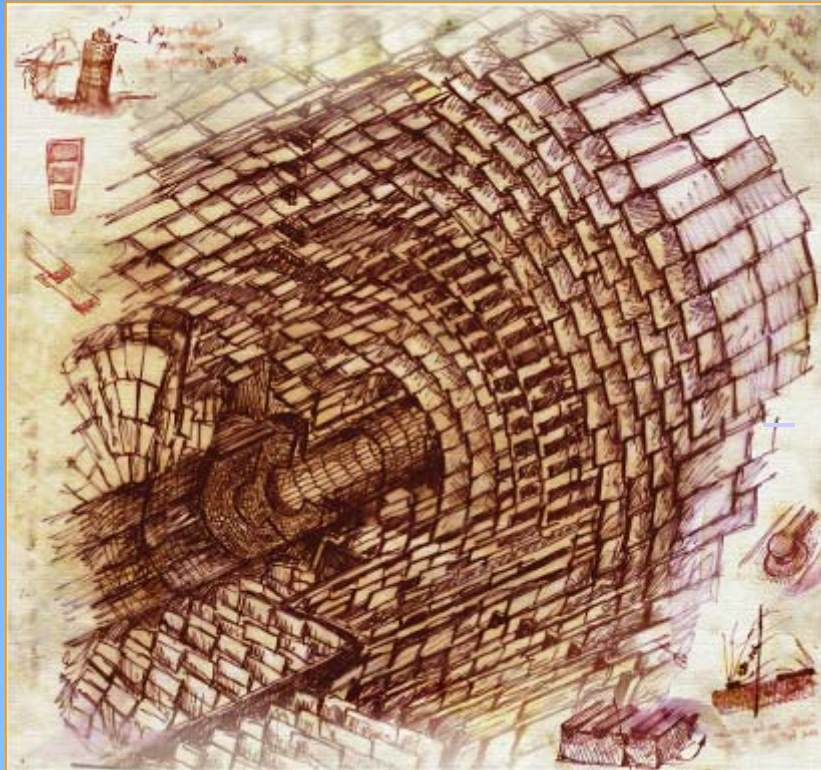


# The CMS Tracker



## Outline

- ❖ Physics Requirements & Environment
- ❖ Pixel Detector
- ❖ Silicon Strip Detector
  - Layout
  - Mechanics & Modules
  - Production Status & Problems
  - Performance



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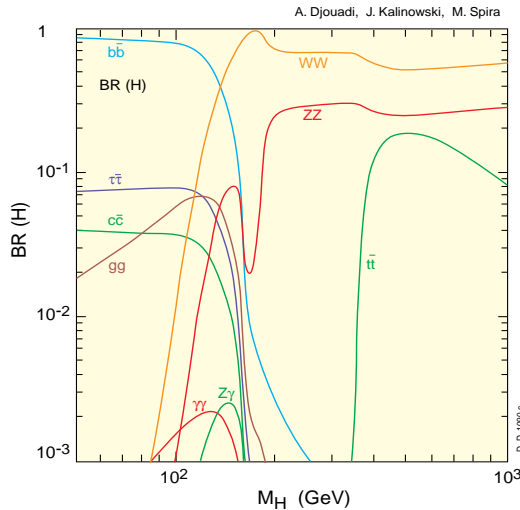
LHC Days in Split, October 2004



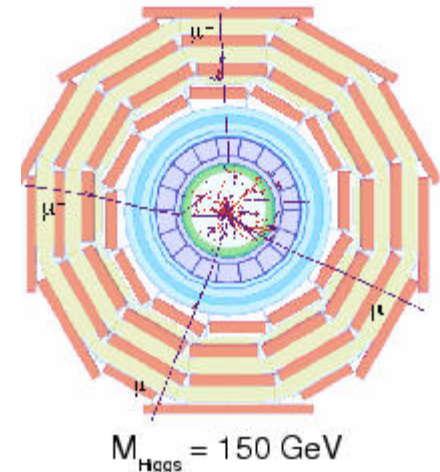
# LHC Physics Goals and Tracker Requirements



## Search for the Standard Model Higgs



Higgs Mass	Decays
80-140 GeV	$H \rightarrow \gamma\gamma$
140-700 GeV	$H \rightarrow ZZ(*) \rightarrow 4 l$
500-1000 GeV	$H \rightarrow ZZ \rightarrow ll\nu\nu$
	$H \rightarrow ZZ \rightarrow lljj$
	$H \rightarrow WW \rightarrow lvjj$



**Search for SUSY: Higgses and sparticles** ( $\tau$ ,  $b$  final states)  
 **$b$  Physics: CP violation, oscillations...**



- Good photon/electron ID
- high momentum tracks (muons, electrons) and jets
- excellent geometrical and kinematical acceptance
- good impact parameter resolution
- secondary vertices ( $b$ ,  $\tau$ )

$$\frac{\sigma(p_T)}{p_T^2} \approx 10\% @ 1 \text{ TeV}$$

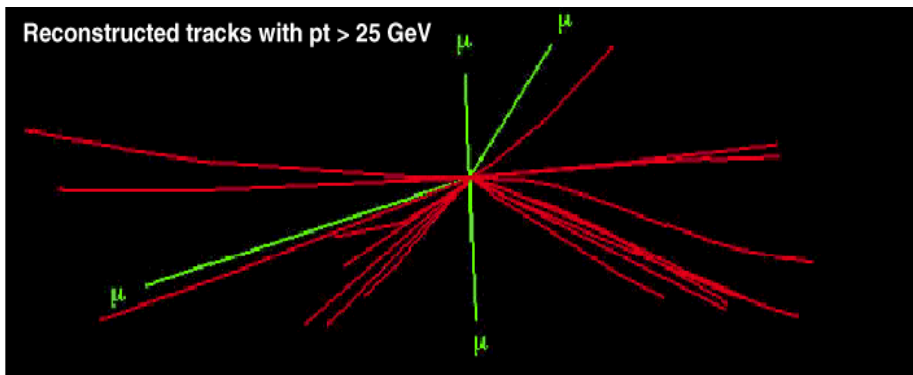
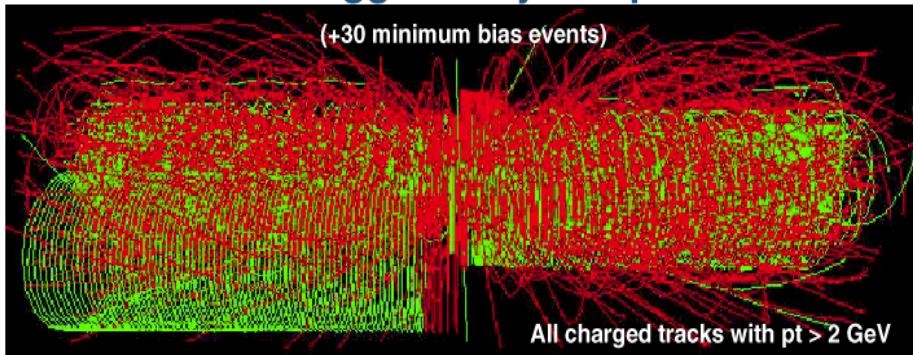
$$\sigma_d \approx 20 \mu\text{m}$$



# The LHC environment



## Higgs decay in $4\mu$



- Bunch crossing rate 40 MHz
- on average  $\sim 1000$  charged tracks/BX

**Need**

- fast read-out**
- bunch crossing identification
- high granularity**
- small cell occupancy
- radiation resistant devices**

### @ Pixel:

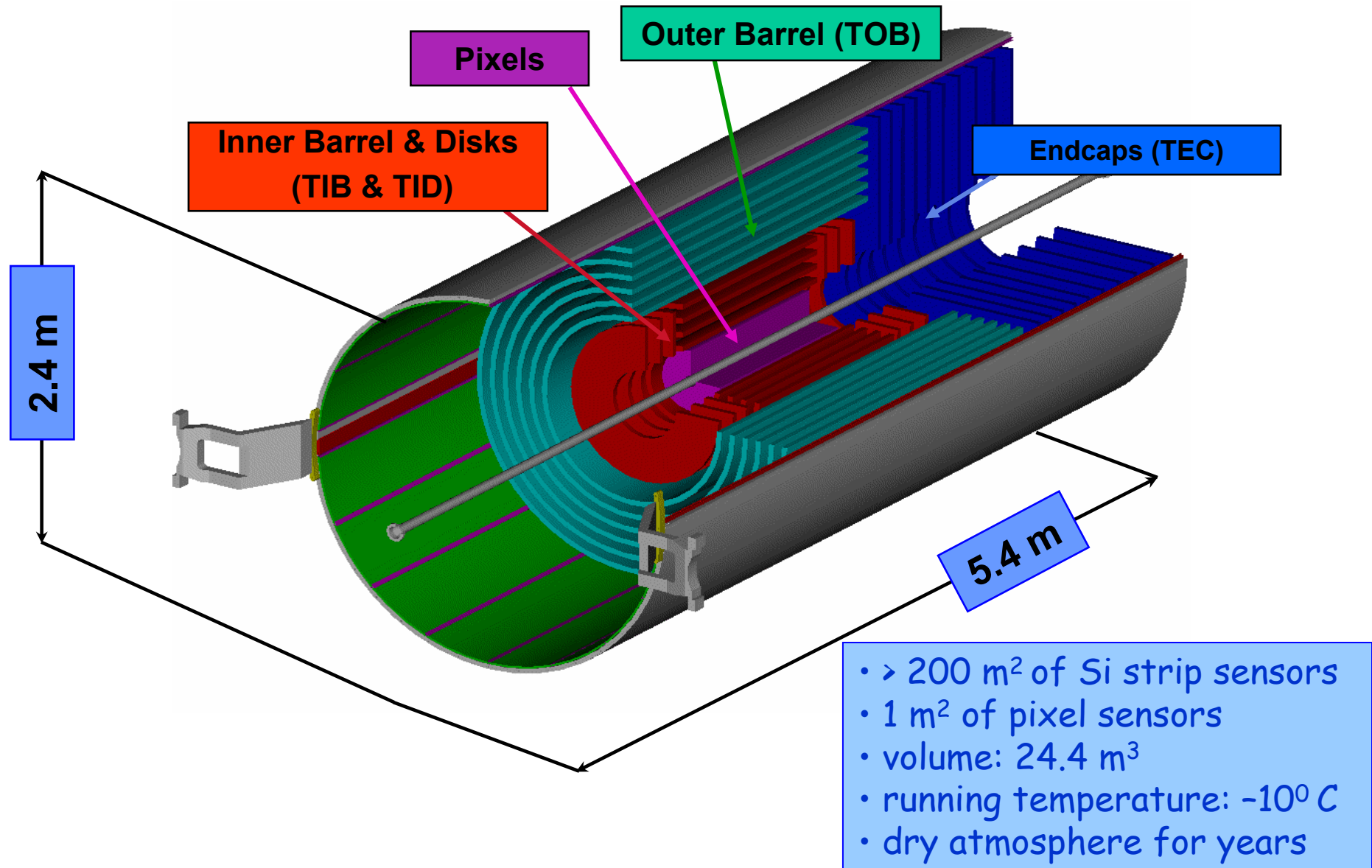
$2.5 \times 10^{15}$  hadrons/cm<sup>2</sup>  
1 MGray (Joule/kg)

### @ Strips:

$2 \times 10^{14}$  hadrons/cm<sup>2</sup>  
100 kGy



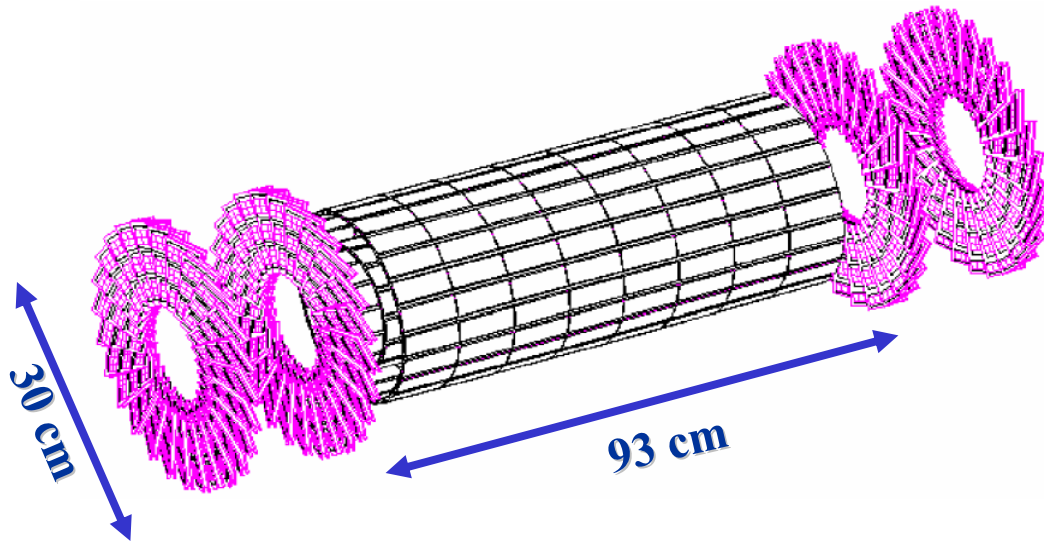
# The CMS Tracker







# Pixel Vertex Detector



- 3 barrel layers  
( $r = 4, 7, 11$  cm)
- 2 forward disks  
(staged)
- Pixel size  
 $100 \mu\text{m} \times 150 \mu\text{m}$

4  $10^7$  pixels

## Highest radiation environment:

- Specific program of sensor R&D
- $n^+$ -on-n technology

Lorentzangle  $28^\circ$  at 4 T

$IP_{\text{trans.}}$  resolution  $\sim 20 \mu\text{m}$   
for tracks with  $P_{\text{t}} \sim 10\text{GeV}$

With this cell size **occupancy is  $\sim 10^{-4}$**   
this makes Pixel seeding the fastest  
starting point for track reconstruction  
despite the extremely high track density



# Pixel Vertex Detector Status

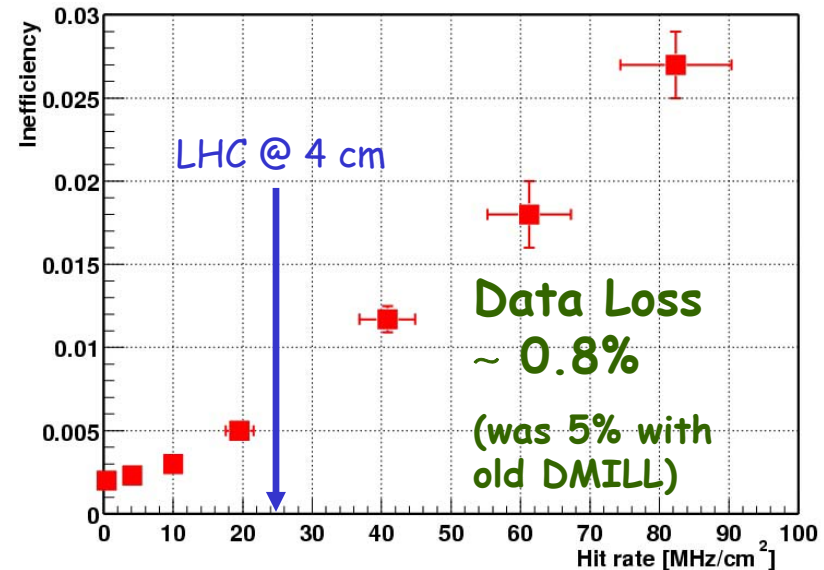
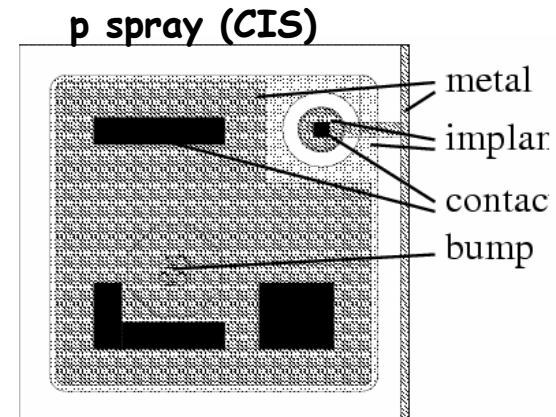
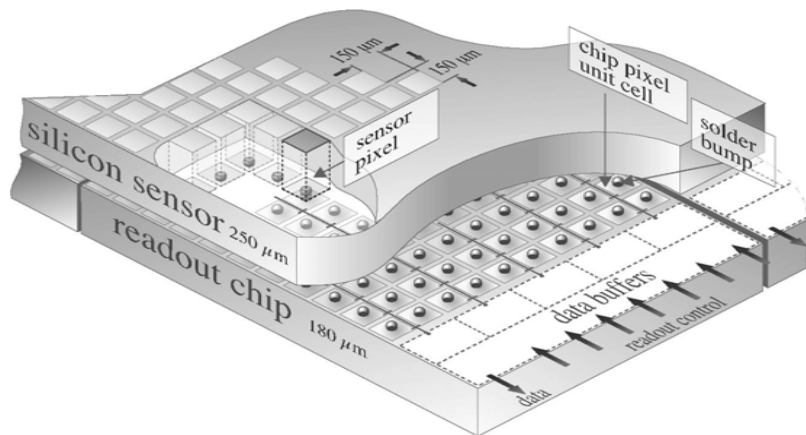


## Preproduction of barrel and forward sensors submitted

- P-spray on oxygenated Silicon (CIS) for barrel
- SINTEF will produce sensors for forward

2003 : Readout chip translated to deep submicron (IBM 0.25  $\mu\text{m}$  process)

⇒ Very successful, 2<sup>nd</sup> (probably last) iteration submitted on Aug 23<sup>rd</sup>

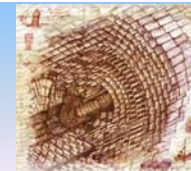


LHC Days in Split 2004

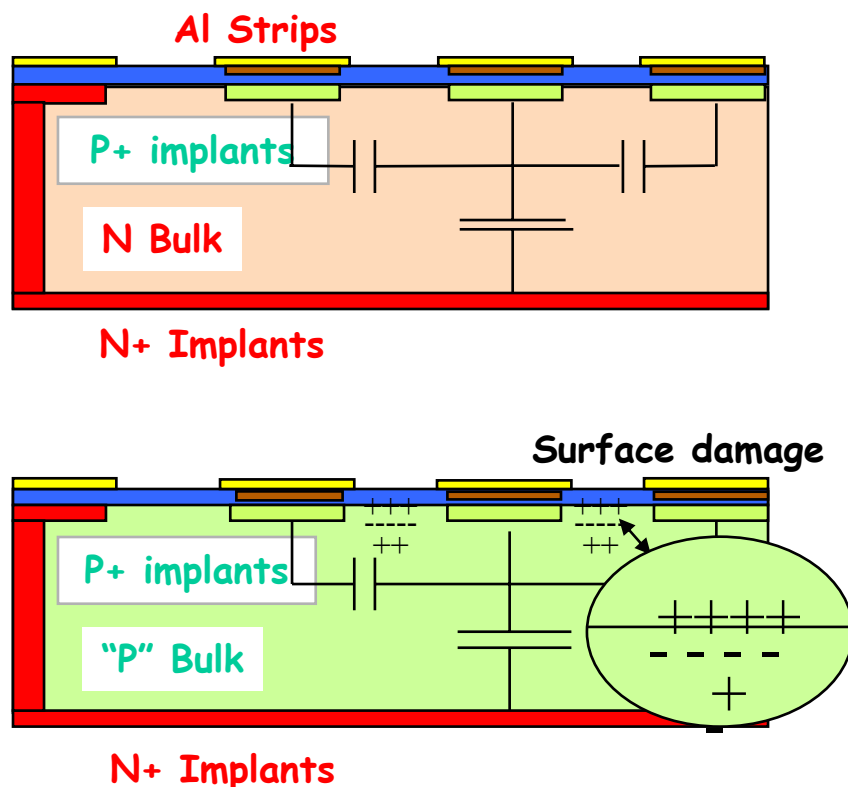


# Radiation hard Silicon Strip sensors

ATLAS, CMS, ROSE ...

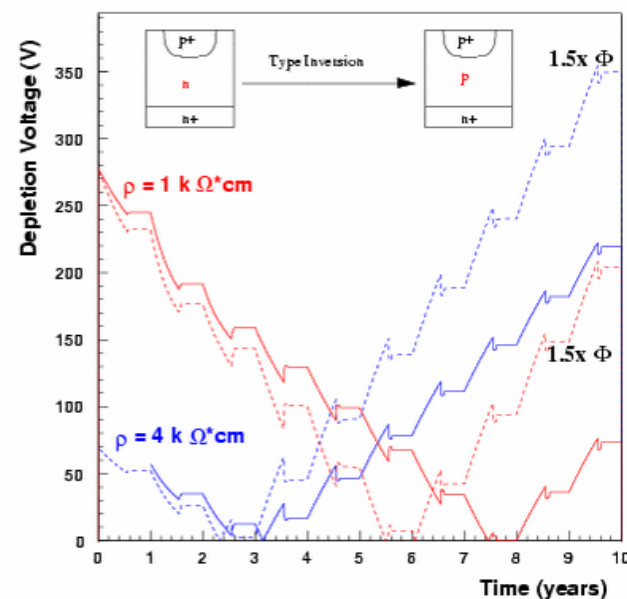


## Single-Sided Lithographic Processing ( AC, Poly-Si biasing )



## Radiation hardness "recipes"

P-on-N sensors work after bulk type inversion,  
Provided they are biased well above depletion



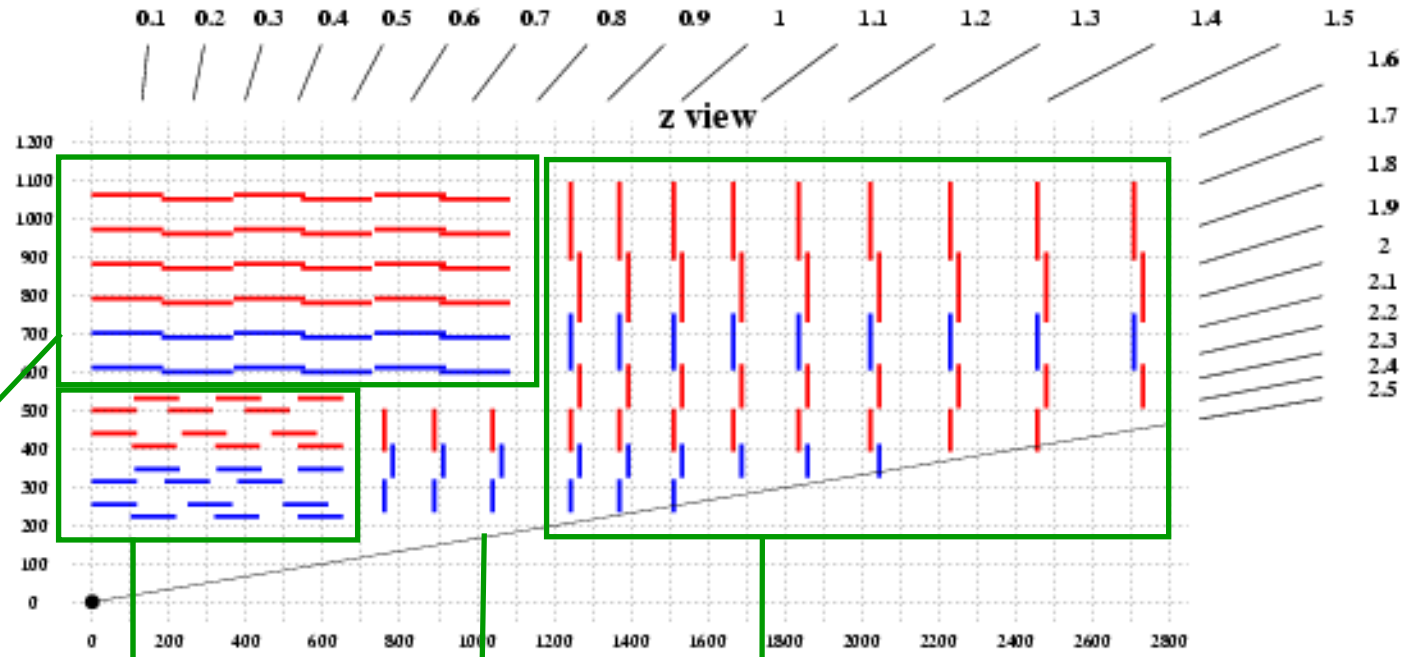
Match sensor resistivity & thickness to fluence  
To optimize S/N over the full life-time

Use  $\langle 100 \rangle$  crystal lattice orientation  
instead of  $\langle 111 \rangle$   
(no increase in strip capacitance & noise)

# Tracker Layout



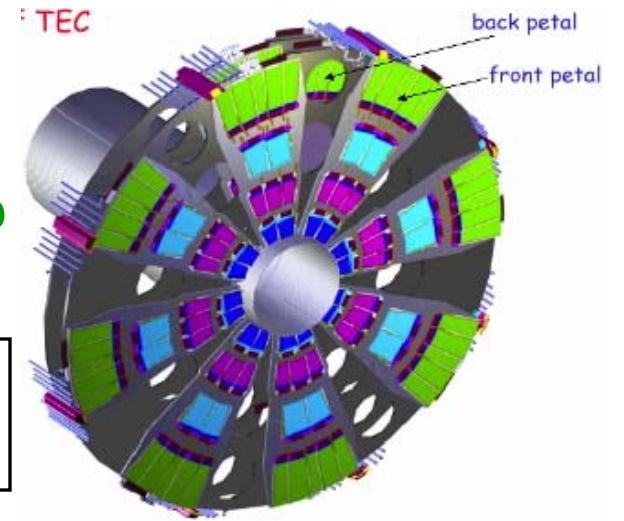
Outer Barrel  
(picture out of date)



Inner Disks

Endcap

Inner Barrel



red: single sided detectors

blue: double sided detectors



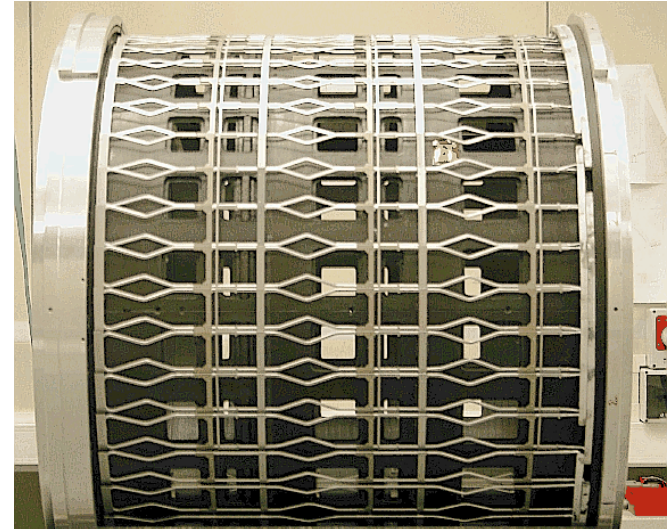




# Mechanical Structures



Lightweight Carbon fiber structures that carry the electronics boards and cooling circuitry



**Almost all in hand !**

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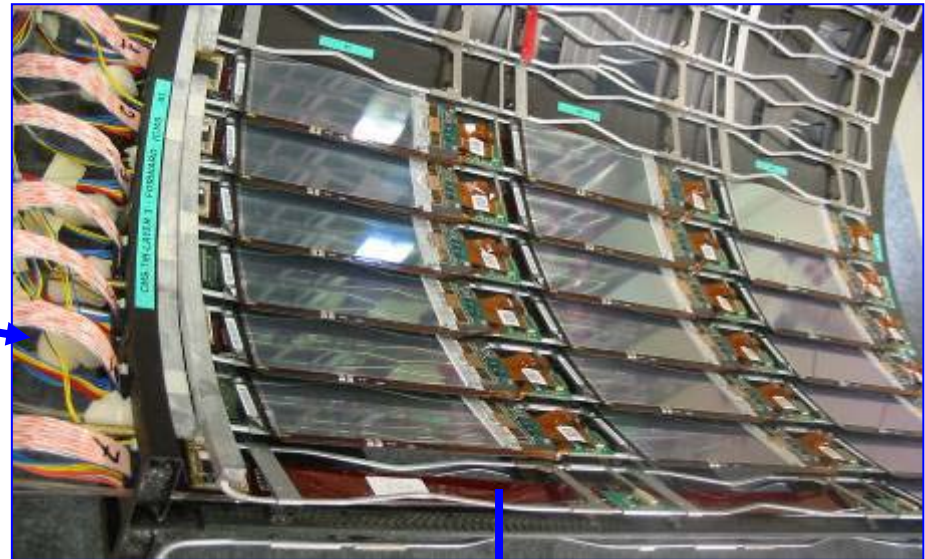




# Inner Barrel



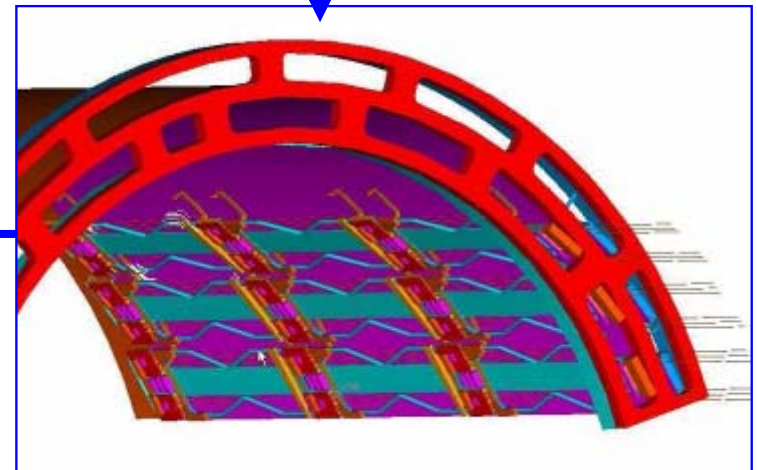
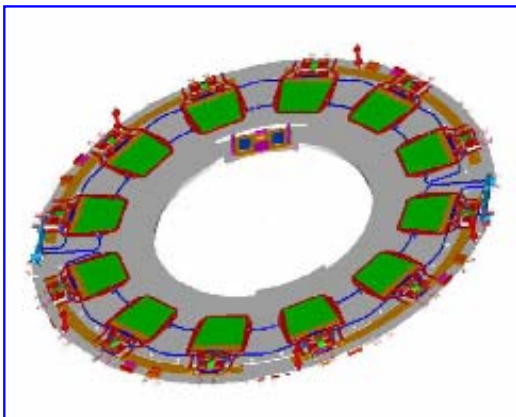
3800 modules (1 sensor)



16 shells

6 inner disks

2 units



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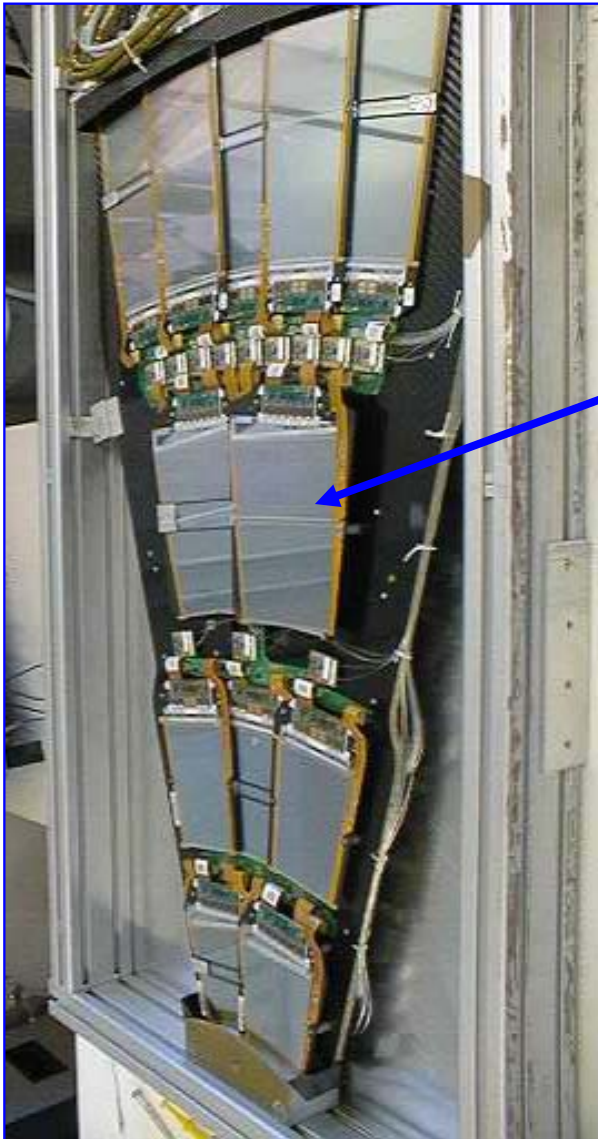
LHC Days in Split 2004



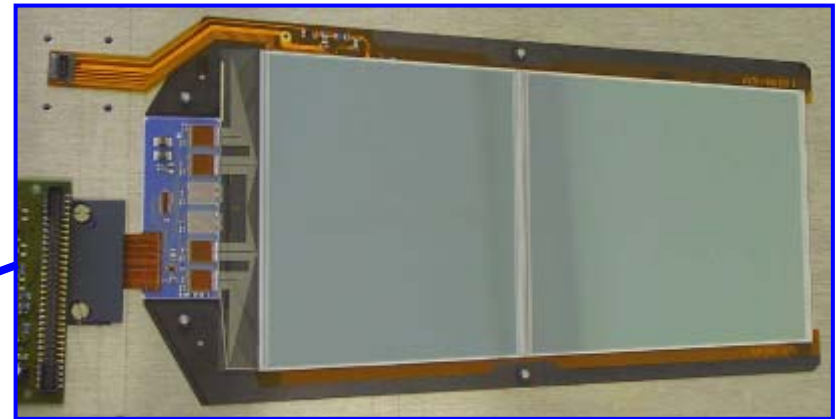
# Endcaps



288  
TEC petals



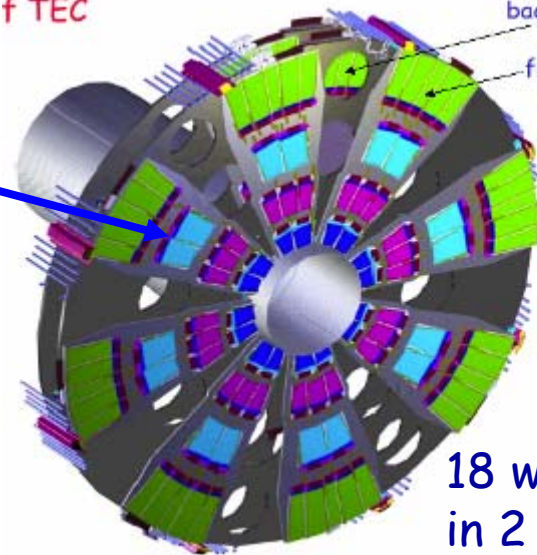
3800 TEC modules (1/2 sensors)



f TEC

back petal

front petal



18 wheels  
in 2 end caps

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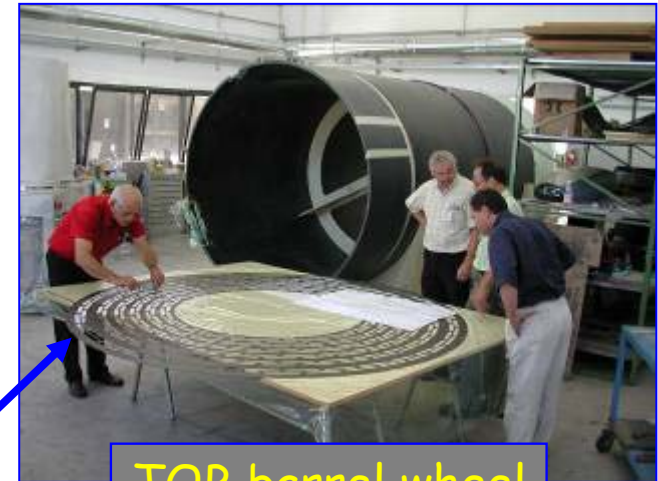
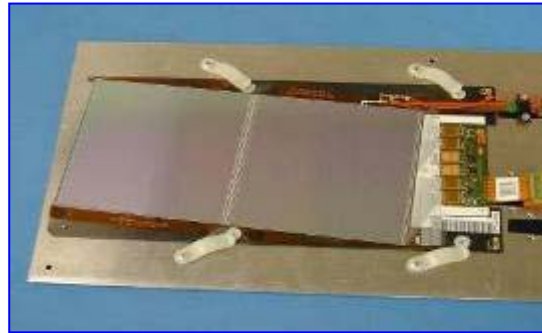




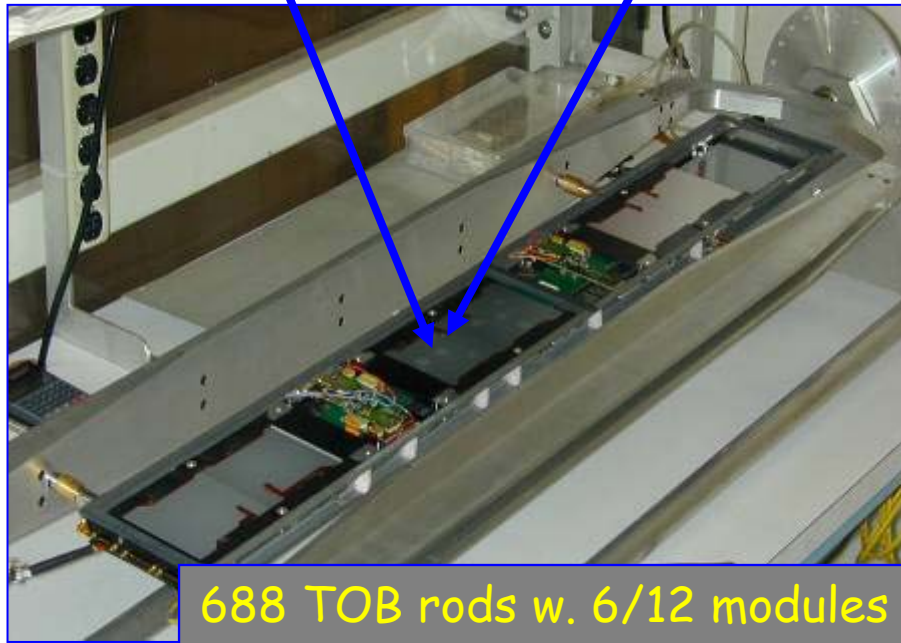
# Outer Barrel



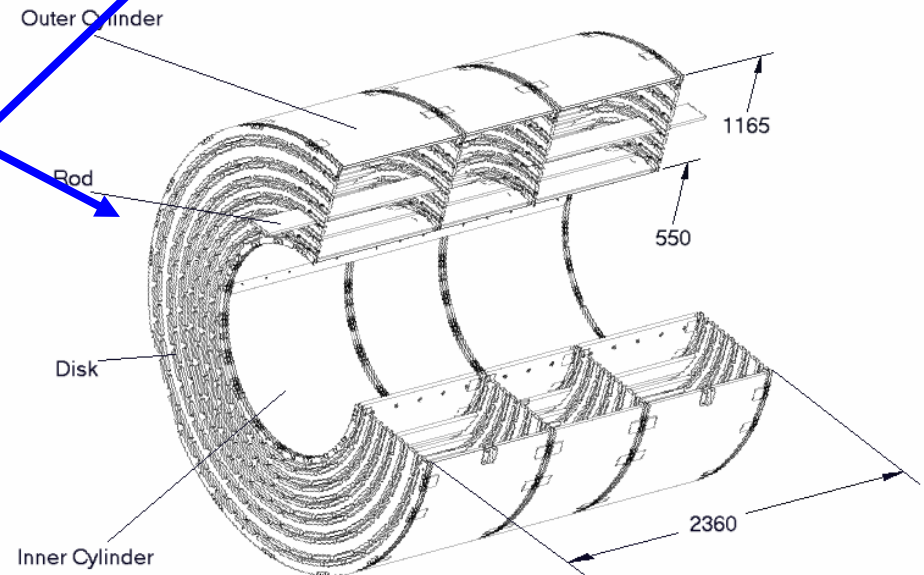
5200 TOB modules



TOB barrel wheel



688 TOB rods w. 6/12 modules



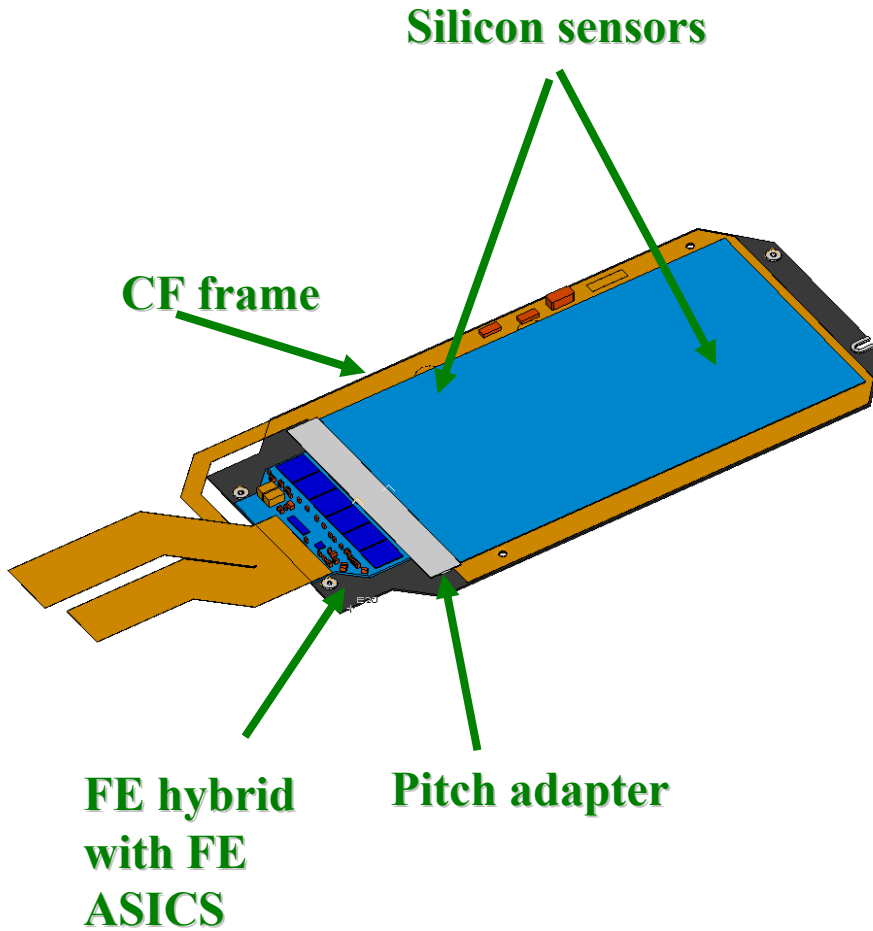
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# Module Components



6,136 Thin sensors  
 18,192 Thick sensors

6,136 Thin detectors (1 sensor)  
 9,096 Thick detectors (2 sensors) } **15,232**

3112 + 1512 Thin modules (ss +ds)  
 5496 + 1800 Thick modules (ss +ds)

**9,648,128** strips  $\equiv$  electronics channels

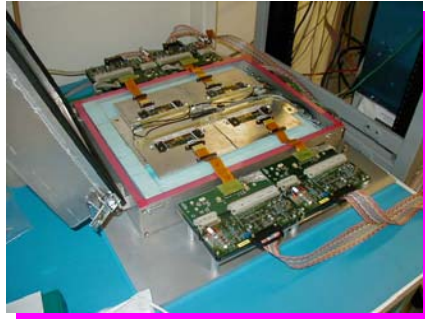
75,376 APV chips

25,000,000 Bonds

445 m<sup>2</sup> of silicon wafers  
 210 m<sup>2</sup> of silicon sensors (162m<sup>2</sup> + 48m<sup>2</sup>)



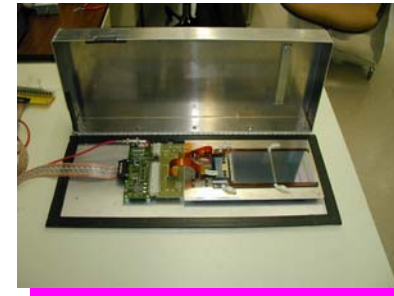
# Assembly & Testing



Thermal/quick test hybrid



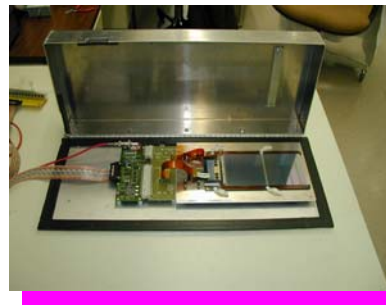
Gantry makes modules



Quick test unbonded module



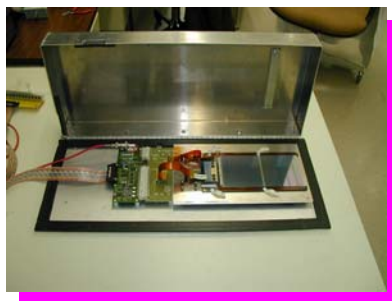
Thermal cycle module



Bonded module test

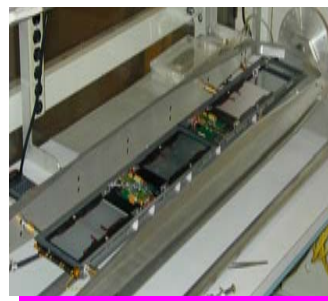


Wirebond



Final pinhole test

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Assemble/test petals/rods



Petal/rod burn-in

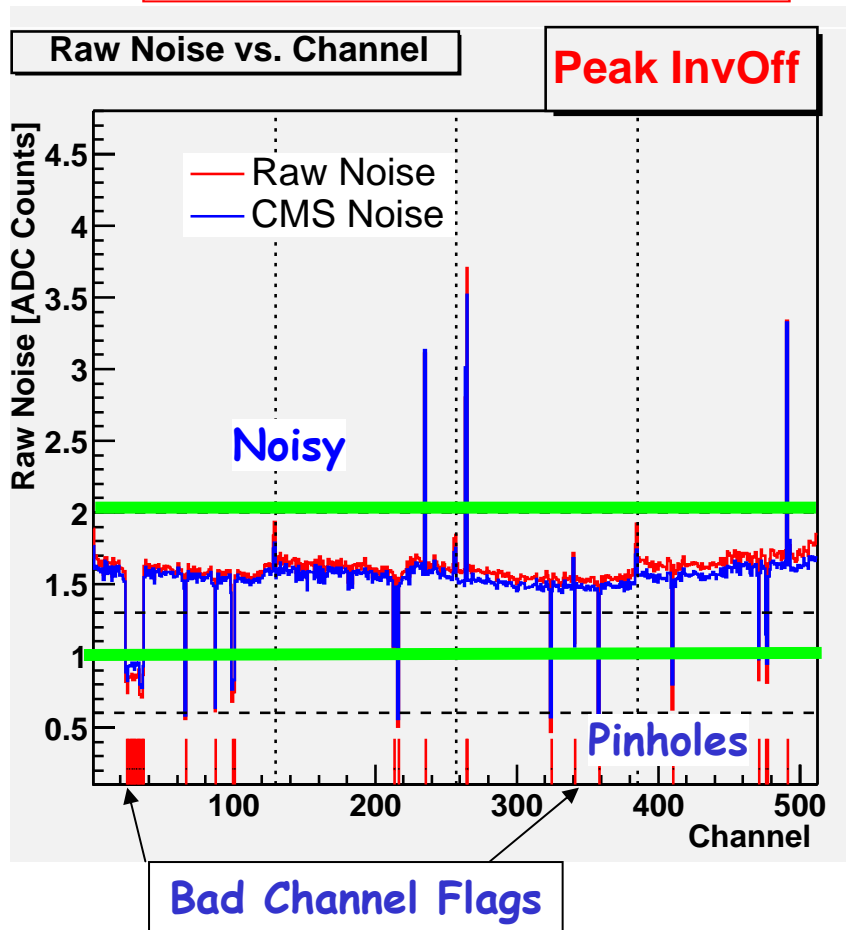
LHC Days in Split 2004



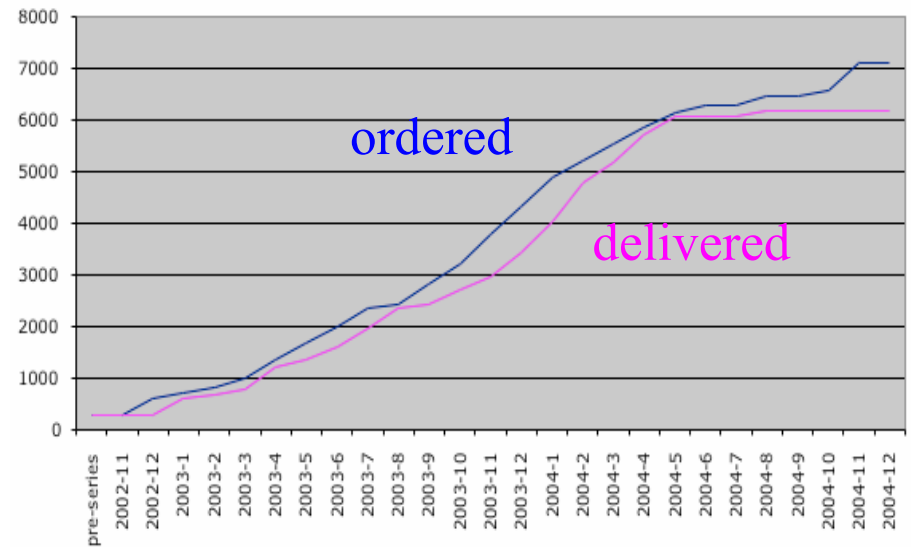
# Module Tests & Sensor Procurement



## Noise Measurement



Ordered  $\approx$  700 thin sensors from Hamamatsu



Delivery almost complete.

Quality is excellent !



# Thick sensor procurement

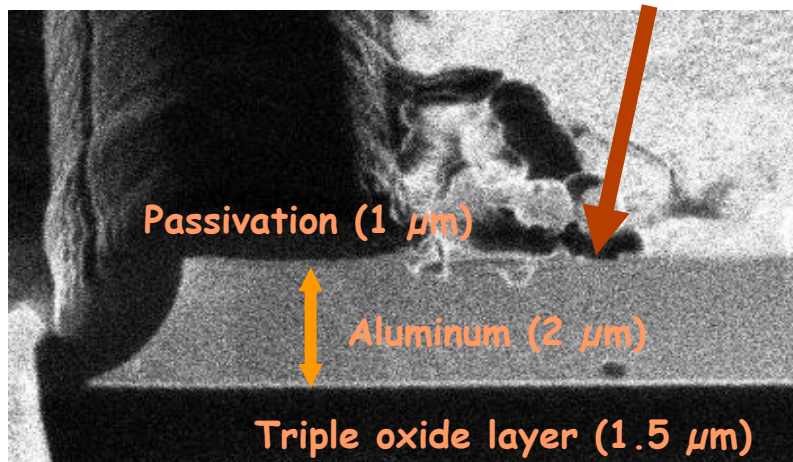
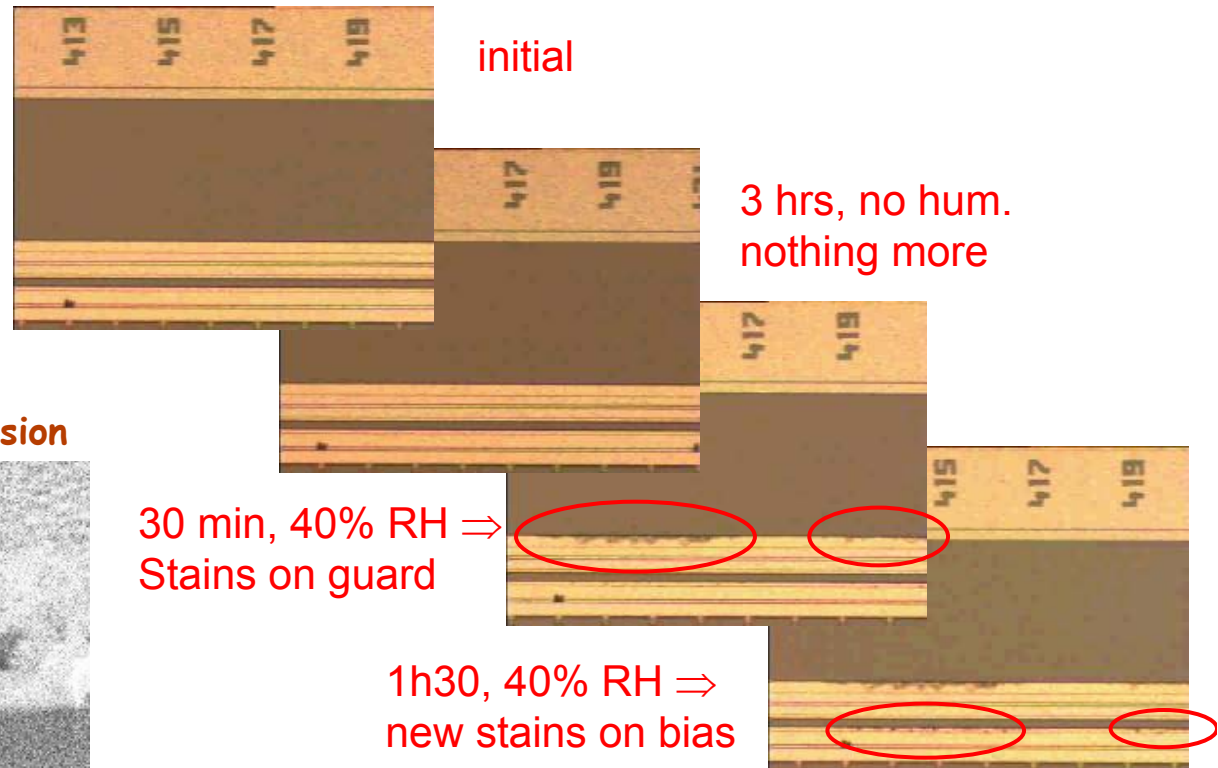


Originally, contract for all  $\approx 18,000$  thick sensors awarded to STM.

However, continuous problems were detected:

High leakage currents, scratches, CMN on modules, aluminum corrosion,...

**"Dots and Stains"**



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# Thick sensor procurement (II)



Feb '04: Agreement on new qualification batch of 1000 sensors  
Reduction of contract (ordered 7000 sensors from HPK)

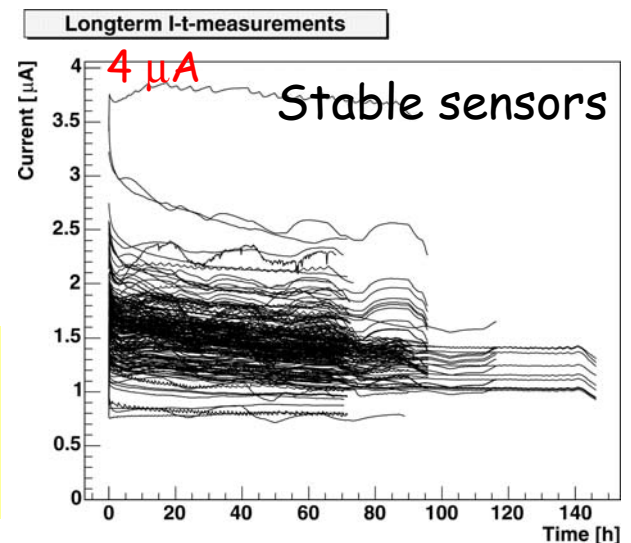
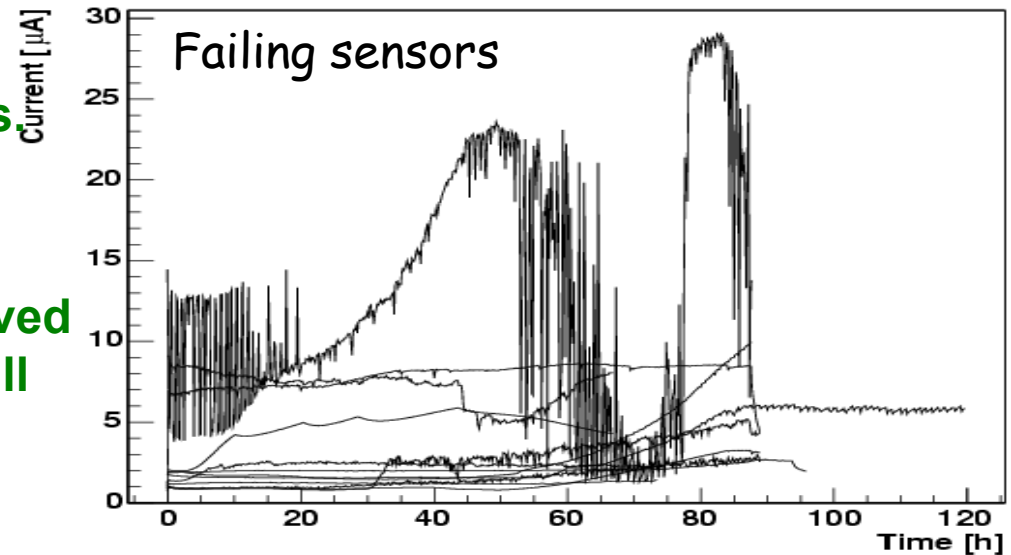
New batch has significantly improved quality, however, longterm test still shows high rate of failure  $\Rightarrow$  batch not qualified

(>72 h test, 233 sensors, 12 failures  $\Rightarrow$  5 %)

1000 h test  $\Rightarrow$  3 out of 26 fail (>10%)

Initial delivery of thick sensors by Hamamatsu delayed, but started in May 04  
 $\rightarrow$  Quality is excellent

## Leakage current Longterm test

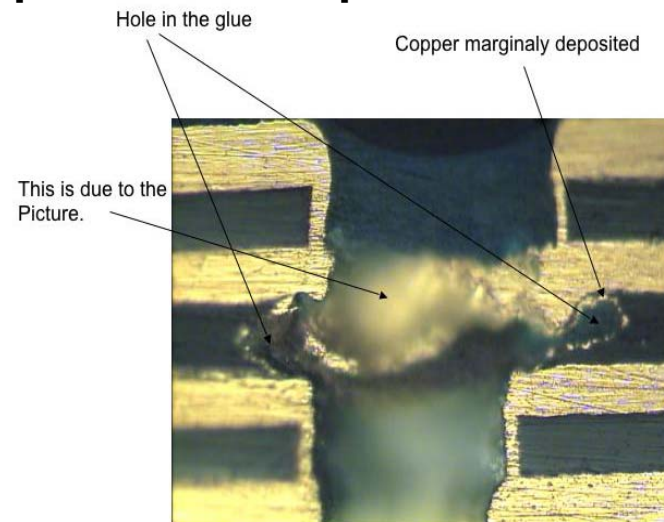
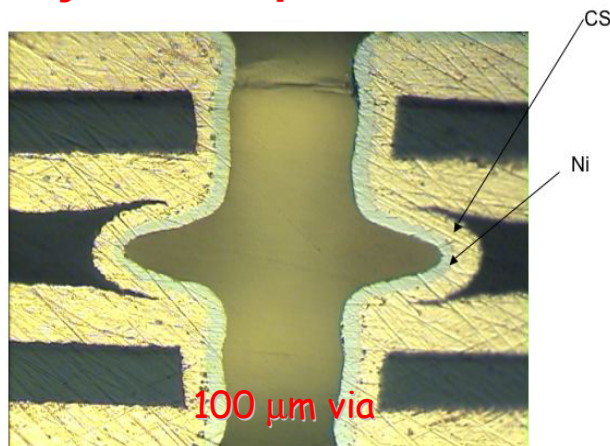




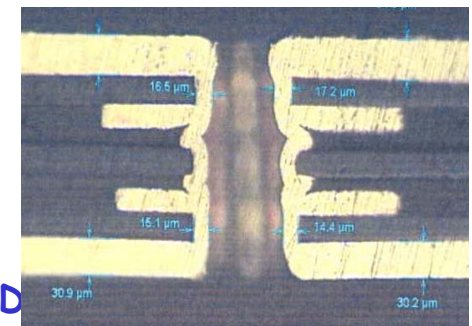
# Front-End Hybrid



- Flex Kapton circuit laminated onto ceramic (Cicorel/Hybrid SA)
- Production started in Spring '03
- Since then, 3 different problems encountered and solved
  - ✓ Flex cable stability ⇒ additional stiffener introduced
  - ✓ Wire bonding weakness ⇒ optimization of parameters
  - ✓ **Hybrid Via problem** ↓



Problem solved now (increased vias to 250  $\mu\text{m}$ , additional Kapton layer), but lost about 6 months !





# Production Status & Schedule

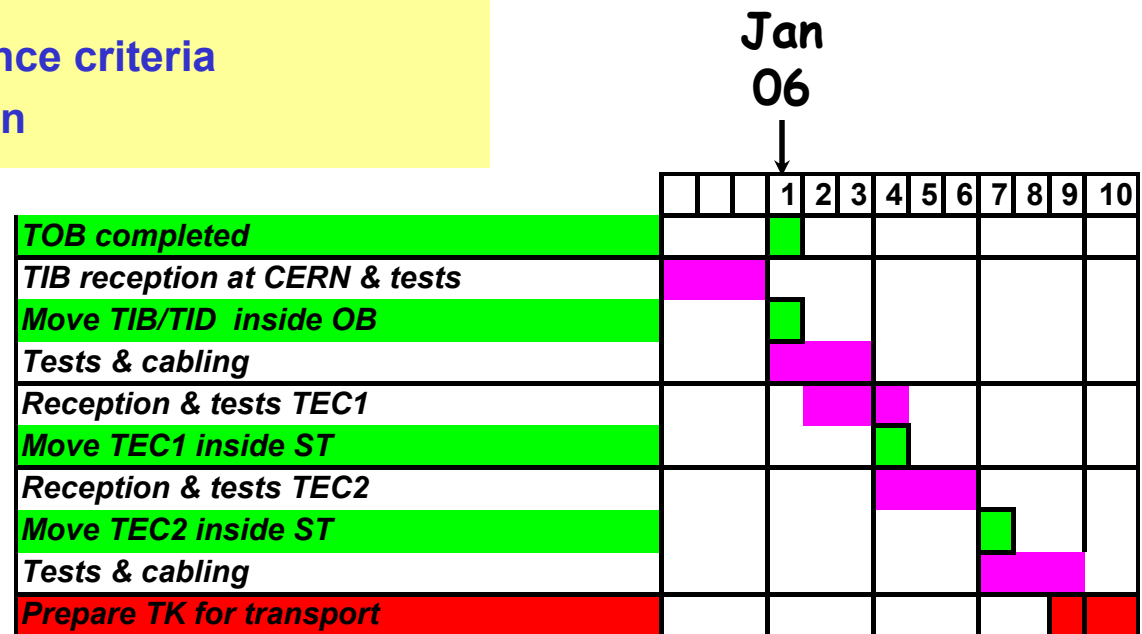


Production completely driven by delivery of FE hybrids (& thick sensors)  
 All other parts (mechanics, on- and off-detector electronics) well on path.

Status on Module production today:

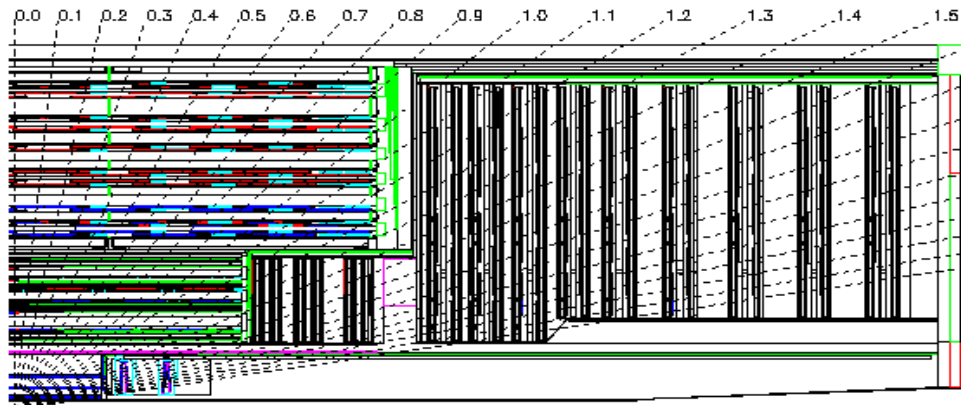
- 4.000 Hybrids delivered to the Gantries
- 2.850 Modules assembled (670 ST and 2180 HPK)
- 2.350 Modules bonded
- 2.300 Modules tested
- 2.150 Modules met our acceptance criteria
- ~ 94 % global yield of production

**Schedule:**  
 restart module production  
 at full speed in Jan '05  
 Tracker ready for  
 installation in Pt. 5  
**November 2006**





# Simulation and Modeling of SST



**TOB rod**

**Cooling blocks**

**Attachment to disk**

**Cooling pipe**

**ICB**

**TIB module**

**Cold ledges**

**TOB module**

**Cooling inserts**  
**Optohybrids**

**ICB**

**TEC Petal**

**Ariane Frey, CERN**



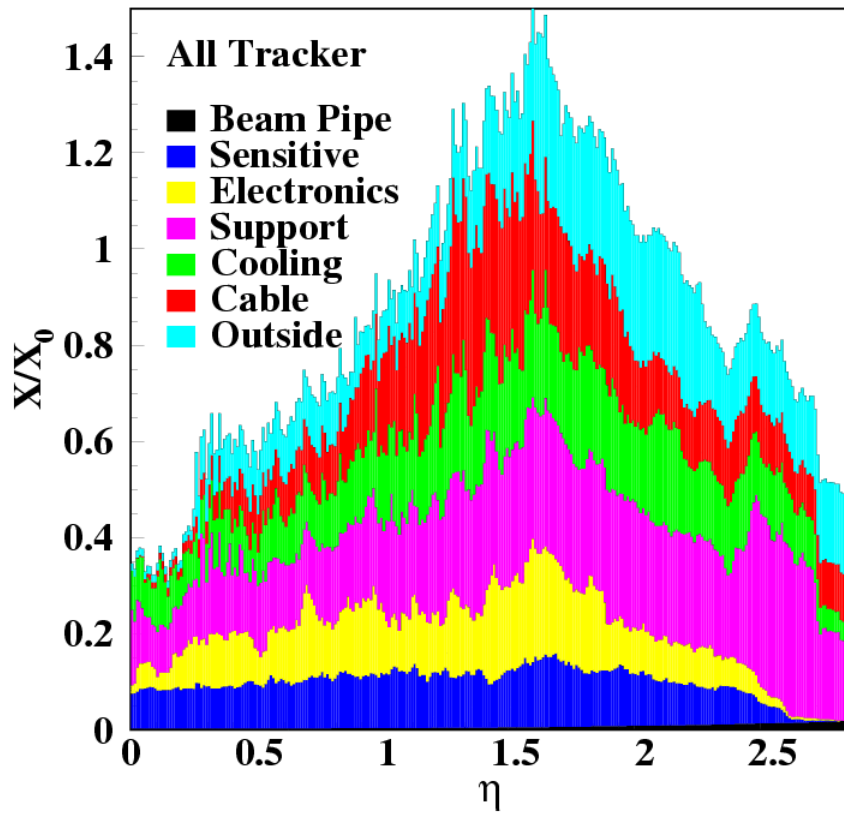


# Performance



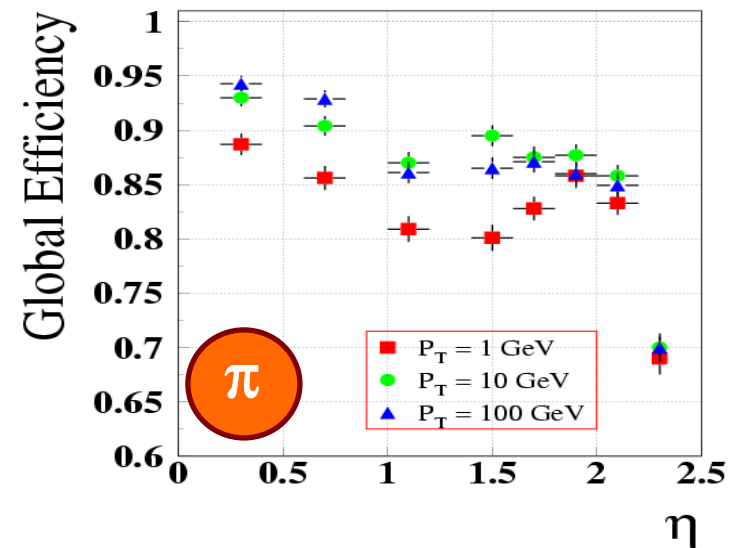
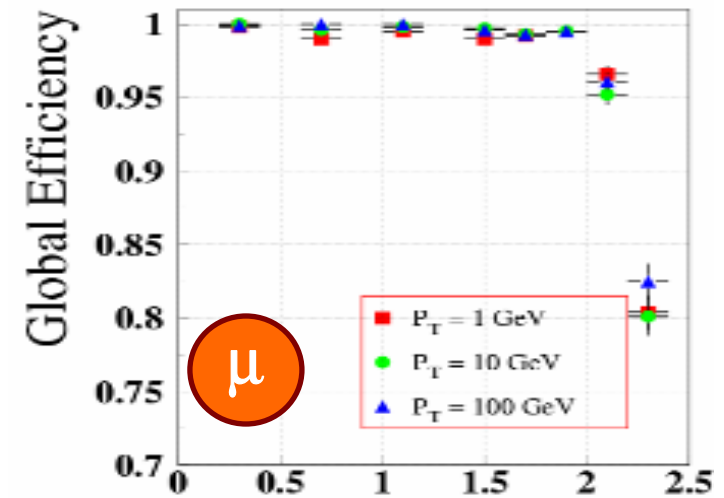
Silicon is a solid state material, and the strong cooling and mechanical requirements cost a price....

## Tracker material budget



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## Track finding efficiency



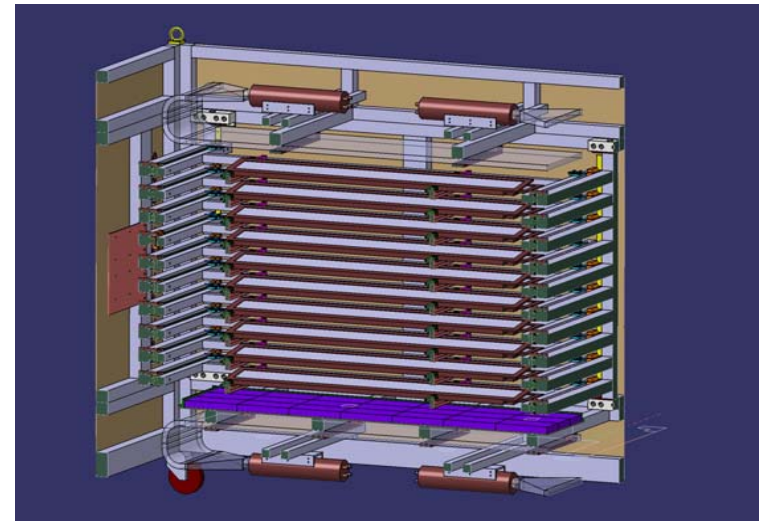
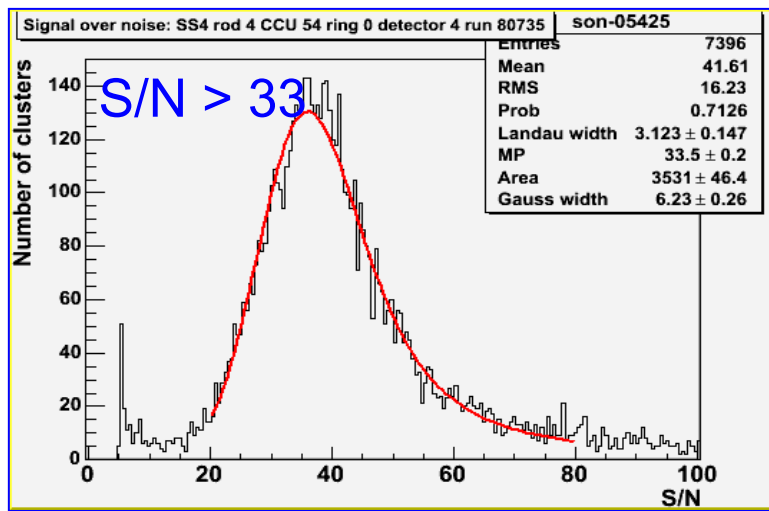
LHC Days in Split 2004



# Testbeam



May & October 2004 test beam @ CERN with 25 ns bunched muon/pion beam  
 Multiple TOB rods & 2 TEC petals (number of channels > # channels ALEPH TPC)

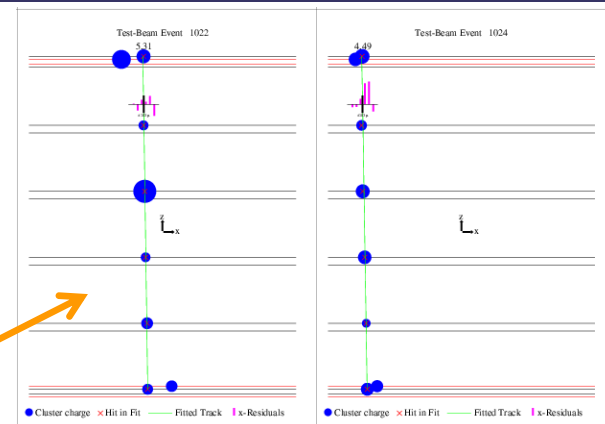


## TOB Cosmic Rack :

Holds up to 20 TOB rods

Test structure for integration tests

Tracking with standard CMS software





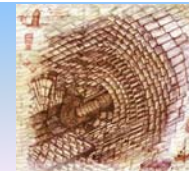
# Summary



- ❖ **Tracking at the LHC is a very challenging task:**
  - ❑ **harsh radiation environment, extremely high rates**
- ❖ **Tracker is essential ingredient of CMS**
  - ❑ **world largest Si strip tracker**
  - ❑ **all silicon: pixels + strips**
- ❖ **Tracker production delayed, but major obstacles overcome. Will be ready for installation end of 2006.**
- ❖ **Test beam results agree with expectations.**

**We are eager to see the first tracks from collisions**

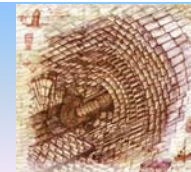




# Back up slides



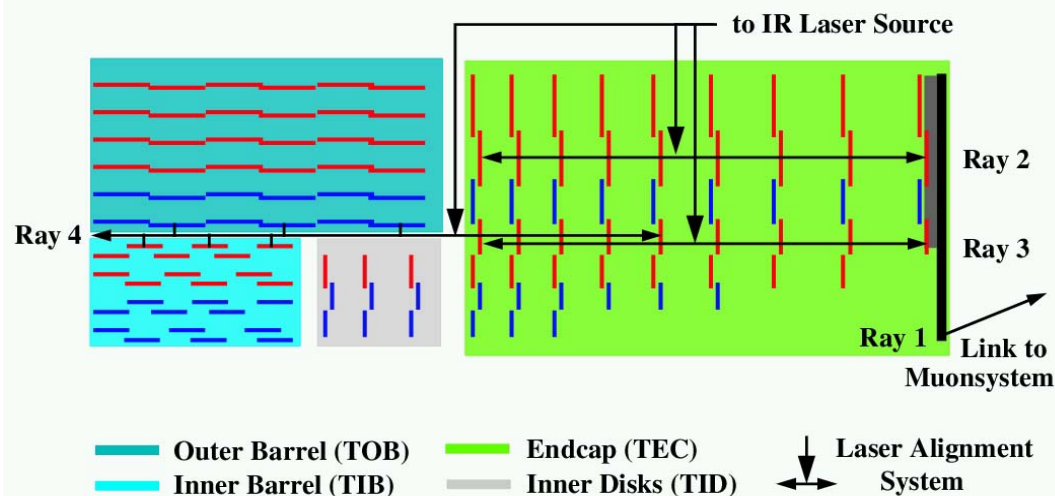
# Tracker Alignment



*Challenge: Alignment uncertainties should not degrade intrinsic tracker resolution:  $\approx 20\mu\text{m}$*

**LAS:** Aligns global support structures and will monitor relative movements at the level of  $\approx 10\mu\text{m}$

**Mechanical Constraints:**  
Sensors on Modules:  $\approx 10\mu\text{m}$   
Large Structures: 0.1-0.5 mm



*First Data Taking:*

*Laser Alignment*

⊗

*Mechanical Constraints*

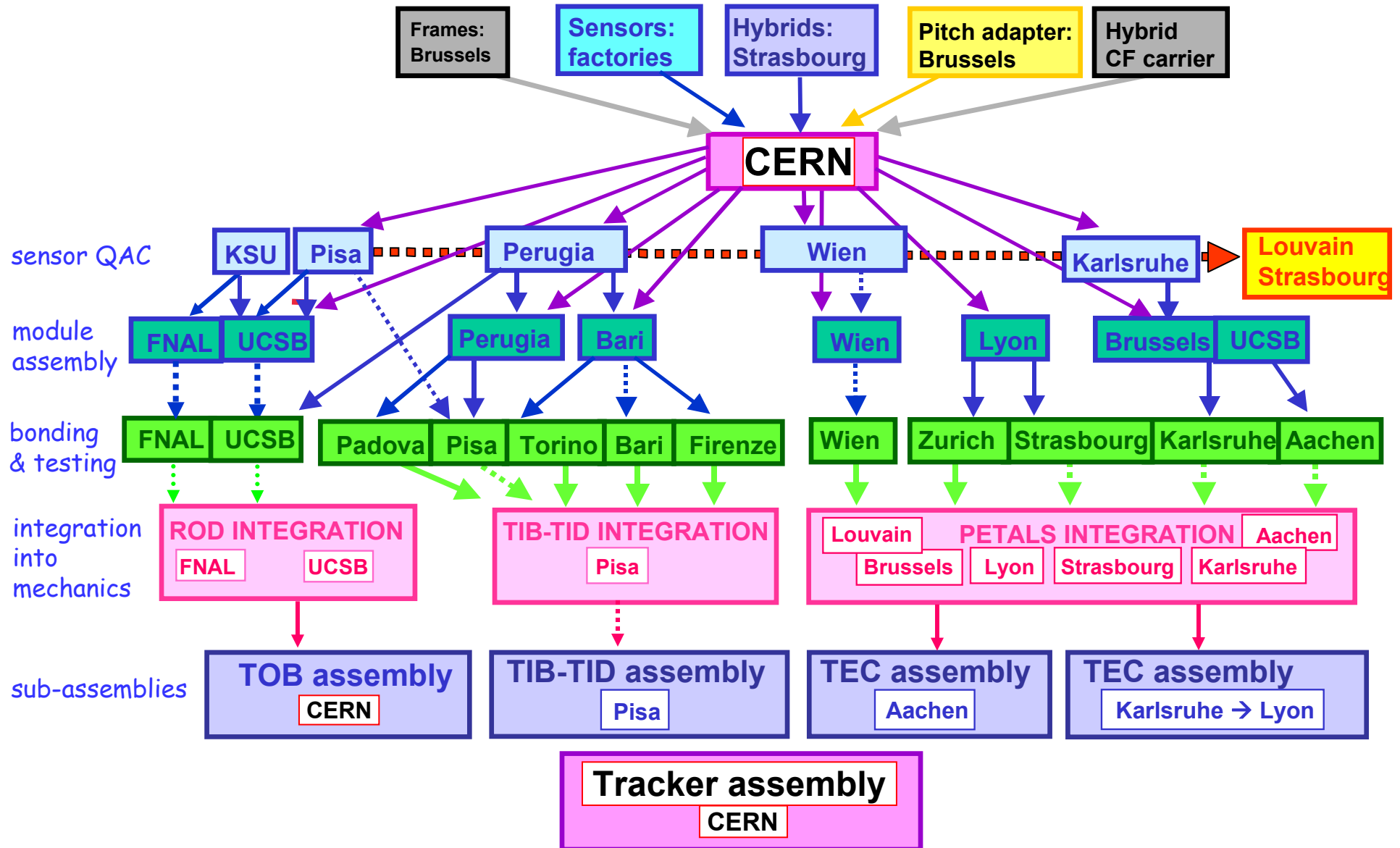
$\Rightarrow \approx 100\mu\text{m}$  alignment uncertainties

**Sufficient for a first efficient pattern recognition.**

**Final Alignment:** Use Tracks in order to achieve the desired level of alignment uncertainties of  $\approx 10\mu\text{m}$ . A combination of track based alignment and laser alignment will insure an accurate monitoring of time dependent alignment effects.



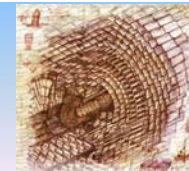
# Production Flow







## Distributed Module Production



- 4 Si sensors quality assurance centers
- 2 Si sensors irradiation facilities
- 2 centers for FE hybrid assembly/bonding (40/day)
- 7 module assembly centers (Gantry) (>90/day)
- 13 bonding centers and QA&C (>130000/day)

**43 major working points**

- 10 centers where module are installed into mechanical supporting structures
- 4 centers where sub-detectors are assembled
- 1 Tracker assembly center



# Momentum resolution



$$\sigma\left(\frac{1}{p_T}\right) \propto \frac{\sigma_{spacial}}{\sqrt{N_{sample}}} \cdot \frac{1}{B \cdot L^2}$$

Most previous collider experiments have used large drift chambers (TPC, jet chamber, ...)  
→ many samples, point resolution >> 100 μm

**but** large drift times ( O(μs))

Need detectors with smaller structures  
(I.e. fast charge collection times)

**Goal:**

$$\frac{\sigma(p_T)}{p_T^2} \approx 10\% @ 1 \text{ TeV}$$



$$\text{for } B = 4 \text{ T}, L = 1.1 \text{ m (CMS)}$$

$$\text{sagitta } s = 200 \mu\text{m} \quad \sigma(s) \approx 20 \mu\text{m}$$

Thickness of a human hair: 40 μm  
LHC Days in Split 2004



sagitta s

This momentum resolution allows to reconstruct  
 $Z \rightarrow \mu^+\mu^-$  with  $\Delta m_z < 2 \text{ GeV}$  up to  $p_t \sim 500 \text{ GeV}$