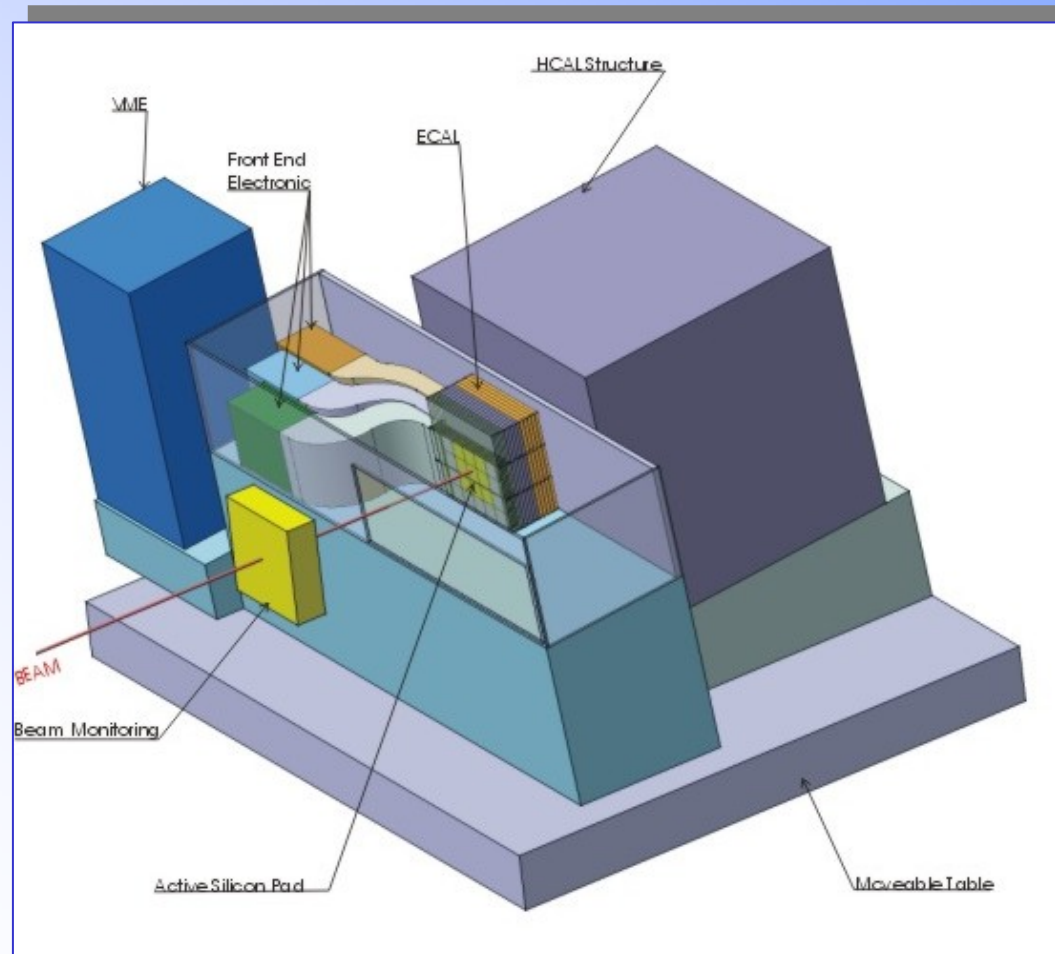


Electronic for a physics prototype



Electronic for a technologic prototype

Front-end Electronic for Physic Prototype



Presentation of the front-end electronic

6 active wafers

Made of 36 silicon PIN diodes

→ 216 channels per board

Each diode is a 1cm^2 square

2 calibration switches chips

6 calibration channels per chip

18 diodes per calibration channel

12 FLC PHY3 front-end chip

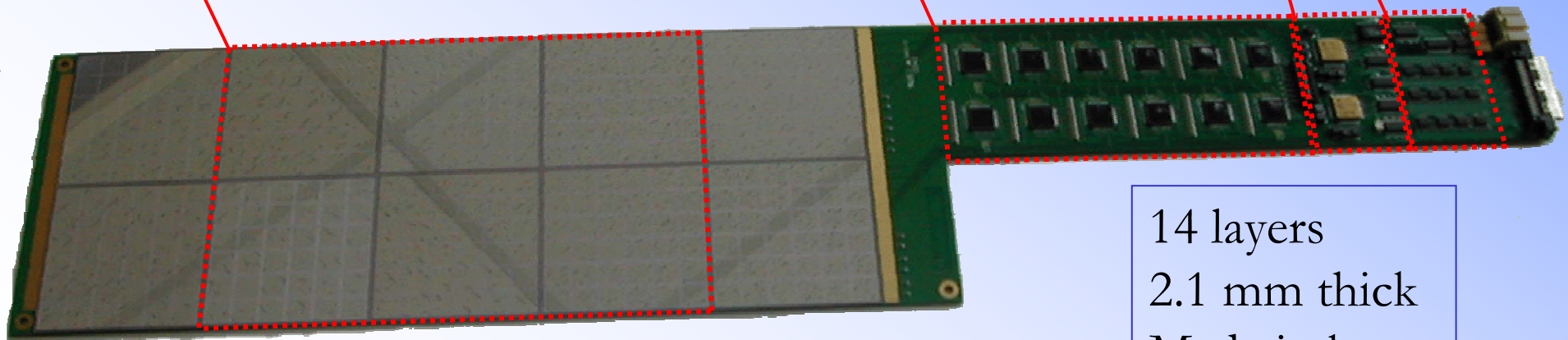
18 channels per chip

13 bit dynamic range

Line buffers

To DAQ part

Differential



14 layers
2.1 mm thick
Made in korea

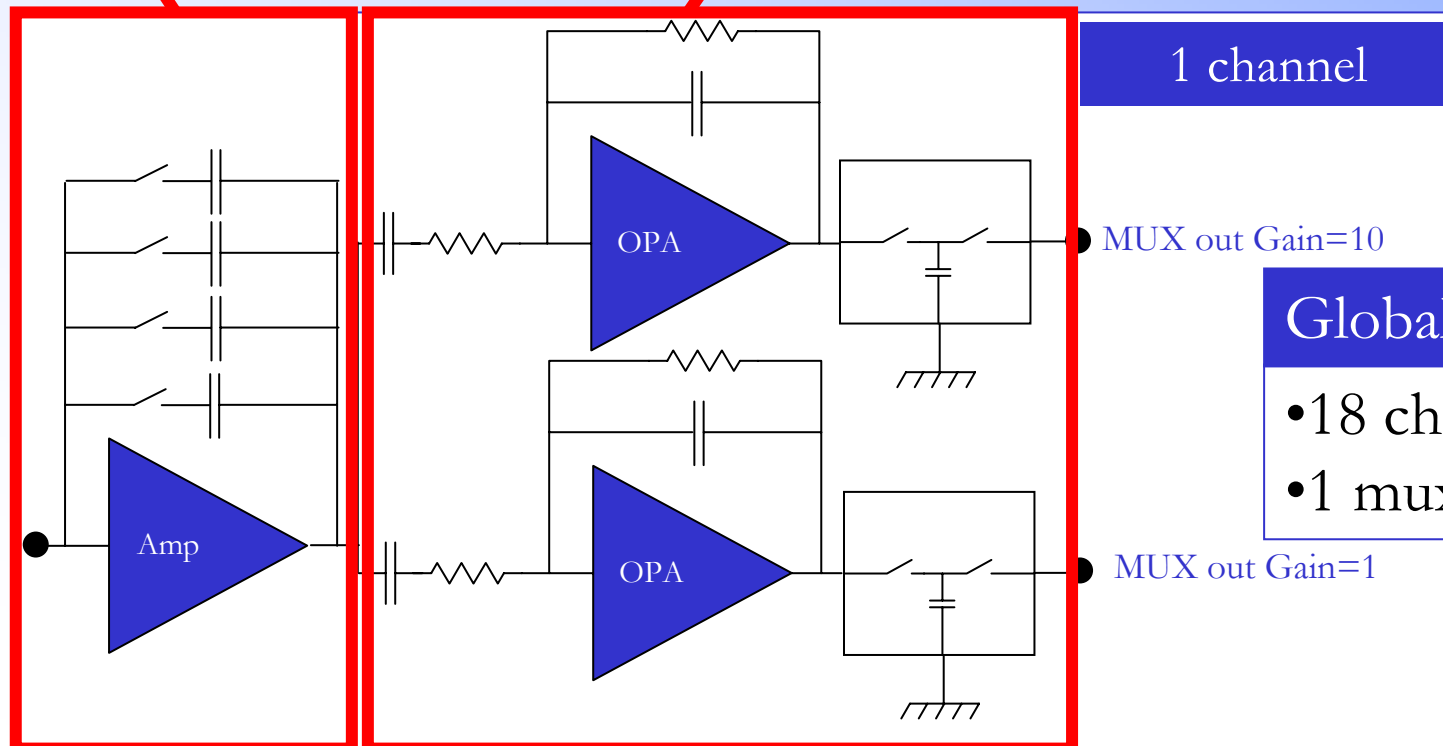
FLC_PHY3 overview

Multi-gain charge preamp

- 4 bits for gain selection
- Gain from 0.3 to 5 V/pC
- Gain selected offline

Dual shaper & track and hold

- Gain 1 and gain 10
- Work in parallel to select gain *a posteriori*



Global characteristics

- 18 channel input
- 1 mux output

FLC_PHY3 meas. Results - Linearity

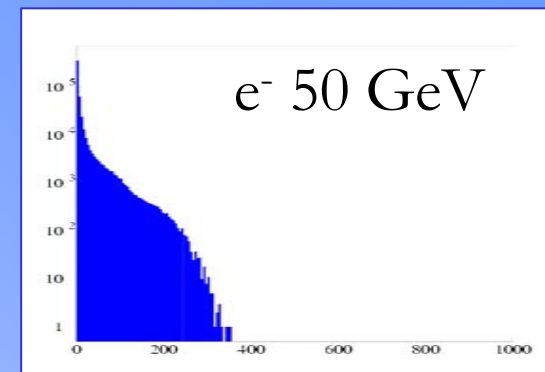
Measured input charge swing

Within ‰ linearity :

$Q_{IN\ MAX} = 6.04\ \text{pC}$ (900 MIP) @ $C_f = 3\text{pF}$

$Q_{IN\ MAX} = 3.27\ \text{pC}$ (500 MIP) @ $C_f = 1.6\text{pF}$

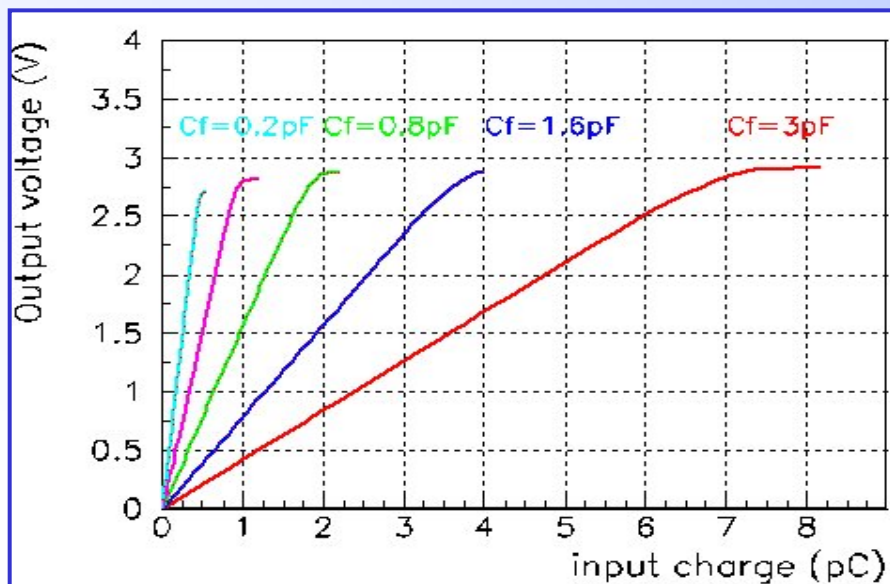
$Q_{IN\ MAX} = 0.41\ \text{pC}$ (60 MIP) @ $C_f = 0.2\text{pF}$



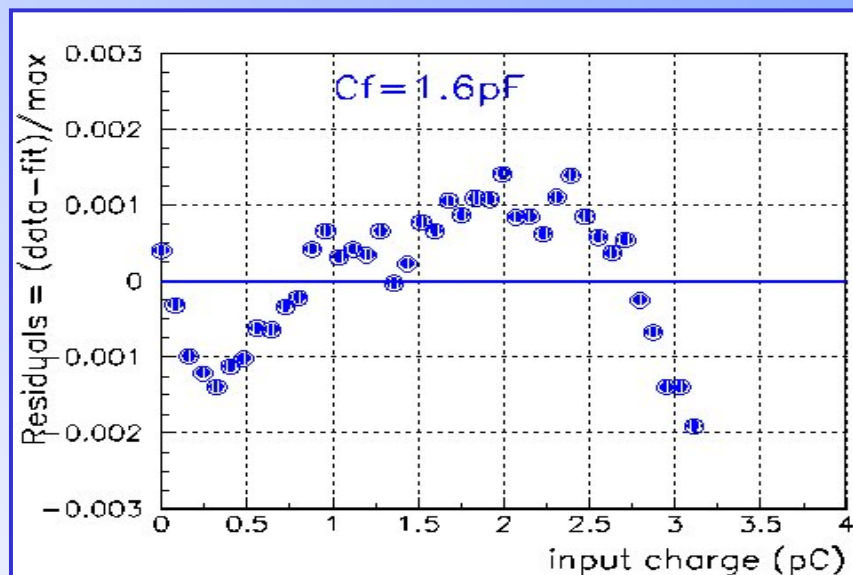
Measured Linearity

A few ‰ on every gain

Linearity curves (sweeping C_f / G1)



Residuals ($C_f = 1.6\text{pF}$ / G1)



FLC_PHY3 meas. Results - Transient

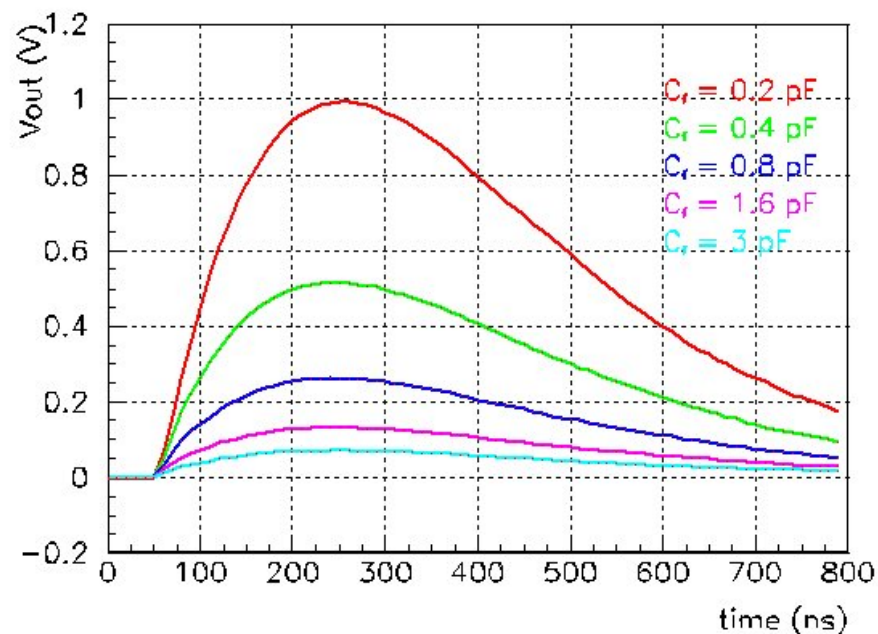
Peaking time uniformity

$189\text{ns} \pm 1\% \text{ RMS @G1}$
 $174\text{ns} \pm 1\% \text{ RMS @G10}$

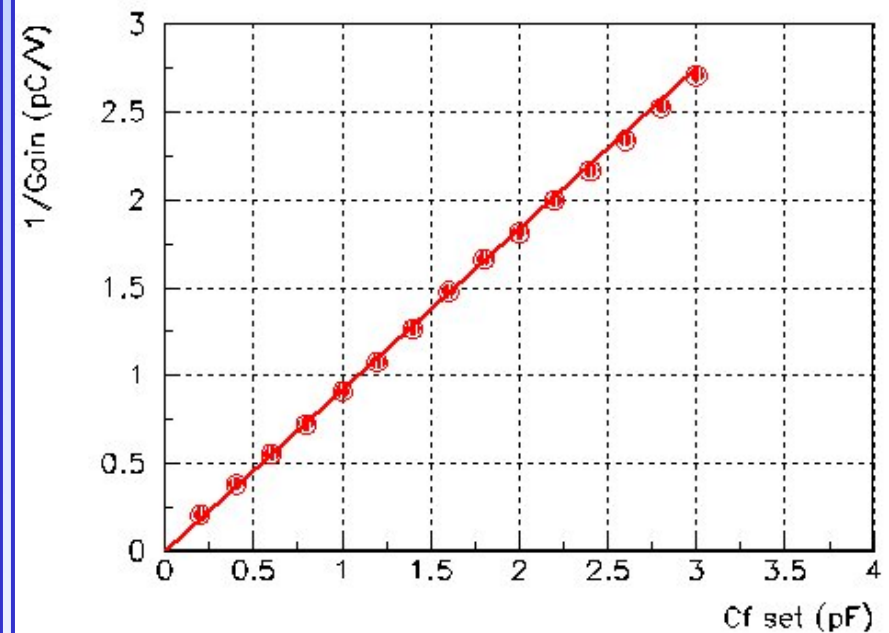
Gain uniformity @ $C_f=1.6\text{pF}$

$696 \text{ mV} \pm 2.5\% \text{ RMS @G1}$
 $6.29 \text{ V} \pm 2.9\% \text{ RMS @G10}$

Transient Output vs Gain (G1)



Gain vs feedback capacitance setting



FLC_PHY3 meas. Results - Noise

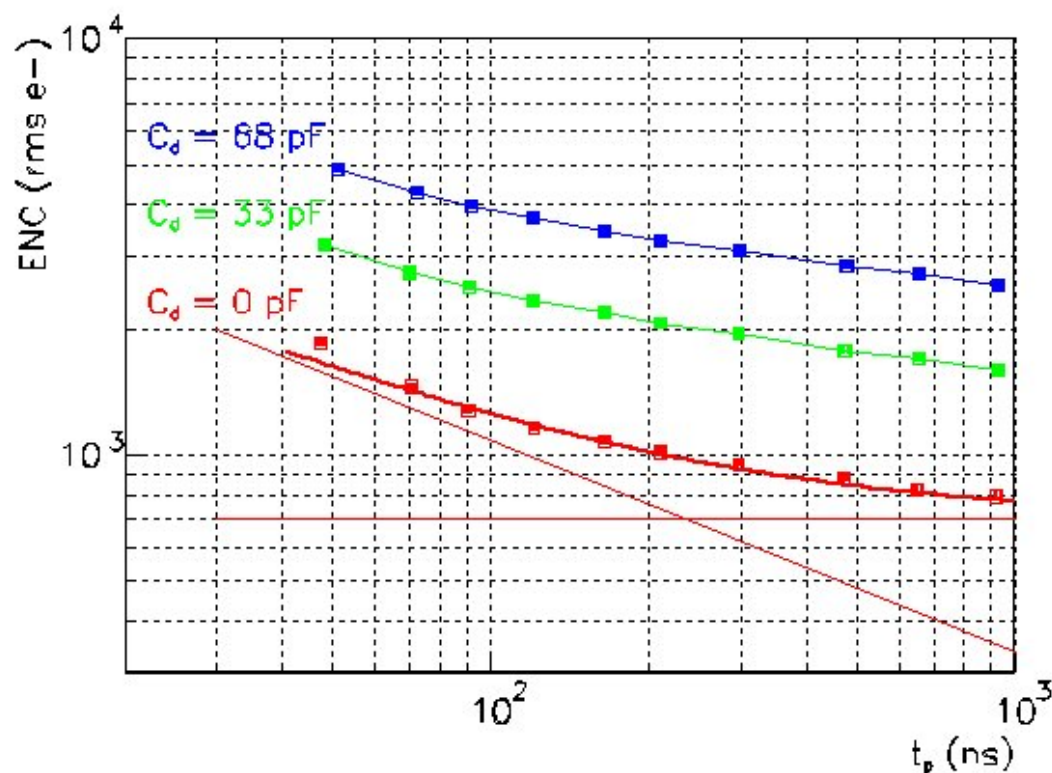
Noise

- Series : $e_n = 1.6\text{nV}/\sqrt{\text{Hz}}$
- Detector + line capacitance on physic proto : 70 pF
- ➔ ENC : 4000 e^- (1/10 MIP)
- ➔ Output noise : 500 μV RMS

Crosstalk

- Below 1 ‰ with gain 1 shaping
- Below 2 ‰ with gain 10 shaping

ENC measurement and fit ($C_f=1.6\text{pF}$)



Physic prototype front-end status

Status of front-end chip FLC_PHY

PRODUCTION DONE

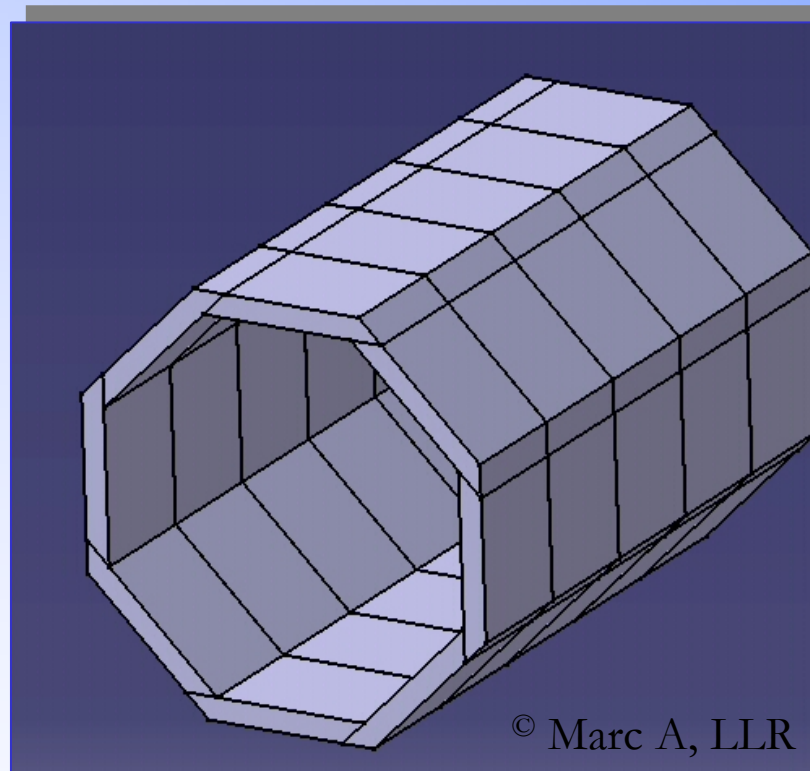
- 1840 chips are being packaged
- Automated Test Equipement for testing is ready
- Production will be ready for application in May
- Many spares lying around for other applications

Status of front-end PCB

READY FOR PRODUCTION

- Prototype has been debugged
- Functionalities has been checked :
 - With Cosmic bench DAQ (for cross-calibration)
 - With test beam DAQ
- Pre-production has been sent in beginning April
- 65 boards will be produced by the end of June

Front-end electronic for Technologic prototype



© Marc A, LLR

Technology choice

Our expectations

- Perennity :

No way the technology we choose dies before the production ... in 20xx...

- Good digital performance :

It sounds clear that electronic for FLC will be mixed

- Good analog performance :

It still sounds clear that electronic for FLC will be mixed

- And of course, as cheap as possible



Our choice : AMS 0.35um CMOS (C35b4) and AMS 0.35 SiGe BiCMOS (S35b4)

- Perennity :

used by car industry and RF industry who need « normal » voltage supply (3.3V)

- Good digital performance :

Transistors are small enough to go as fast as we need

- Good analog performance :

Transistors are big enough to allow a 3.3V supply and let room for analog voltage swing

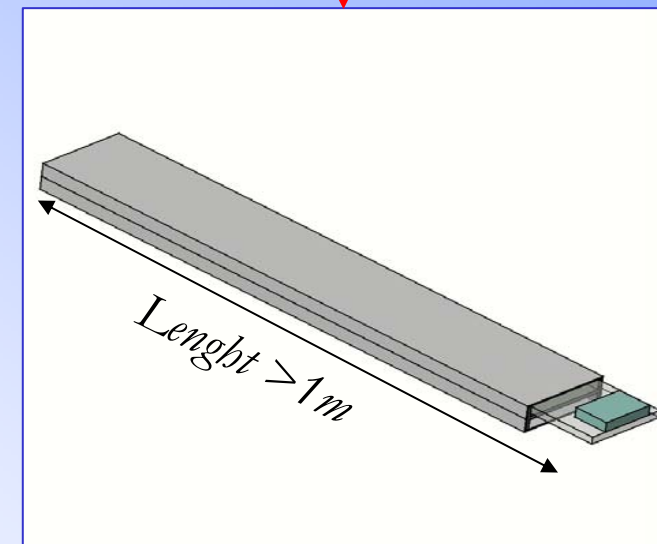
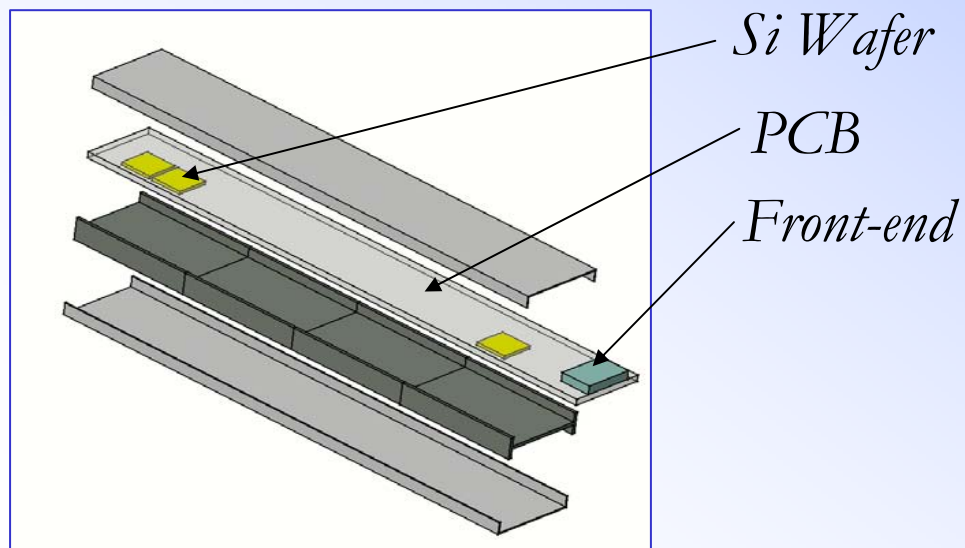
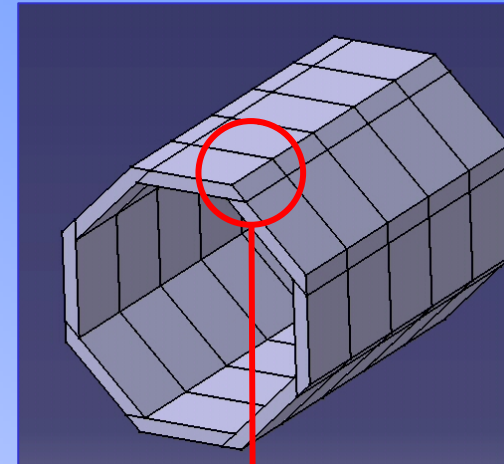
- And of course, as cheap as possible

Big volume → cheap due to huge industrial customer

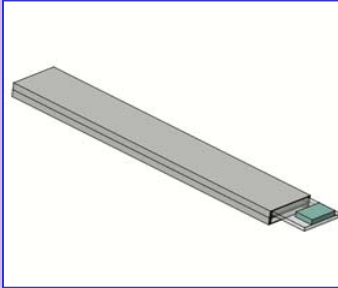
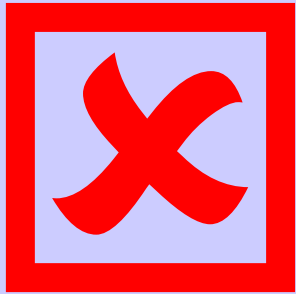
Electronic for a technologic prototype

What is in the TDR :

- Charge preamp, tri-gain shaper
- Auto-trigger + Analog memory
- Output : Channel ID, BCID, Energy
- Chips at calorimeter end, 128 channels/chip, 1 W



Alternative solution for electronic



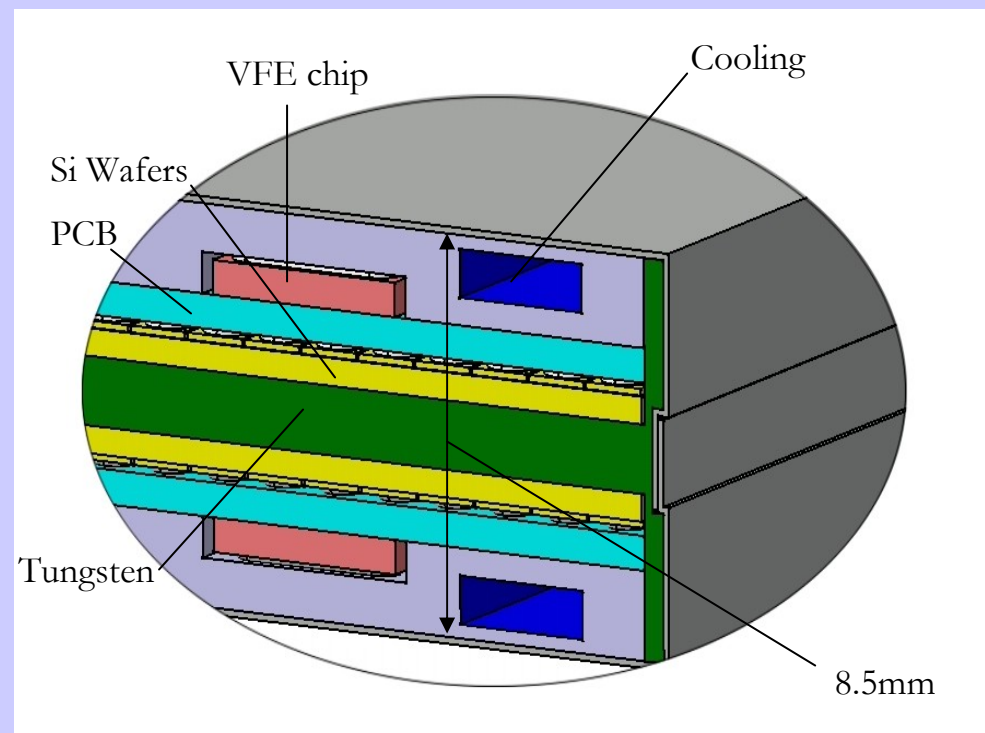
TESLA TDR solution

- Industry cannot build 1m PCB and tendance is *going smaller*
- High line capacitance → very noisy
- Big number of lines → crosstalk issue and many PCB layers

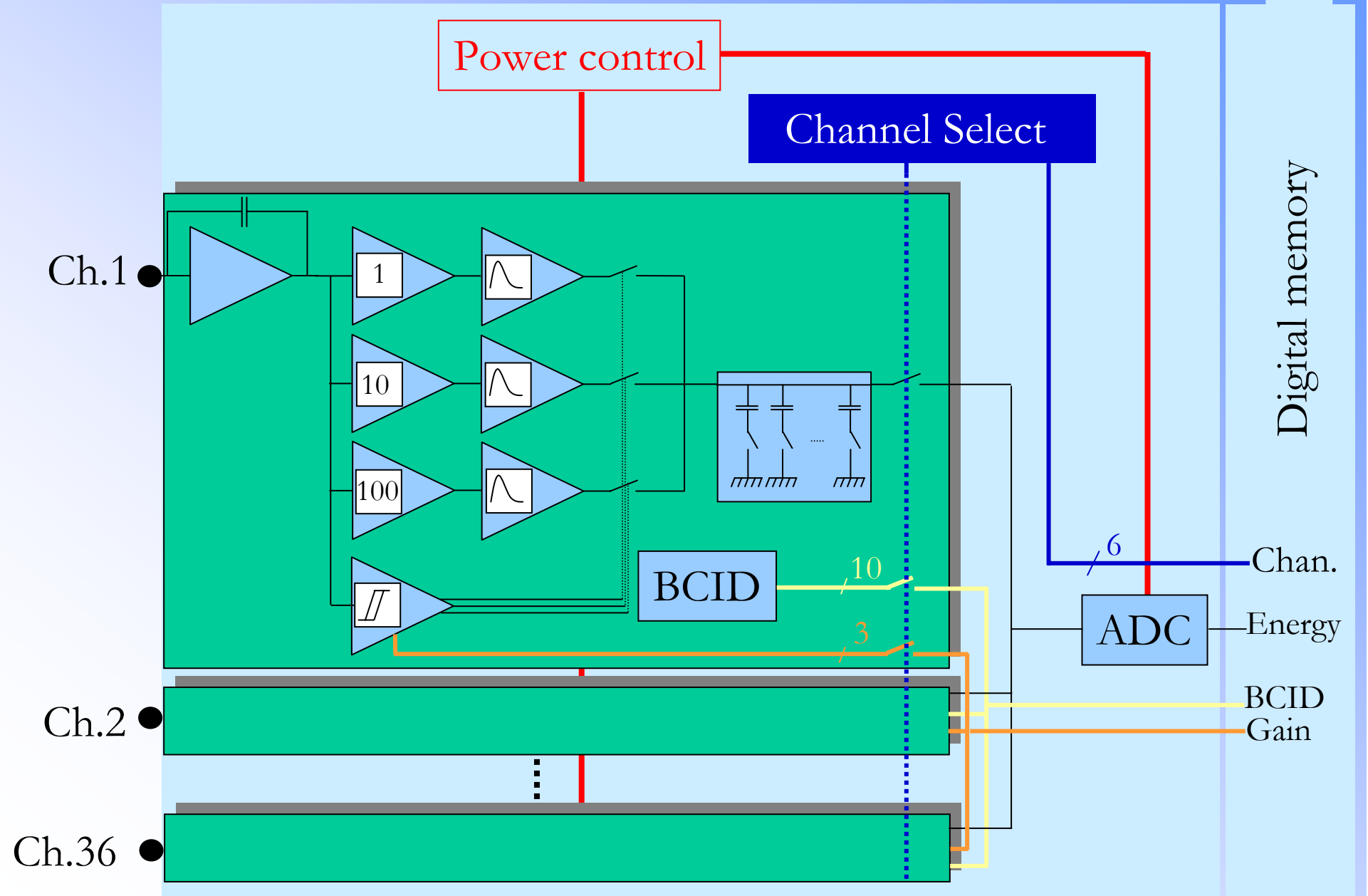


Alternative solution

- Chip embedded in detector
- 1 chip per wafer (36-channel chip)
- low power issue
- Cooling issues
- temperature distribution in module?
- Fake signal due to e.m. showers in chip ?



Alternative electronic synoptic

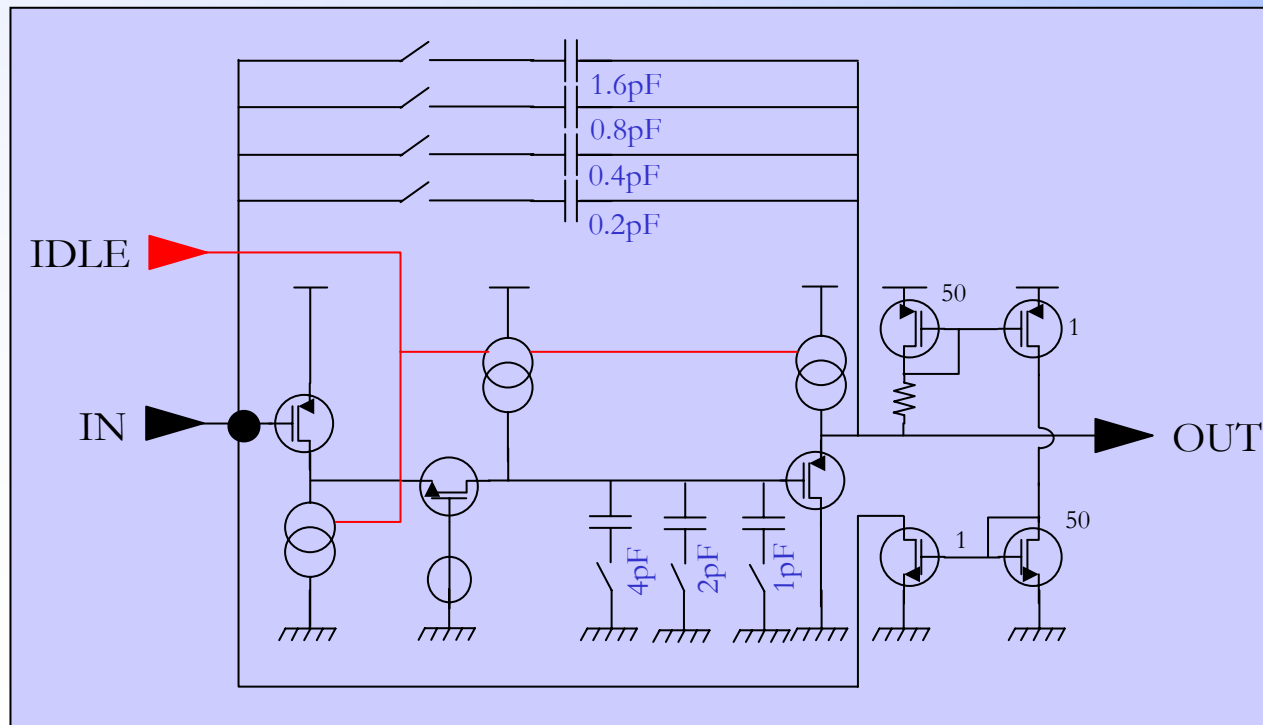
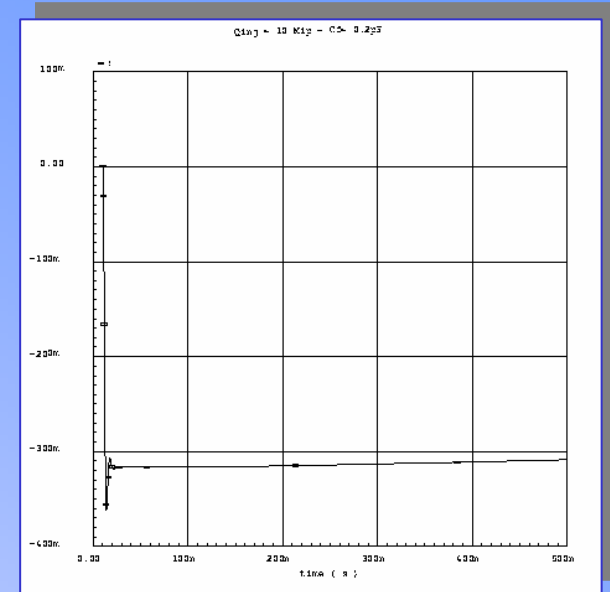


Charge preamp. for a techno prototype

Expectations :

- Low noise : $\sim 1\text{nV}/\sqrt{\text{Hz}}$
- Low power : below 1mW
- Settling time : around $2\mu\text{s}$

Technology AMS 0.35 CMOS

Submission April, 19th 2004

Shapers for a techno prototype

Op. amp. shaper

- Conservative version
- Peaking time : 200ns
- Low power : below 400uW
- Gain 1 & 10

Capacom shaper

- Peaking time : variable from 100ns to 1us
- Low power : below 400uW
- Variable gain : from 1 to 15
- Auto-hold capability

Current feedback Op. amp. shaper

- Peaking time : 200ns
- Low power : below 400uW
- Gain 1 & 10
- High Gain-Bandwidth Product (>2GHz)

Technology AMS 0.35 CMOS

Submission April, 19th 2004

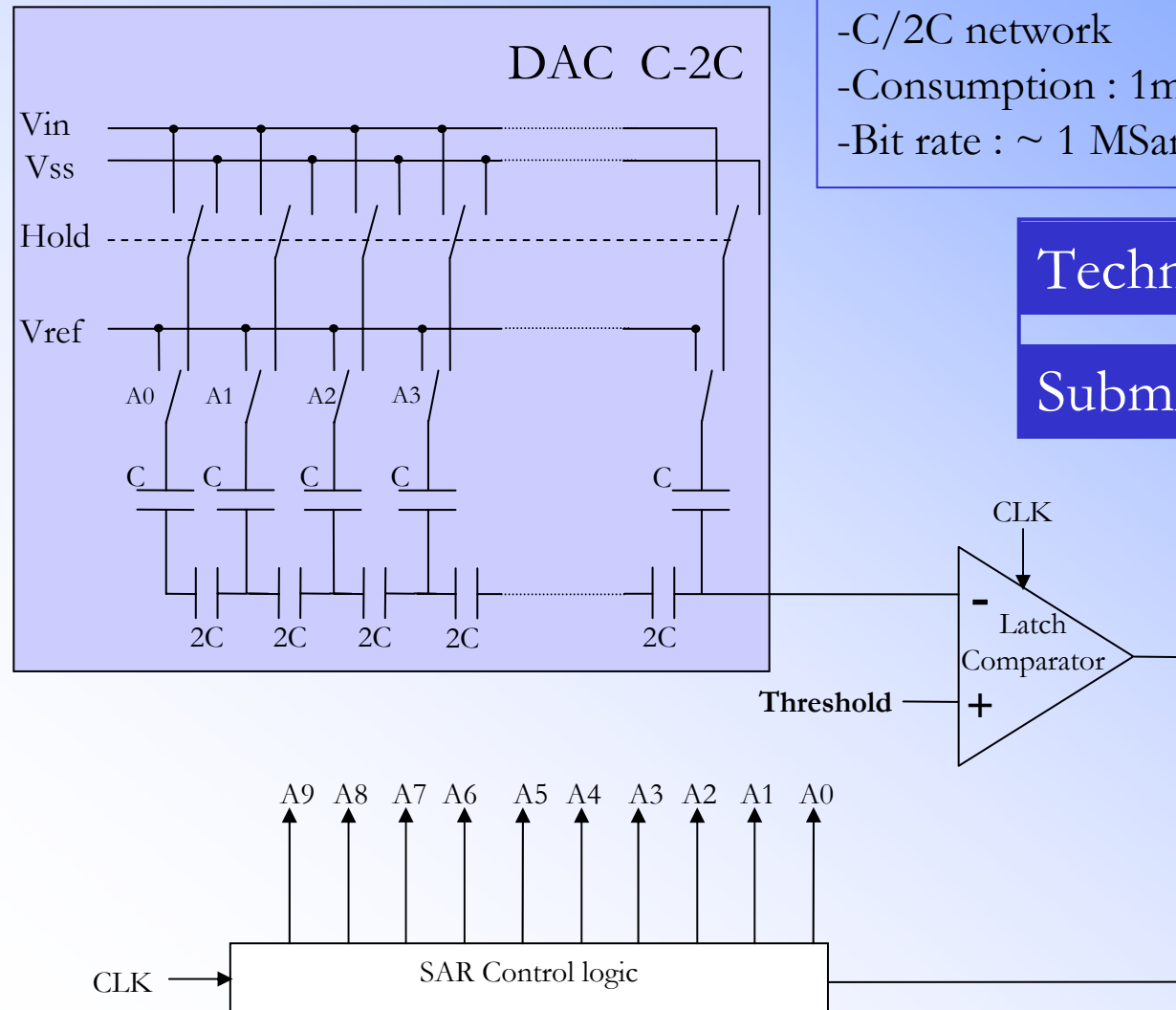
ADC for a techno prototype

SAR (successive approximation) ADC

- 10 bits
- C/2C network
- Consumption : 1mW
- Bit rate : ~ 1 MSamples/s

Technology AMS 0.35 CMOS

Submission April, 19th 2004



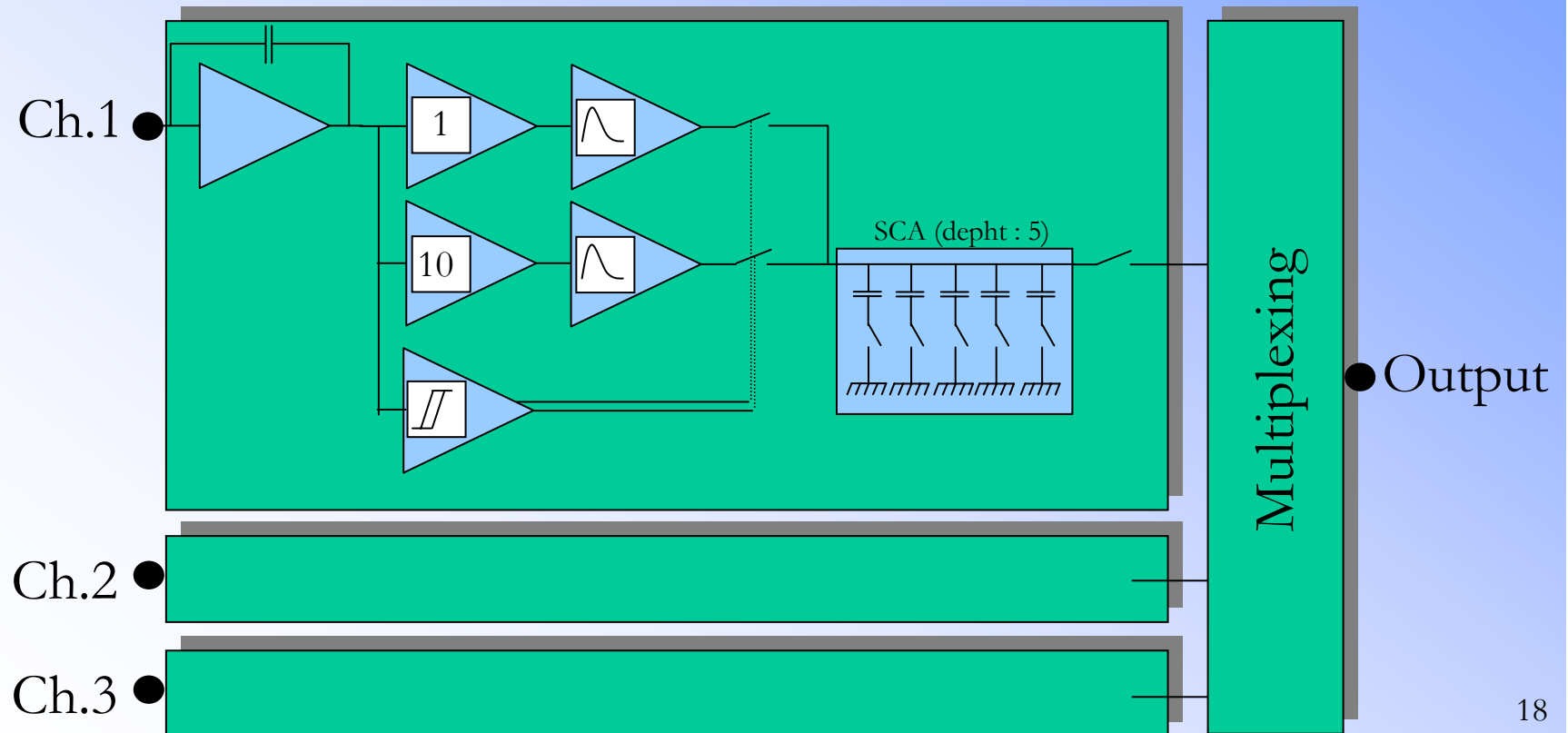
FLC_TECH : a first iteration

FLC_TECH description

- 3 channels
- Multi-gain charge preamplifier
- 2 shaping : gain 1 and gain 10
- 5-depth SCA
- Multiplexed output, auto-trigger and Idle mode

Technology AMS 0.35 CMOS

Submission April, 19th 2004



LPC contribution to techno prototype

LPC Clermond-Ferrand, Fr

10 bits low power high speed pipeline ADC

- Gerard Bohner
- Pascal Gay
- Jacques Lecoq
- Samuel Manen

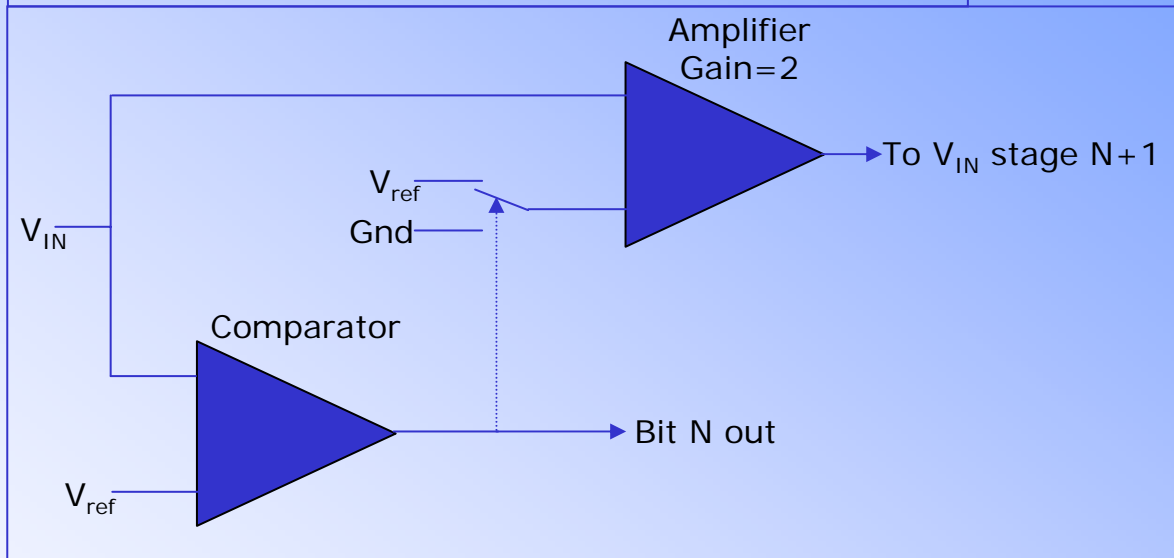


Performance

- 10 bit
- up to 5MS/s (Clk @ 50 MHz)
- Consumption around 10mW

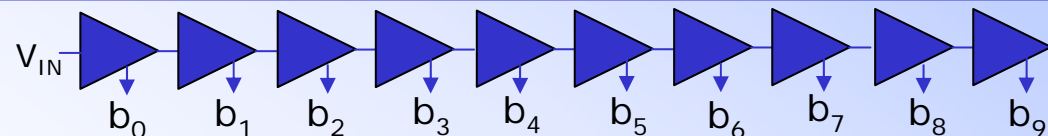
Status

- First iteration (AMS 0.8 CMOS) is working well
- New iteration (AMS 0.35 CMOS) submitted in April, 19th



Stage N of pipeline ADC block schema

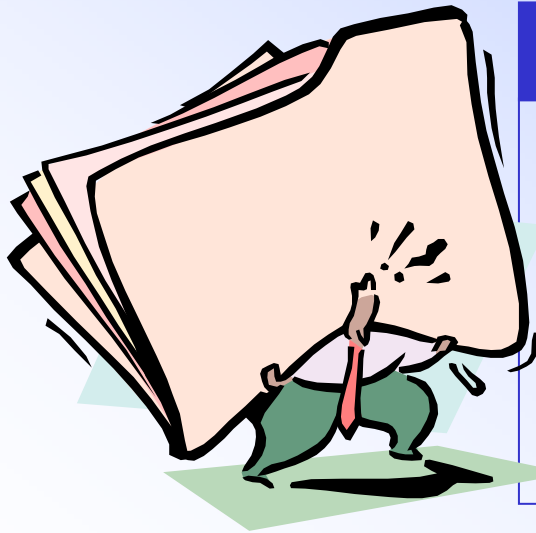
10 bit ADC
→ 10 stages



Conclusion

Physic prototype

- Beginning of production
- On time, so far
- Ready for test beam in dec. 2004
- Good start point for techno proto



Technologic prototype

- Working on *embedded chip* solution
- Many blocks in design
- Focus on low power issue
 - Pulsed supply
 - Low power design
- Big work to do on ADC



Questions