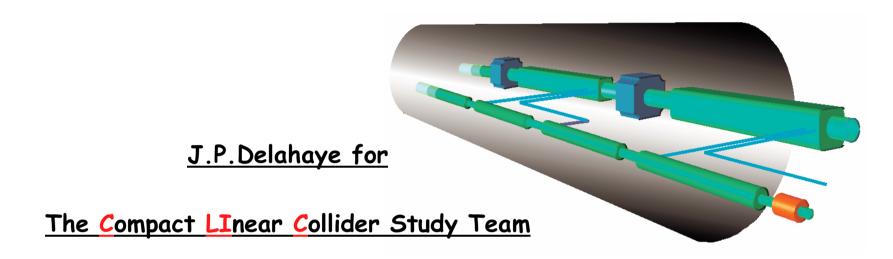


THE COMPACT LINEAR COLLIDER (CLIC) STUDY

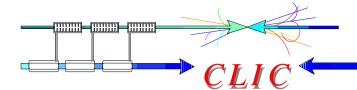




The CLIC study is a site independent feasibility study aiming at the development of a realistic technology at an affordable cost for an e± Linear Collider in the post-LHC era for Physics in the multi-TeV center of mass colliding beam energy range.

http://clic-study.web.cern.ch/CLIC-Study/





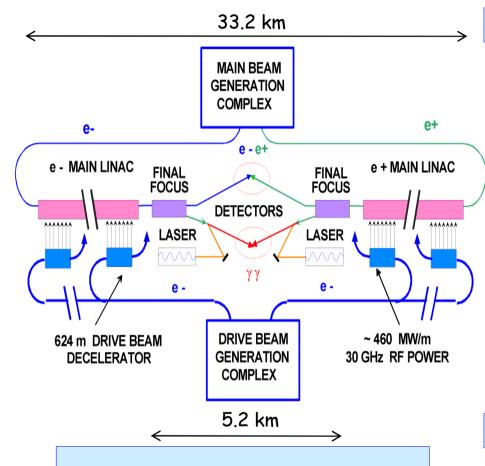


- The CLIC scheme
- Main challenges
- What has been achieved so far
- What remains to be demonstrated
- CTF3, the facility to address the key issues
- Plans and schedule
- Conclusion



- BERLIN Technical University (Germany) : Structure simulations GdfidL
- Finnish Industry (Finland): Sponsorship of a mechanical engineer
- INFN / LNF (Italy): CTF3 delay loop, transfer lines & RF deflectors
- JINR & IAP (Russia): Surface heating tests of 30 GHz structures
- KEK (Japan): Low emittance beams in ATF
- LAL (France): Electron guns and pre-buncher cavities for CTF3
- LAPP/ESIA (France) : Stabilization studies
- LLBL/LBL (USA) : Laser-wire studies
- North Western University (Illinois): Beam loss studies & CTF3 equipment
- RAL (England): Lasers for CTF3 and CLIC photo-injectors
- SLAC (USA): High Gradient Structure testing, structure design, CTF3
 drive beam injector design
- UPPSALA University (Sweden): Beam monitoring systems for CTF3





Overall layout for a center of mass energy of 3 TeV/c

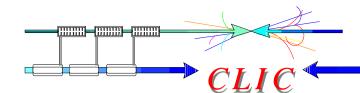
High acceleration gradient (150 MV/m)



- "Compact" collider-overall length≈33 km
 - · Normal conducting accelerating structures
 - High acceleration frequency (30 GHz)
- · Two-Beam Acceleration Scheme

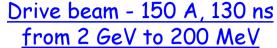


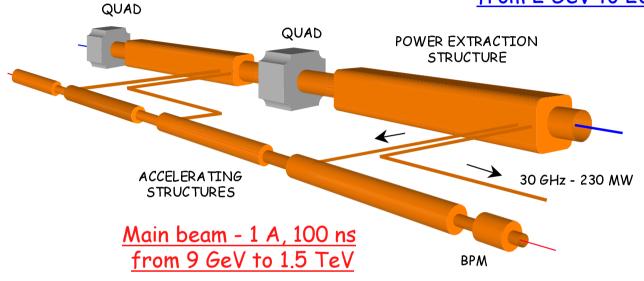
- RF power generation at high frequency
- · Cost-effective & efficient (~ 10% overall)
- · Simple tunnel, no active elements
- · Central injector complex
 - · "modular" design, can be built in stages
 - · Easily expendable in energy



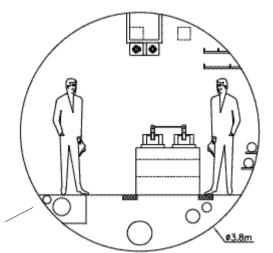
CLIC Two-Beam scheme







CLIC TUNNEL CROSS-SECTION

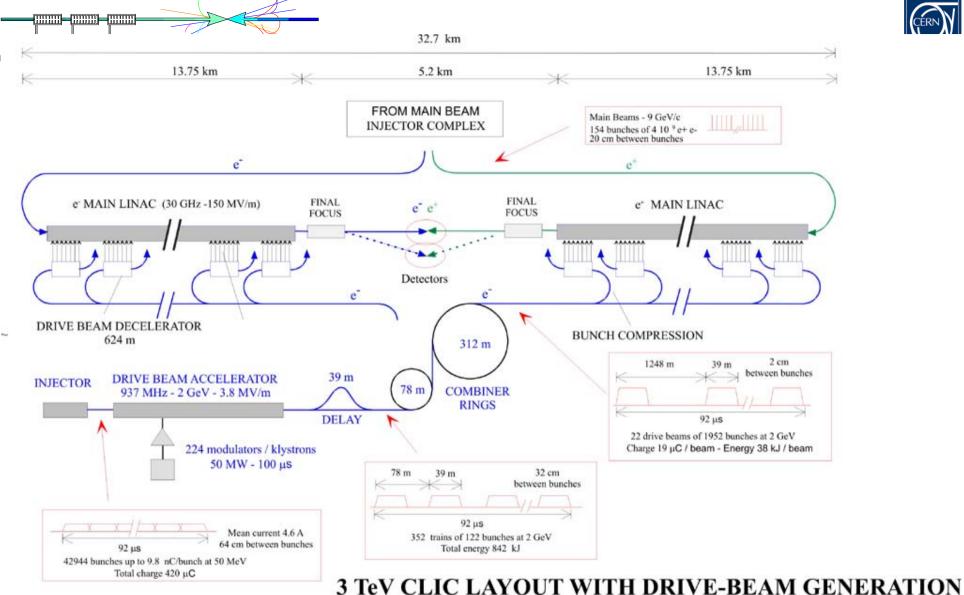


CLIC MODULE

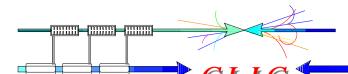
(6000 modules at 3 TeV)

3.8 m diameter





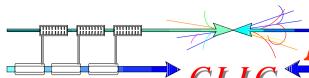
J.P. Delahaye (AB-OUT-2004-040.ppt) International Conference on Linear Colliders (LCWS04)



The CLIC main parameters

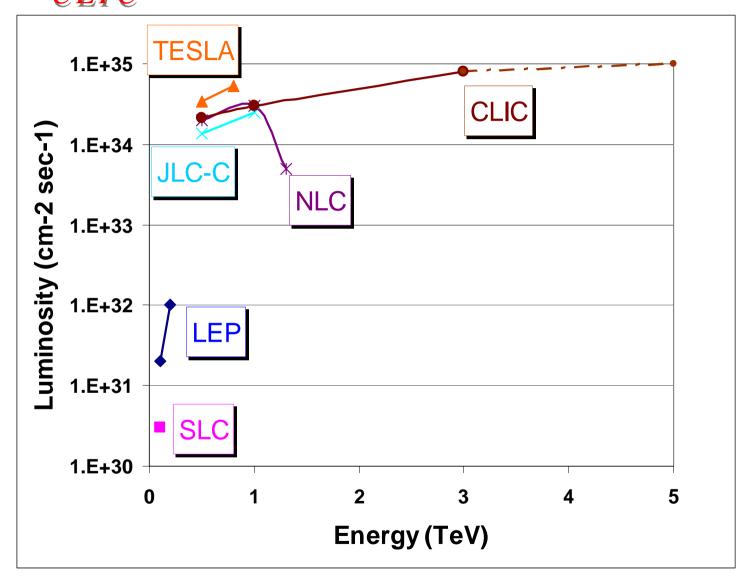


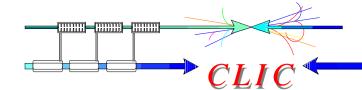
Center of mass Energy (TeV)	0.5 TeV	3 TeV
Luminosity (10 ³⁴ cm ⁻¹ s ⁻¹)	2.1	8.0
Mean energy loss (%)	4.4	21
Photons / electron	0.75	1.5
Coherent pairs per X	700	6.8 10 ⁸
Rep. Rate (Hz)	200	100
$10^9~\mathrm{e}^\pm$ / bunch	4	4
Bunches / pulse	154	154
Bunch spacing (cm)	20	20
H/V $\varepsilon_{\rm n}$ (10-8 rad.m)	200/1	68/1
Beam size (H/V) (nm)	202/1.2	60/0.7
Bunch length (μ m)	35	35
Accelerating gradient (MV/m)	150	150
Overall length (km)	7.7	33.2
Power / section (MW)	230	230
RF to beam efficciency (%)	23.1	23.1
AC to beam efficiency (%)	9.3	9.3
Total AC power for RF (MW)	105	319
Total site AC power (MW)	175	410



Performances of Lepton Colliders







The CLIC main challenges



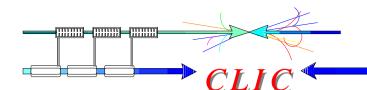
COMMON TO MULTI-TEV LINEAR COLLIDERS

- Accelerating gradient *
- Generation and preservation of ultra-low emittance beams
- · Beam Delivery & IP issues:
 - nanometer size beams
 - Sub-nanometer component stabilisation *
- Physics with colliding beams in high beamstrahlung regime

SPECIFIC TO THE CLIC TECHNOLOGY

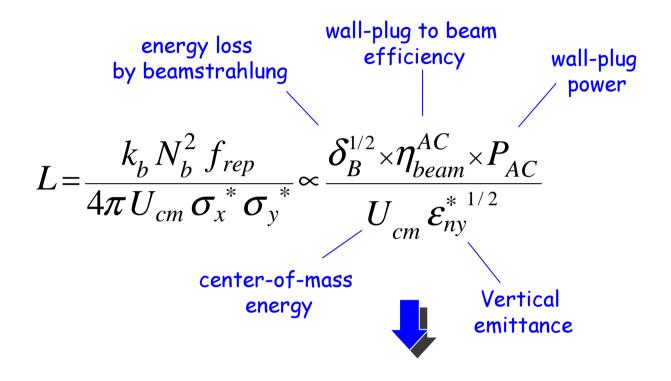
- 30 GHz components with manageable wakefields*
- Efficient RF power production by Two Beam Acceleration *
- Operability at high power (beam losses) and linac environment* (RF switch)

* ⇒ addressed in Test Facilities

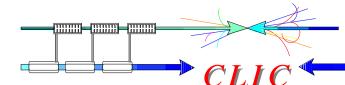


Luminosity Scaling



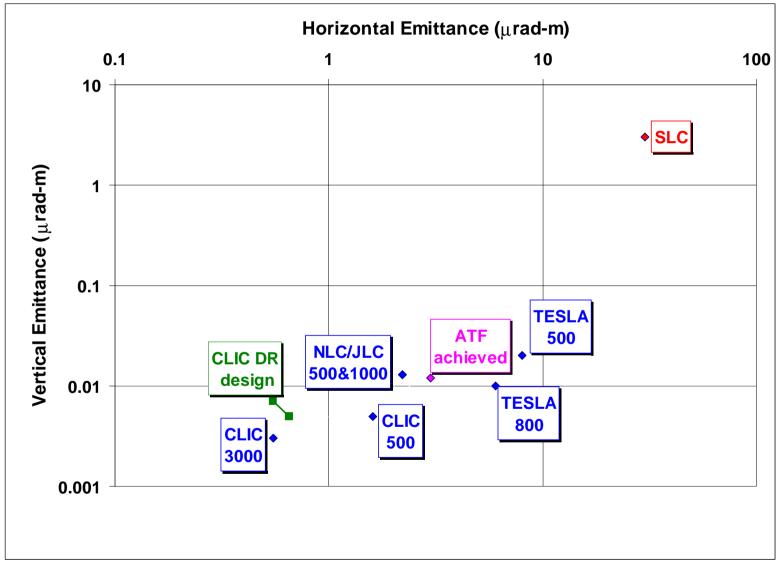


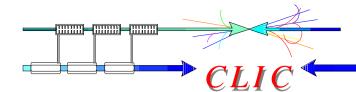
- · Vertical beam emittance at I.P. as small as possible
- · Wall-plug to beam efficiency as high as possible
- · Beamstrahlung energy spread increasing with c.m. colliding energies



Beam emittances at Damping Rings

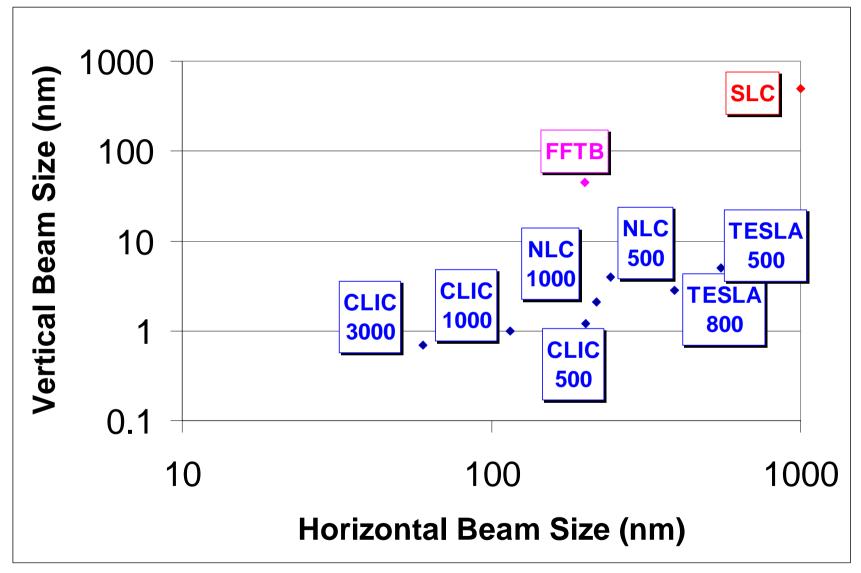


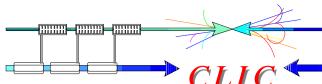




Beam sizes at Collisions

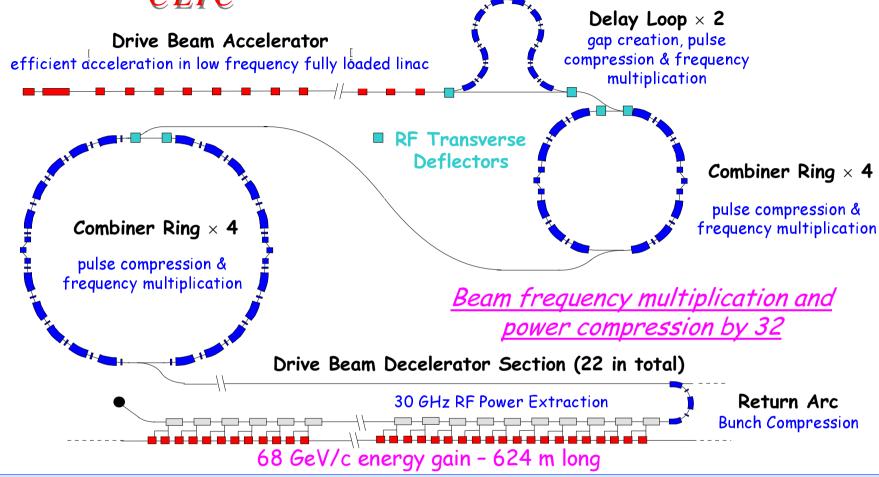






The CLIC RF Power Source







130 ns

100 μs train length - 32 × 22 sub-pulses - 7.5 A

1.2 GeV - 64 cm between bunches



Drive beam time structure - final



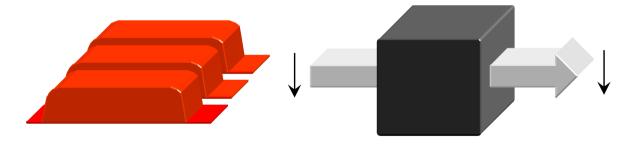


The CLIC RF power source can be described as a "black box", combining very long RF pulses, and transforming them in many short pulses, with higher power and with <u>higher frequency</u>

200 Klystrons Low frequency High efficiency Power stored in electron beam

Power extracted from beam in resonant structures

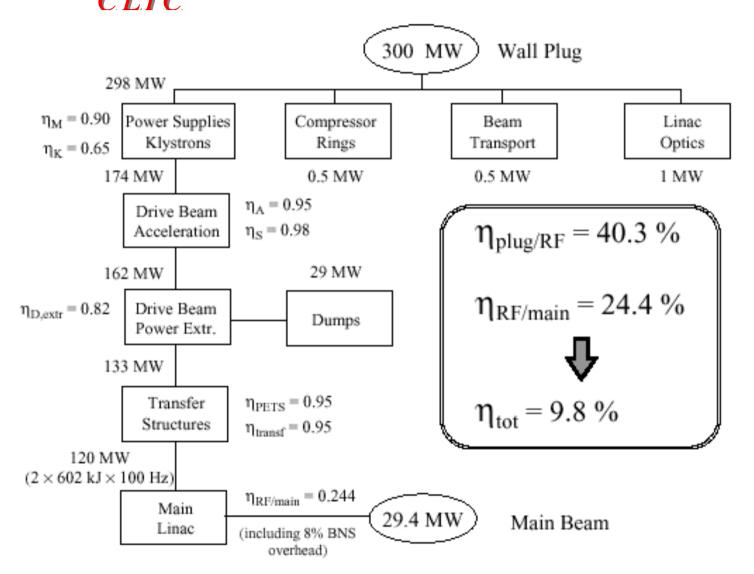
43000
Accelerating Structures
High Frequency - High field

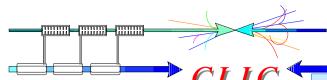


Long RF Pulses P_0 , v_0 , τ_0

Electron beam manipulation Power compression Frequency multiplication Short RF Pulses $P_A = P_0 \times N_1$ $\tau_A = \tau_0 / N_2$ $v_A = v_0 \times N_3$

Power flow from the grid to the beam CLIC

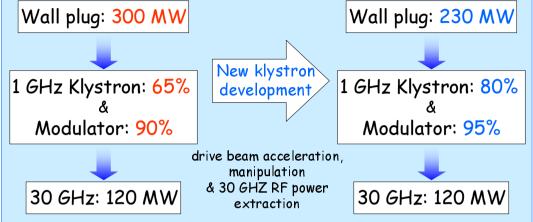


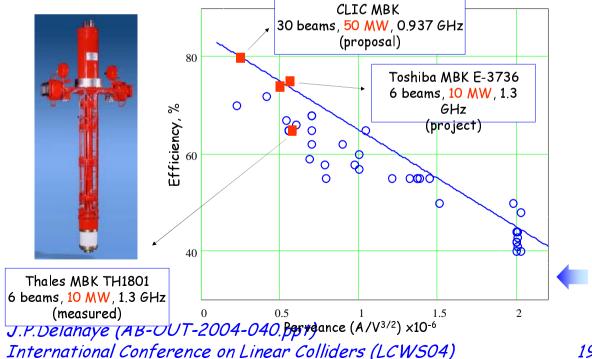


Improving the efficiency



Wall Plug & 30 GHz RF power in CLIC





Why Multi Beam?

- Low perveance $(A/V^{3/2})$ favor klystron efficiency.
- Multi Beam devices keep single beam perveance small to provide high efficiencies for high RF power output (tens of MW).

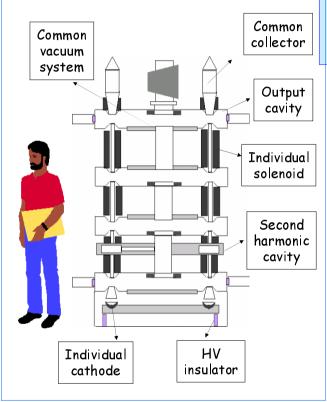
State-of-the-art klystron efficiencies vs. perveance for single beam omulti-beam





Multi-Beam Klystron (80%)

General layout of CLIC MBK 0.937 GHz, 50 MW



The CLIC MBK uses a series of miniwindows instead of a single ceramic window, thus reducing local RF power flow and ensuring reliability.

In order to host a large number of beams in a MB Klystron, it is necessary to use RF cavities operating at a mode with higher 1) radial or 2) azimuthal order.

The second case was chosen for the CLIC MBK, which allows higher impedance seen by single beam.

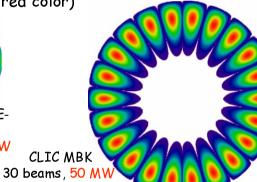
Electric field plots for different MBK's RF cavities. The beams are located in the maximum field area (red color)



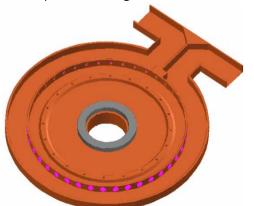
Thales MBK TH1801 6 beams, 10 MW



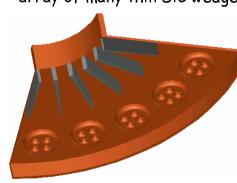
Toshiba MBK E-3736 6 beams: 10 MW



General view of the output cavity and waveguide feeder



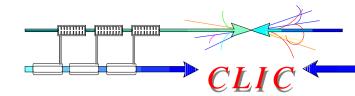
Damping of the HOM with array of many thin SiC wedges



J.P.Delahaye (AB-OUT-2004-040.ppt)
International Conference on Linear Colliders (LCWS04)

19-04-04

17



CLIC Test Facility (CTF2)

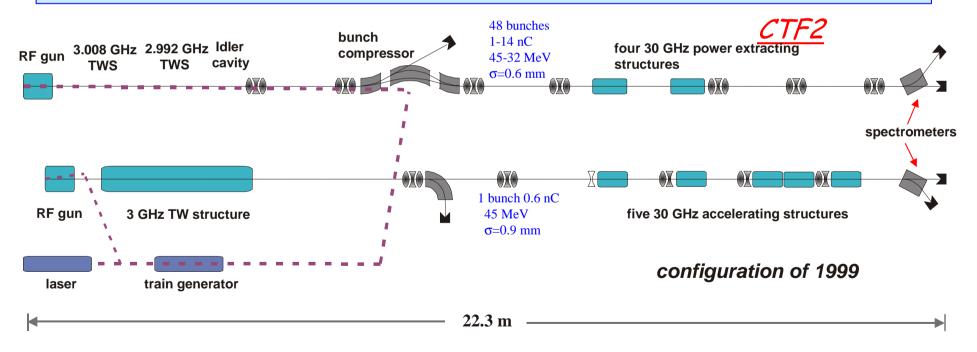


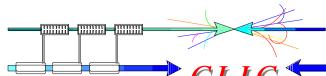
1996-2002

CTF2 goals:

- to demonstrate feasibility of CLIC two-beam acceleration scheme
- to study generation of short, intense e-bunches using laser-illuminated PCs in RF guns
- \bullet to demonstrate operability of μ -precision active-alignment system in accelerator environment
- to provide a test bed to develop and test accelerator diagnostic equipment
- to provide high power 30 GHz RF power source for high gradient testing ~90 MW 16 ns pulses

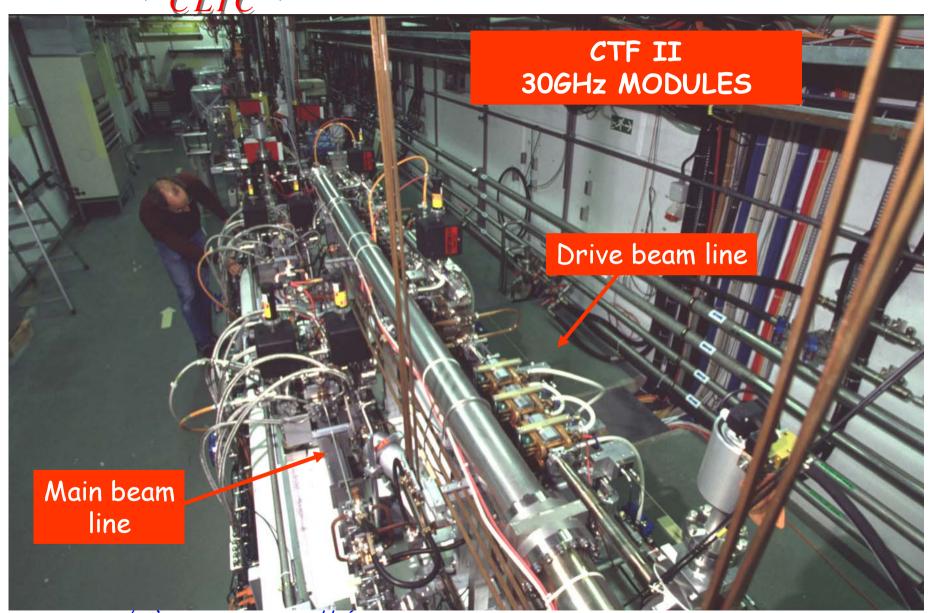
All-but-one of 30 GHz two-beam modules removed in 2000 to create a high-gradient test stand.



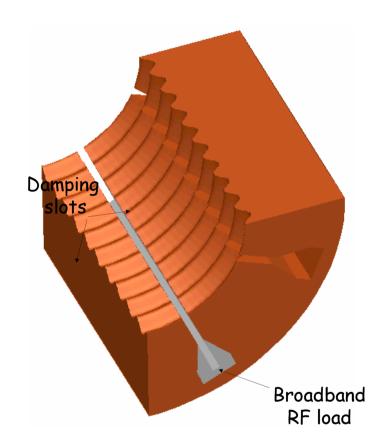


Two Beams set-up in CTF2









Quarter geometry of C-PETS

- Circularly-symmetric
- · Large aperture (25 mm)
- · Very shallow sinus-type corrugations
- Eight 1 mm-wide damping slots

Table 1. Parameters of the C-PETS.

Beam chamber diameter, mm	25	
Synch. mode frequency, GHz	29.9855	
Synch. mode β_g	0.85 c	
Synch. mode R'/Q, Ω/m	244	
Synch. mode Q-factor	12000	
Peak transverse wakefield V/pC/m/mm	0.83	
Transverse mode Q-factor (damped)	< 50	

80 cm length of this structure produces about 560 MW of 30 GHz RF power \Rightarrow enough to drive two CLIC accelerating structures

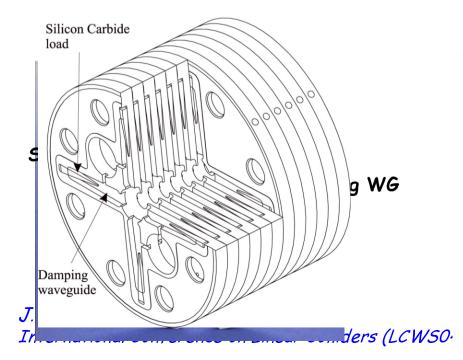
Accelerating structure developments

CONTROL OF TRANSVERSE WAKEFIELDS

- short-range wakes

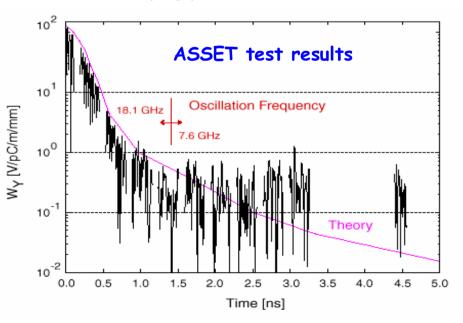
 BNS damping
- + beam-based trajectory correction, ε bump

For wake suppression - work still focused on here. Each cell is damped by 4 radial WGs terminated by waveguide-damped structures of type shown discrete SiC RF loads.





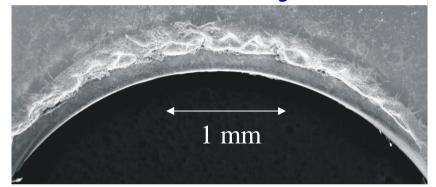
Excellent agreement obtained between theory and experiment - believe we can solve damping problem





High-power tests of copper accelerating structures indicates that for RF pulses >10 ns, the maximum surface field that can be obtained with copper is always around 300-400 MV/m.

At these field levels structures with large apertures (or rather with large a/λ ratios) seem to suffer severe surface damage.



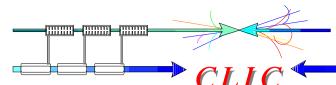
100 mm/001

Microscopic image of damaged iris

Damaged iris - longitudinal cut

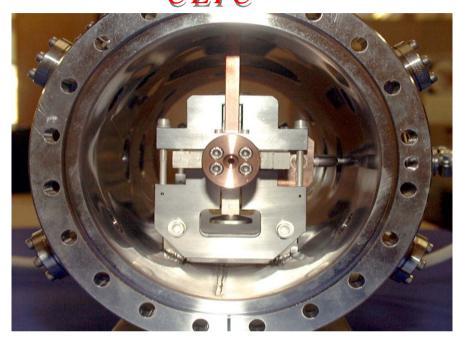
The CLIC study group is adopting a two-pronged approach to solving the breakdown problem

- Modify the RF design to obtain lower surface field to accelerating field ratio (Es/Ea ~ 2)
- Investigating new materials that are resistant to arcing tungsten looks promising

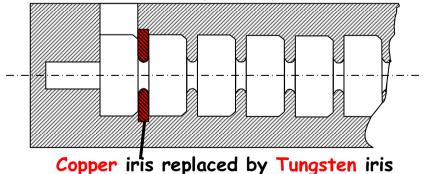


Tests of tungsten iris in CTF2



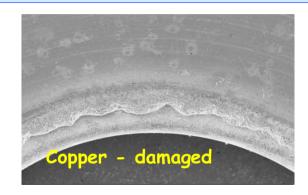


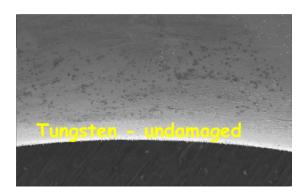
Test structure in external vacuum can, with clamped coupler cell



J.P.Delahaye (AB-OUT-2004-040.ppt)
International Conference on Linear Colliders (LCWS04)

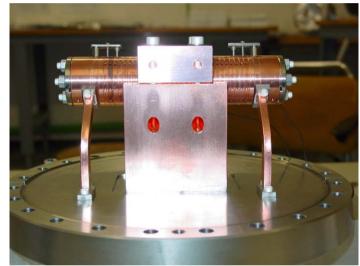
Irises after high-gradient testing to about the same field level



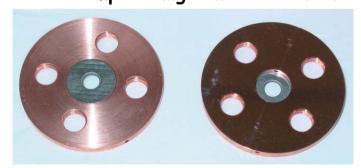


Achieved accelerating fields CTF in CTF2

High gradient tests of new structures with molybdenum irises reached 190 MV/m peak accelerating gradient without any damage well above the nominal CLIC accelerating field of 150 MV/m but with RF pulse length of 16 ns only (nominal 100 ns)

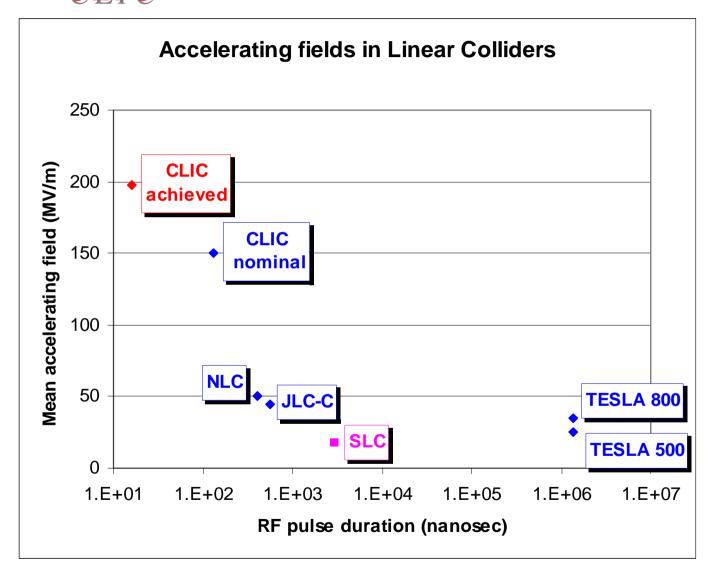


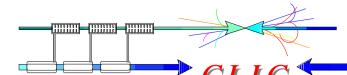
30 cell clamped tungsten-iris structure



A world record !!!







RF pulse heating experiment

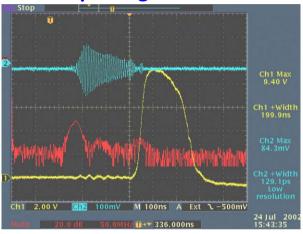


The fatigue limit of cooper surface due to cyclic pulsed heating is being tested with an experimental setup based on 30 GHz FEM in Dubna, JINR. RF accessories designed and manufactured in Nizny Novgorod, IAP.





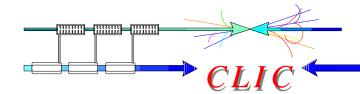
General views of the experimental setup



30 GHz, 25 MW, 200 ns RF pulse



Test H₀₁₂ cavity



Nanometer stabilisation



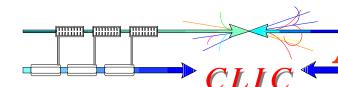
Latest stabilization technology applied to the accelerator field

The most stable place on earth!!!



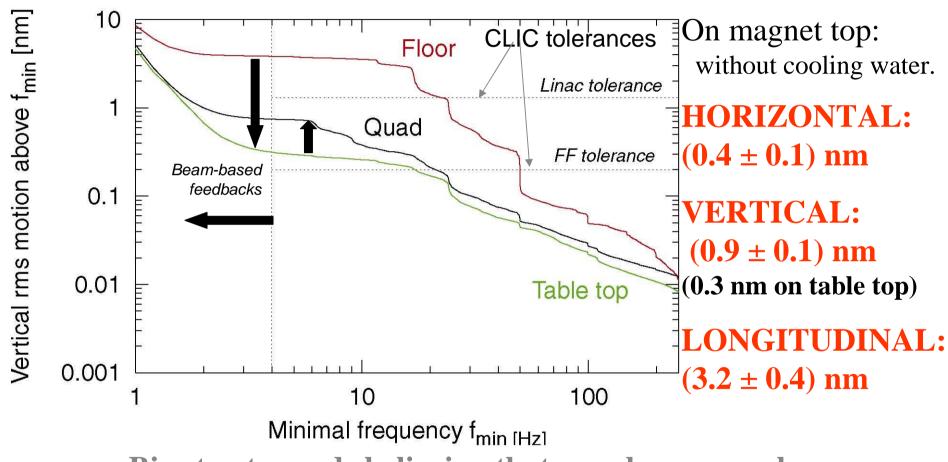
Stabilizing quadrupoles to the $0.5\,\mathrm{nm}$ level!

(up to 10 times better than supporting ground, above 4 Hz)

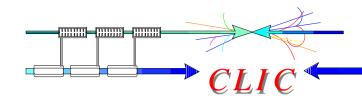


Achieved stability performances





Big step towards believing that nanobeams can be made colliding on sites with CERN-like stability



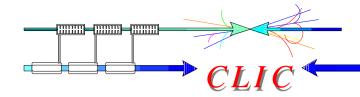
International Technical



Review Committee

Review of the various Linear Colliders studies requested by ICFA (February 2001) **ILC-TRC Report (2003)**

- Status of various studies (TESLA, JLC-C/X, NLC, CLIC)
- Ranking of R&D topics still to be made for each study
 - ✓ R1: R&D needed for feasibility demonstration
 - ✓ R2: R&D needed to finalize design choices
 - √ R3: R&D needed before starting production
 - √ R4: R&D desirable for technical/cost optimisation



- Key issues common to all Linear Colliders studies



independently of the chosen technology

R1: Feasibility: None

R2: Design finalisation (11)

- Generation of ultra low emittances in Damping-ring (4)
 - Electron cloud effects (also ATF, LHC)
 - > Fast ion instability
 - \triangleright Stability to < 10⁻³ of extraction kickers
 - **Emittance** correction
- Low-emittance measurement and transport (3)
 - >Static tuning, including dynamic effects
 - > Beam instrumentation (intra-train L monitors, laser-wire profile monitors)
 - ➤ On-girder sources of vibration
- Reliability (2)
 - Evaluation of the reliability of critical subsystems, acceptable failure rate
 - > Beam based tuning procedures to align magnets and structures, in presence of beam and components errors
- Multi-TeV operation (2)
 - > Effects of coherent synchrotron radiation in bunch compressors
 - > Design of an extraction line of the beam delivery system with large momentum spread



R1: Feasibility

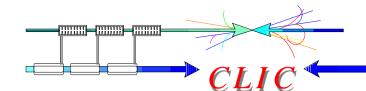
- **✓** R1.1: Test of damped accelerating structure at design gradient and pulse length
- **✓** R1.2: Validation of drive beam generation scheme with fully loaded linac operation
- **✓ R1.3: Design and test of damped ON/OFF power extraction structure**

R2: Design finalisation

- **√R2.1:** Validation of stability and losses of drive beam decelerator; Design of machine protection system
- **✓ R2.2:** Test of relevant linac sub-unit with beam
- **✓ R2.3: Validation of Multi-Beam Klystron with long RF pulse**

This list covers all of the CLIC-specific TRC Ranking 1 and 2 items except the two below which are valid for any multi-TeV Collider:

- Effects of coherent synchrotron radiation in CLIC bunch compressors (TRC R2)
- Design of an extraction line for 3 TeV c.m. (TRC R2)

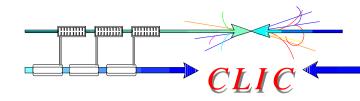


Strategy



- Key issues common to all Linear Collider studies independently of the chosen technology:
 - · Collaboration with other Linear Collider studies and with European Laboratories in the frame of a "Design Study" proposed for funding by EU Framework Programme (FP6)
- Key issues specific to CLIC technology:
 - Focus of the CLIC study
 - All R1 (feasibility) and R2 (design finalisation) key issues addressed in new test facility: CTF3

except the Multi-Beam Klystron (MBK) which does not require R&D but development by industry (feasibility study already done)



Coordinated Accelerator Research in Europe (CARE)



- •CARE submitted by European Steering Group for Accelerator R&D (ESGARD: Chairman R.Aleksan/Saclay) to the EU 6th Framework Programme.
- Requested 29 M€ Granted 15.2 M€

3 Network activities - 4 Joint research activities

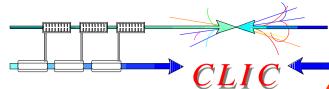
N2: Coordination of studies and technical R&D for electron linear accelerators and colliders (ELAN) - EU:0.67M€ /1.6M€

Coordinator: F. Richard (CNRS-IN2P3-Orsay)

Deputy: D.Schulte (CERN)

JRA3: Charge production with photo-injector(PHIN) - EU:3.54M€ /5.88M€

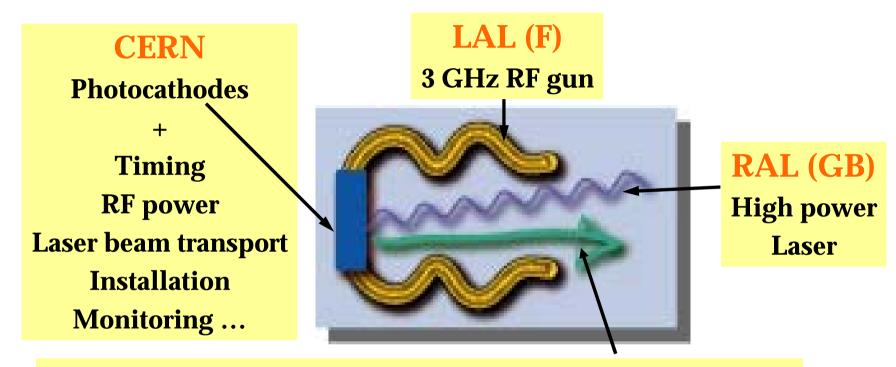
Coordinator: A. Ghigo (INFN-LNF)



The Photo-Injector



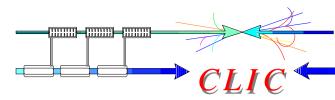
a performing e source for CTF3



2332 e pulses distant from 667 ps ; σ = 4 ps ; Q_{pulse} = 2.33 nC

2004 - 2006 : construction and installation of the photo-injector included in the European program CARE (FP6)

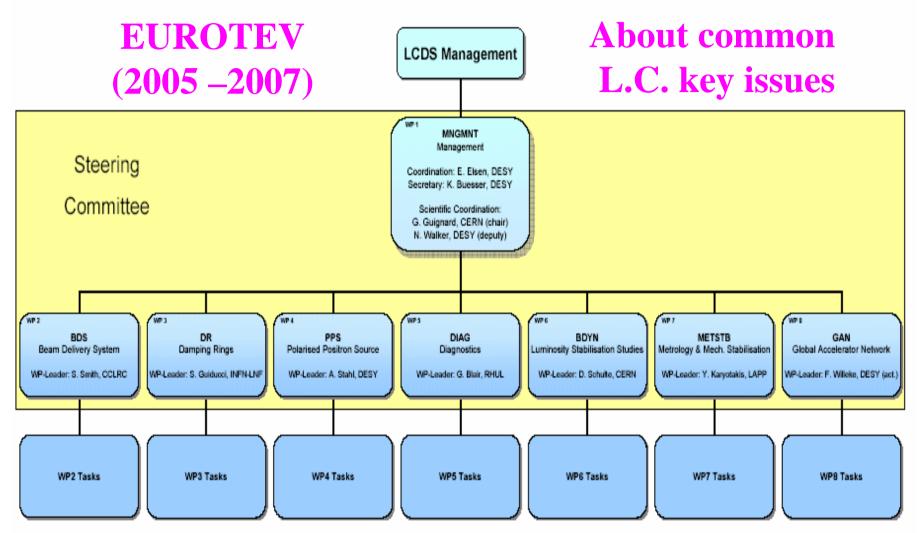
E.U. funding: 90 % of the request \approx 2 MCHF

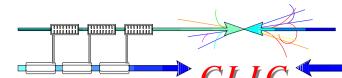


Proposal for EU supported



Linear Colliders Design Study





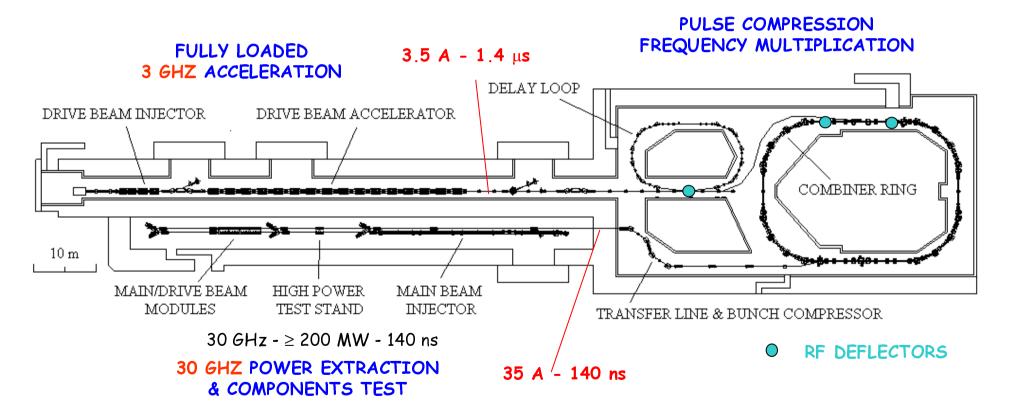
27 collaborating institutes

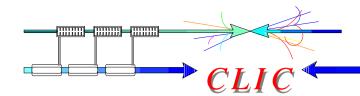


Institute	WP1: MNGMNT	WP2: BDS	WP3: DR	WP4: PPS	WP5: DIAG	WP6: ILPS	WP7: METSTB	WP8: GANMVL
CCLRC	×	С	×	×			×	
CEA		×						
CERN	С	×	×		×	0		
DESY	С		×	С	×	×	×	C
ELETTRA								X
FHG								X
GSI								×
INFN-LNF	×		C					×
INFN-Mi								×
INFN-Ro2								X
IPPP				×				
LAL					×	×		
LAPP	×						О	
PSI						×		
QMUL		×				×		
RHUL	Х				Ü	×		
TEMF,TUD		×						
UBER				×				
UCAM					×			
UCL					×			
ULANC		×						
ULIV				×				
UMA		×				×		
UMH								×
UNIUD								×
UOXF.DL					×		×	
UU					×	×		



Test of Drive Beam Generation, Acceleration & RF Multiplication by a factor 10 Two Beam RF power generation & component tests with nominal fields & pulse length

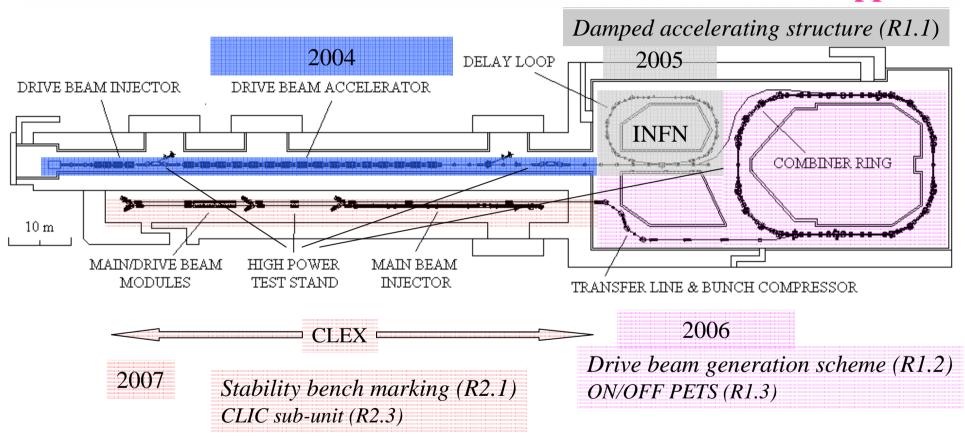


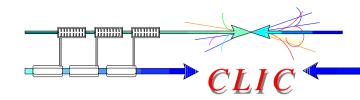


CLIC Test Facility: CTF3



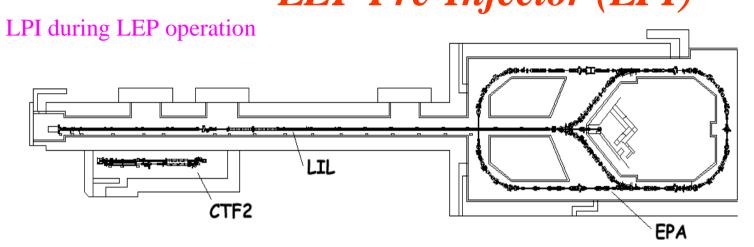
Collaboration CERN -INFN -LAL -NWU -RAL -SLAC -Uppsala



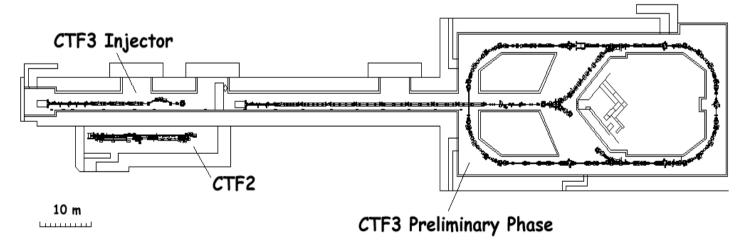


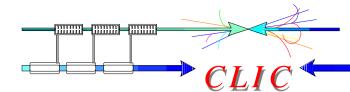
Preliminary phase with LEP Pre-Injector (LPI)





LPI in 2003





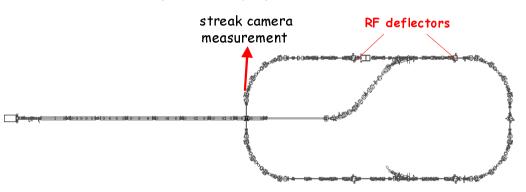
Beam power and frequency

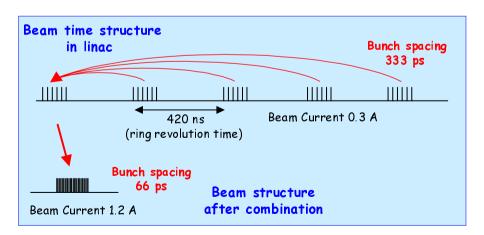


multiplication

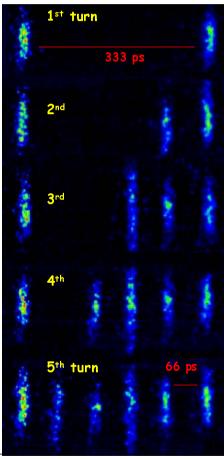
CTF3 - PRELIMINARY PHASE

low-charge demonstration of electron pulse combination and bunch frequency multiplication by up to factor 5

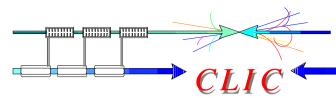




Streak camera image of beam time structure evolution



time



CTF3 Injector installation





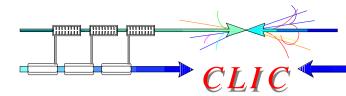
7A Thermionic Gun (LAL-SLAC) Bunchers(LAL)&Solenoids(SLACstudy



Novel RF power compression with Barrel Open Cavity (BOC)

Bunch length adjustment with magnetic chicane

Accelerating structure with full beam loading

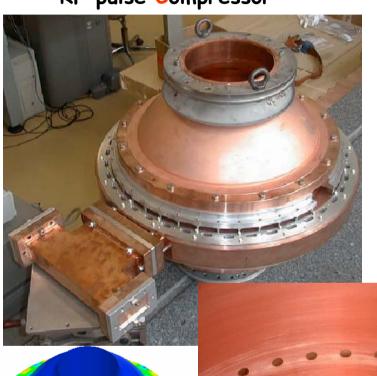


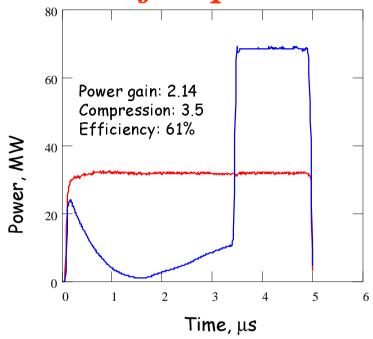
Novel method of RF pulse



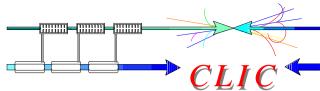
3 GHz Barrel Open cavity compression with flat pulse

RF pulse Compressor





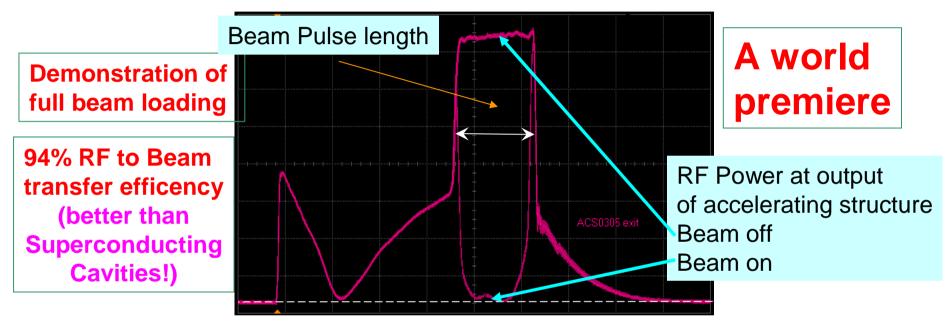
Rotating "whispering gallery" mode $(E_{1,1,10})$. HFSS RF simulations. High power tests demonstrated full validity of the method.

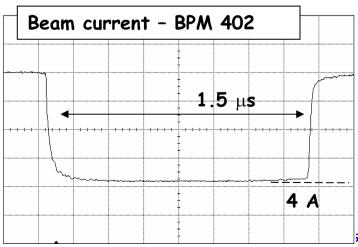


CTF3 injector



Achieved performances in 2003



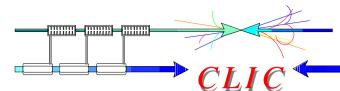


Nominal Beam parameters reached

Beam current	4 A
Beam pulse length	1.5 μ s
Power input/structure	35 MW
Ohmic losses (beam on)	1.6 MW
RF power to load (beam on)	0.4 MW
RF-to-beam efficiency	~ 94%
Phase variation along pulse	<u>+</u> 4°

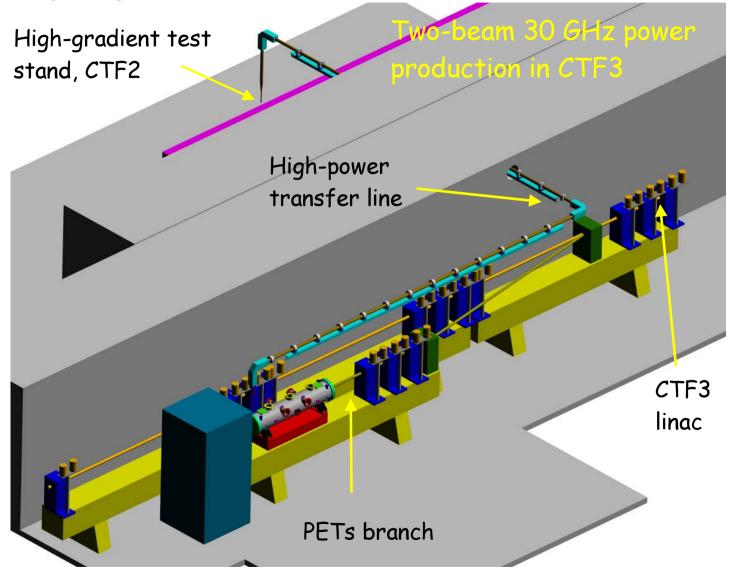
; (LCW504) 19-04-04

-04 43

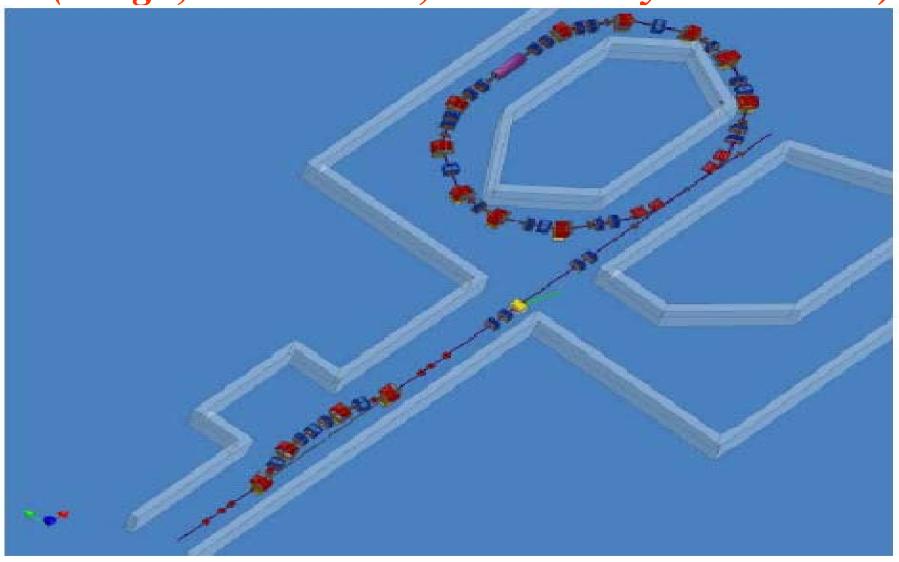


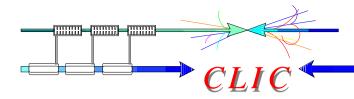
Two beam test stand





Bunch Compressor and Delay Loop (design, construction, resources by INFN-LNF)



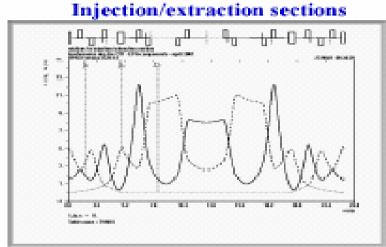


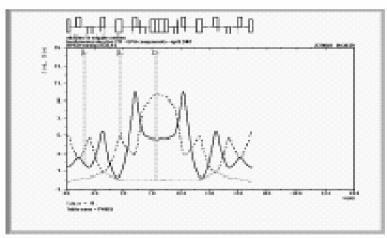
Combiner Ring design



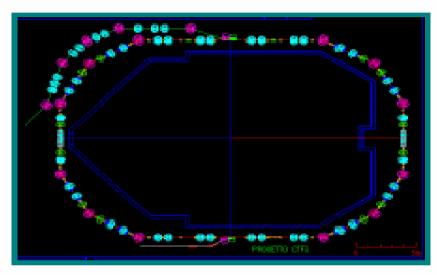
(INFN-LNF)

Isochronicity in CR





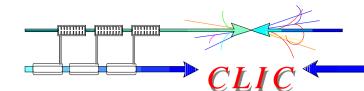
Wiggler sections



Isochronicity and achromaticity in each arc of the ring

 π phase advance between rf deflectors

Optimum phase advance for minimum beam loading in rf deflectors



M&P resources

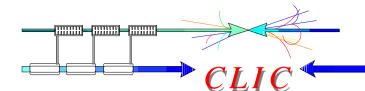


Some important elements of the CTF3 are presently unfunded due to the focusing of the CERN budget on the cost to completion of the LHC:

- The combiner ring (estimated cost 5.7 MCHF & 14 m-y)
- The experimental area, CLEX, including high-gradient test stands and test beam lines (8.5 MCHF & 38 m-y)
- A linac-driven high gradient test stand (2 MCHF & 6m-y)
- Structure technology developments (0.5 MCHF & 12 m-y)
- CTF3 exploitation (0.5 MCHF & 25 m-y)
- Total: 17.2 MCHF & 95 m-y over 6 years (2004-2009)



	2004	2005	2006	2007	2008	2009
Drive Beam Accelerator						
30 GHz power test stand in Drive Beam accelerator						
30 GHz power testing (4 months per year)						
R1.1 feasibility test of CLIC structure						
Delay Loop						
Combiner Ring						
R1.2 feasibility test of Drive beam generation						
CLIC Experimental Area (CLEX)						
R1.3 feasibility test PETS						
Probe Beam						
R2.2 feasibility test representativeCLIC linac section						
Test beam line						
R2.1 Beam stability bench mark tests						



CLIC key issues



CLIC technology-related key issues in CTF3

✓ Feasibility issues: 2007

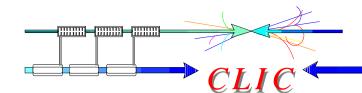
Assuming extra resources (8.2 MCHF and 45 M-y) are available early enough (3 MCHF to be committed in 2004), the installations needed can be completed by 2006 and the tests with beam by 2007

✓ Design finalisation issues: 2009

Assuming additional extra resources (9 MCHF and 50 M-y) are available, the installations needed can be completed by 2008 and the tests with beam by 2009

• Key-issues common to Linear Collider: 2008

Assuming approval of Design study by EU within the 6th EU Framework Programme (FP6), studies in collaboration with European Institutes can be completed by 2008.

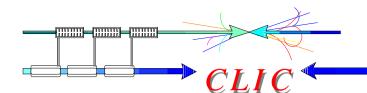


Plea for collaboration



- Institutes are invited to contribute to this programme by:
 - ✓ taking full responsibility for part, complete of one or several work-packages
 - ✓ providing voluntary contributions "a la carte" in cash, in kind and/or in man-power
- Multilateral collaboration network of volunteer institutes (from which CERN is one of them) participating jointly to the technical coordination and management of the project.

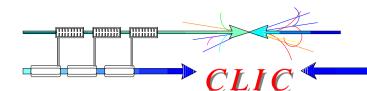
Collaboration meeting to be held at CERN on 19/05/04



CONCLUSION



- · CLIC only possible scheme to extend Linear Collider energy range into the Multi-TeV range.
- · CLIC technology requires challenging R&D
- Very promising performances already demonstrated in CTF2
- · Remaining key issues clearly identified (ILC-TRC)
- Key-issues independent of the technology studied by 2008 in a wide collaboration of European Institutes (Design Study submitted to EU FP6 funding)
- · CLIC-related key-issues addressed in CTF3 (feasibility by 2007 and design finalisation by 2009) if extra resources can be found



CONCLUSION



- All Institutes invited to join a multilateral collaboration network (from which CERN is one of them) by taking full responsibility of work packages, providing corresponding resources and participating jointly to the technical coordination & management of the project.
- Provide the High Energy Physics community with the information about the feasibility of CLIC technology for Linear Collider in due time when Physics needs will be fully determined following LHC results.