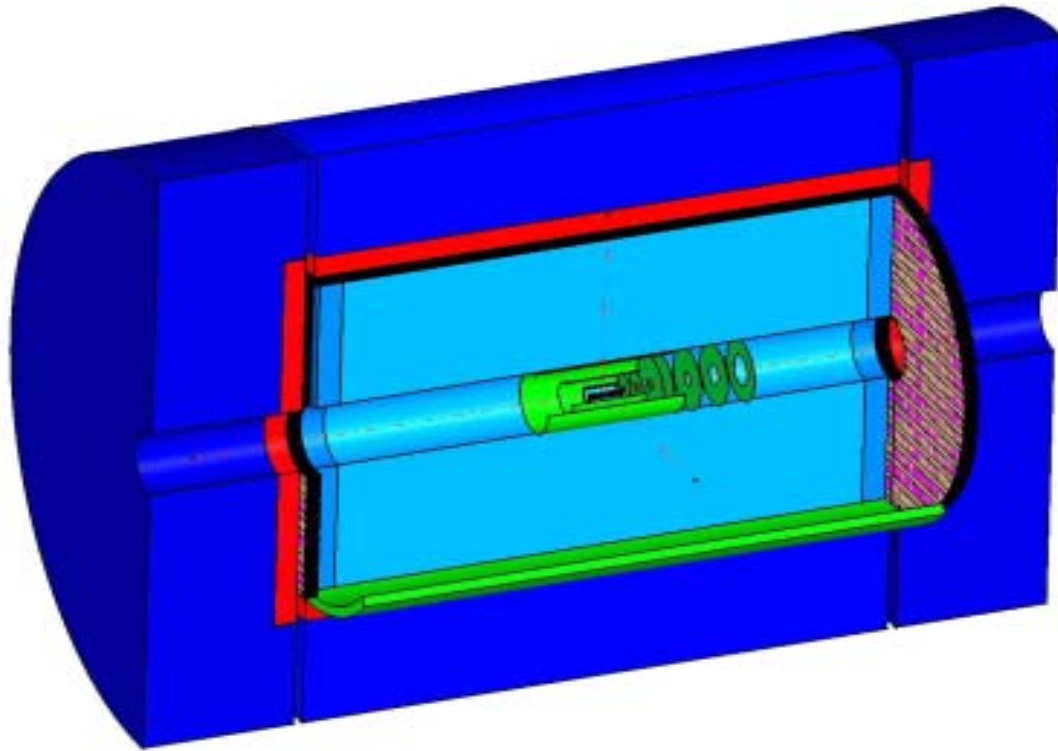


# SiLC Progress Report

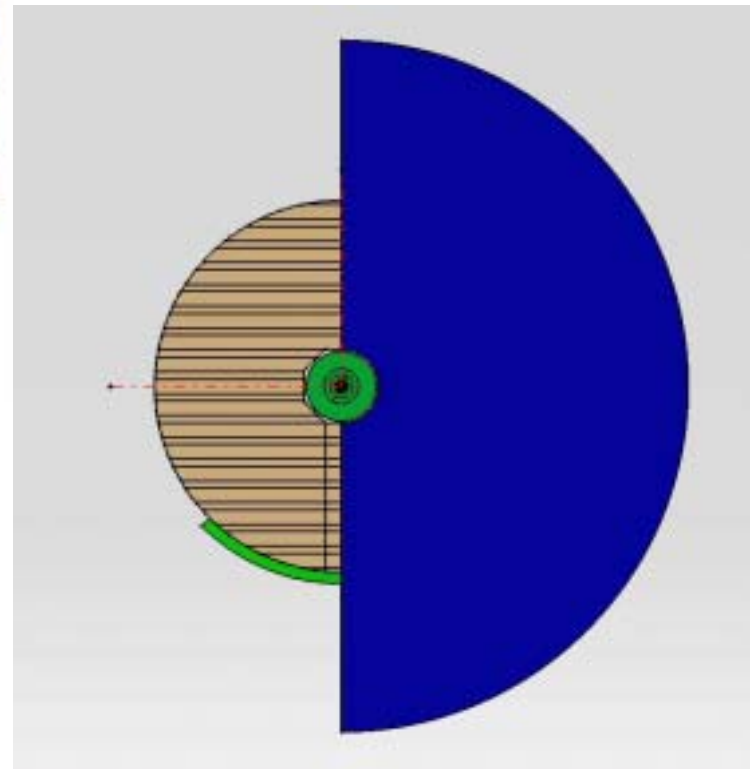
Latest on:

- R&D on sensors
- Results on Lab test bench
- R&D on F.E.E & readout
- R&D on Mechanics
- Integration & calibration
- Simulations



Capture de F:\P0\_GAO\PD\_Canal\JC\TESLA\TESLA.DXFProduct - 15/04/2004 13:23:44

*LCWS '04, Tracking session,  
Paris, April 19<sup>th</sup> to 23<sup>rd</sup> 2004,*



# SiLC Collaboration

## USA:

BNL  
Wayne St.U.  
  
U. Of Michigan  
  
SLAC  
UCSanta Cruz  
-SCIPP

*Proposition DOE(04-06):  
UCSC+SLAC+LPNHE*

## Europe:

Helsinki U. (Fin)  
Obninsk St. U.(Ru)  
IEKP Karlsruhe(Ge)  
Charles U. Prague (CZ)  
Ac. Sciences.Wien(Au)  
LPNHE-Paris(F)  
U. de Genève (CH)  
Torino U. (I)  
INFN-Pisa (I)  
La Sapienza-Rome (I)  
CNM-Barcelona (Es)  
Cantabria U. (Es)

*EU contract btw. several Inst.*

## Asia:

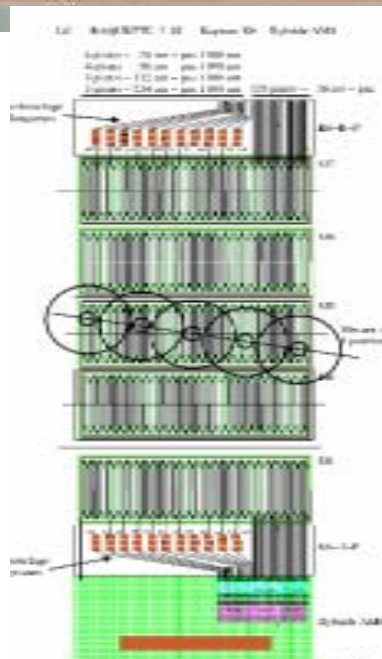
Korean Institutes  
  
Tokyo U.  
**HAMAMATSU**

*PRC Proposal on May 7<sup>th</sup> 2003 (PRC-DESY-03-02) + Addendum on Oct. 31<sup>st</sup> 2003:  
Roadmap: mid 2003 to end 2006 → test beam on full prototype, by fall 2006*

*R&D applies to both: all-Si-tracking system or to Si-Envelop (Si-tracking+TPC)*

*SiLC gathers worldwide expertise on Si-tracking detectors technology  
Based on LEP, B-factories, Tevatron, LHC(ATLAS, CMS, ALICE), AMS et GLAST  
**LEITMOTIVs: HIGH PERFORMANCES, TRANSPARENCE & EASY to BUILD***

# R&D on sensors



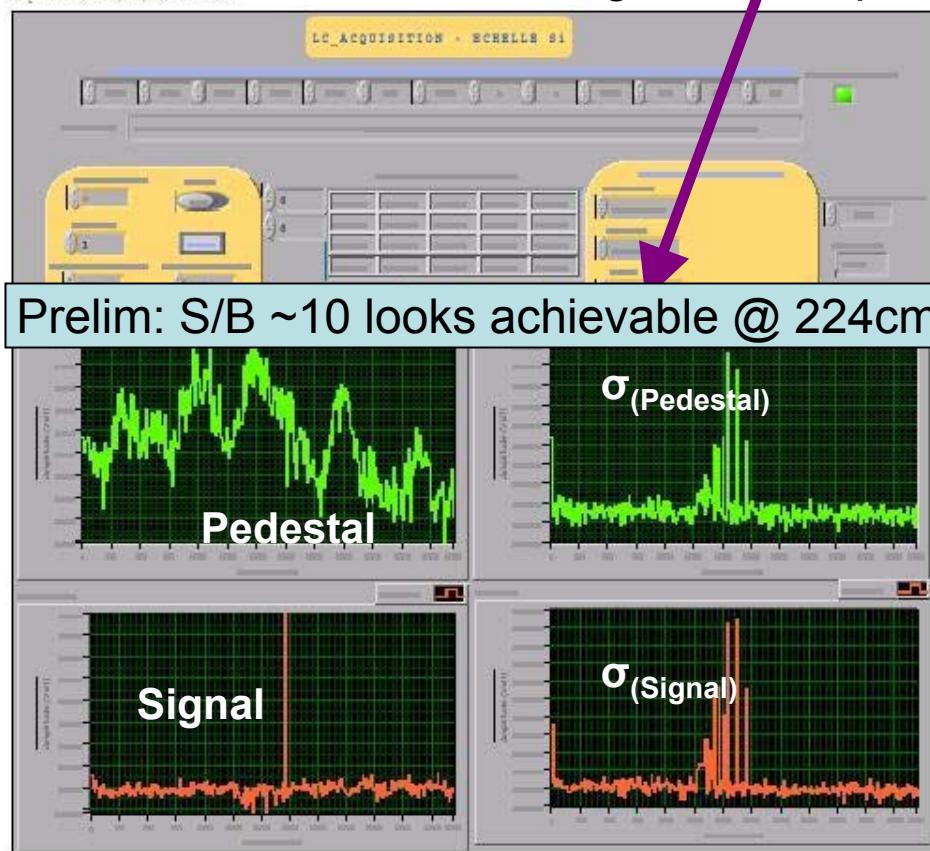
Kapton with serpentine design → 28, 56, 112 & 224 cm  $\mu$ strip length

Long ladder prototype (Geneva + ETHZ + Paris),  
read out with VA64hdr (AMS-IDEAS)

Lab test bench, Labview based (Paris)

Test with LD1060nm on 224 cm long  $\mu$ strip

Latest results after redesign of the kapton



Prelim: S/B ~10 looks achievable @ 224cm

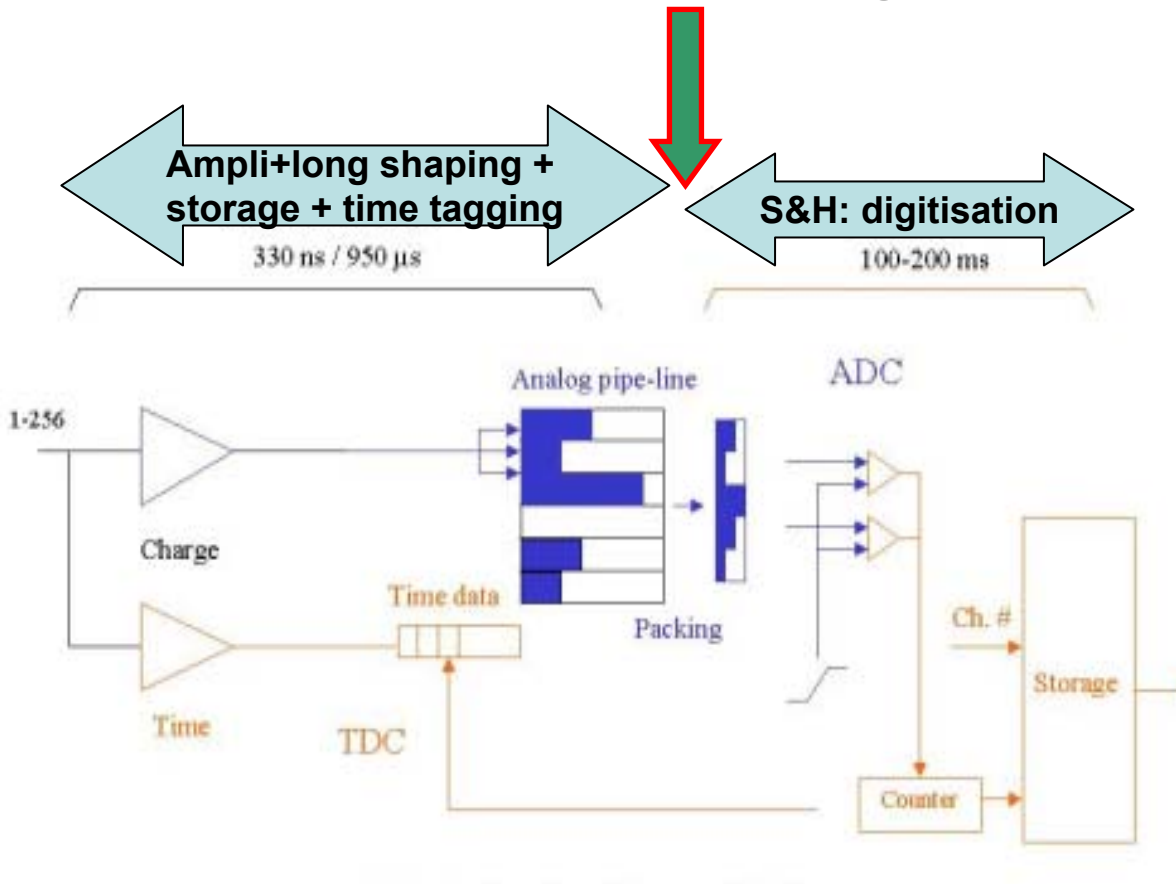
Underway: Fabrication of a 2<sup>nd</sup> proto  
Made of 10 new Hamamatsu sensors.  
Each sensor will be tested in Vienna  
CMS test bench , no serpentine.

ASN, SiLC Progress Report, LCWS04

And work in progress on sensor R&D  
especially in Korea (Park's talk) & foreseen  
with others (ST-M or CNM, for instance)

# R&D on F.E.E & readout for long ladders

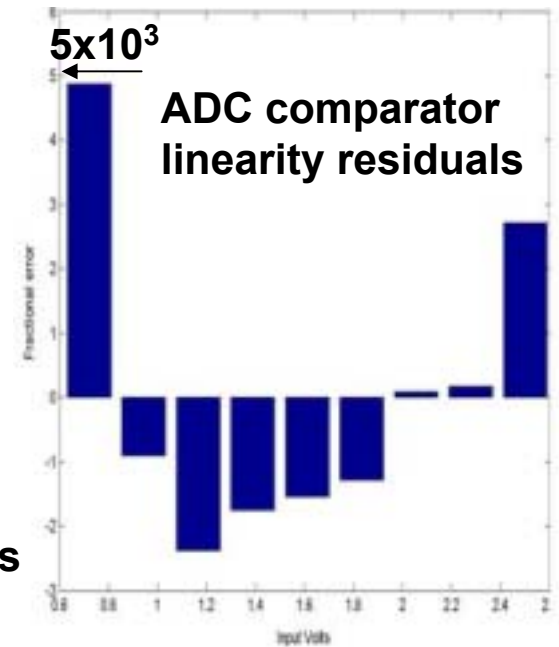
- Work in progress on new F.E.E @ SCIPP-UCSC (B Schumm's talk)
- New V.A. – IDEAS chip adapted to LC Si-tracking (IDEAS + Vienna + Karlsruhe)
- **Work in progress on new F.E.E. @ LPNHE**



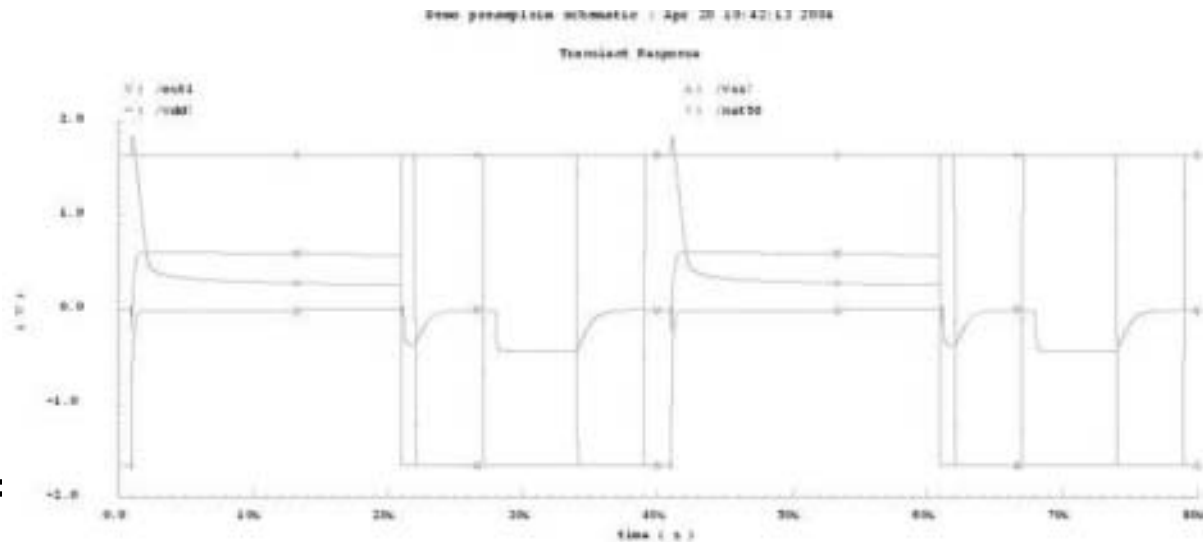
## Goals:

Low noise preamp  
Long shaping time  
Very low power dissipation  
Shared ADC/TDC  
Digitisation @ sparsification  
Power cycling  
Compact and transparent  
Choice of DSμE

## Design & Simulation of F.E.



**Preamp Linearity**  
→ 100 Mips  
& Noise  $< 10^3 e$



**Simulation on power cycling: recovery time  $\sim 5\text{-}10\mu\text{s}$**



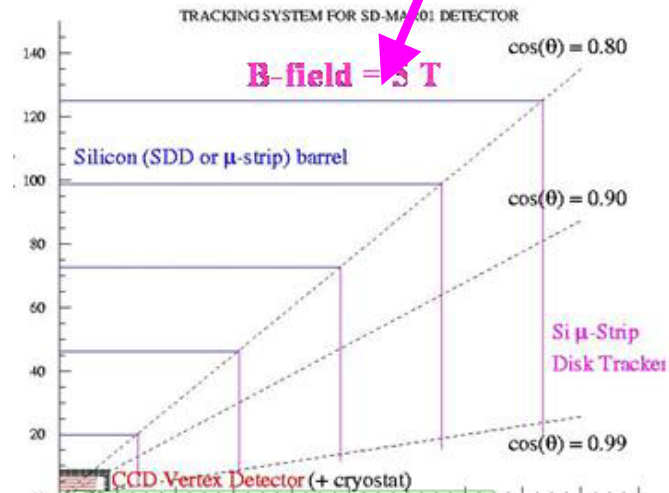
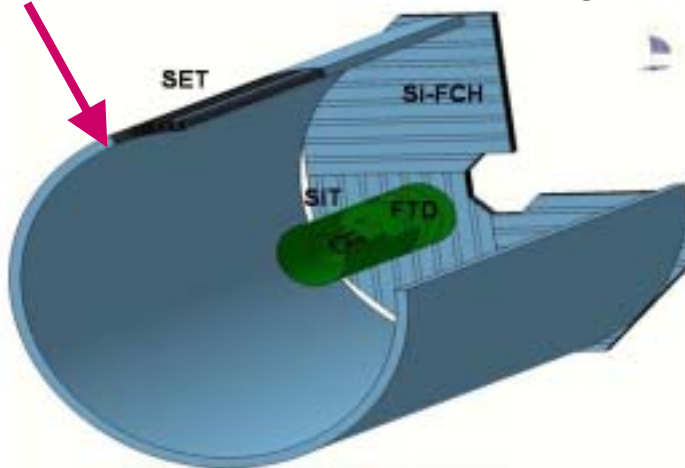
## Summary of SiLC FE & Readout status (04/21/04) (@ LPNHE

| <i>Item</i>               | <i>Features</i>   | <i>Status</i>                   |
|---------------------------|---|---------------------------------|
| Very Front end:<br>Preamp | <i>Gain:</i> 3,5 mV/MIP<br><i>Noise:</i> 480 e- (690e-)<br>@50pF, 10 (5) $\mu$ s shaping time<br><i>Dynamic range:</i> 100 MIPs<br><i>Power:</i> 82.5 $\mu$ W | <i>Simulated</i>                |
| Shaper                    | <i>Peaking time:</i> Gain 4<br>3-5 $\mu$ s  |                                 |
| Sample and Hold:<br>ADC   | <i>10 bit</i> 4 $\mu$ s<br><br><i>Power:</i> 40 $\mu$ W   | <i>Comparator<br/>simulated</i> |

*Multi-channel prototype in UMC, 0.18  $\mu$ m sent to foundry by July 04*  
*Expected to be fully tested at Lab test bench by end 04*  
*Estimated total power dissipation per channel all included  $\leq 200\mu$ W*  
*Thus for  $2 \times 10^6$  channels  $\rightarrow$  400 Watts without power cycling*

# R&D on Mechanics

- CAD design of the architecture of the various elements of the **Si-Envelop**, but can be easily translated to the **all-Si tracking** case

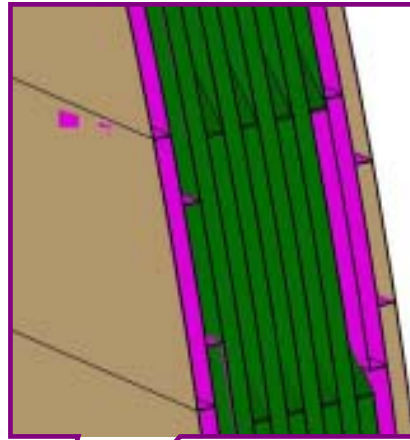
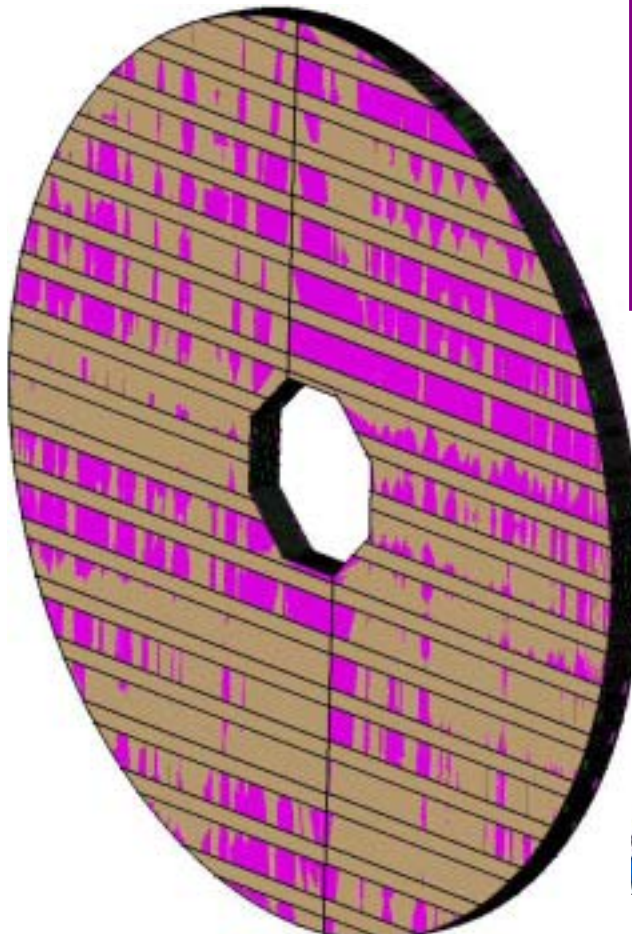


- Design and construction of a long ladder prototype
- Thermal mechanical studies
- Alignment techniques are under development at U. of Michigan and starting at U. of Cantabria (based on interferometer & LHC expertise)

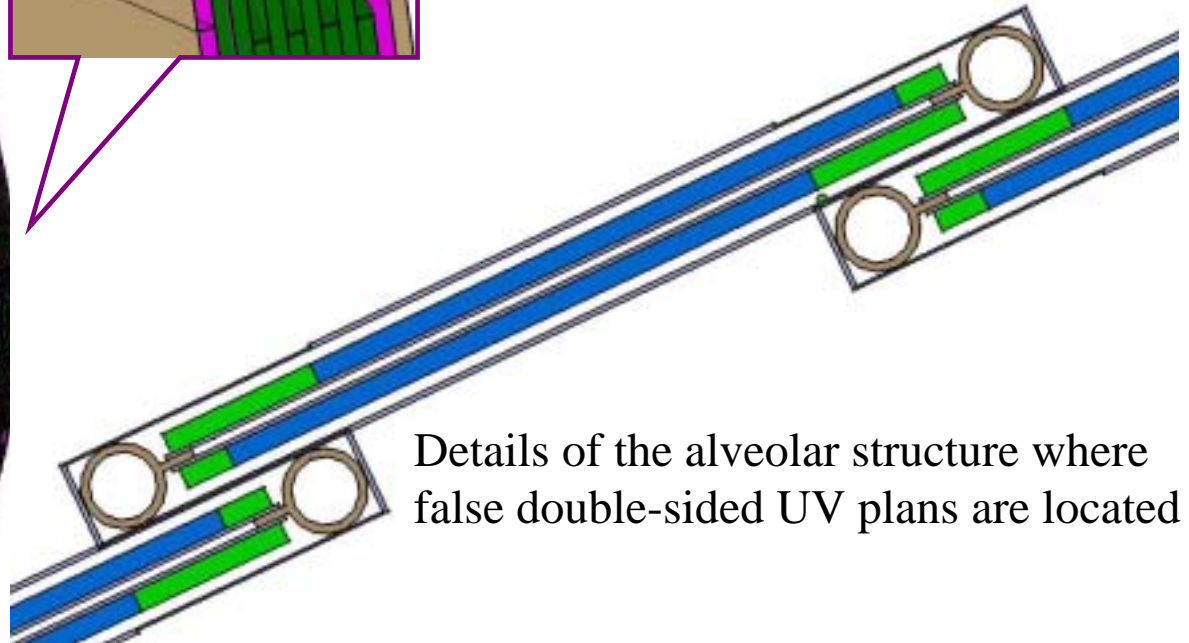
**Main R&D aims:**

**Transparency, high precision, simplicity, and easy to build**

# CAD design of the detector structure



Ex: detailed CAD (CATIA) of the Si-FCH gives 4 XUV points, given by: X, UV, U, U, UV, X plans  
Total width: 127 mm

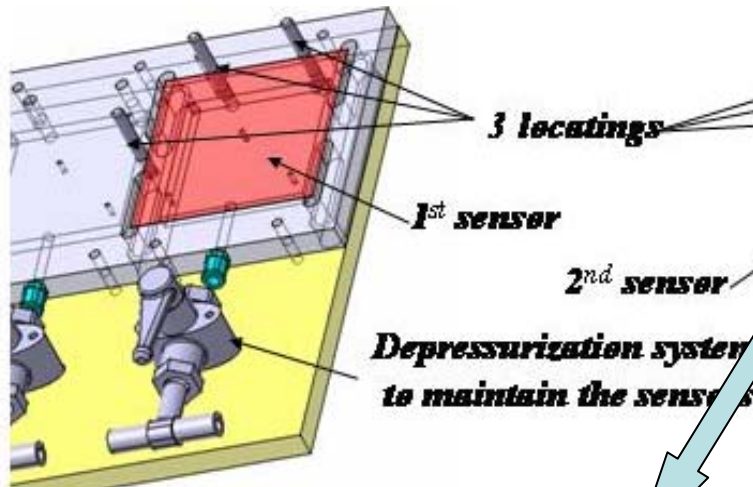


Details of the alveolar structure where false double-sided UV plans are located

Simular alveolar CAD design achieved for the SET and idem for the SIT  
Next step: collaboration with Industry to check feasibility vs cost of designed structure and fabrication of a mechanical prototype for further mechanical studies

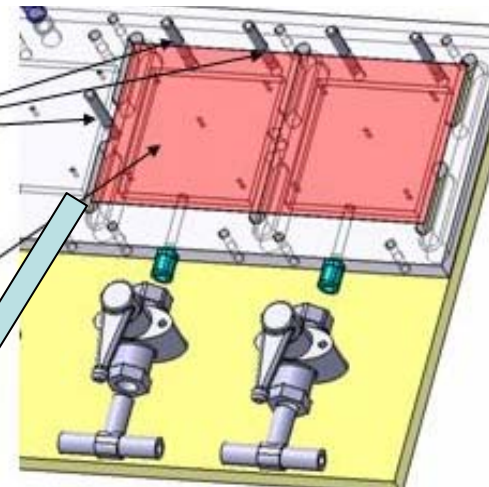
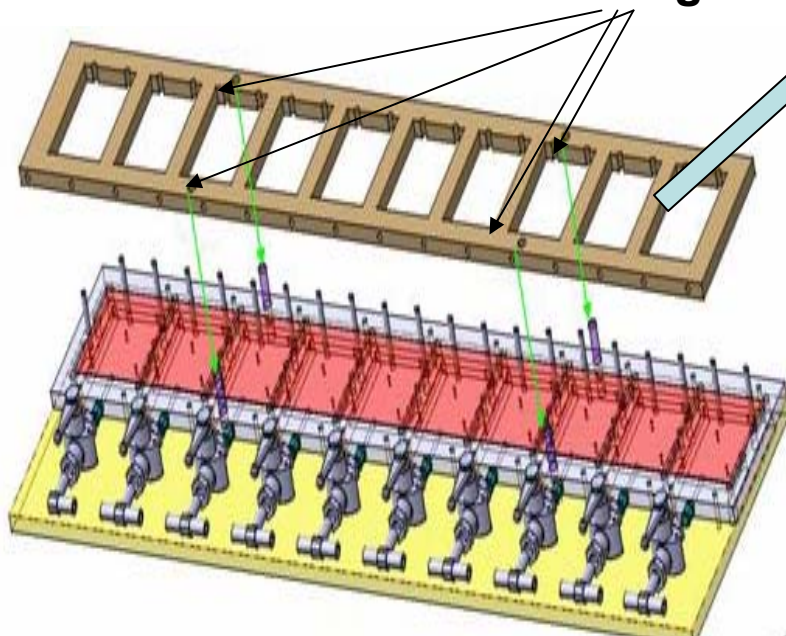


## Long ladder construction:

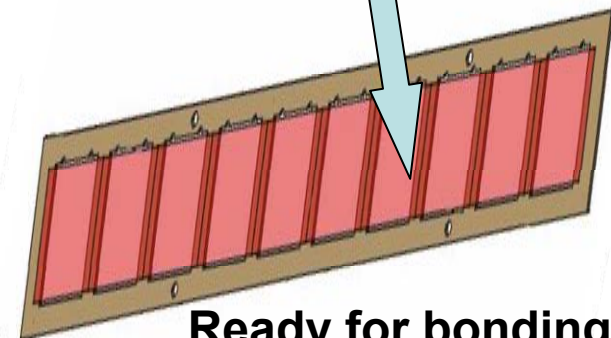
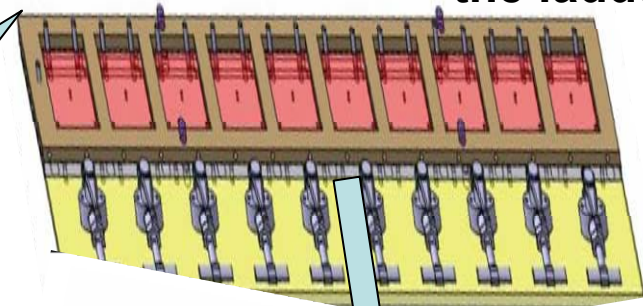


Sensors are positioned one by one on assembly frame

The long ladder structure is positioned on the 10 sensors with 4 locatings



Gluing of the ladder

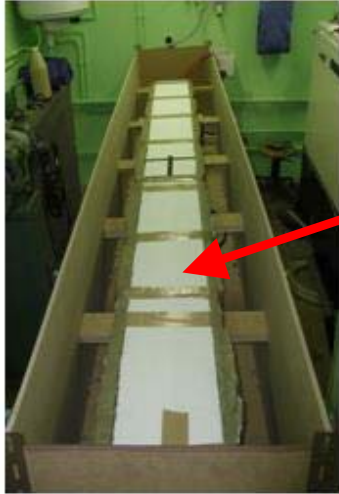


Ready for bonding

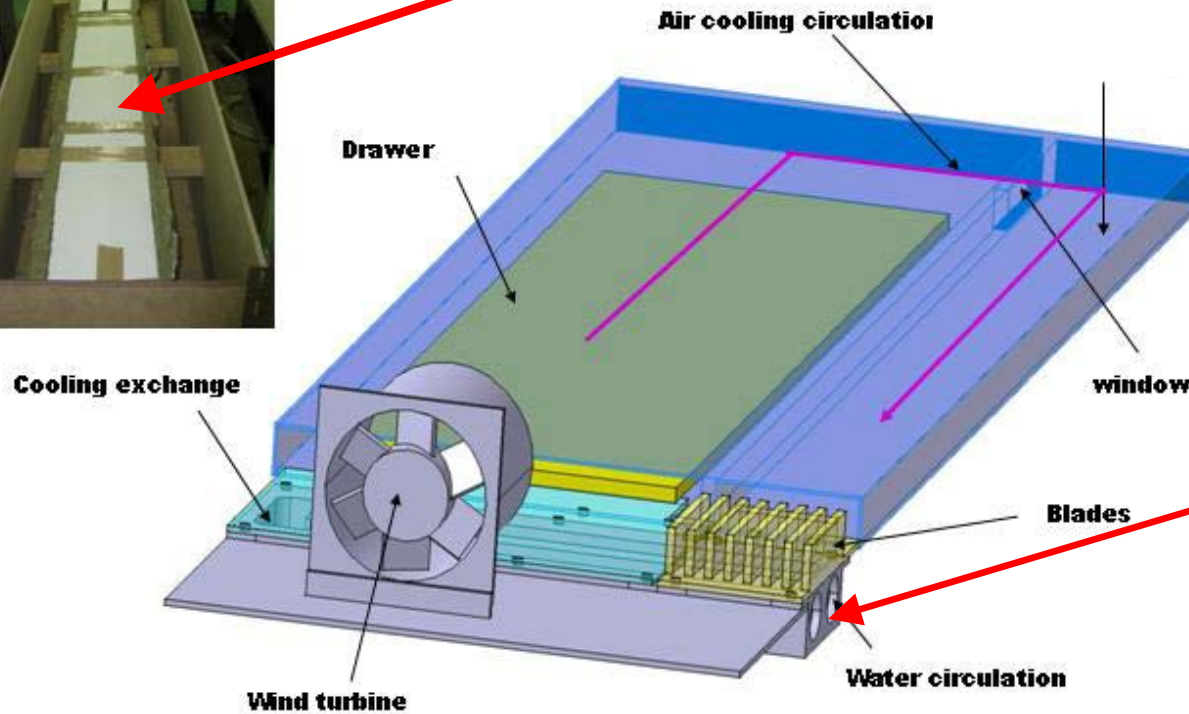
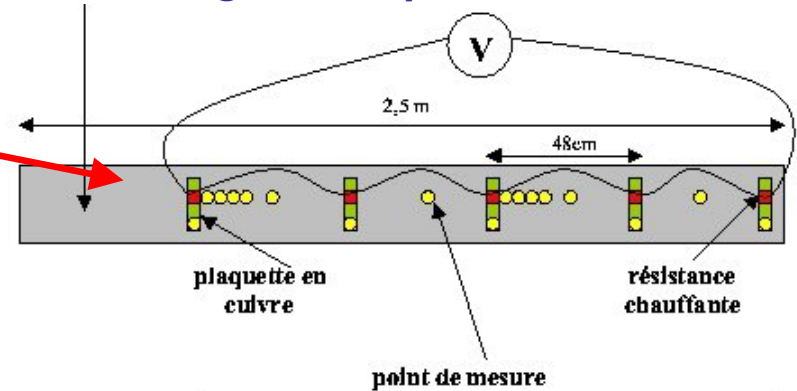
# Thermal Mechanical Studies

Based on tests on a mechanical prototype:

**Long drawer** made of 5 ladders located in its **alveolar structure**



2.5 m long drawer proto



*At one end of the drawer:  
cooling water → cooled  
air convection by wind  
turbine + conduction  
In the alveolar structure*

The external temperature is maintained at 35°C

The simulated power dissipation per channel: 400  $\mu$ W (i.e. 2 x expected one)

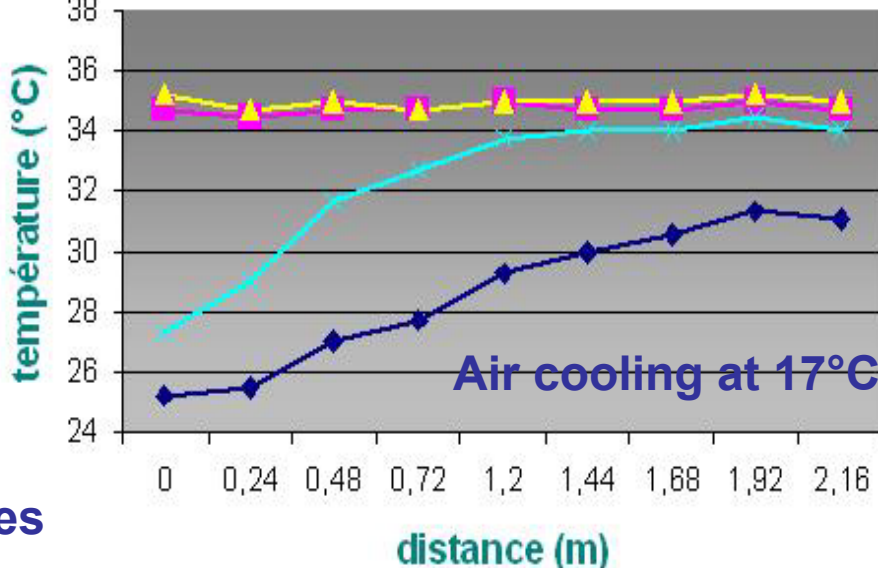
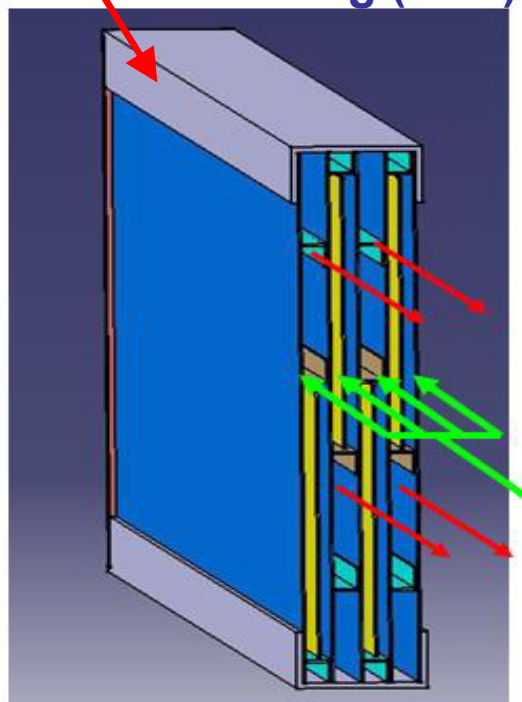
The goal is to maintain the temperature on the detector below 30°C, in order to avoid intrinsic noise increase.



# Results:

**Conduction + convection  
by air cooling @ 6.5°C  
→  $T < 28^{\circ}\text{C}$  over 2.2m  
Very important reduction  
of material budget !!!**

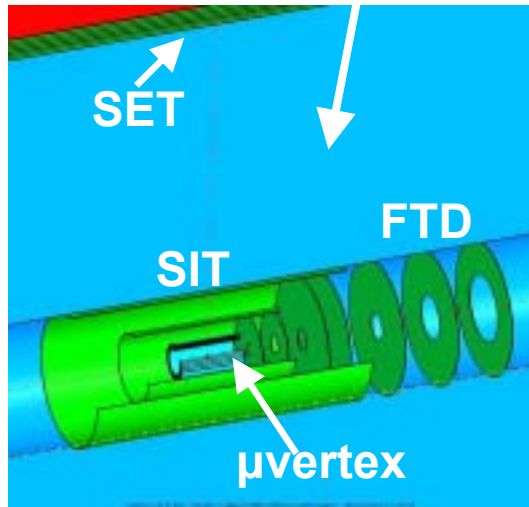
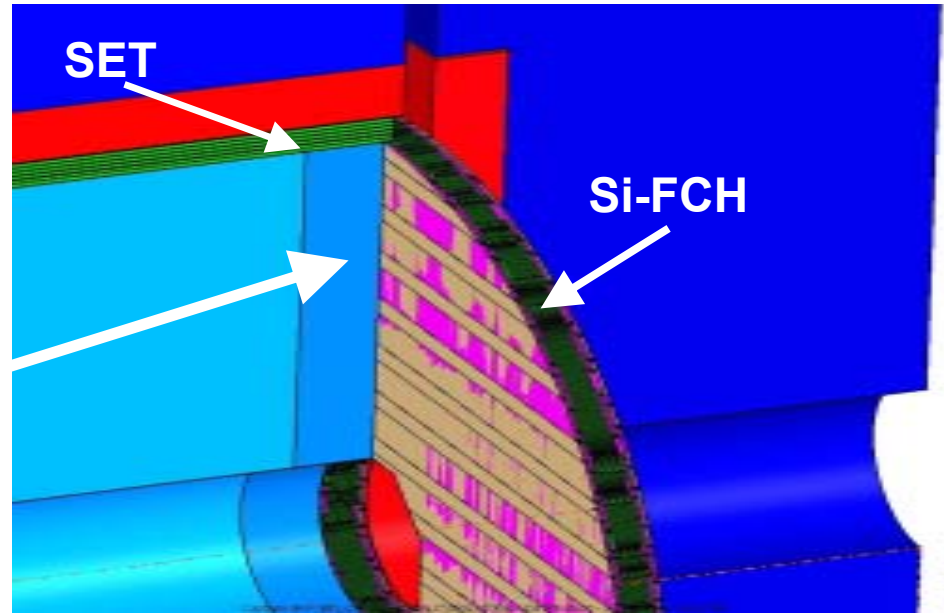
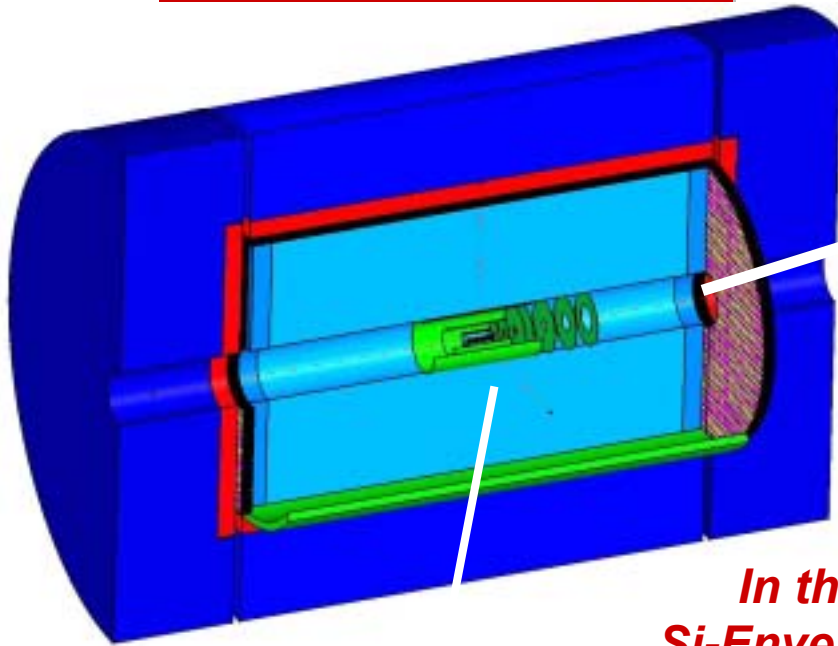
**Underway: thermal studies  
on Si-FCH proto, drawer  
2.1m long (max)**



These results on prototypes are used to model the computed results from SAMCEF simulation package.



# Integration studies: on Mechanical side



***In the case of a Large Detector (i.e. with TPC)  
Si-Envelop components are in strategic positions:***

- SIT links  $\mu$ vertex ( $\sigma \sim 2-3 \mu\text{m}$ ) with TPC ( $\sigma \sim 100 \mu\text{m}$ )
- SET links TPC with calorimetry
- Similarly in the FW region: FTD and Si-FCH.

***Questions to be answered:***

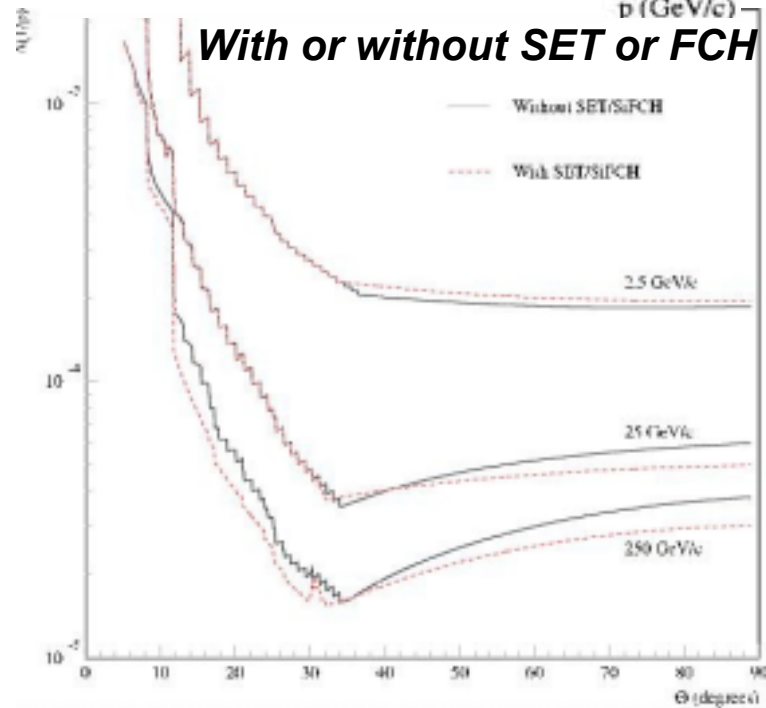
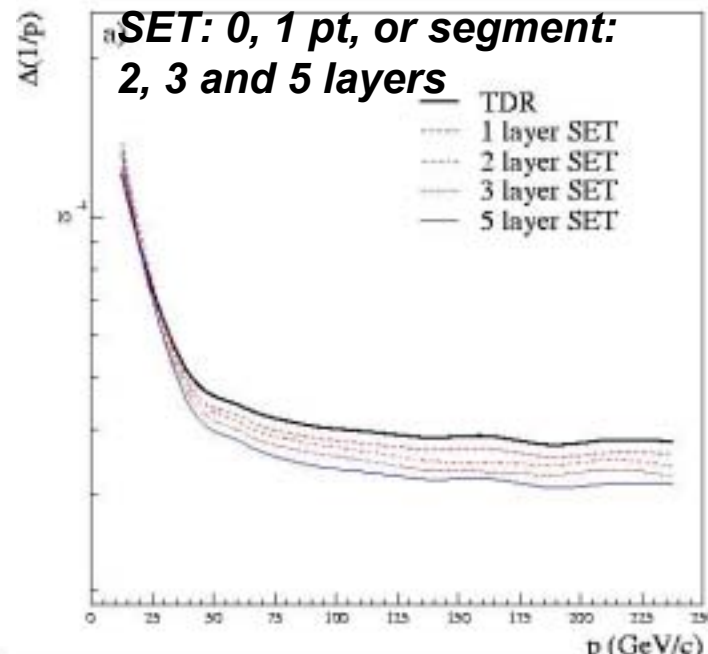
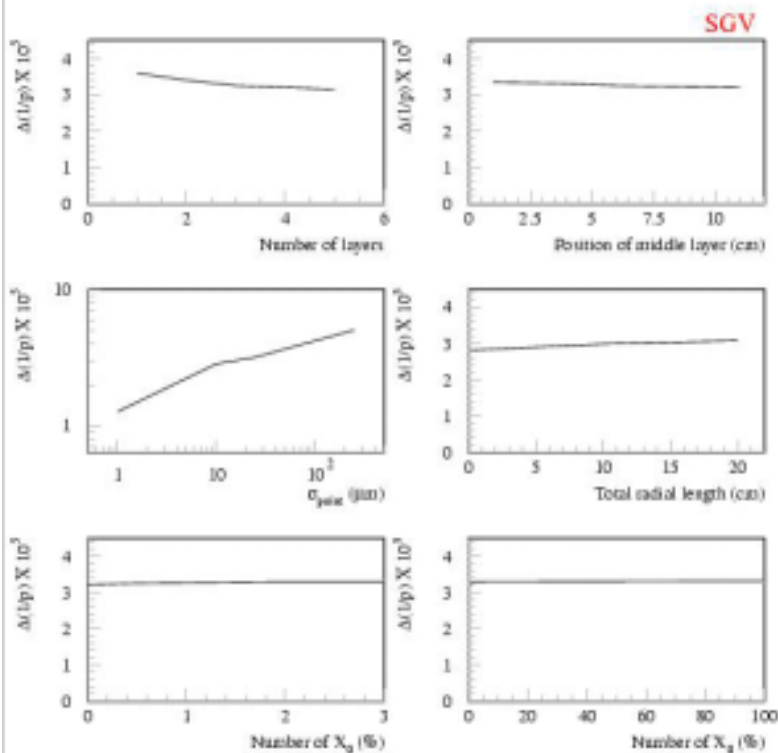
In the case of SET & Si-FCH especially:

- One point? What precision?
- One segment?
- One track? (requested length of tracking level arm?)
- How this design compares with SD in central & FW?

# Simulations

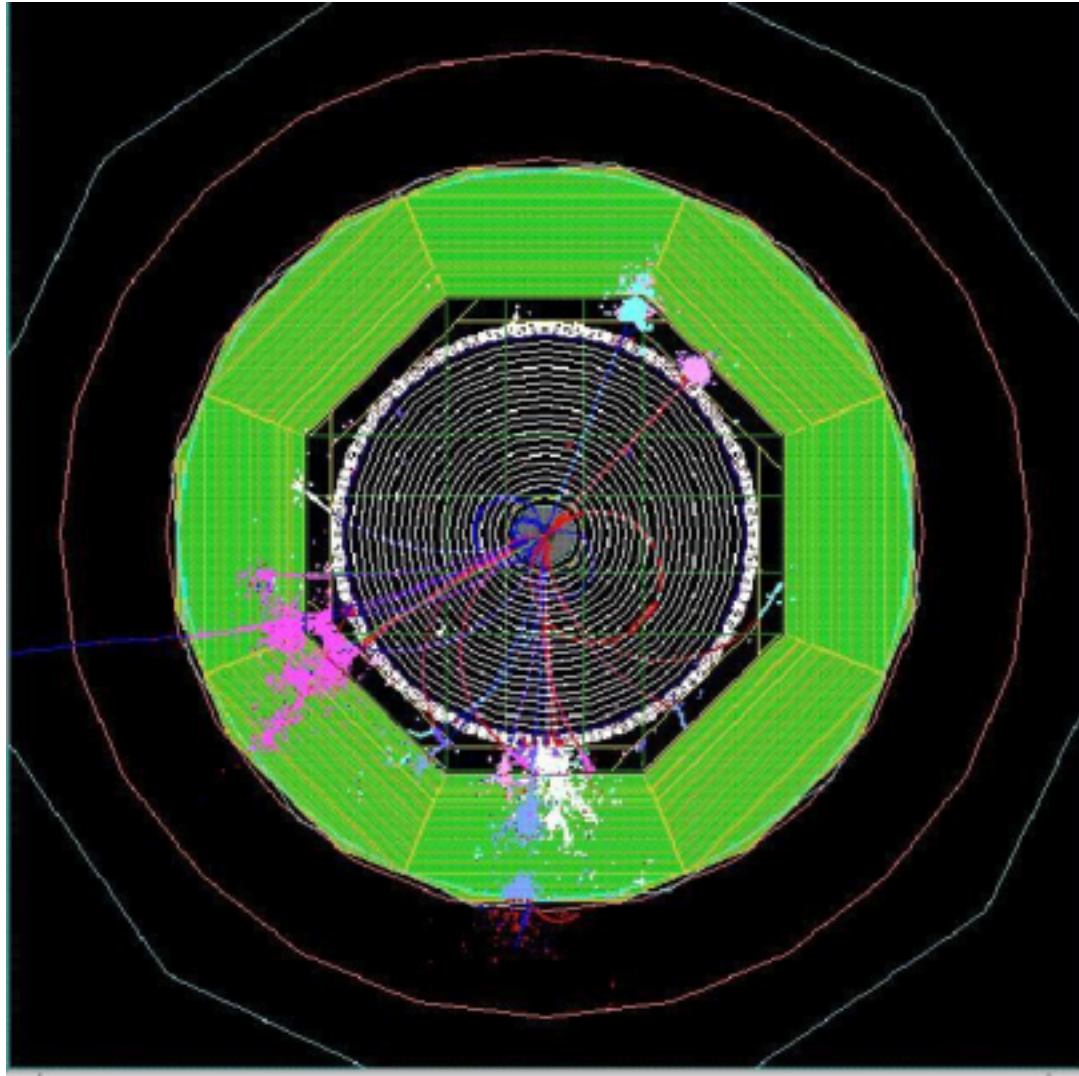
*To answer previous questions and study detector performances use of SGV fast simu (LPNHE), with first answers.  
And work in progress with full simu BRAHMS & MOKKA + G4*

Dependence of  $\Delta(1/p)$  at high  $p$  on the SET design





## Full simulation GEANT 3 and 4 based



*Fully G4 simulated  $H \rightarrow b\bar{b}$   $Z \rightarrow e^+e^-$  event including SET (detector in white) (Obninsk)*

## Conclusions

*Important progress achieved on:*

- Sensor R&D (long ladder tests)
- R&D on electronics: 2 FEE are developed & ready for foundry by July 04
- R&D on Mechanics:
  - CAD of the overall support architecture
  - Construction of long ladder
  - Thermal studies (very encouraging result)
- Alignment studies
- Simulations: setting up BRAHMS and GEANT 4

*SiLC is taking speed.*



*By fall 06: a full prototype on test beam* possibly with calorimeter and/or TPC prototypes.