

# Phosphors and Scintillators in Radiation Imaging Detectors .....incorporated into real world detectors

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Fluorescent & Scintillation Products  
for Industry, Science & Medicine



# Outline and objectives

- Luminescence
  - Introduction
- An overview of radiation imaging innovation at AST with reference to synergy of materials science with physics.
- X-ray imaging and detection
  - Commercial applications
  - New imaging intensifying screens
  - New detectors (3D-RID)
- Neutron imaging and detection
  - Fast detectors at RAL
  - Applications
- UV and infrared imaging
  - Cost effective spectral enhancement of linear arrays and coated CCDs for instrumentation



# The single viewgraph acknowledgement to the great luminescence pioneers

## ■ Early history

- 10<sup>th</sup> century Japan and China
- 17<sup>th</sup> century Sir Isaac Newton – Thermoluminescence from diamond
- 17<sup>th</sup> century Vincentinus Casciarolo (Bologna) coined the term phosphor Phosphor – “gk. Light bearer”– “Bolognian Stone” (BaSO<sub>4</sub>)
- 19<sup>th</sup> century -Eilhardt Wiedemann (German Physicist) – coined word **luminescence** in 1888.

## ■ Recent history

- Lenard (1862-1947) – alkaline earth sulfides
- Pohl (1920s and 1930s) Tl activated alkali halides
- Humboldt Leverenz (1940s and 1950s) ZnS
- Ginther (1960s) – neutron detection glasses



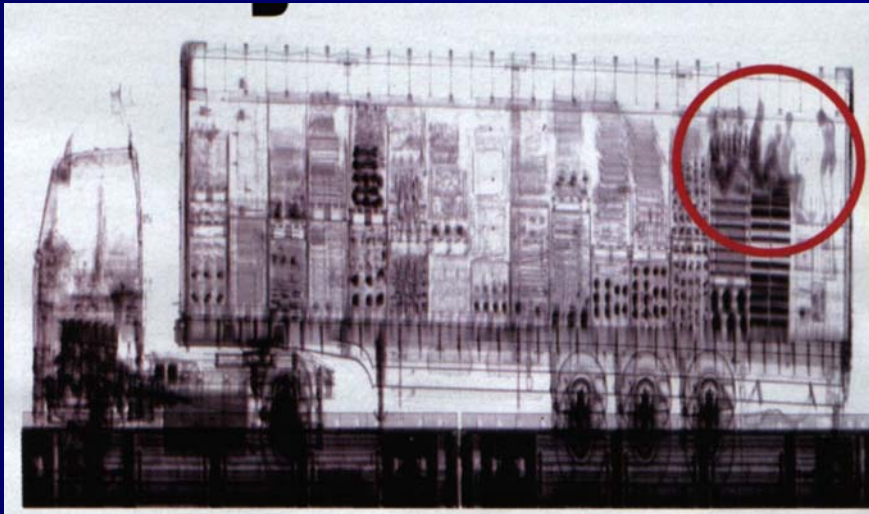
# Major applications of phosphors

- Displays
  - Cathode ray tube
  - Plasma displays, Electroluminescence,
  - Oscilloscopes –
- Lighting
  - Fluorescent lighting
  - White LEDs
  - UV Therapy lamps
- Printing
  - Security inks, etc for banknotes and credit cards
- Safety signs and strips
- X-ray intensifying screens
- Novelty goods – luminescent toys



# ....and how they can be applied to niche applications I

## Security



- Fast decay x-ray phosphors for x-ray backscatter detection
- High efficiency and low  $\gamma$  sensitivity detectors for radiation threat monitors
- High efficiency screens for baggage scanning and postal imaging systems
- Image storage panels for rapid response terrorist threats



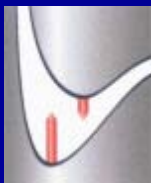
## ....and how they can be applied to niche applications II

### Medical

- High thickness phosphors for MeV radiotherapy systems
- Intensifying screens for medical imaging
- High efficiency screens for baggage scanning and postal imaging systems
- Image storage panels for rapid response terrorist threats



Therapeutic X-ray medical imaging system using Levy Hill X-ray Screens.  
Courtesy of Philips Medical Systems.



# ....and how they can be applied to niche applications III

## Instrumentation

- Neutron scintillators for MWD oil well logging
- High resolution for state of the art TEM digital imaging systems
- CsI:Tl for dental x-ray applications and oxysulfide phosphors for panoramic imagers
- Alpha/beta detectors for health physics
- $\text{Y}_2\text{SiO}_5\text{:Ce}$ ,  $\text{Gd}_2\text{SiO}_5\text{:Ce}$ , YAP:Ce, YGG:Ce, YAG:Ce for mass spectrometry
- CdS:In, ZnO:Ga fast scintillators (2ns) for TOF mass spectrometry



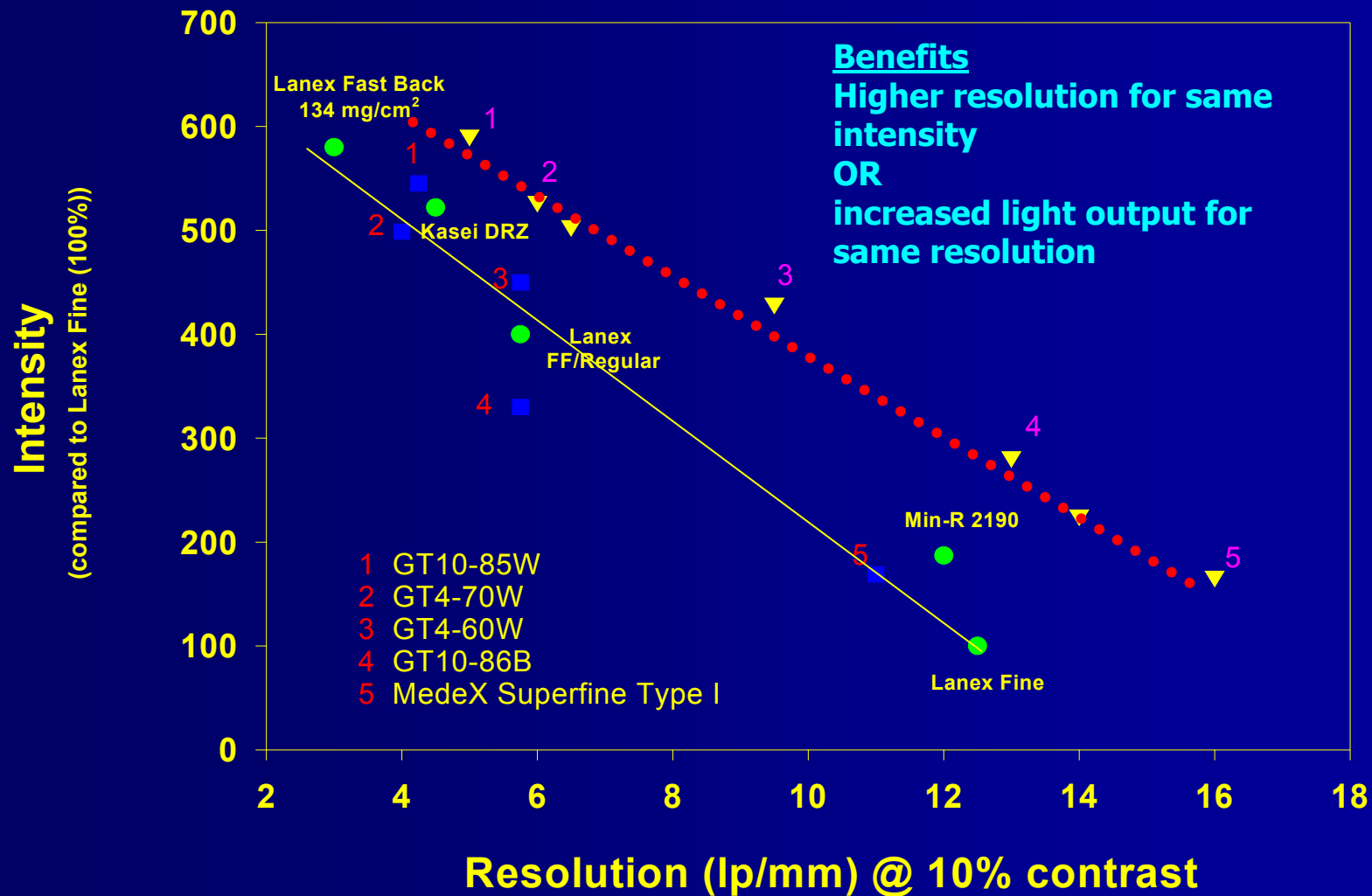
# X-ray scintillators

- X-ray Intensifying Screens – A launch of a new series of oxysulfide screens with world class imaging performance.
- CsI:Tl on fiber optics – Xio range incorporated into digital dental x-ray systems
- Fast decay phosphors for security – Pr doped
- High gain screens for MeV imaging
- 3D-RID – melt detectors in silicon and glass devices. Depression of melt point to converge technologies.

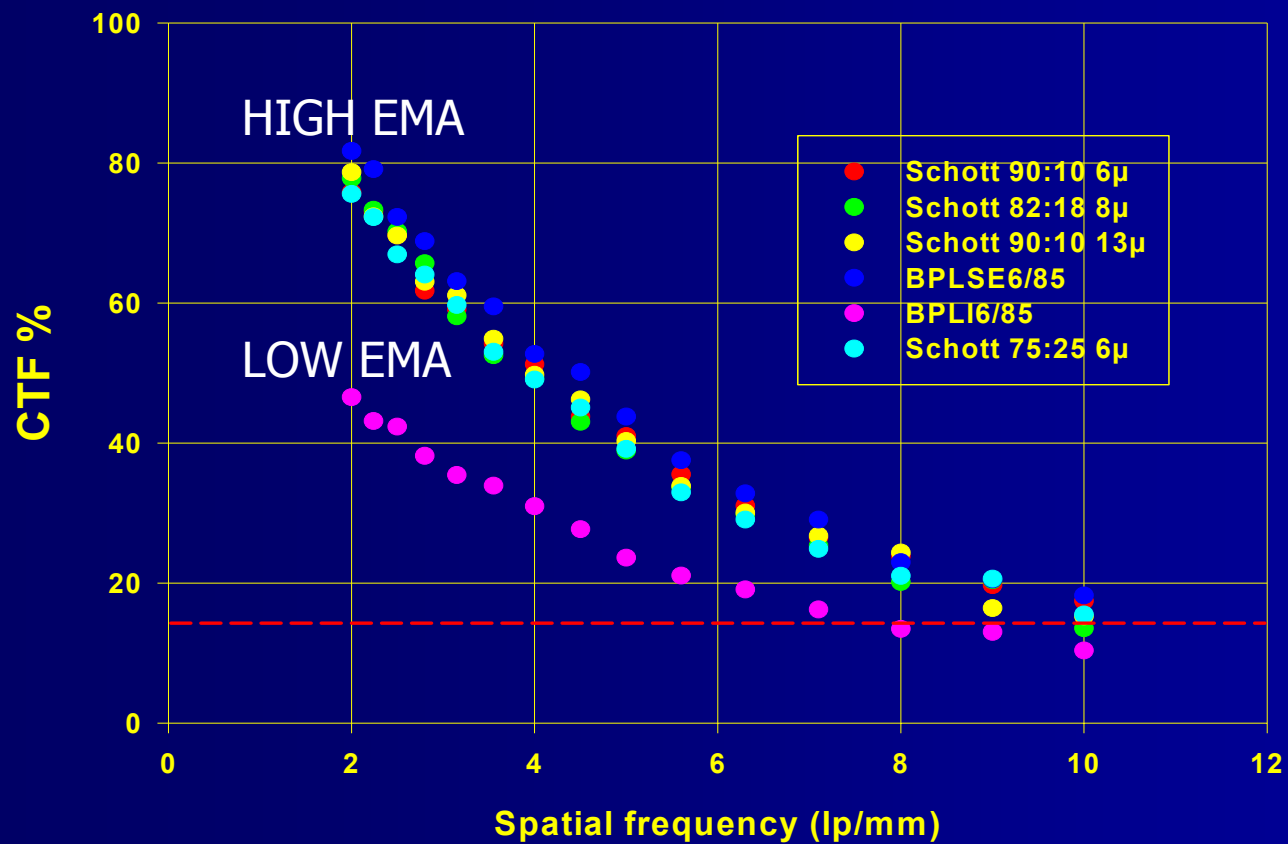




# S-type scintillators



# CTF measurements of different fibre optic types with CsI coating

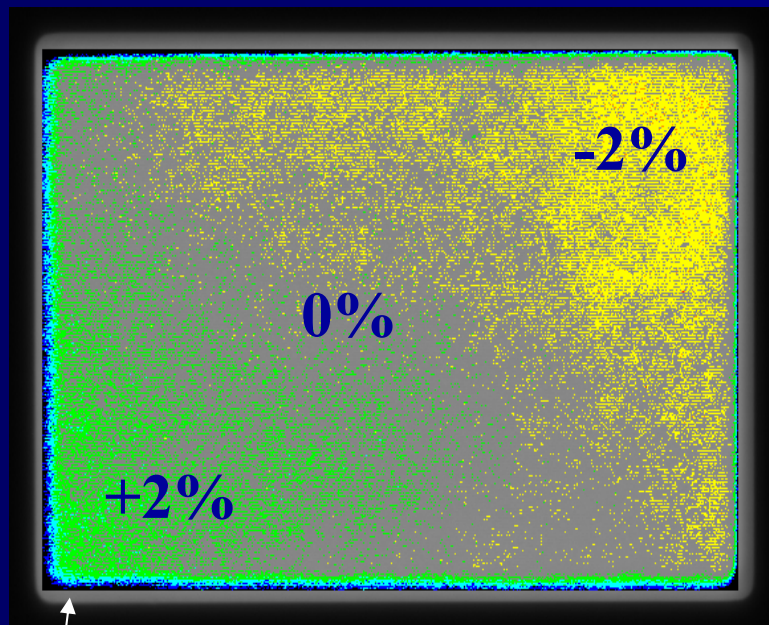


Schott 90:10 (6)  
 Incom BPLSE 6/85  
 Schott 75:25 (6)  
 Schott 82:18 (8)  
 Incom BPLI 6/85  
 (very poor low spatial  
 Frequency)

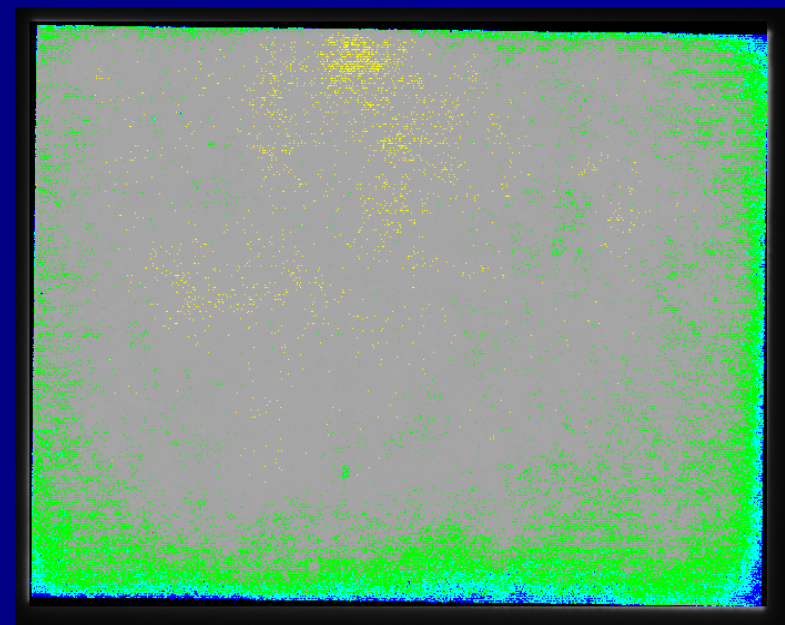


# High uniformity CsI with excellent edge characteristics

Hamamatsu  
HR

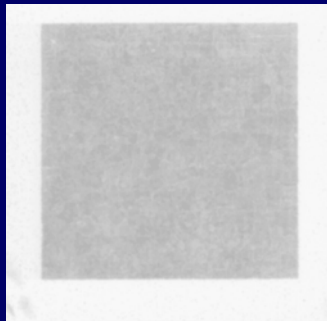


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Xio F1

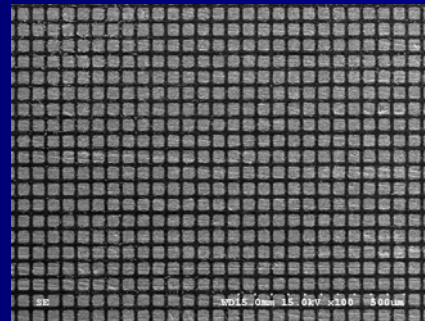


Significant inactive  
Edge area

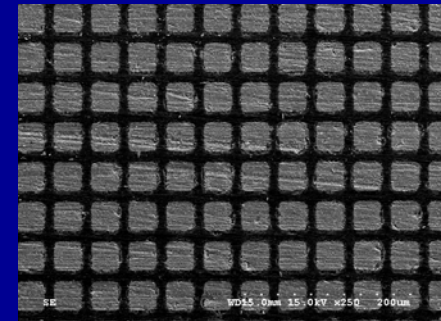
# CsI:Tl Filled pores



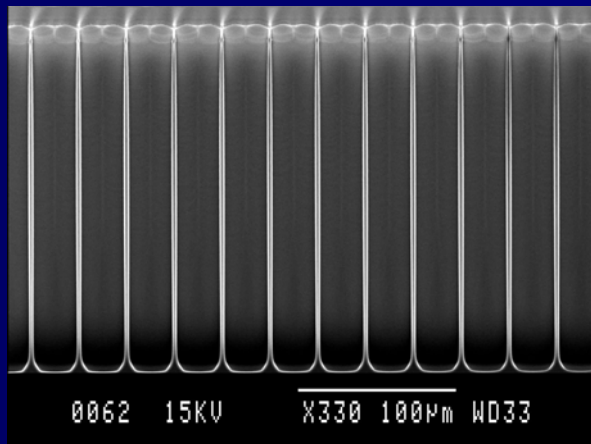
20mm



1.25 mm



500µm



Etched structures courtesy:  
Jan Linnros/Xavier Badel –  
KTH Stockholm

# Neutron imaging and detection

- Commercial applications
  - MWD Oil well logging
  - Gemstone detection and imaging
  - NDT (hydrogen inclusions in complex metal casts)
- Fundamental and applied physics
  - Detectors for neutron spallation sources
  - Neutron radiography
  - Planetary studies



# Neutron reaction in screen and glass

The process for neutron capture in a  ${}^6\text{LiF/ZnS:Ag/polymer}$  screen is by reaction of a thermal neutron with  ${}^6\text{Li}$  atom.



The probability of interaction of a thermal neutron with a screen is dependent upon the number of  ${}^6\text{Li}$  atoms in a fixed volume.

The neutron attenuation coefficients of any material can be determined using the following relation,

$$I = I_0 \exp(-N\sigma t)$$

where

$t$  is the thickness of the material

$\sigma$  is the atomic cross section in barns

$N$  is the number of  ${}^6\text{Li}$  atoms per  $\text{cm}^3$

$I_0$  is the incident neutron flux

$I$  is the transmitted neutron flux



# Benefits of neutron screen

## Benefits

- High  $n/\gamma$  sensitivity  $10^{-7}$  -  $10^{-8}$  in ISIS detectors at RAL: due to improved phosphor purity.
- ${}^6\text{Li}$  reaction gives approx 68 times more energy per event than  ${}^{157}\text{Gd}$  and couples efficiently into luminescent process.
- Intrinsic efficiency of phosphor is high.  
( $\text{Gd}_2\text{O}_2\text{S}$  ~14%;  $\text{ZnS:Ag}$  ~23%)
- $\lambda_{\text{em}}$  at 460nm gives matched spectral output for standard bialkali and many other PMTs
- Excellent imaging performance – 6 lp/mm at 10% MTF

## Drawbacks

- Reduced neutron absorption compared to Gd screens
- Escape of light more difficult from thicker screens, may require angular use to neutron increase path length.





# Neutron detection



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ND scintillators ( $^6\text{LiF/ZnS}$ ) populate  
significant number of detector  
modules at the ISIS pulsed spallation  
source at the Rutherford Appleton  
Laboratories,

e.g. SANDALS:  
GEM:  
HRPD:  
ENGIN-X:

2<sup>nd</sup> Target station detectors for 2008  
WISH?  
NIMROD?



GEM module from ISIS: courtesy N.J. Rhodes

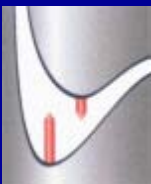
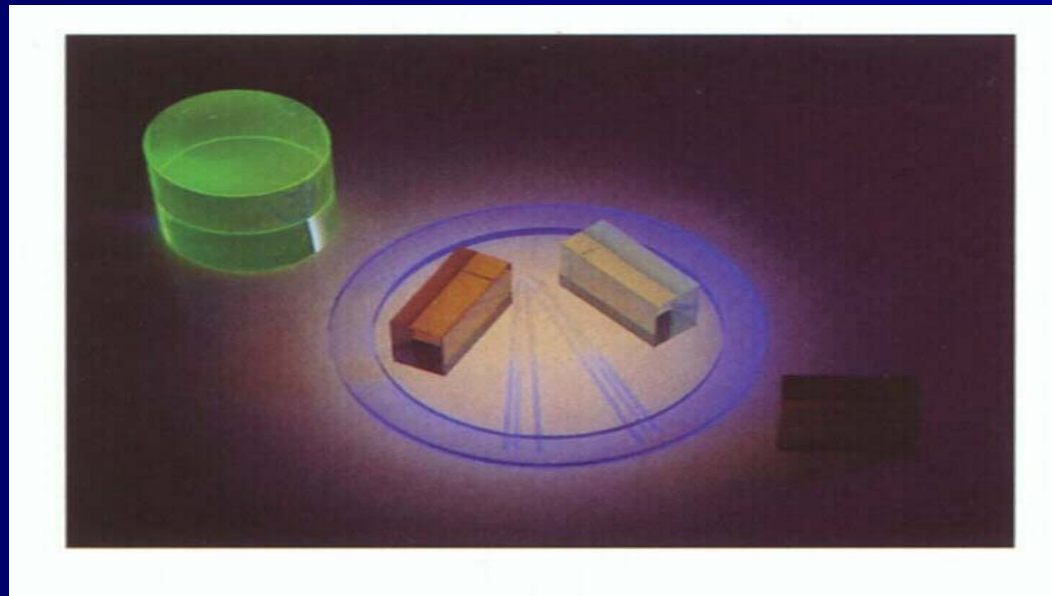
# Ce- doped Scintillation Glass

- extremely robust
- resistant to all organic and inorganic chemicals except hydrofluoric acid
- can easily operate in temperatures ranging from  $-200^{\circ}\text{C}$  to  $250^{\circ}\text{C}$ .
- allows them to be used in conditions which prohibit the use of many other scintillation materials.



# Fabrication of complex glass components

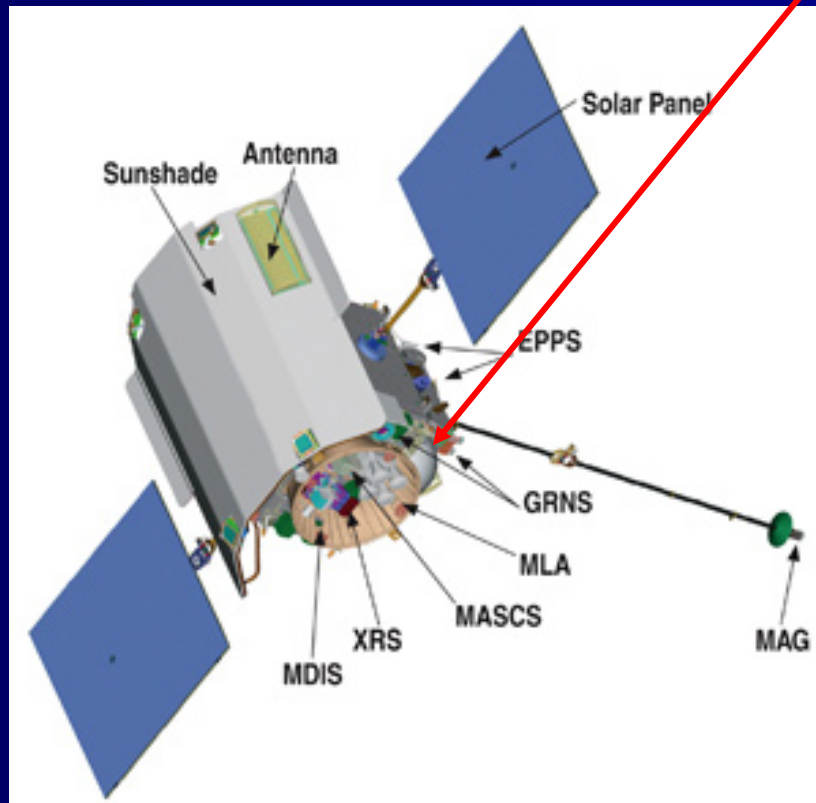
- Luminescent glass is difficult to manufacture in complex shapes
- Variety of complex detector configurations can be manufactured to a variety of finishes



# MEcury Space, Space ENvironment, GEochemistry and Ranging

## JHU-APL NASA MESSENGER

### – Gamma Ray and Neutron Spectrometer (GRNS)



GRNS detector

Ed Rhodes – JHU-APL

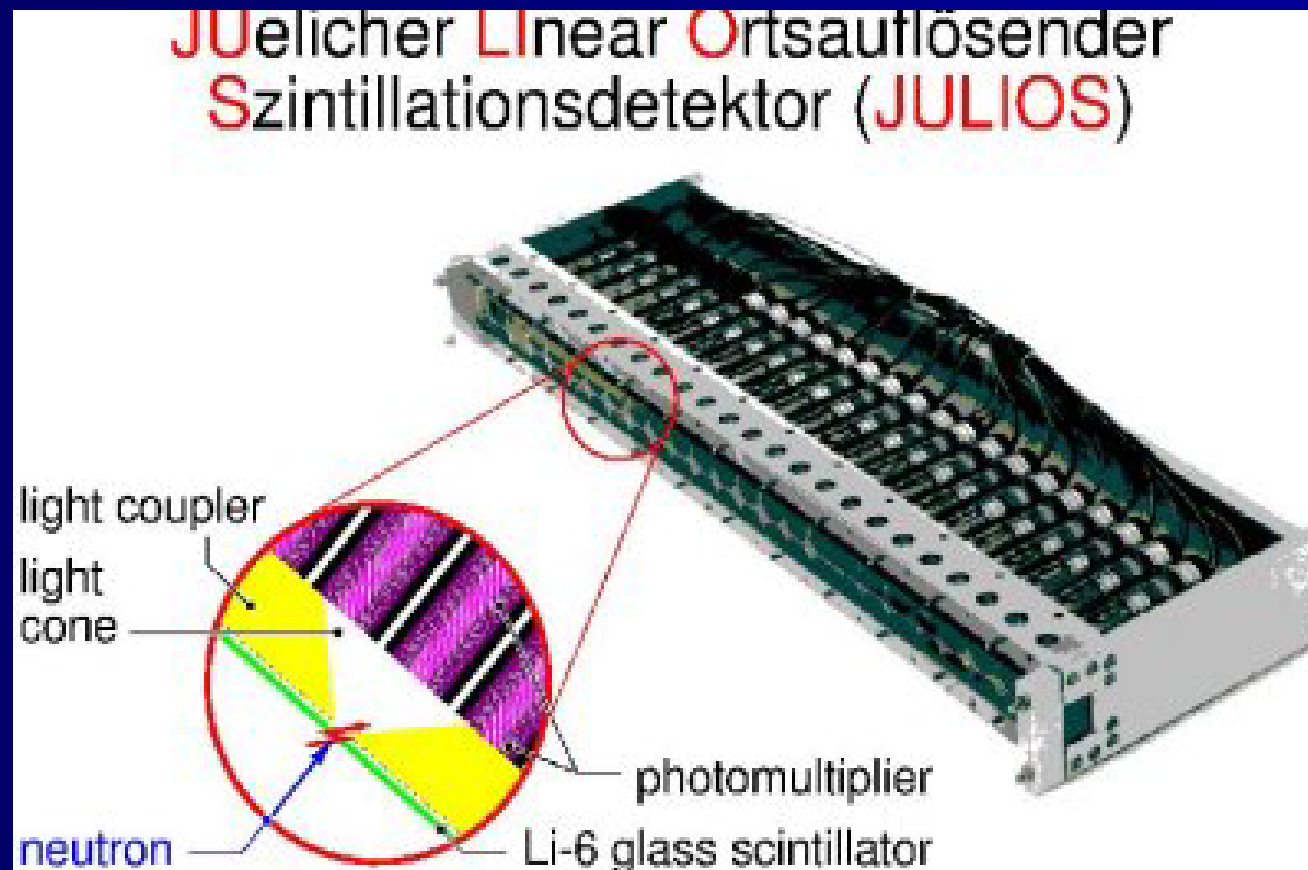
GS20 scintillators

+/- 5% pulse height matched

This instrument will detect gamma rays and neutrons that are emitted by radioactive elements on Mercury's surface or by surface elements that have been stimulated by cosmic rays. It will be used to map the relative abundances of different elements and will help to determine if there is ice at Mercury's poles, which are never exposed to direct sunlight.

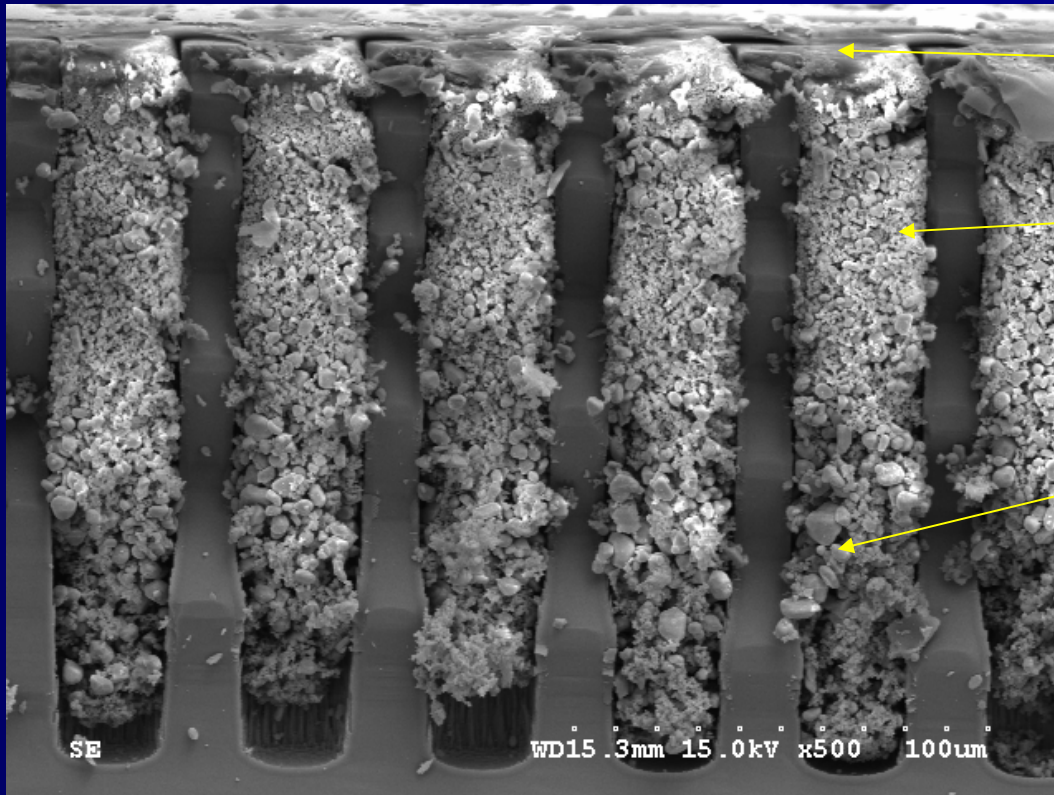


# Applications of lithium scintillator glass - - Positional sensitive detection



Courtesy: Dr. Ralf Engels – KFA Julich

## Neutron sensitive 3D scintillation structure



Parylene

${}^6\text{LiF}$

$\text{ZnS:Ag}$

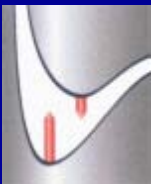
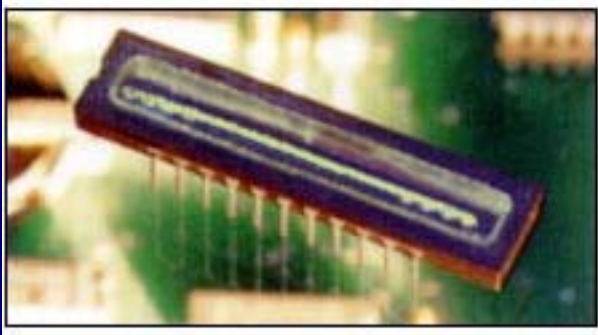


- ${}^6\text{LiF}/\text{ZnS:Ag}$  shows compact and complete filling within pore structures.
- Parylene binds the phosphor to the pore and also adds a conformal cap layer to the pore.

# UV detectors and imagers

- Enhancement of spectral response of silicon linear diode arrays
- UV passive converters for bioscience applications – Gel documentation
- Wavelength specific applications for specific dyes for proteomic and genomics (e.g. Cy3, Cy5, Alexa, etc)

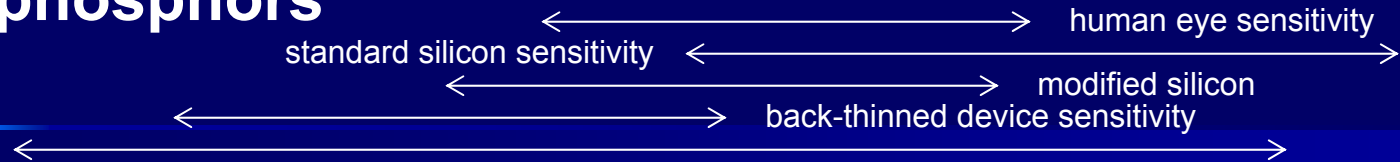
# UV Enhancement of diode arrays



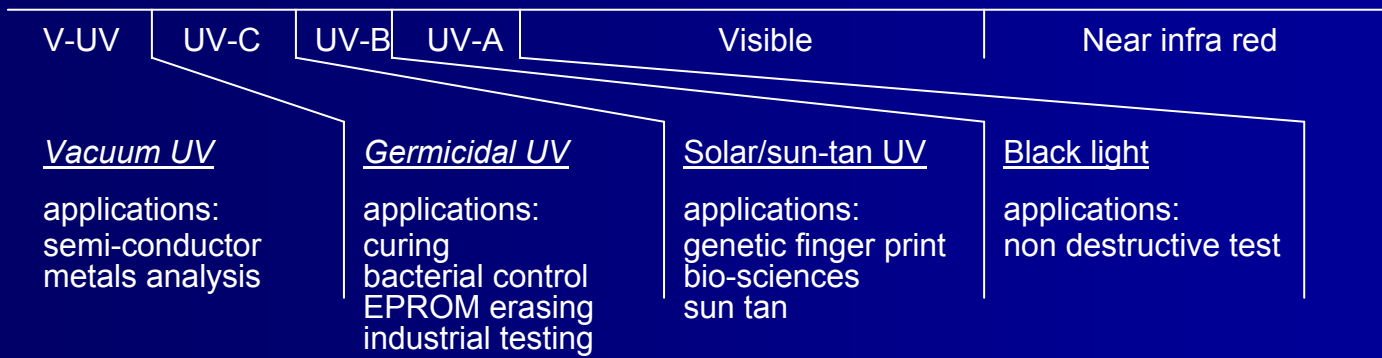
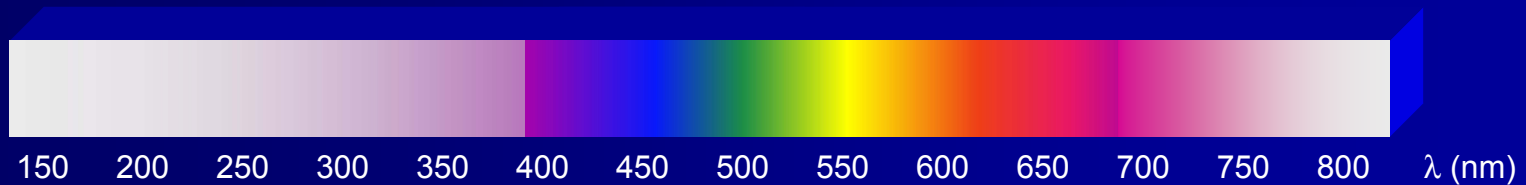
<b>Manufacturer</b>	<b>Description</b>
Sony	ILX 511
Sony	ILX526A
Sony	ILX 554B
Toshiba	TCD1201D



# Extension of functionality of silicon devices using inorganic and organic phosphors



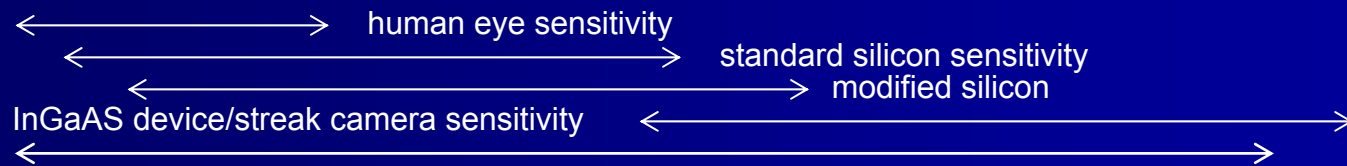
Sensitivity range of AST's low cost spectrally extended silicon devices - ExtendUV



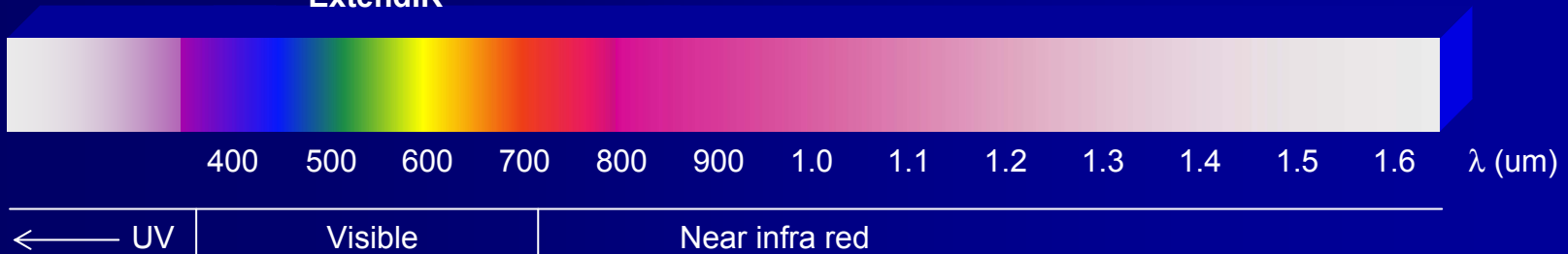
UV Lasers	ArF (3rd)	KrF	Nd:YAG (4th)	XeCl	HeCd	N2	Nd:YAG
	193nm	248nm	266nm	305nm	325nm	337nm	355nm
Hg Lines	185nm	254nm	302nm	312nm	365nm		



# Extension of functionality of silicon devices using inorganic and organic phosphors



Sensitivity range of AST's low cost spectrally extended silicon devices - ExtendIR

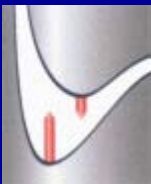


Typical Applications  
research

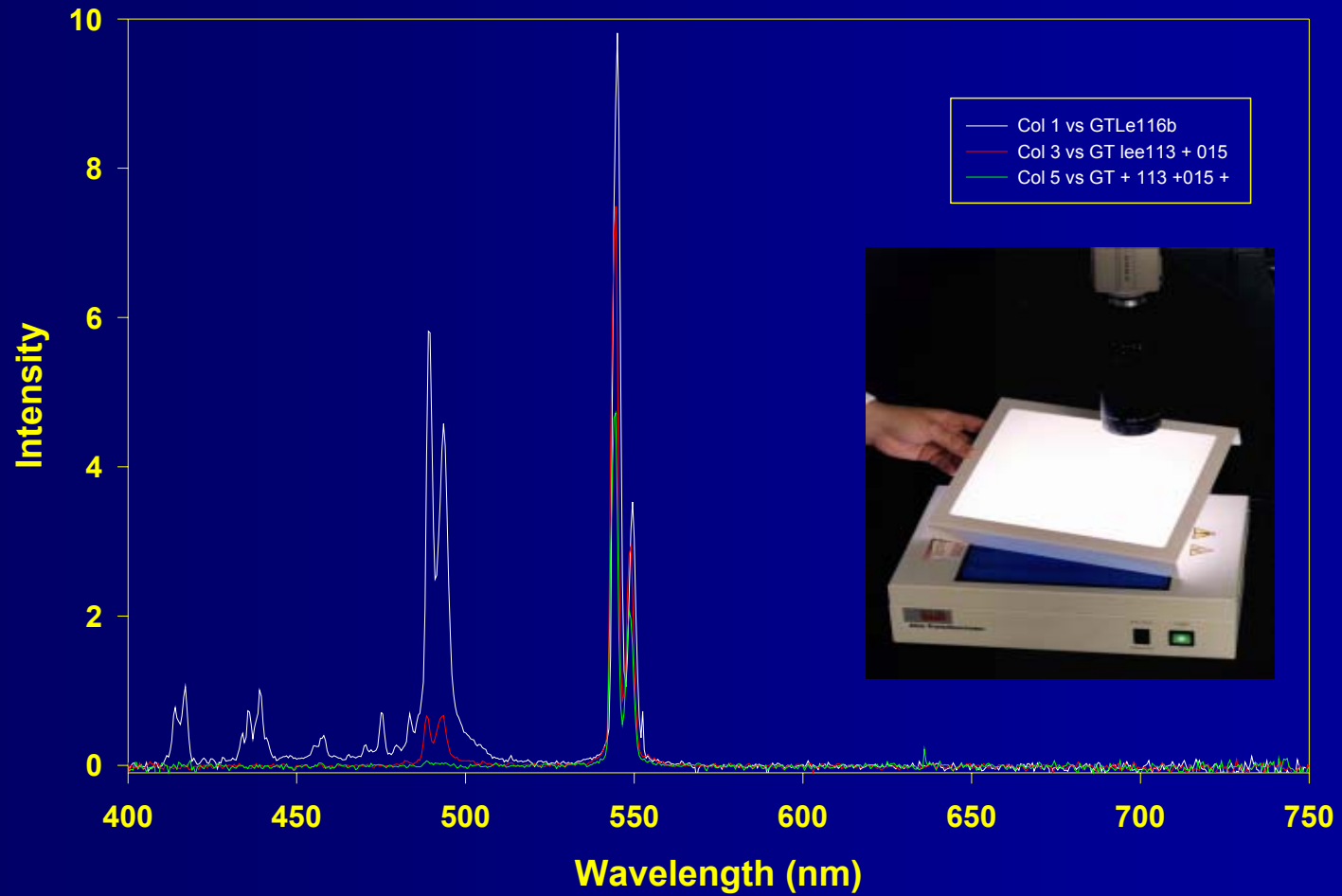
multi-photon microscopy security alignment machine vision telecoms

Examples of laser and laser diode configurations which may be used with AST's ExtendIR devices

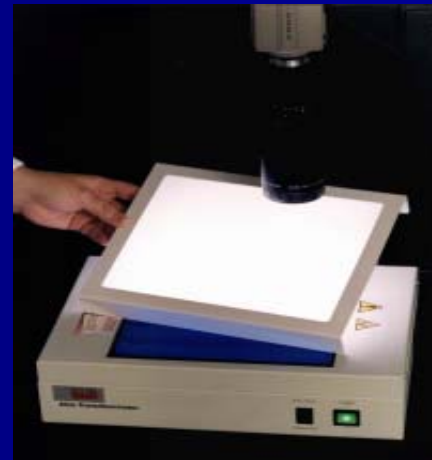
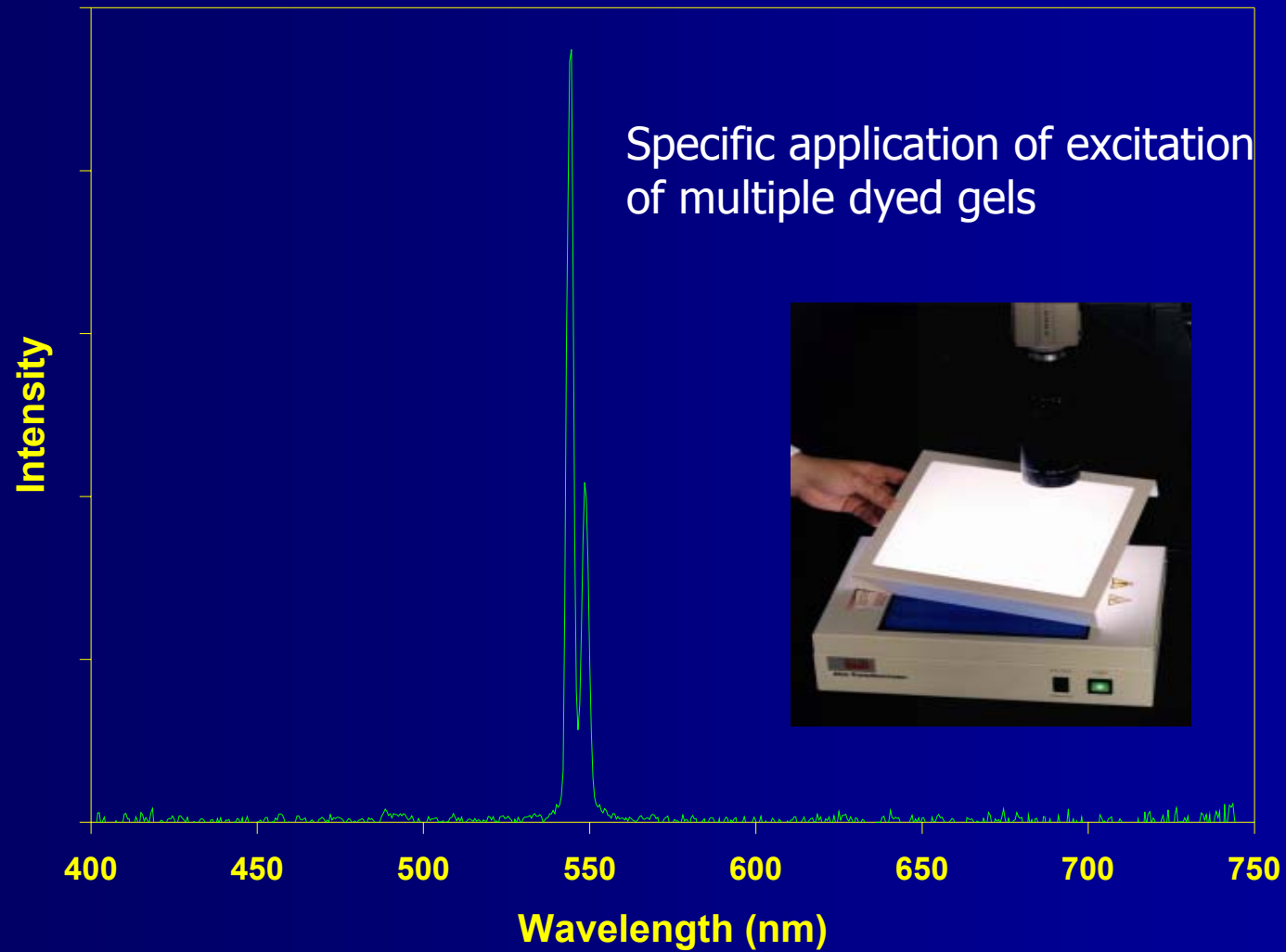
Crystal Lasers	Nd:YLF 1 <sup>st</sup> order		Nd:YAG 1 <sup>st</sup> order		Pr <sup>3+</sup> based		Er <sup>3+</sup> based		Optical Amps						
		1.053um		1.064um		1.31um		1.55um							
	In <sub>x</sub> Ga <sub>1-x</sub> P	GaAs <sub>x</sub> P <sub>1-x</sub>	Al <sub>x</sub> Ga <sub>1-x</sub> As	GaAs	InP	GaSb/In <sub>x</sub> Ga <sub>1-x</sub> AsP/InAs <sub>x</sub> P <sub>1-x</sub>			Laser Diodes						
	In <sub>x</sub> Ga <sub>1-x</sub> As					0.76um	0.65-0.9um	0.65-0.9um		0.9um	0.91um	1.3um	-	1.55um	-



## Filtration of non-specific wavelengths in $Gd_2O_2S:Tb$



## Emission spectrum of Visi-Dye Green following filtration



# Summary

- Phosphors and scintillators have a very widespread practical application
- There are so many different flavours

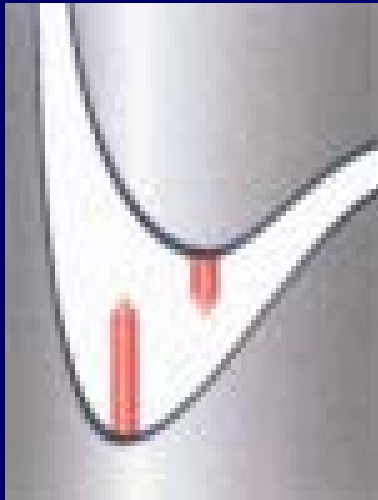


# Acknowledgements

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  - Steve Moody
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  - Luke Williams
  - Dr Xiangdong Qu
- Partners in 3D-RID consortium
  - University of Glasgow, STS, Metorex, Mitthogskolen, KTH Stockolm, CTU, University of Freiburg
- Other collaborators
  - University College London, Kings College London, RAL,
  - All the unnamed key account partners



Thank you for  
listening.....any questions?



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