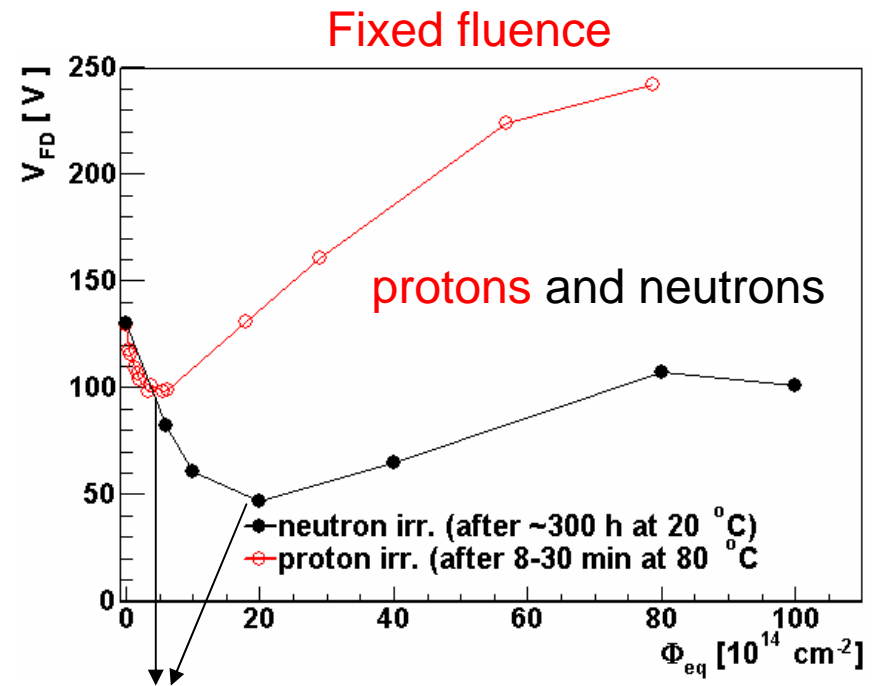
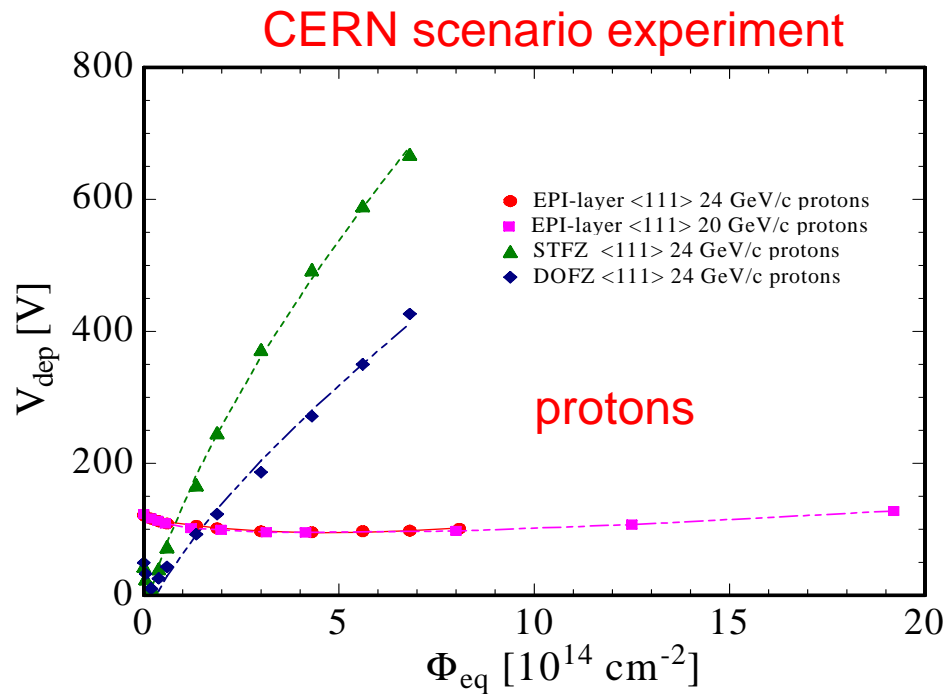


## Type inversion of Epi-Si and Cz irradiated devices

50  $\mu\text{m}$  thick epi-Si sensors, 50  $\Omega\text{cm}$



Points correspond to **MAXIMUM** of  $V_{fd}$  and **not to the minimum like in DOFZ devices**

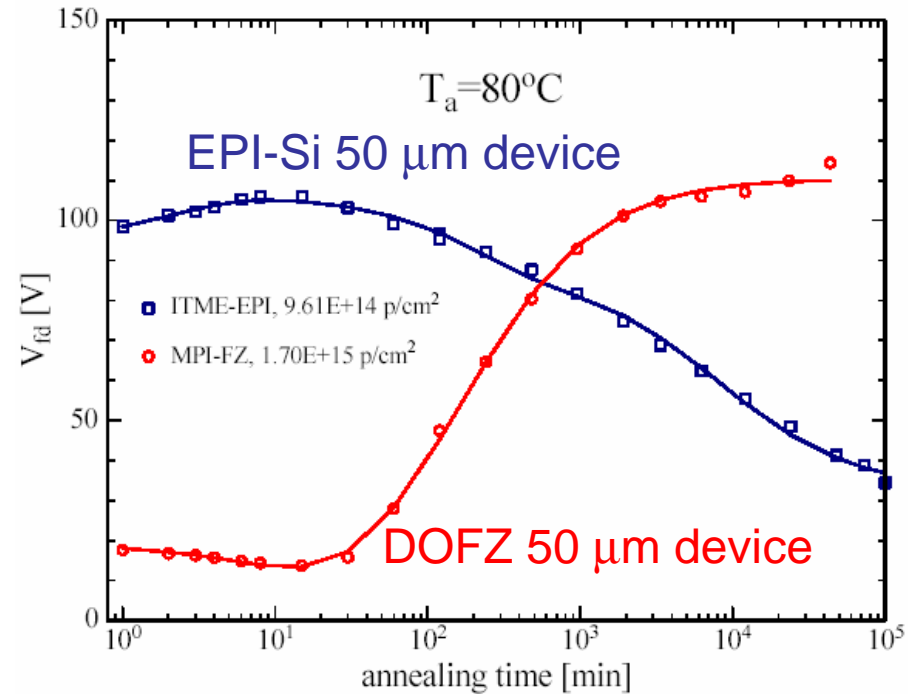
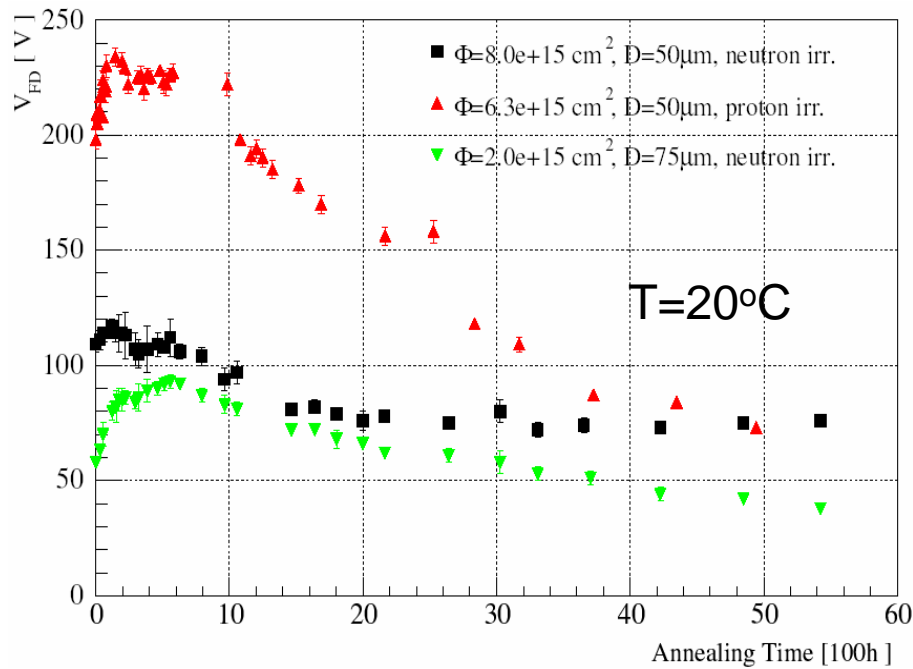
Both CERN scenario and fixed fluence experiments point to **NO type inversion** 😊 for both **neutron** and **proton** irradiated epi-Si samples! But ..., this can not be confirmed by TCT – too short pulses!

Does this remain true also for thicker/thinner devices? (non-homogenous distribution of oxygen)

Note that for proton irradiated devices the increase of  $|N_{eff}|$  with fluence is larger than for DOFZ – as will be shown long term annealing is very beneficial!

## Annealing of epi-Si devices

Devices are not inverted – reduction of  $V_{fd}$  at late stage annealing



**Similar annealing behavior is obtained for standard DOFZ detectors irradiated below inversion point!**

- $V_{fd}$  after  $\sim 1$  year at  $20^\circ\text{C}$  is much lower than initial  $V_{fd}$  ( $\sim 125\text{V}$ ) for all fluences

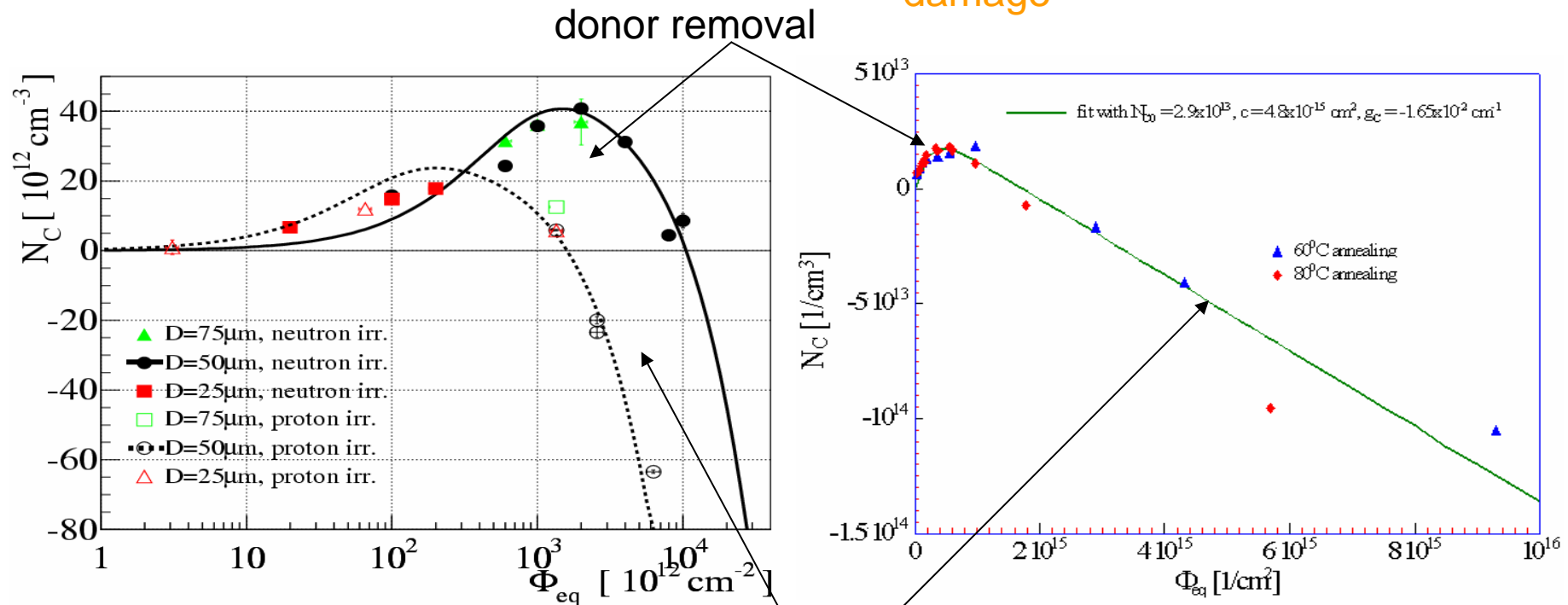


The long term annealing at RT reduces the  $V_{fd}$  of the detector!

## Stable damage of Epi-Si sensors

$$\Delta N_{eff} = STA(t) + N_c + LTA(t)$$

generation of acceptors during  
Long Term Annealing  
generation of donors – stable  
damage



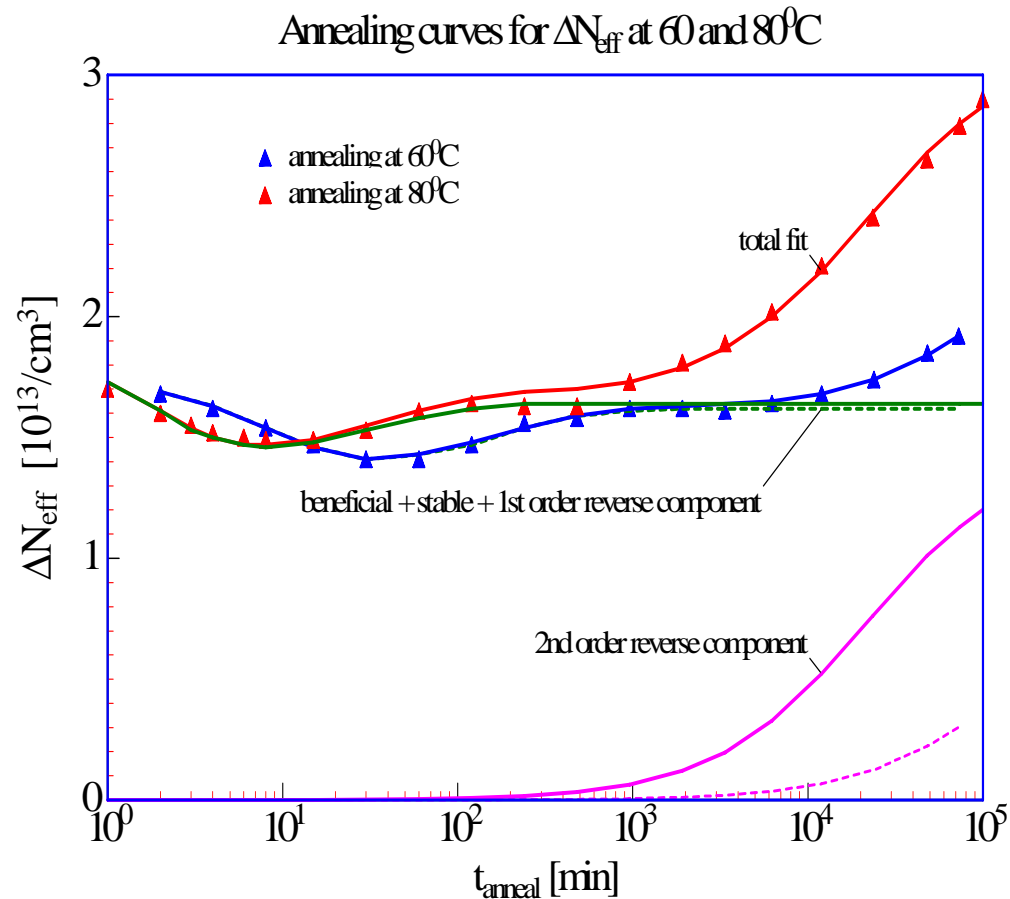
$N_c < 0$ : Generation of positive space charge:  $N_c = g_c \cdot \Phi$  ,  $g_c = -1.7 \cdot 10^{-2} \text{ cm}^{-1}$

Good agreement for samples of different thicknesses

Larger donor removal for neutron irradiated samples

The positive stable damage can be compensated by annealing (STA and LTA)!

## Short term and long term annealing



Short term annealing similar to DOFZ

Long term (reverse) annealing has two components:

• 1<sup>st</sup> order component

$g_{Y1} = 2.6 \times 10^{-2} \text{ cm}^{-1}$ ,  $\tau_{Y1} \sim 1000 \text{ min}$  @ 60°C

• 2<sup>nd</sup> order component

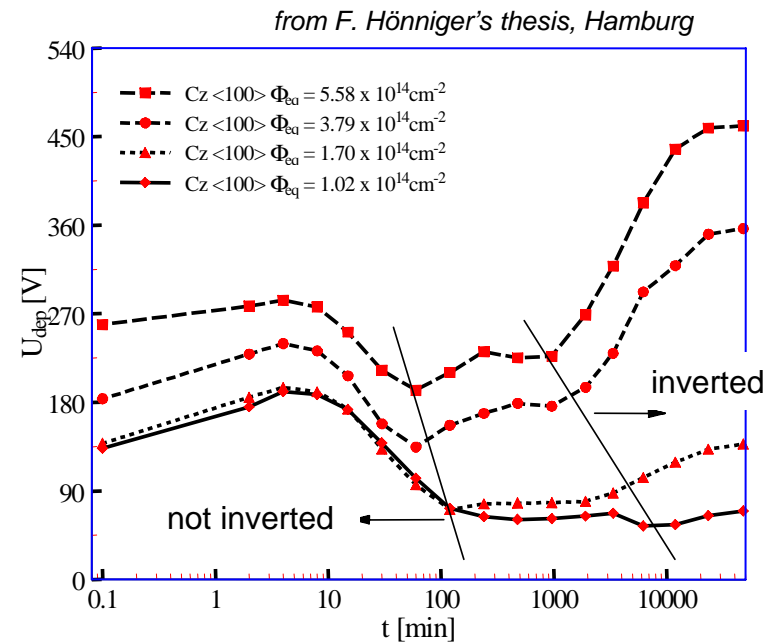
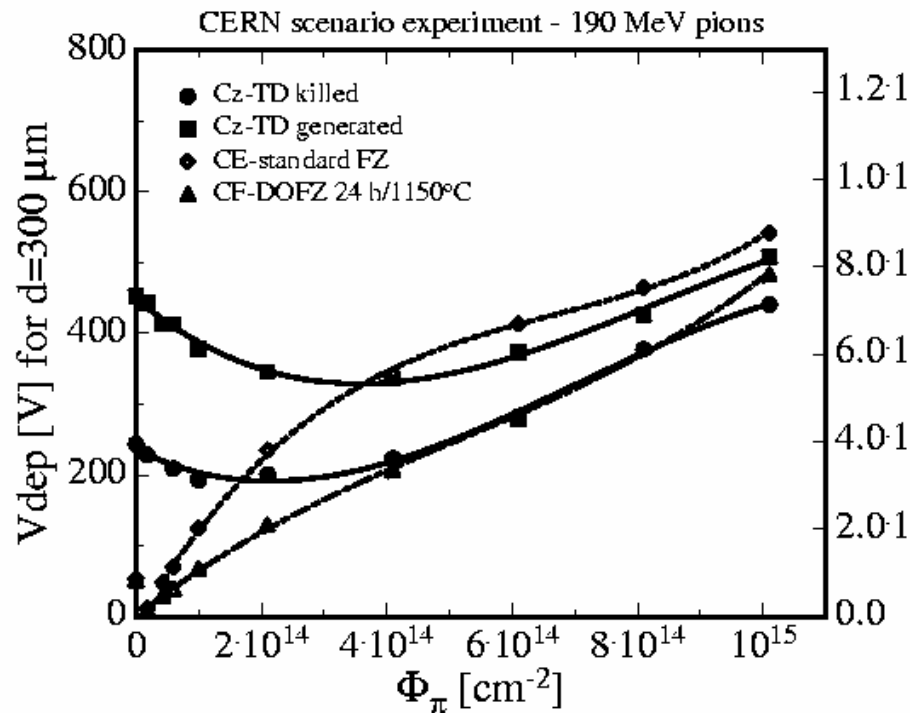
$\sim 10 \text{ y}$  at 20°C (depending on fluence)

**$g_{Y1} > g_c$  acceptors formed during annealing can compensate stable donors**

At high fluences detectors can have  $N_{\text{eff}} \sim 0$  after annealing!

**The lifetime of epi-Si detectors at SLHC is not determined by  $N_{\text{eff}}$  increase with fluence!**

## Type inversion of irradiated Cz devices



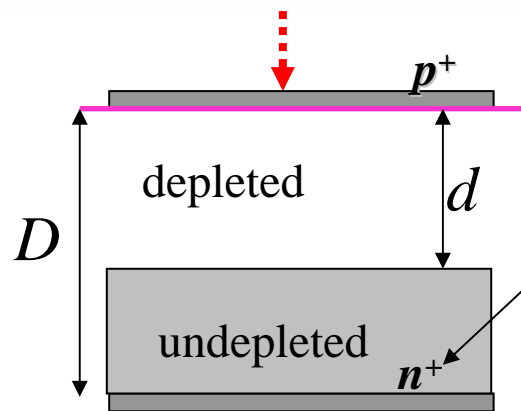
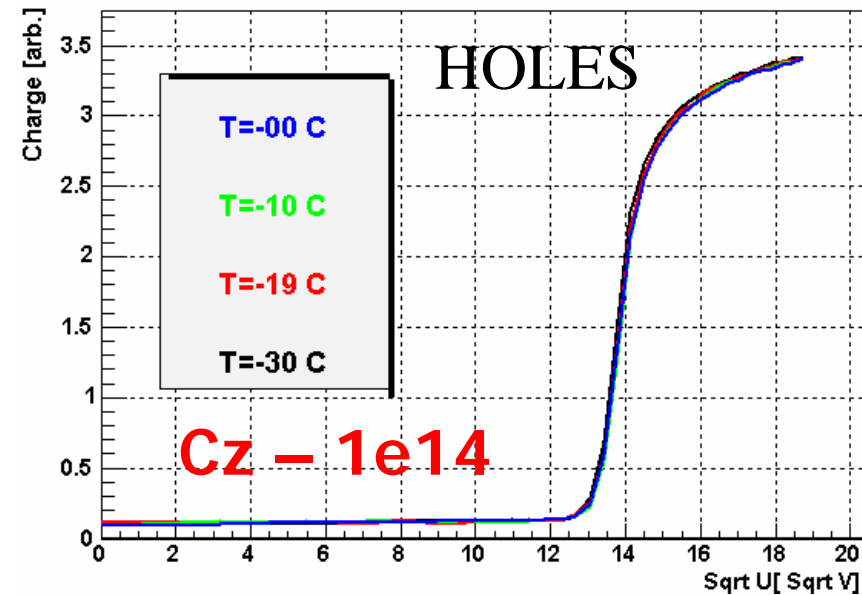
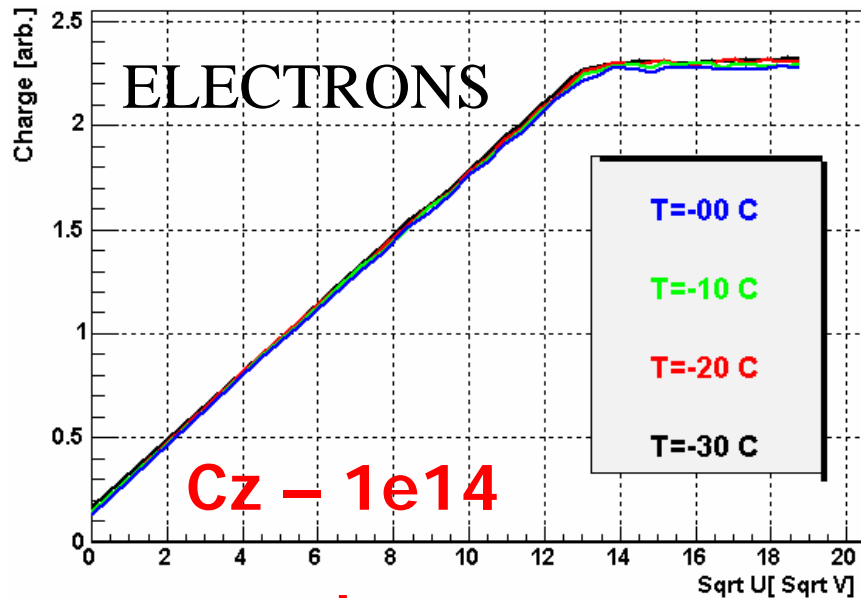
Sumitomo p+n Cz-Diodes: 1.2 kΩ cm, d= 280 μm,  $[O_i]=8.1e17 \text{ cm}^{-3}$

- According to evolution of  $V_{fd}$  there is no change in SC sign in CERN scenario experiment ☺
- **Complicated (no simple model) annealing** varying for different samples from the same wafer!  
Inversion during annealing investigated with TCT – there is a region for which it is difficult to determine the sign of SC.

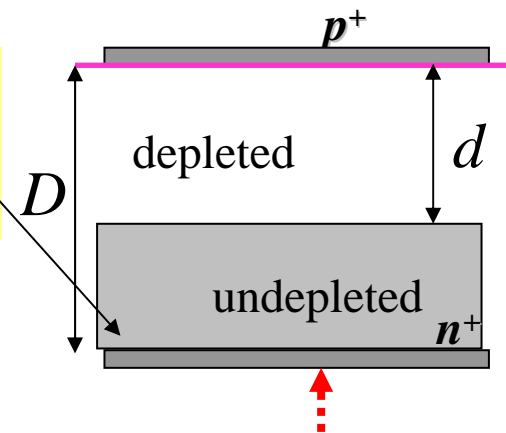


**How do we define the sign of the space charge for non-homogenous  $N_{eff}$ ?**  
(examples will be shown for proton irradiated Ocmetic (magnetic) Cz from Helsinki – 1.1 kΩcm , 300 μm thick)

In case of low fluence the assumption of constant  $N_{eff}$  is valid!



high ohmic resistance after irradiation

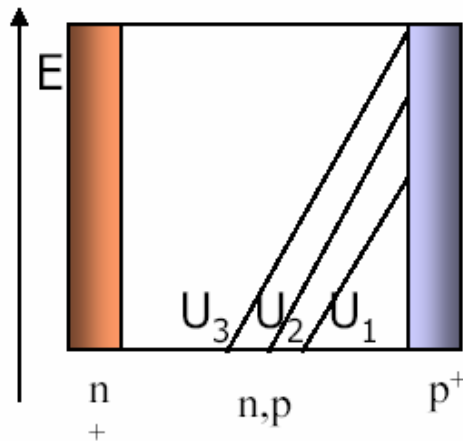
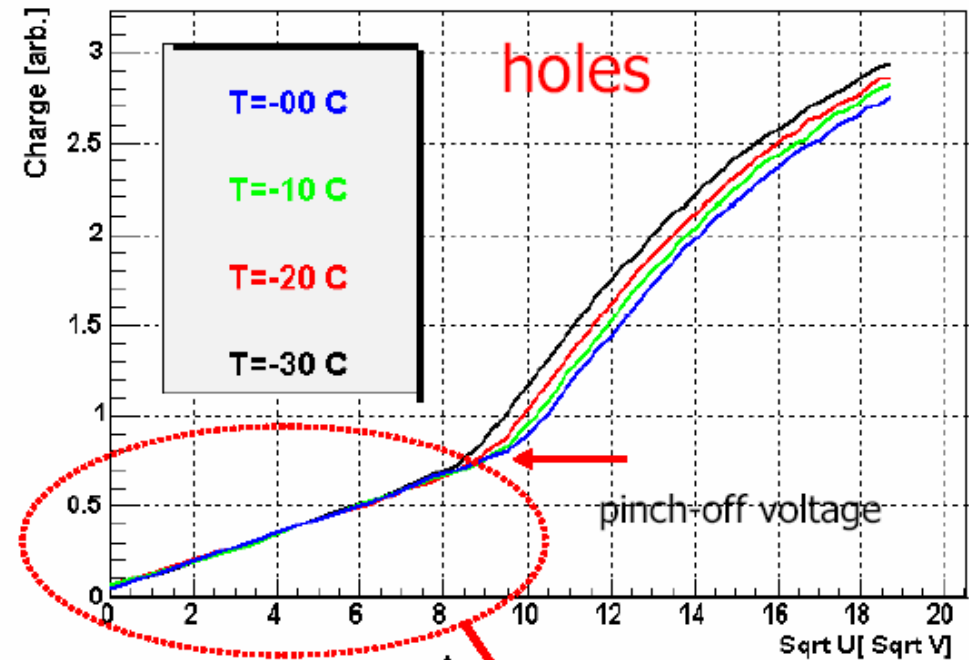
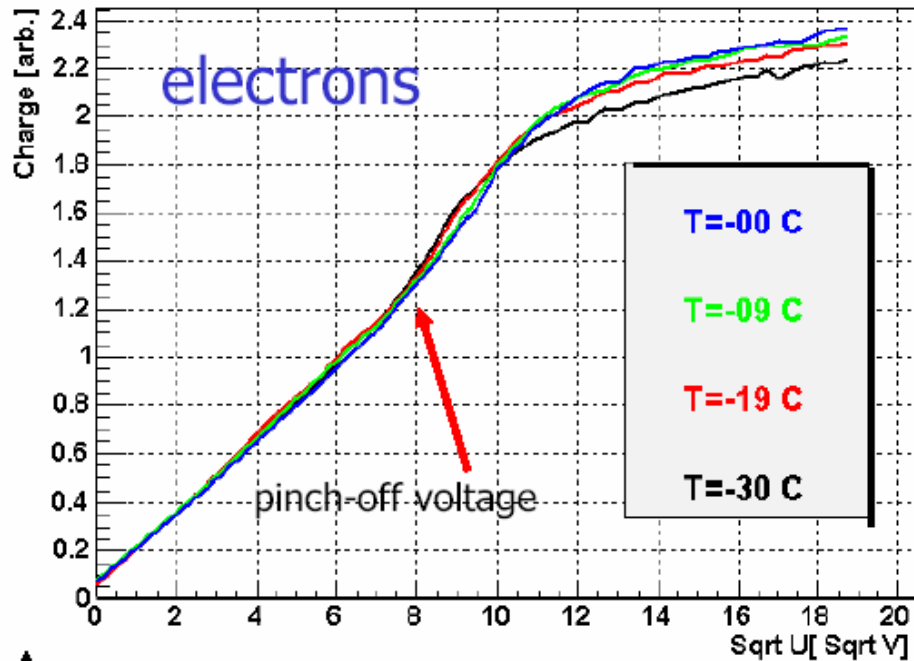


Steep transition at  $U \sim V_{FD}$

$$Q \propto \frac{d}{D} \Rightarrow Q \propto \sqrt{\frac{U}{V_{FD}}} \rightarrow N_{eff} = const.$$

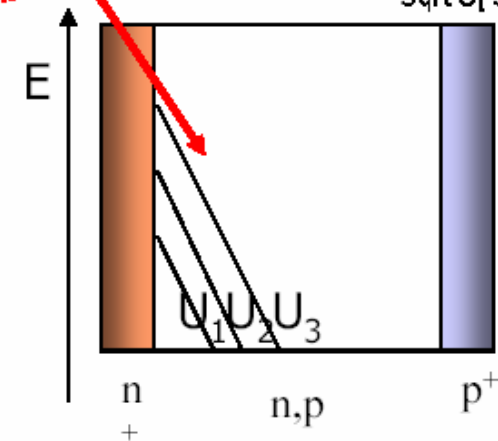
If the diode is inverted the picture is reversed!

# Cz – Irradiated to 5e14



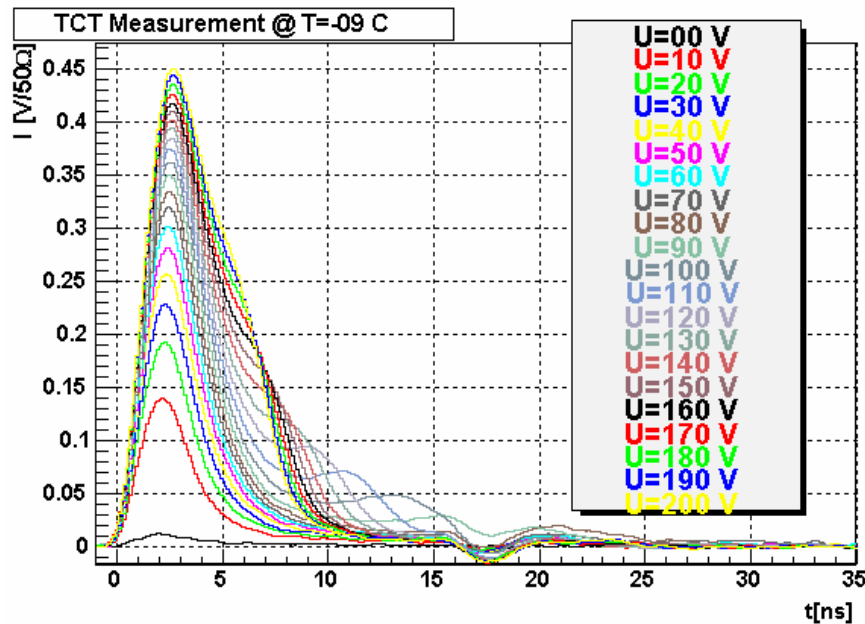
rough estimation:

$$x_{pinch-off} \approx D \cdot \frac{Q_{pinch-off}}{Q_{V_{FD}}}$$

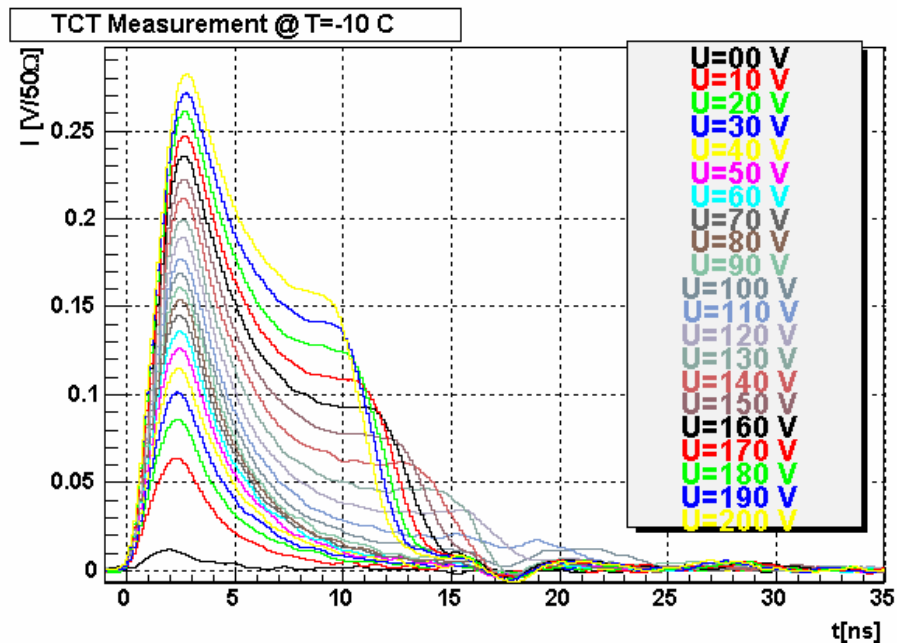


- Charge plots for electron and hole signals show that  $M_{eff}$  is not constant!
- Large hole signal (charge) already at low voltages – injection in electric field region

## ELECTRONS



## HOLES



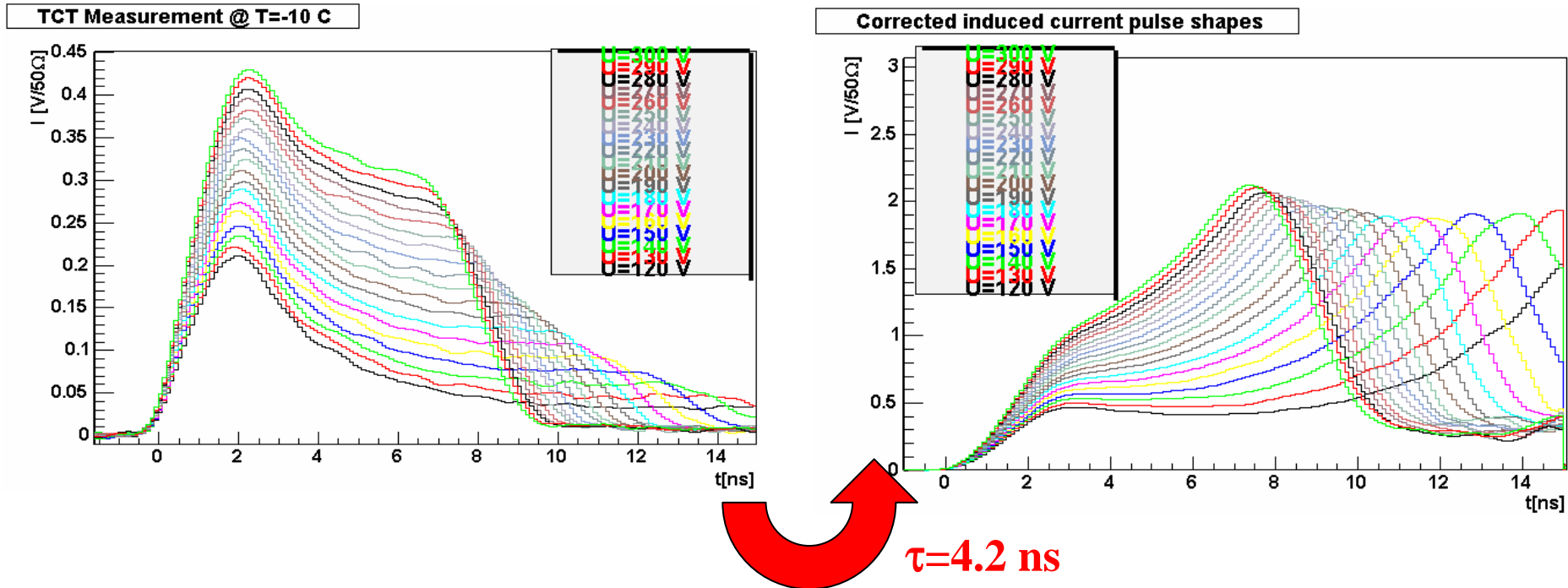
Both electron and hole seems to be injected in **high field region**, but...  
what we measure/see is damped by trapping of the drifting charge

$$I_{e,h}(t) = N_0 \exp\left(\frac{-t}{\tau_{eff_{e,h}}}\right) \frac{1}{D} v_{e,h}(t)$$

To derive the electric field profile/space charge sign you must take trapping into account!



# HOLE SIGNALS



trapping correction

After full depletion the slope of  $I(t)$  does not change sign  
 $N_{eff}$  is of the same sign – **not inverted!**

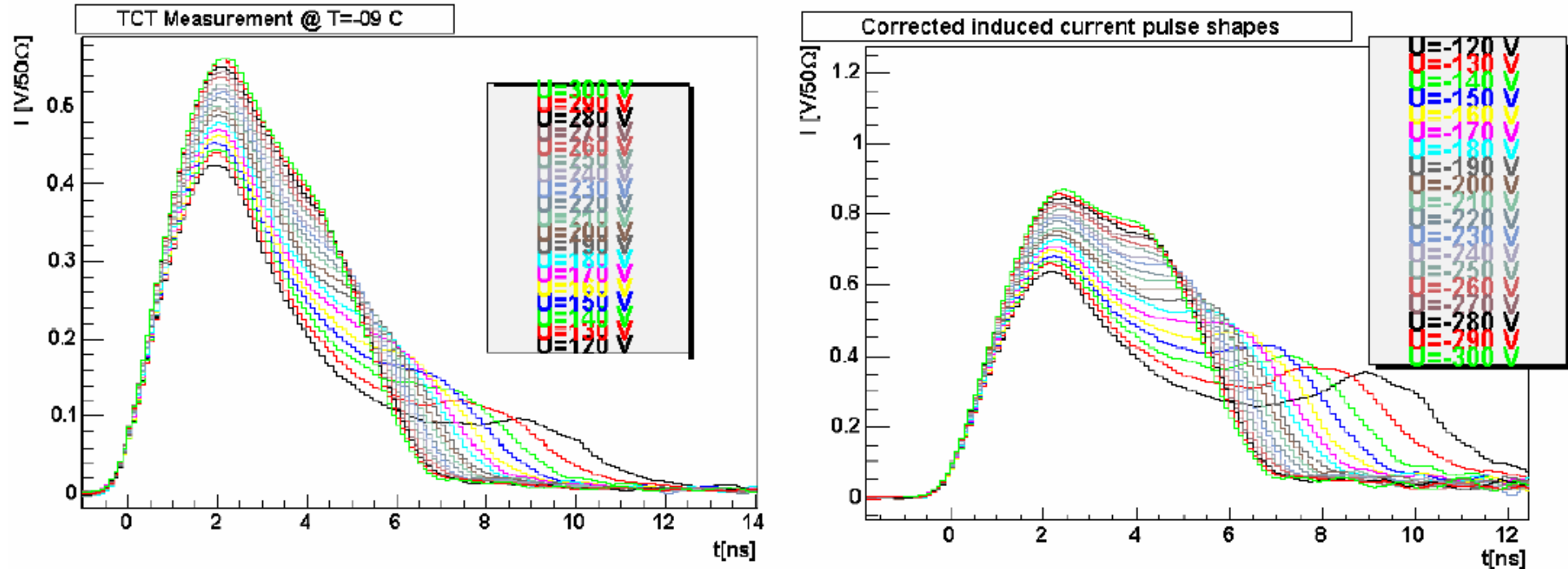
larger  $U \rightarrow$  larger slope  $\rightarrow$  change in  $N_{eff}$

rough explanation:

trapping of the free carriers (leakage current) is responsible for change in  $N_{eff}$

$$\left. \begin{aligned} I_e &= -e_0 \cdot n \cdot v_e \\ I_h &= e_0 \cdot p \cdot v_h \end{aligned} \right\} \rightarrow \begin{aligned} n, p &\text{ depend on } U, \\ &\text{hence occupation probability and } N_{eff} \text{ as well} \end{aligned}$$

# ELECTRON SIGNALS – Cz detector



trapping correction

$\tau=7.5$  ns

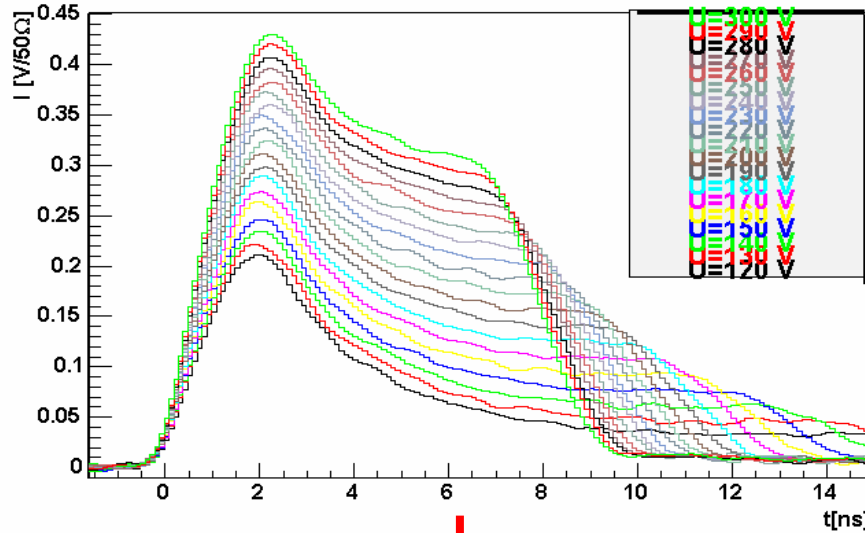
Same conclusions can be drawn as from the hole signal!

**How do we define sign of the space charge for non-homogeneous  $N_{eff}$ ?**

The larger of two regions with opposite space charge determines what we call “the sign of the space charge”

# Comparison of corrected hole signals for Fz and Cz detector irradiated in parallel to $5e14p$

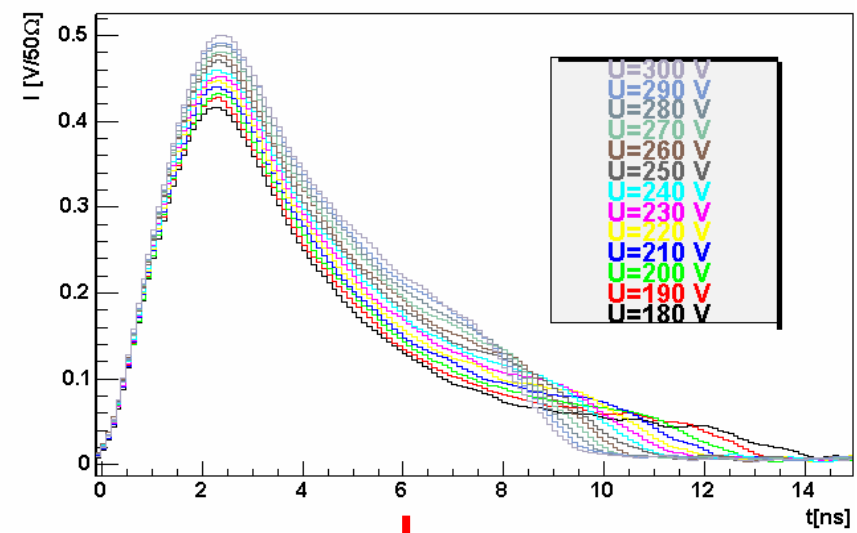
TCT Measurement @ T=-10 C



$\tau=4.2$  ns

Main junction in the front

TCT Measurement @ T=-09 C

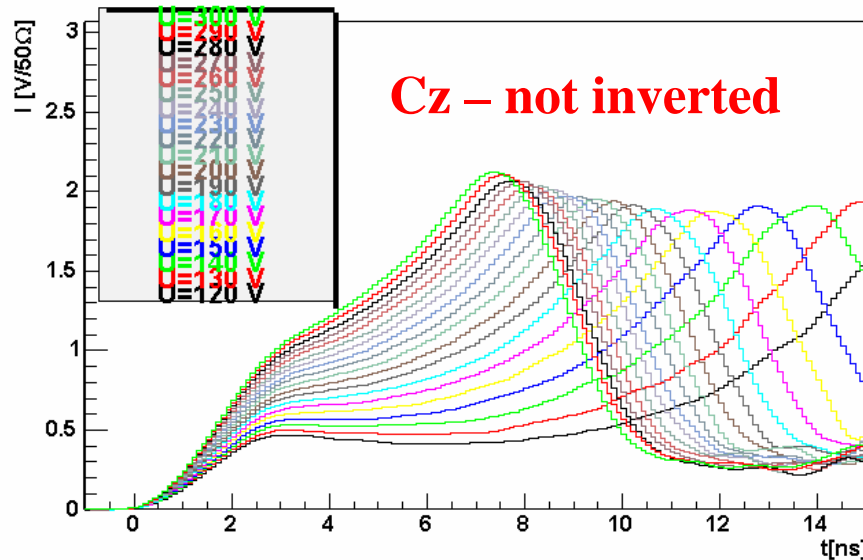


$\tau=4.6$  ns

Main junction at the back

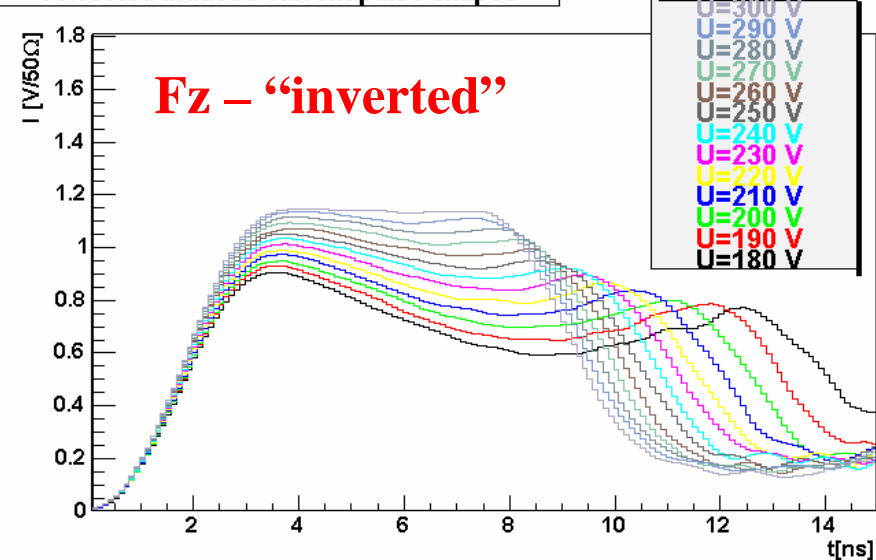
trapping correction

Corrected induced current pulse shapes



Cz - not inverted

Corrected induced current pulse shapes



Fz - "inverted"